

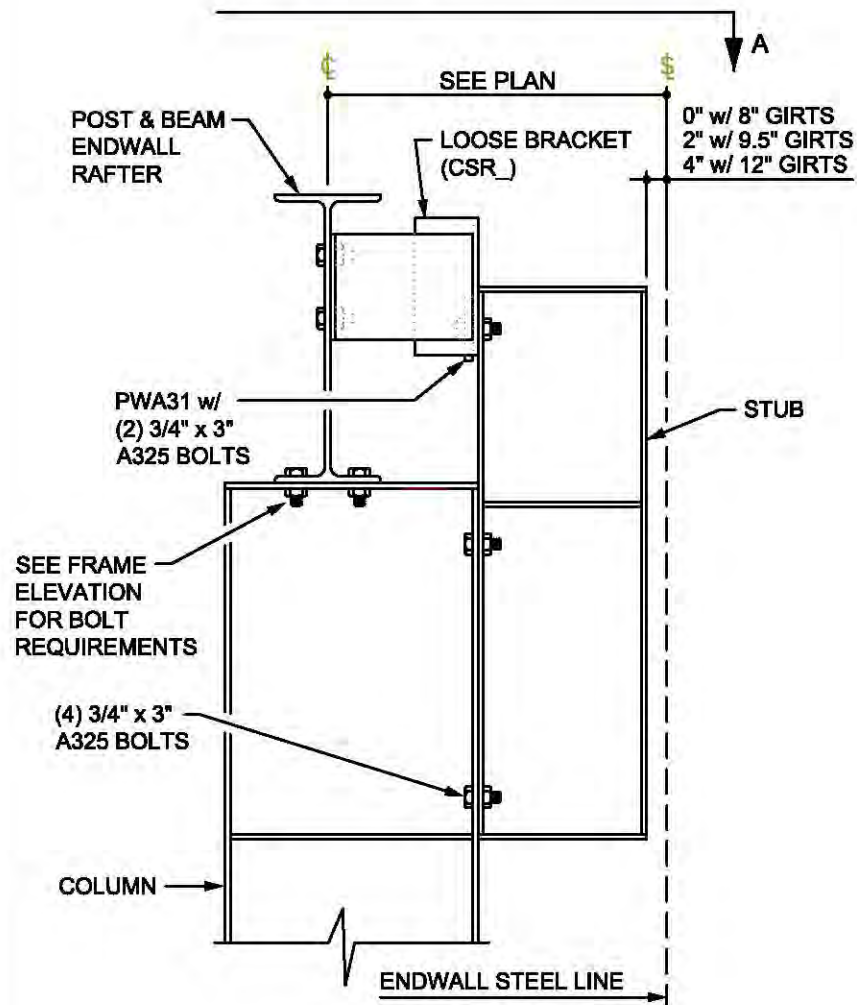
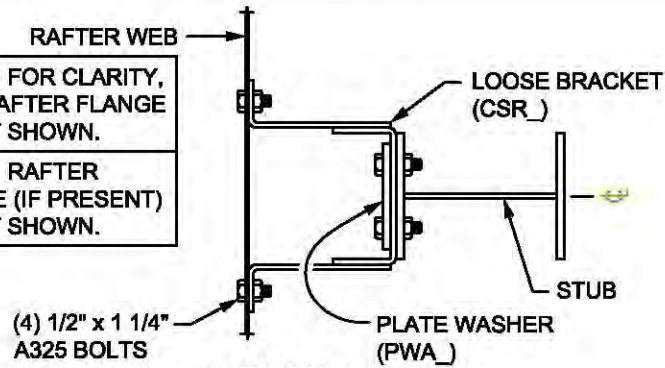


KIRBY
BUILDING
SYSTEMS
A NUCOR Company

CERTIFIED ERECTION DETAIL MANUAL (Short Version)

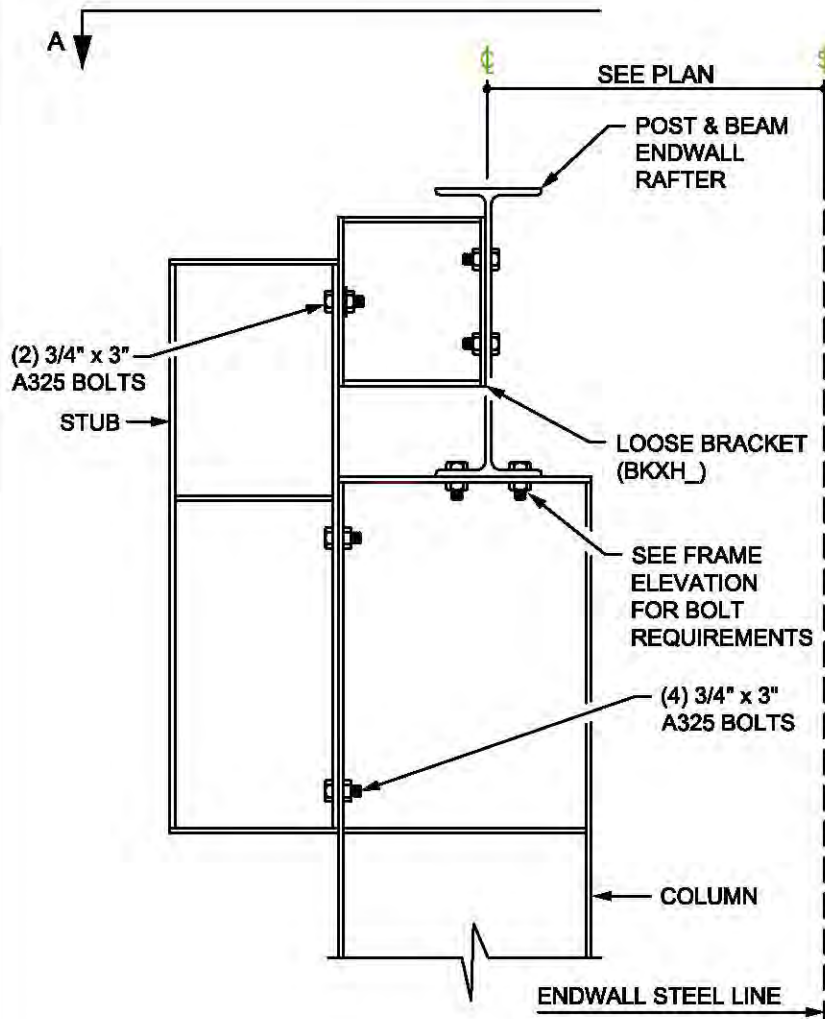
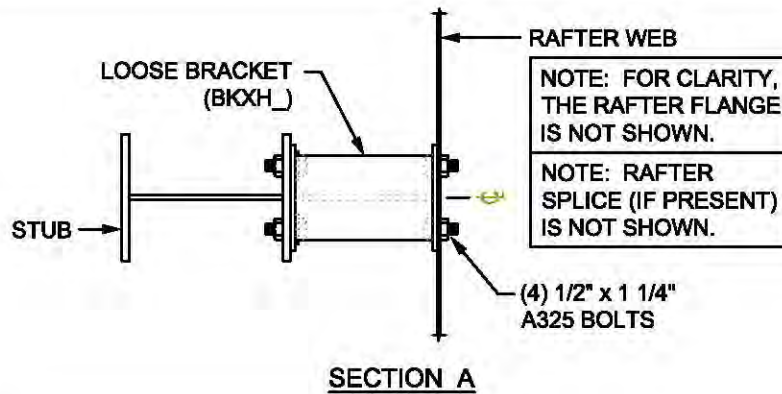
NOTE: FOR CLARITY,
THE RAFTER FLANGE
IS NOT SHOWN.

NOTE: RAFTER
SPLICE (IF PRESENT)
IS NOT SHOWN.



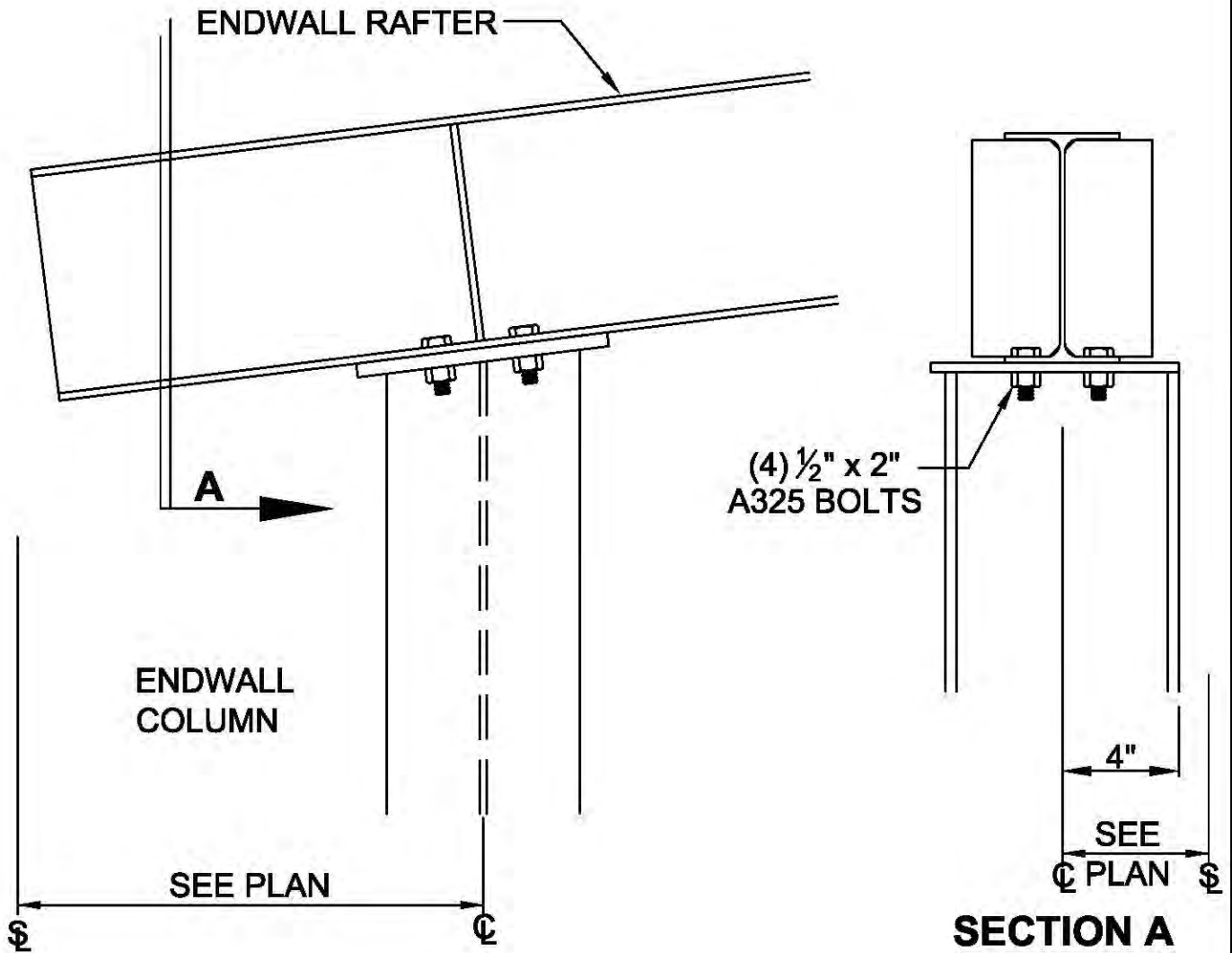
AB0311

**I-SHAPED ENDWALL COLUMN
TO POST & BEAM RAFTER (BYPASS)
USING 8" HOT-ROLL STUB**



AB0314

**I-SHAPED ENDWALL COLUMN
TO INSIDE OF POST & BEAM RAFTER
USING HOT-ROLL STUB**

**AB0520**

**"I" CORNER COLUMN
TO "I" ENDWALL RAFTER**



**KIRBY
BUILDING
SYSTEMS**

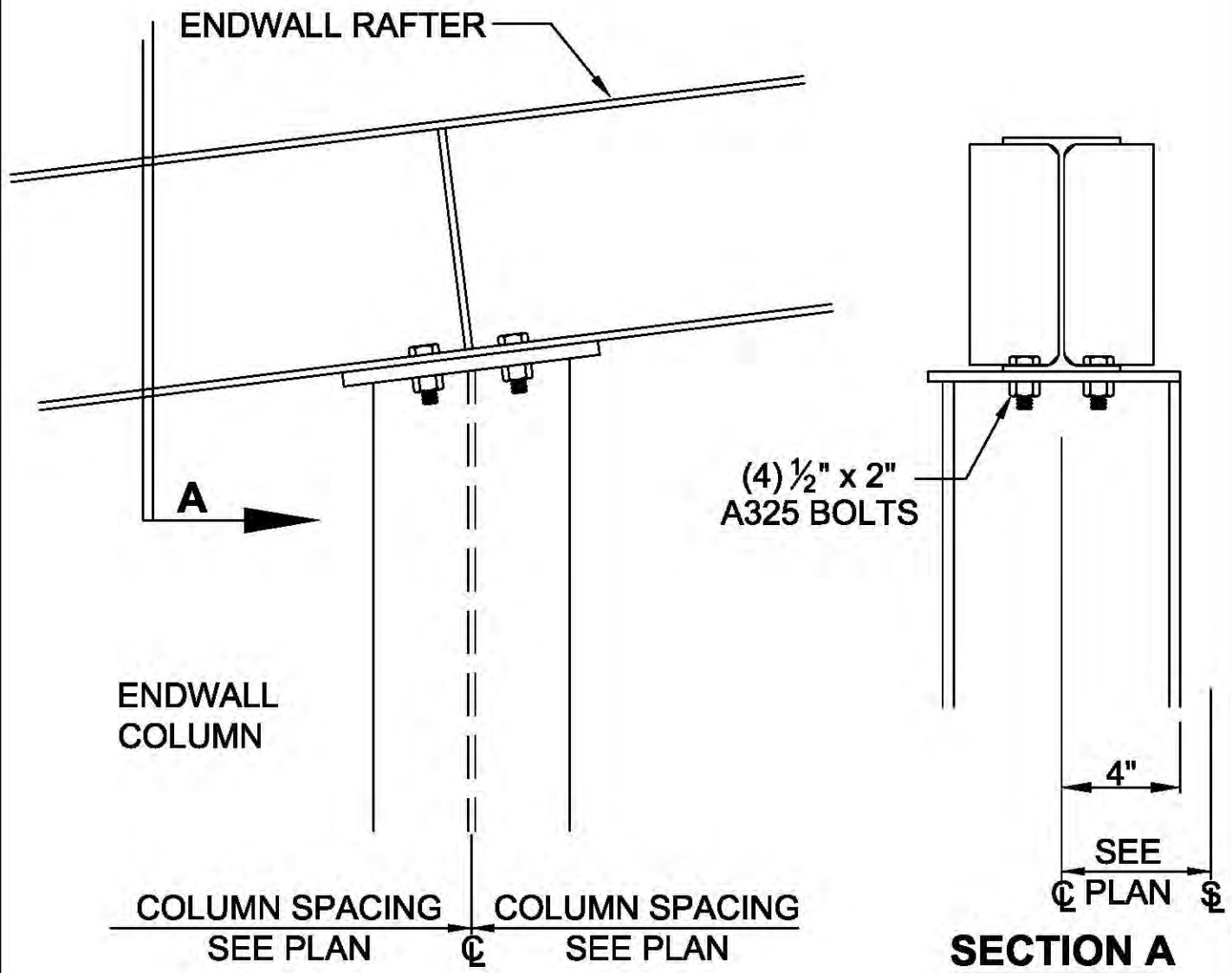
A NUCCA COMPANY

BETTER SOLUTIONS. BETTER BUILDINGS.

PREPARED BY: BKC

DATE: 11-13-2017

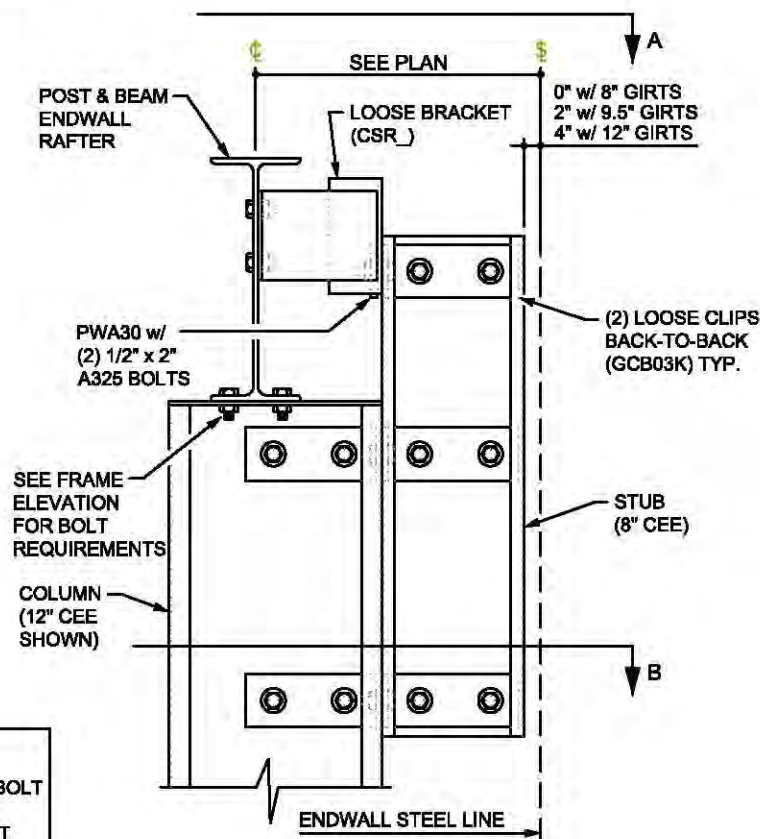
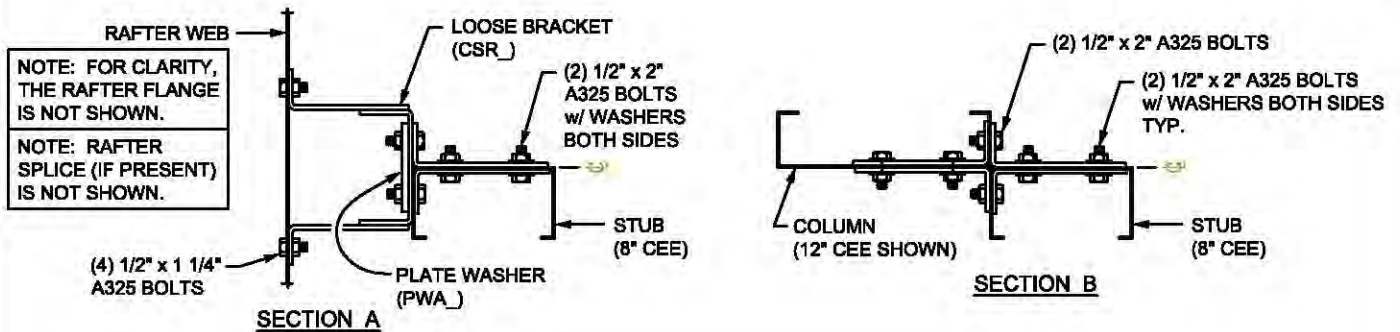
AB0520

**AB0580**

**"I" ENDWALL COLUMN
TO "I" ENDWALL RAFTER**

CED MANUAL

SECTION: **AB**



REQ'D PARTS	
(4) H0601	1/2" x 1-1/4" BOLT
(16) H0603	1/2" x 2" BOLT
(20) H0209	1/2" WASHER
(20) H0300	1/2" NUT
(10) GCB03K	
(1) CSR_	
(1) PWA30	

AB0601

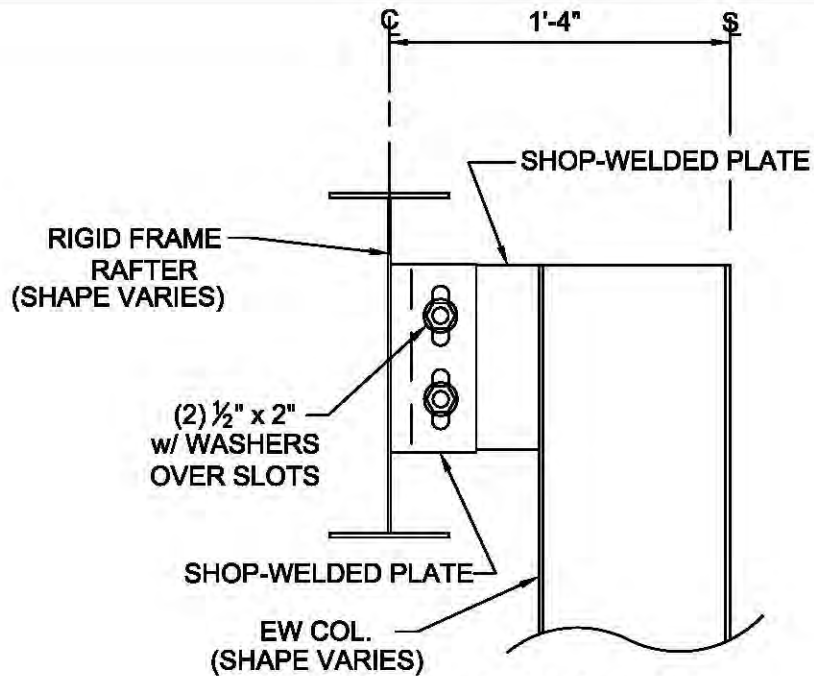
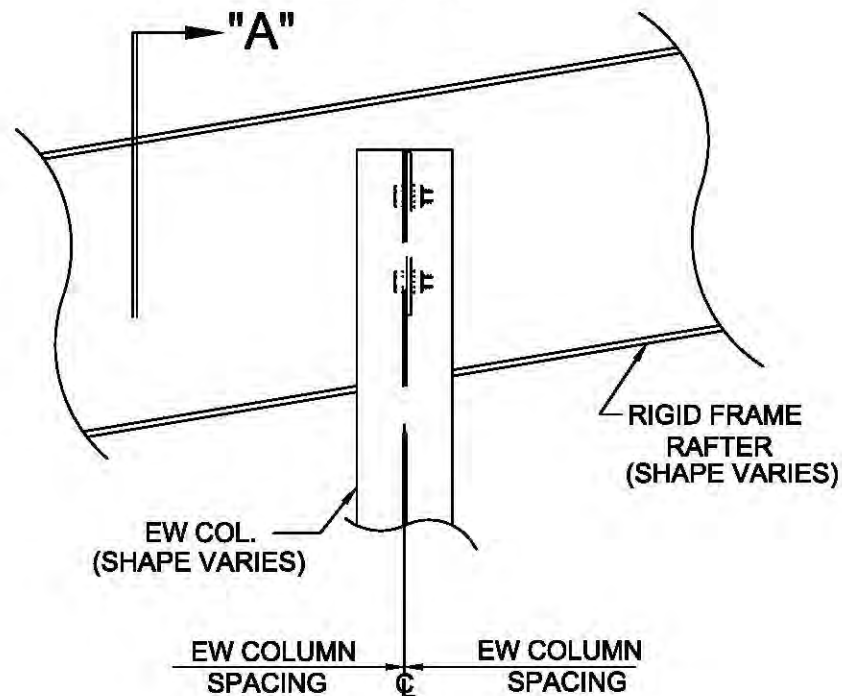
CEE-SHAPED ENDWALL COLUMN TO POST & BEAM RAFTER (BYPASS) USING 8" CEE STUB



CREATED/UPDATED BY: JAC

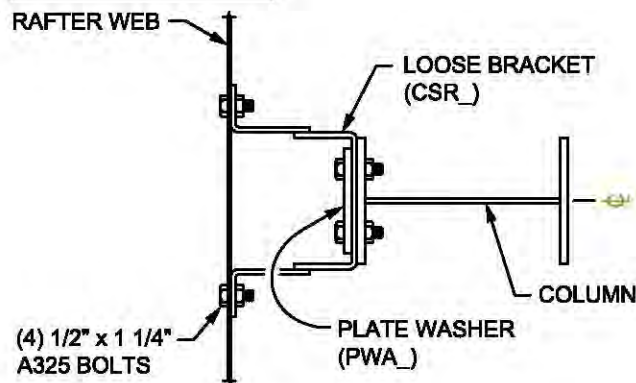
DATE: 10-01-2018

AB0601

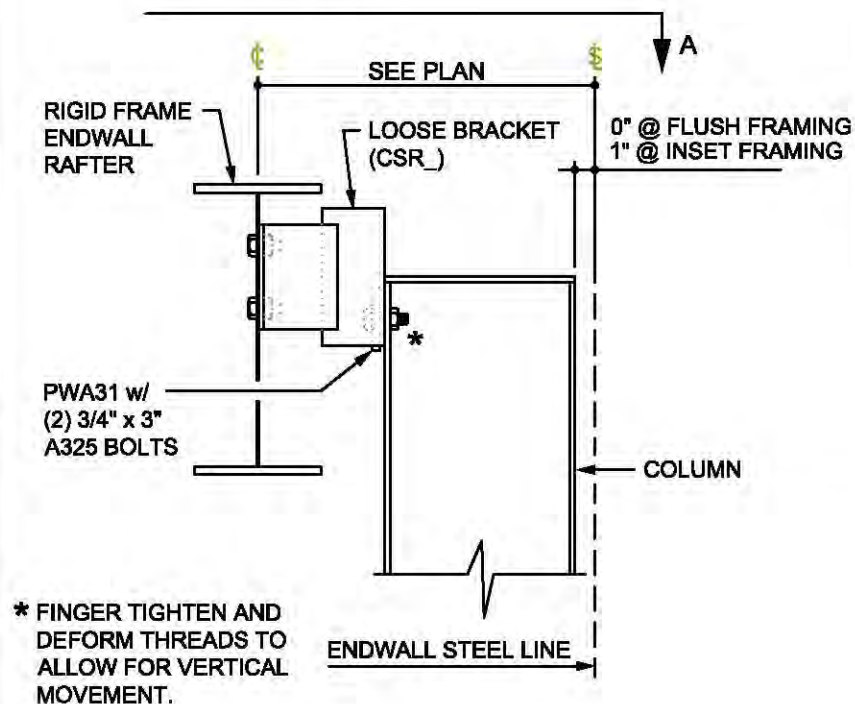
**SECTION "A"****AD0201****FLUSH ENDWALL COLUMNS TO
RIGID FRAME RAFTER**

NOTE: FOR CLARITY,
THE RAFTER FLANGE
IS NOT SHOWN.

NOTE: RAFTER
SPLICE (IF PRESENT)
IS NOT SHOWN.



SECTION A

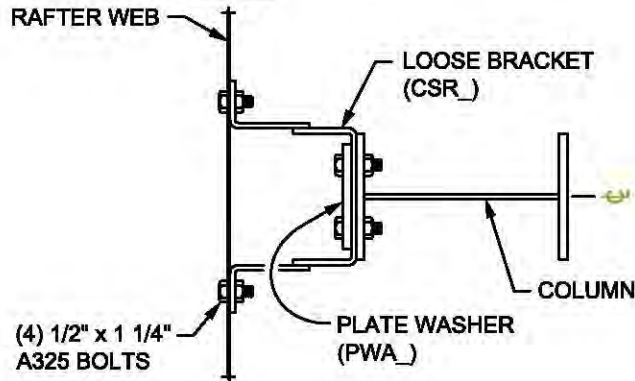


AD0211

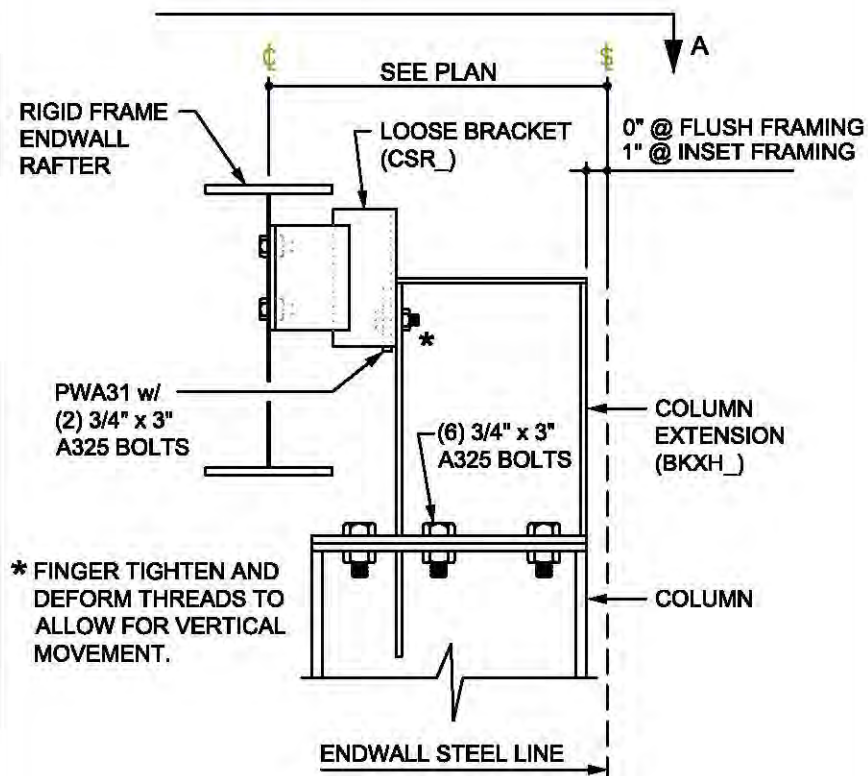
**I-SHAPED ENDWALL COLUMN
TO RIGID FRAME RAFTER (FLUSH OR INSET)**

NOTE: FOR CLARITY,
THE RAFTER FLANGE
IS NOT SHOWN.

NOTE: RAFTER
SPLICE (IF PRESENT)
IS NOT SHOWN.

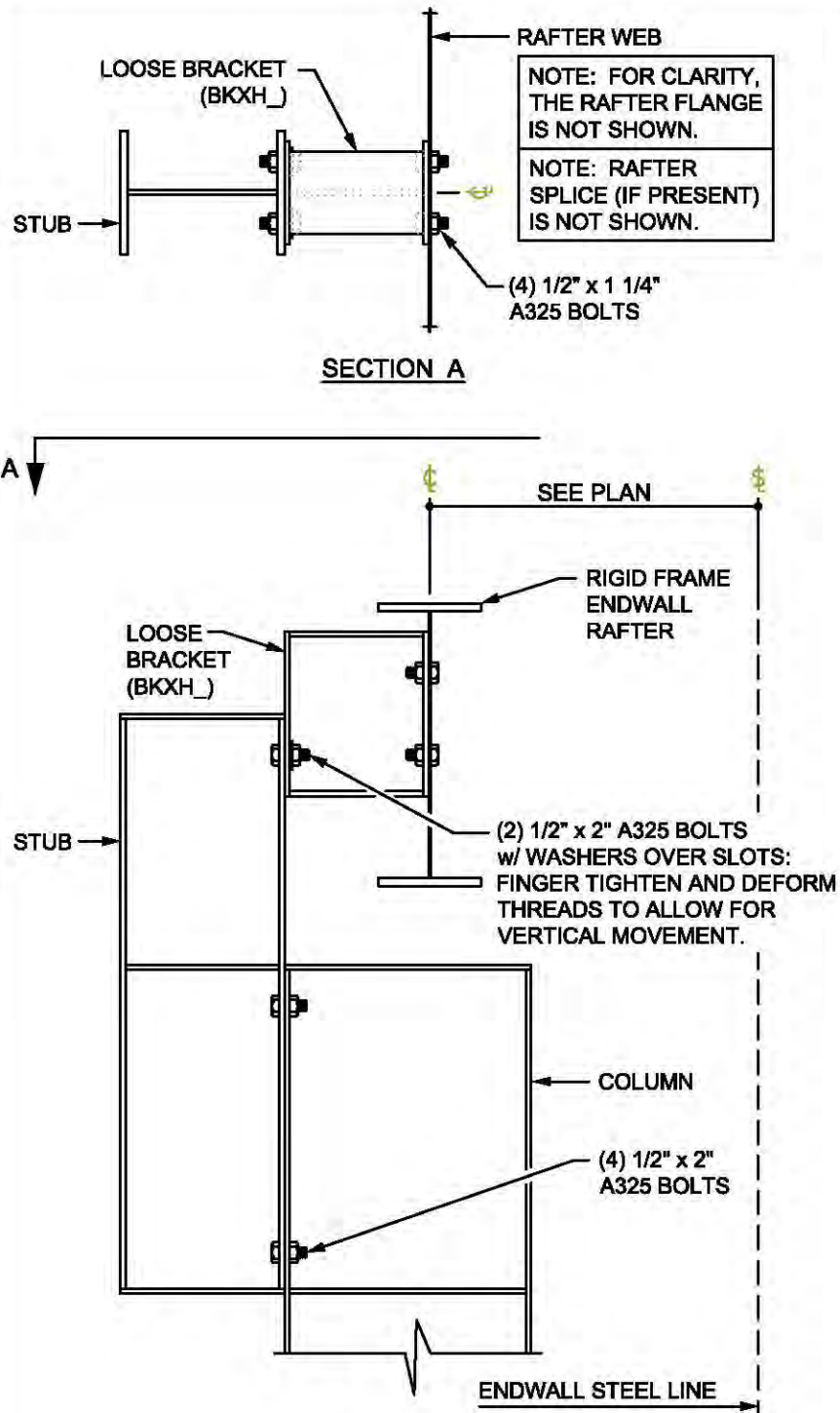


SECTION A



AD0212

**I-SHAPED ENDWALL COLUMN
TO RIGID FRAME RAFTER (FLUSH OR INSET)
USING COLUMN EXTENSION**

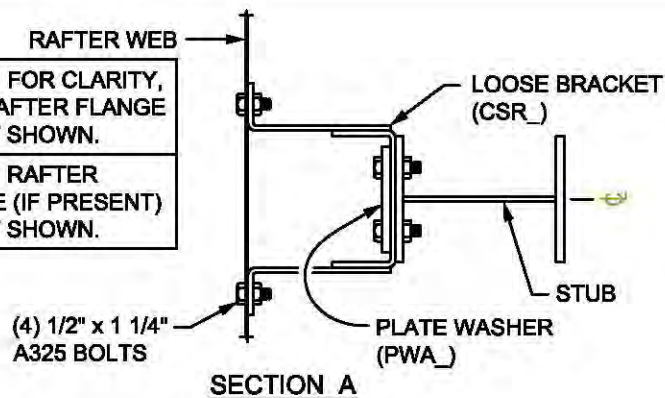


AD0304

**I-SHAPED ENDWALL COLUMN
TO INSIDE OF RIGID FRAME RAFTER
USING HOT-ROLL STUB**

NOTE: FOR CLARITY,
THE RAFTER FLANGE
IS NOT SHOWN.

NOTE: RAFTER
SPLICE (IF PRESENT)
IS NOT SHOWN.



RIGID FRAME
ENDWALL
RAFTER

SEE PLAN

LOOSE BRACKET
(CSR_)

0" w/ 8" GIRTS
2" w/ 9.5" GIRTS
4" w/ 12" GIRTS

PWA31 w/
(2) 3/4" x 3"
A325 BOLTS

STUB

* FINGER TIGHTEN AND
DEFORM THREADS TO
ALLOW FOR VERTICAL
MOVEMENT.

COLUMN

(4) 3/4" x 3"
A325 BOLTS

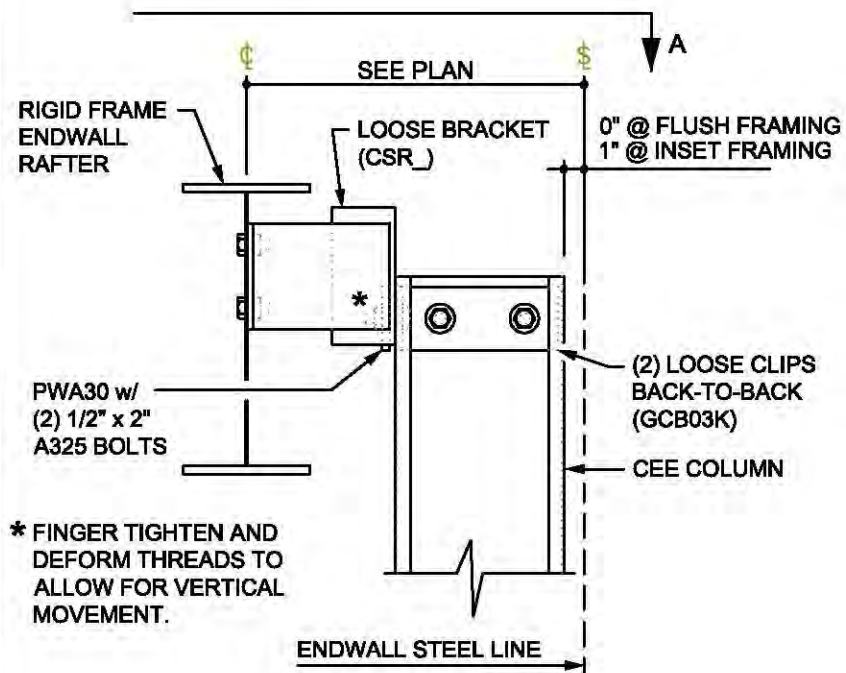
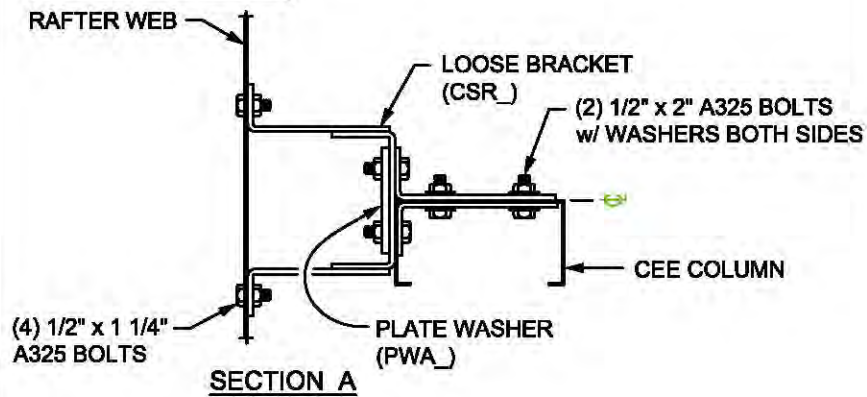
ENDWALL STEEL LINE

AD0311

I-SHAPED ENDWALL COLUMN
TO RIGID FRAME RAFTER (BYPASS)
USING 8" HOT-ROLL STUB

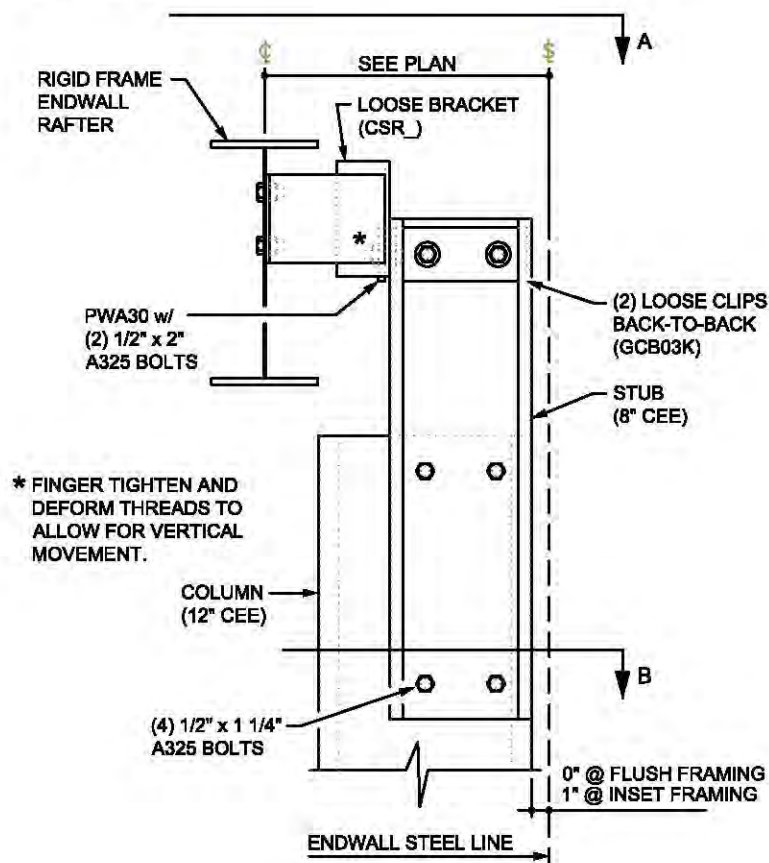
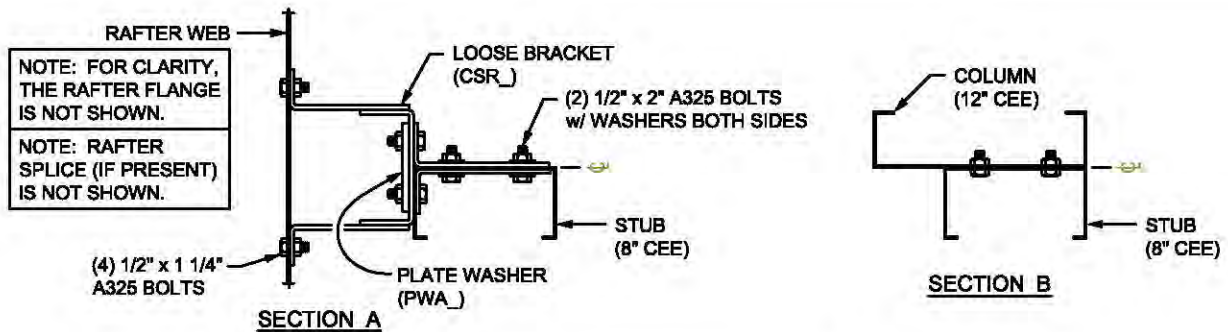
NOTE: FOR CLARITY,
THE RAFTER FLANGE
IS NOT SHOWN.

NOTE: RAFTER
SPLICE (IF PRESENT)
IS NOT SHOWN.

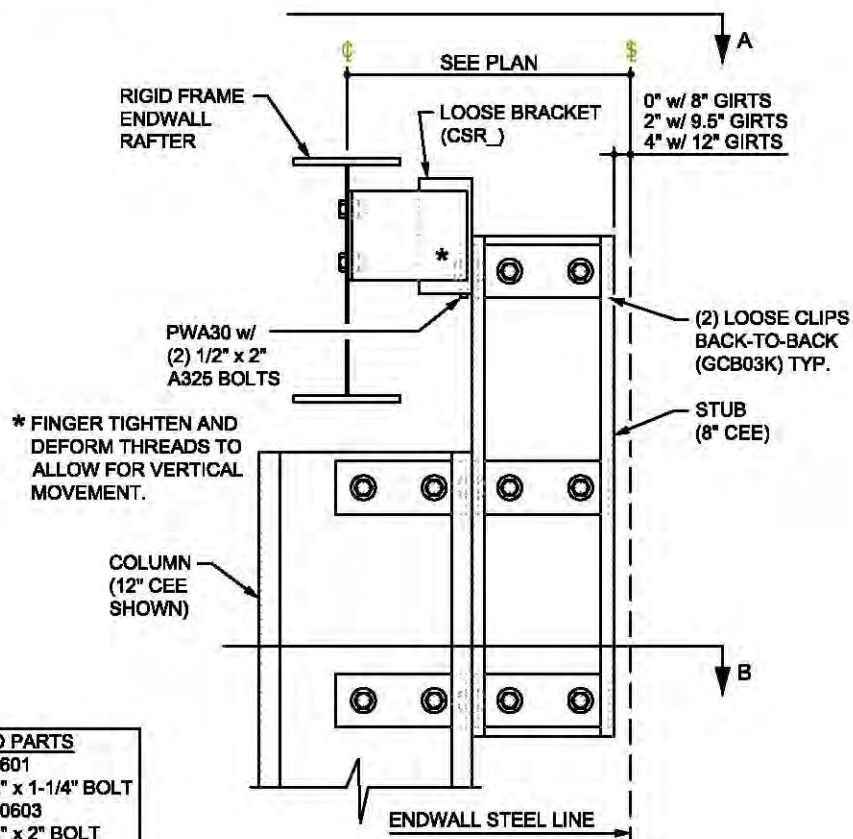
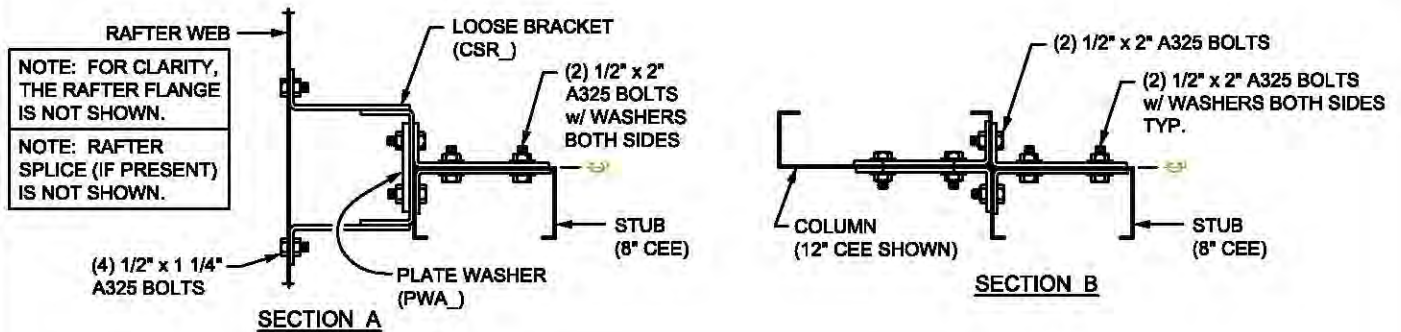


AD0501

C-SHAPED ENDWALL COLUMN
TO RIGID FRAME RAFTER (FLUSH OR INSET)

**AD0502**

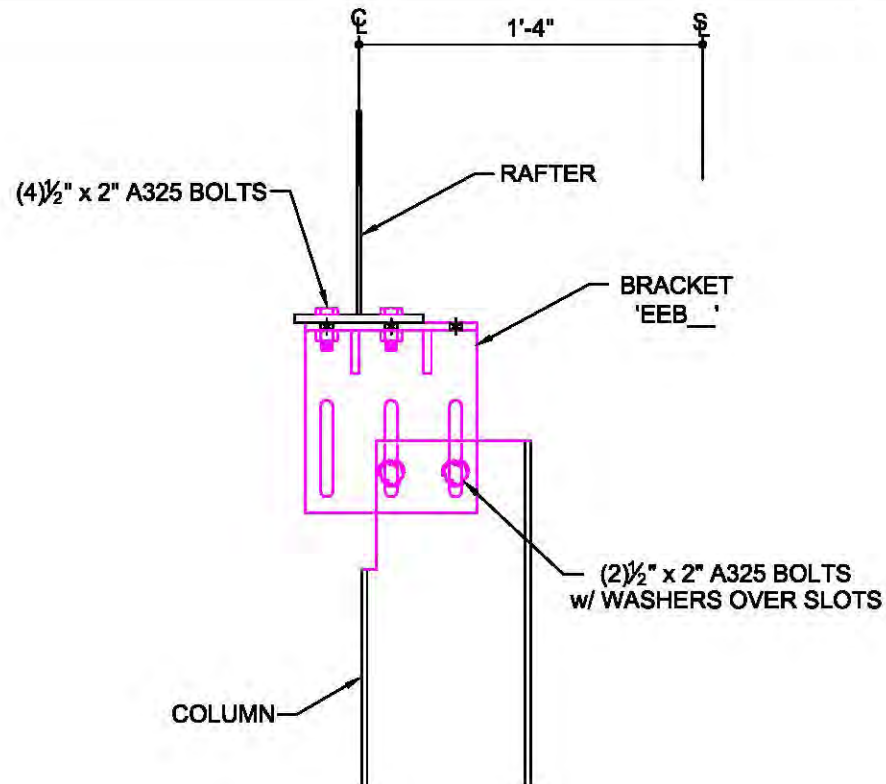
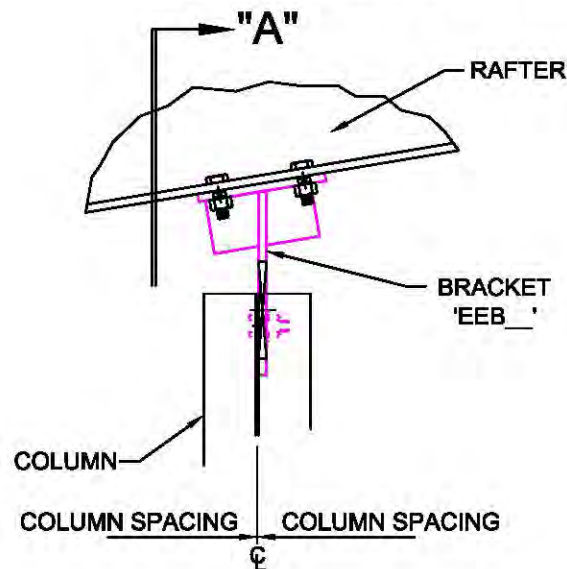
**12" CEE-SHAPED ENDWALL COLUMN
TO RIGID FRAME RAFTER (FLUSH OR INSET)
USING 8" CEE STUB**

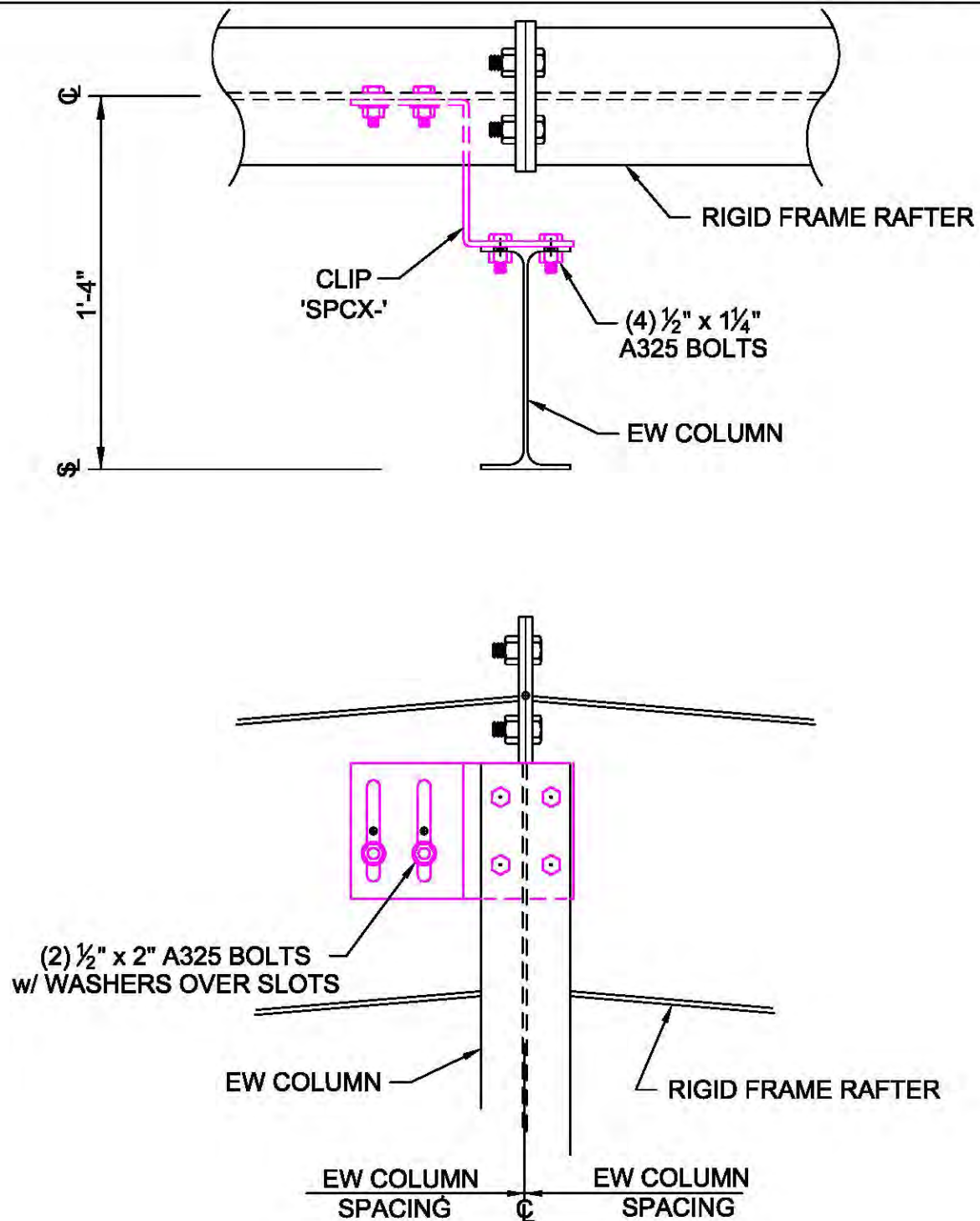
**REQ'D PARTS**

- (4) H0601
1/2" x 1-1/4" BOLT
- (16) H0603
1/2" x 2" BOLT
- (20) H0209
1/2" WASHER
- (20) H0300
1/2" NUT
- (10) GCB03K
- (1) CSR_
- (1) PWA30

AD0601

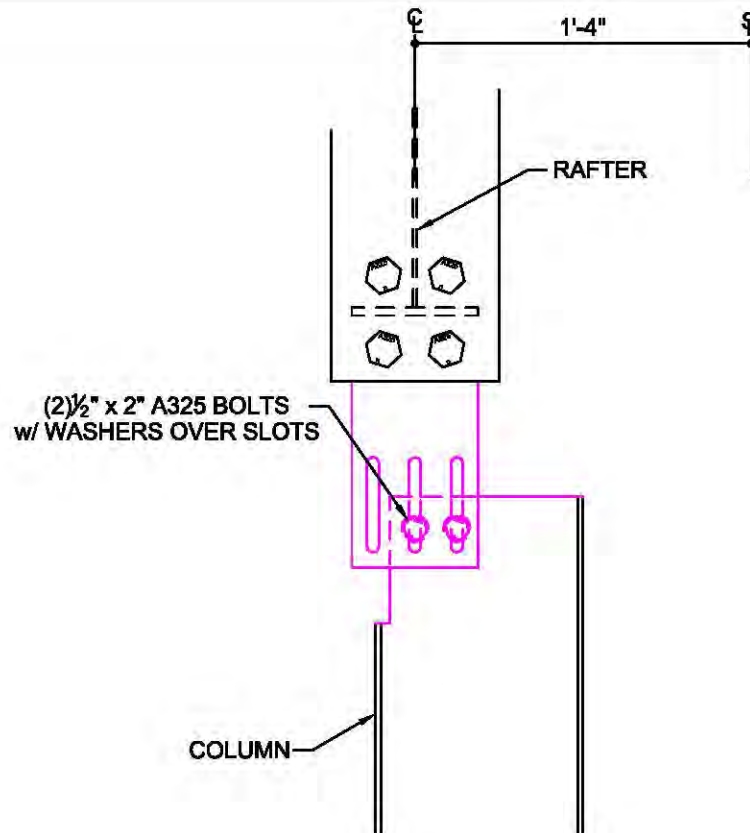
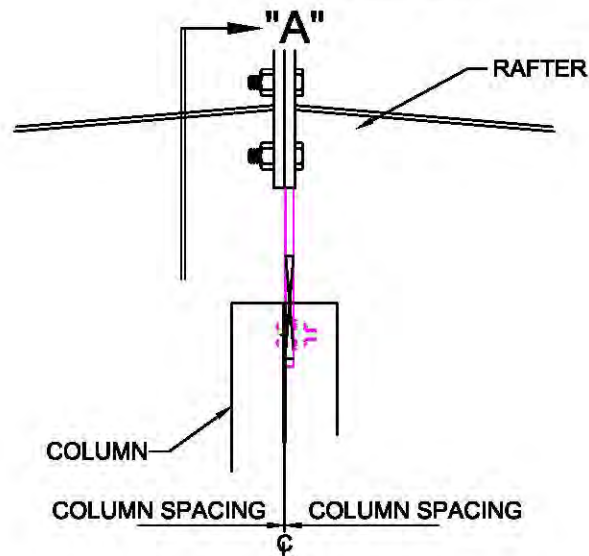
CEE-SHAPED ENDWALL COLUMN
TO RIGID FRAME RAFTER (BYPASS)
USING 8" CEE STUB

**SECTION "A"****AD1210****I-SHAPED ENDWALL COLUMNS TO
RIGID FRAME RAFTER**

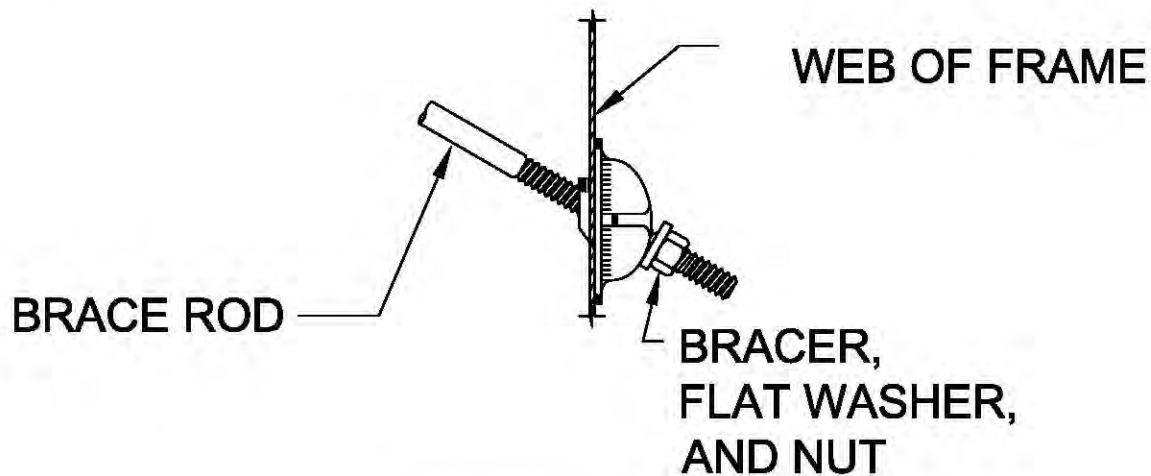


AD2201

**FLUSH I-SHAPED ENDWALL COLUMN TO
RIGID FRAME RAFTER AT PEAK**

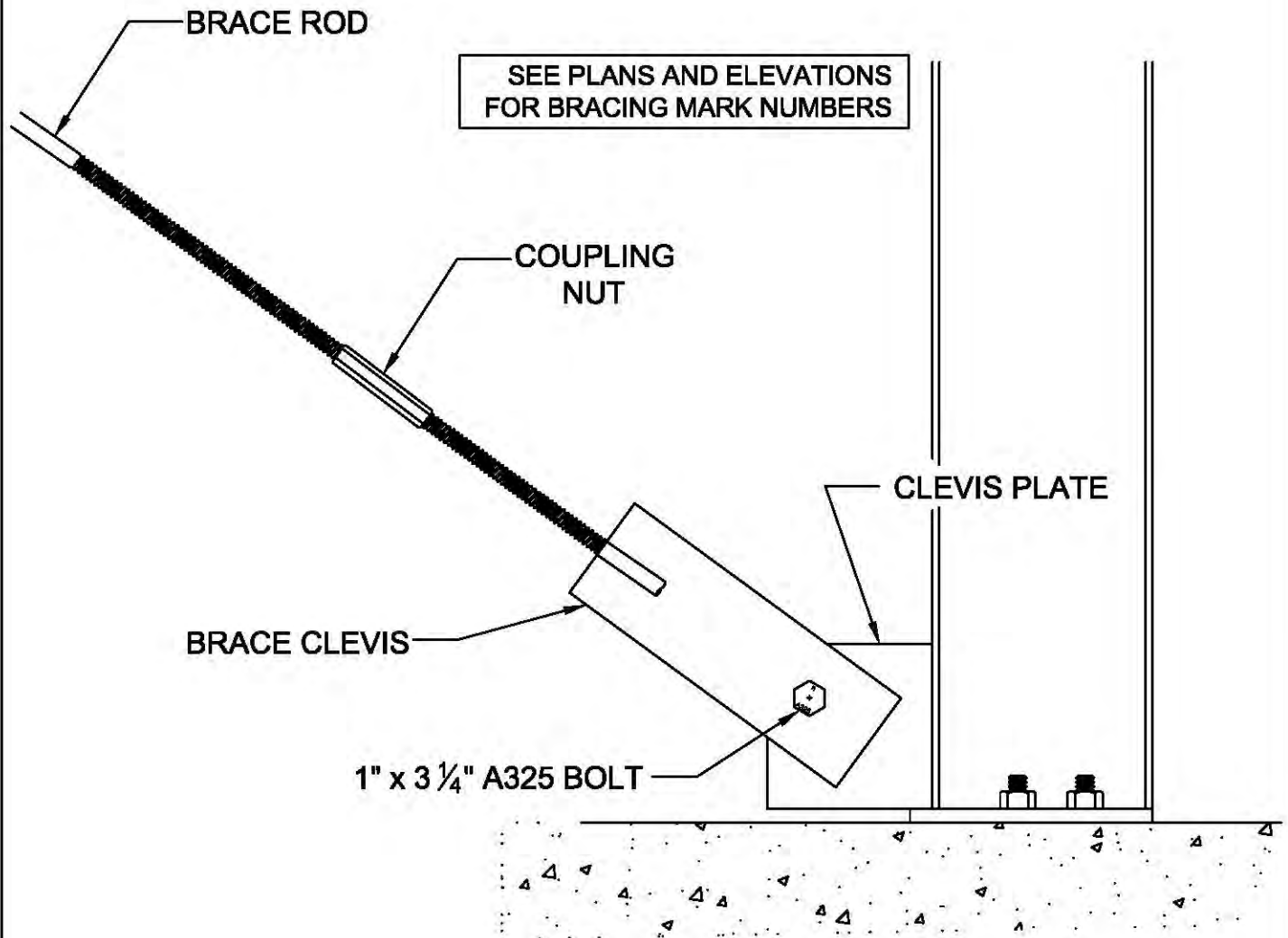
**SECTION "A"****AD2210****I-SHAPED ENDWALL COLUMNS TO
RIGID FRAME RAFTER AT PEAK**

BRACE ROD DIAMETER	BRACE ROD PIECE MARK	BRACER, FLAT WASHER, & NUT
$\frac{5}{8}$ "	BR10_____	H0920, H0201, H0410
$\frac{3}{4}$ "	BR12_____	H0930, H0202, H0420
1"	BR16_____	H0940, H0204, H0440
$1\frac{1}{4}$ "	BR20_____	H0940, H0206, H0460
$1\frac{3}{8}$ "	BR22_____	H0950, H0207, H0470
$1\frac{1}{2}$ "	BR24_____	H0950, H0208, H0480



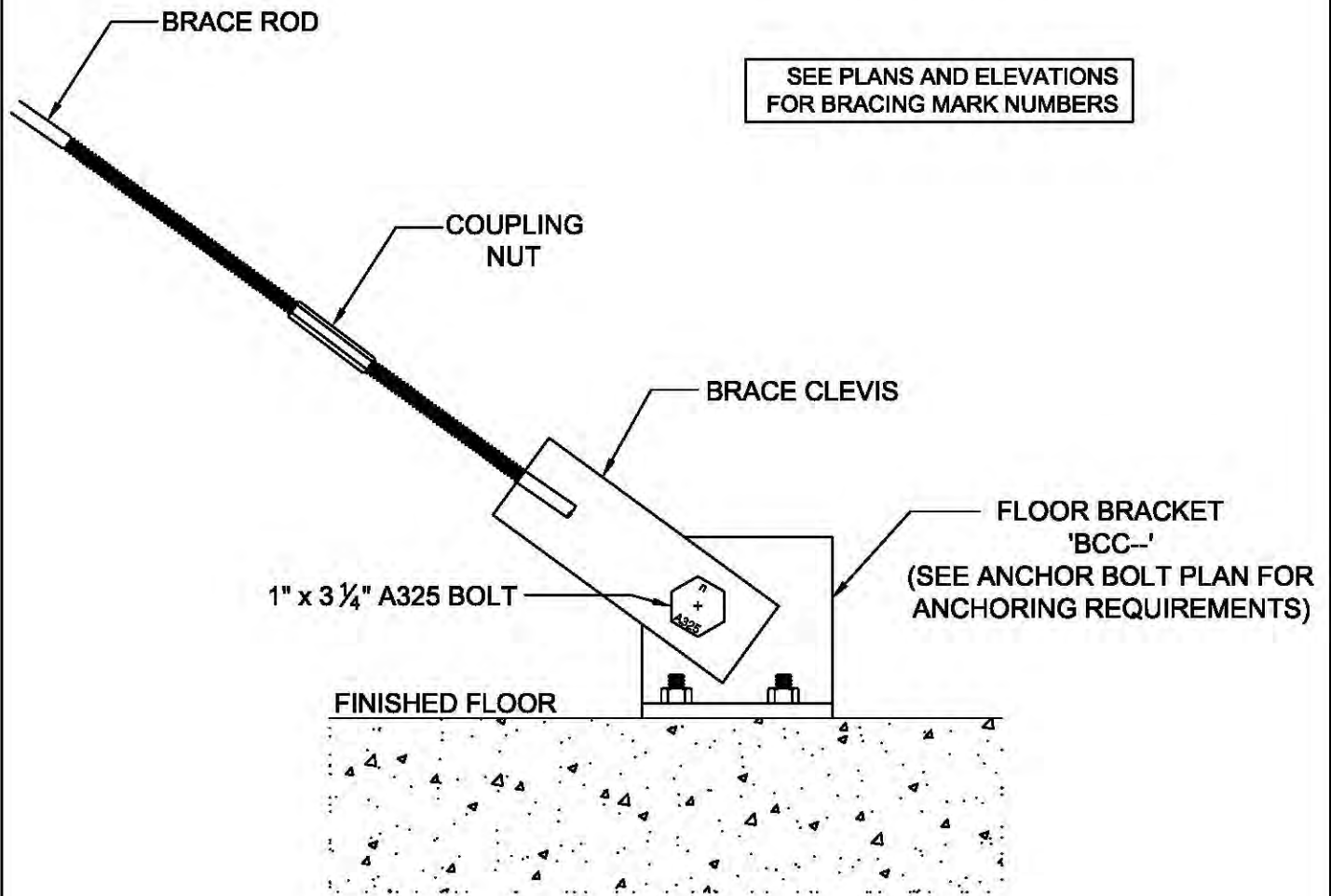
AF0011

BRACE ROD TO FRAME ATTACHMENT

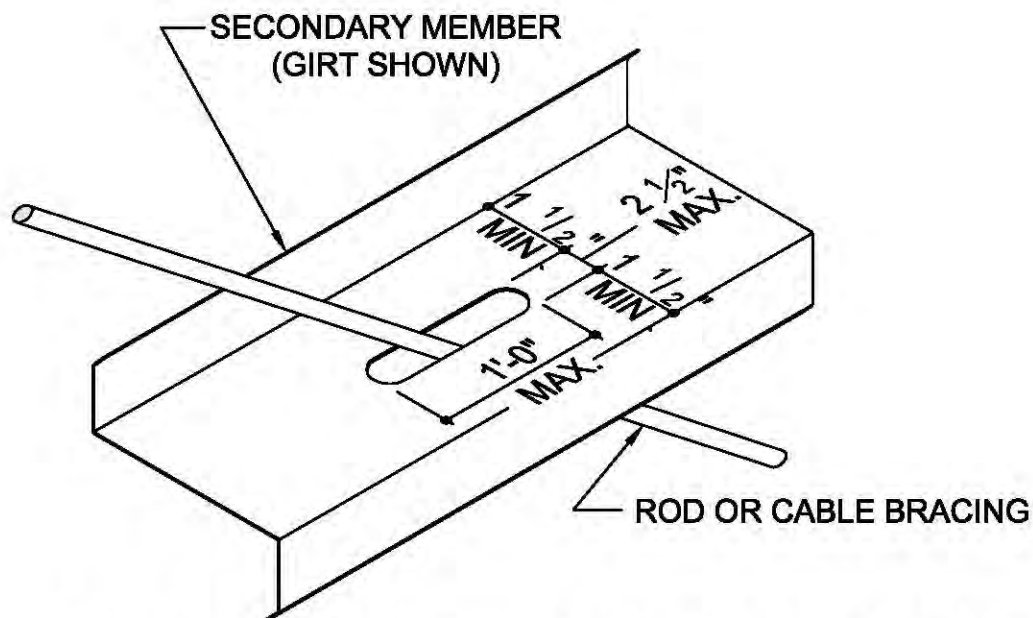


AF0025

**ROD BRACE ATTACHMENT WITH CLEVIS
FOR 5/8" AND 3/4"Ø RODS TO CORNER COLUMNS**

**AF0041**

**ROD BRACE ATTACHMENT TO FLOOR BRACKET
FOR 5/8" AND 3/4" Ø RODS**

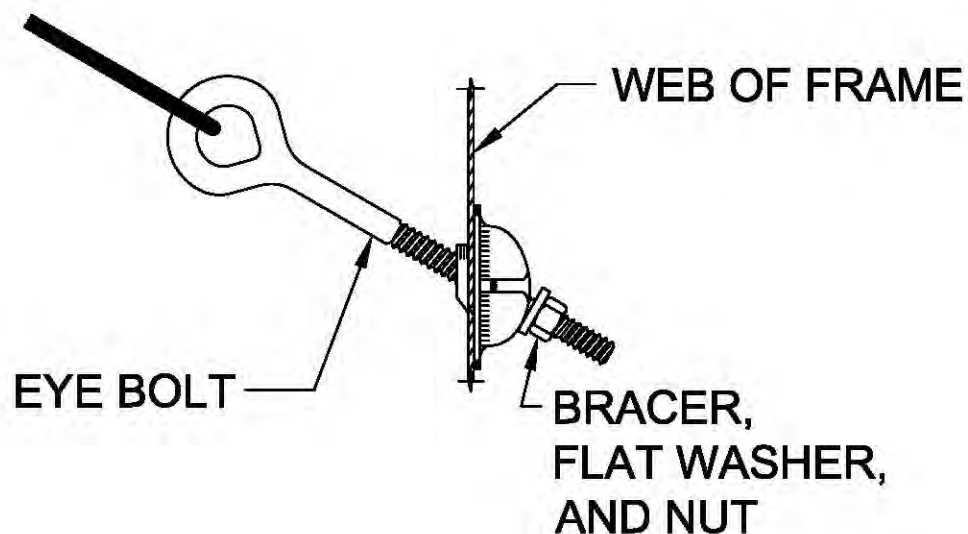


FIELD BURN SLOTS IN SECONDARY FRAMING MEMBERS TO ALLOW BRACING TO PASS.
THE SLOTS SHALL NOT EXCEED $2\frac{1}{2}'' \times 1'-0''$.
THE EDGE OF THE SLOT SHALL BE LOCATED A MINIMUM OF $1\frac{1}{2}''$ FROM MEMBER FLANGE.

AF0080

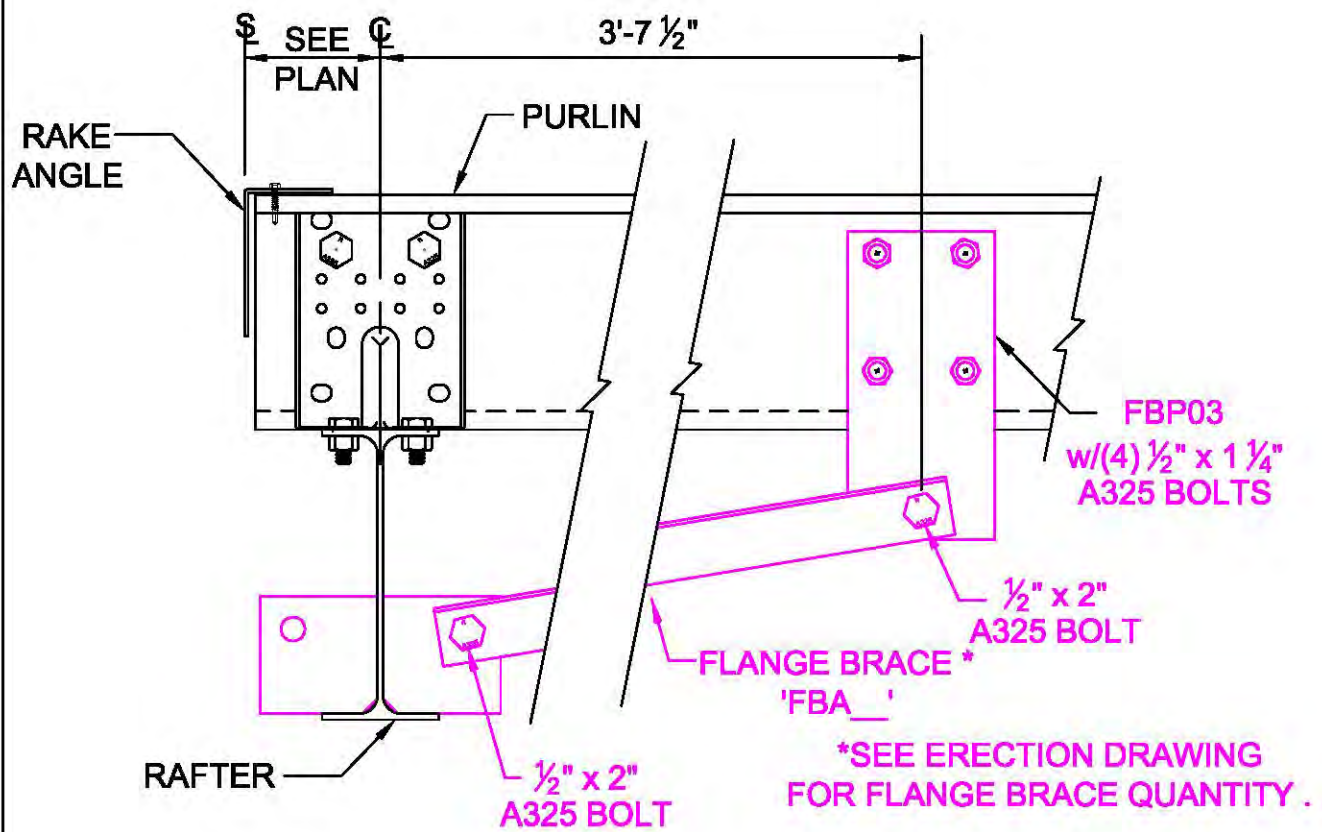
**GUIDELINES FOR FIELD SLOTTING SECONDARY
WEBS AT INSET OR FLUSH CONDITION**

BRACE CABLE DIAMETER	BRACE CABLE PIECE MARK	BRACER, FLAT WASHER, & NUT
$\frac{1}{4}$ "	CB08_____	H0920, G0201, G0410
$\frac{5}{16}$ "	CB10_____	H0920, G0201, G0410
$\frac{3}{8}$ "	CB12_____	H0930, G0203, G0430
$\frac{7}{16}$ "	CB14_____	H0930, G0203, G0430
$\frac{1}{2}$ "	CB16_____	H0930, G0203, G0430



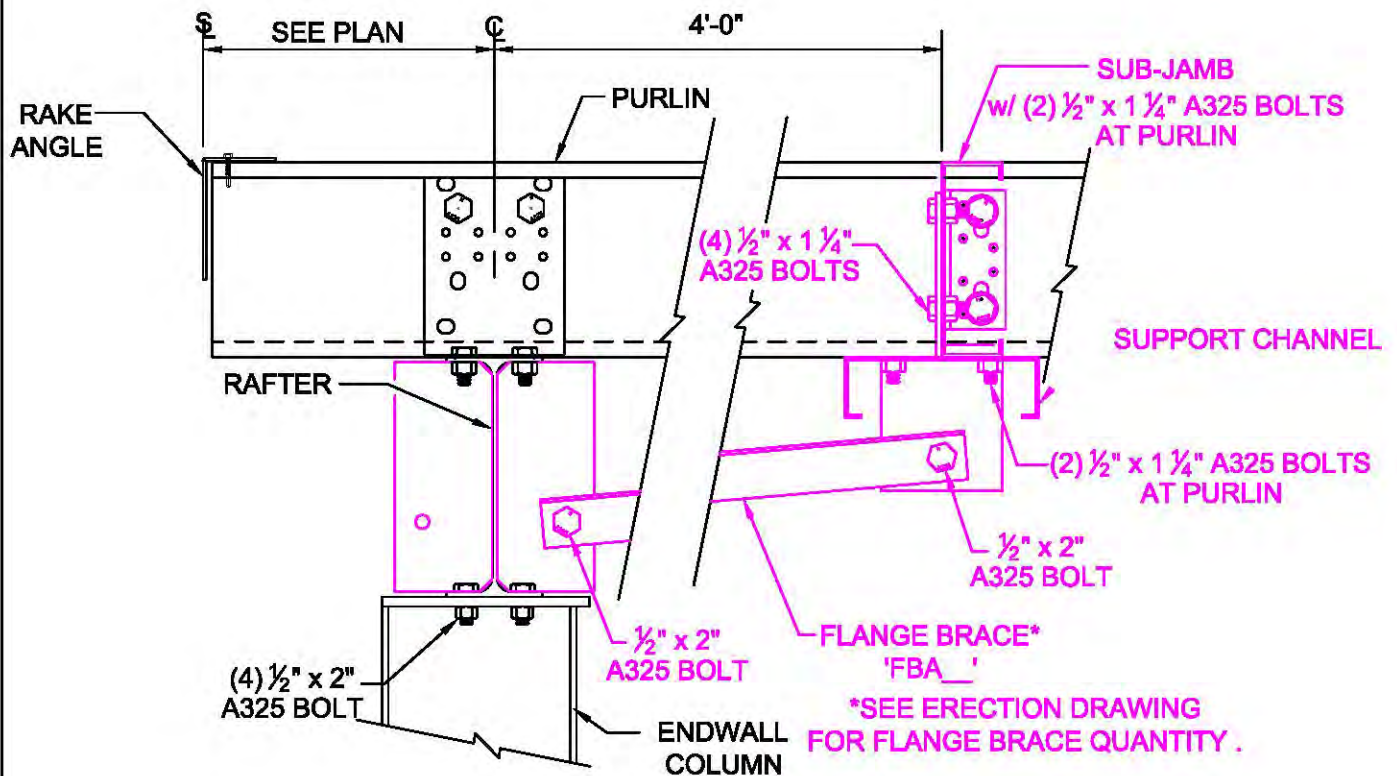
AF0111

CABLE BRACE TO FRAME ATTACHMENT



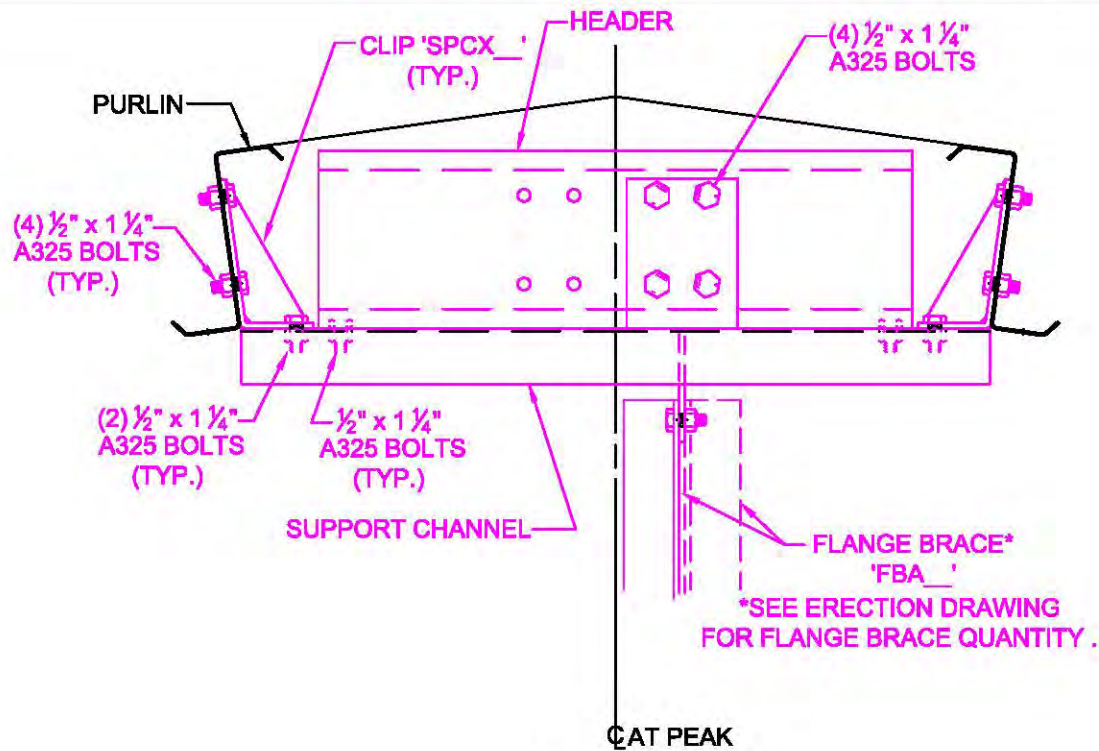
AF0231

ENDWALL COLUMN BRACE DETAIL

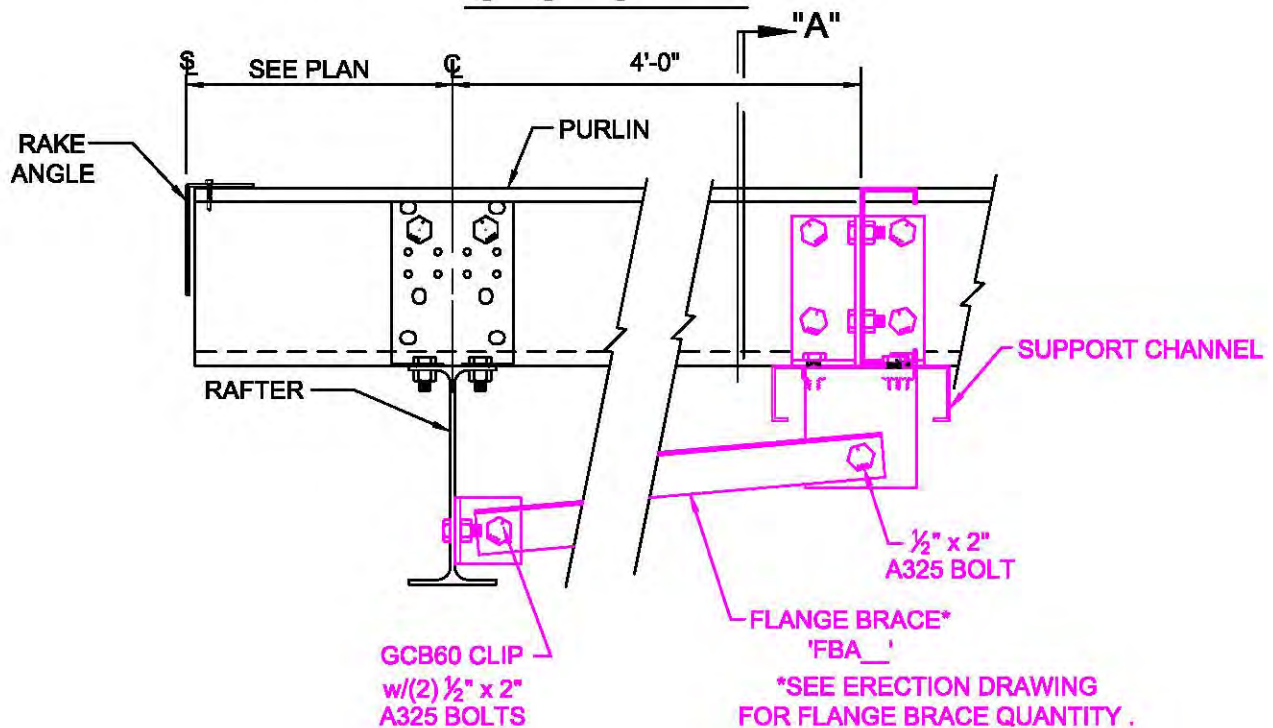


AF0236

ENDWALL COLUMN BRACE DETAIL
w/ ROOF SLOPES < 2 $\frac{1}{8}$:12

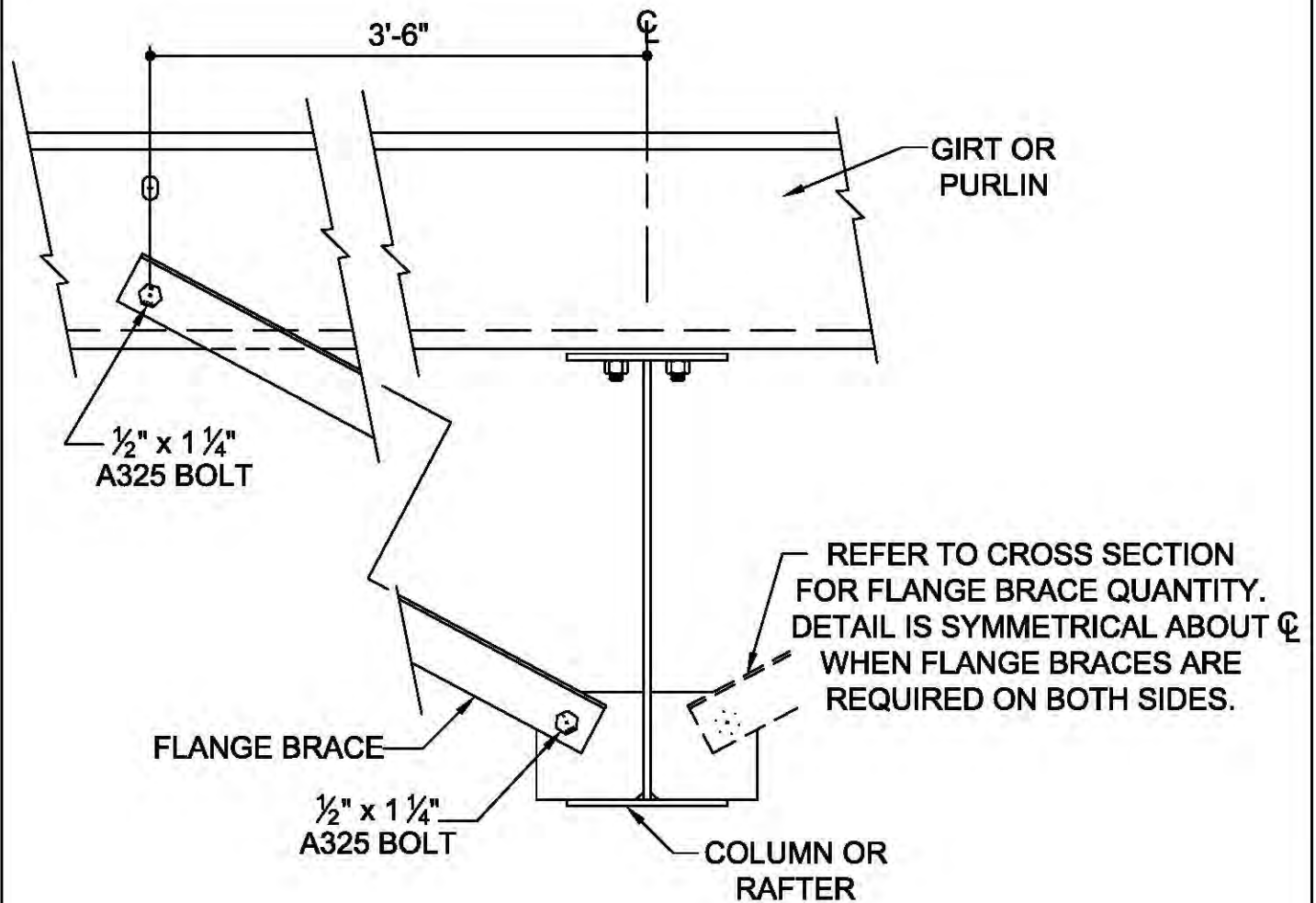


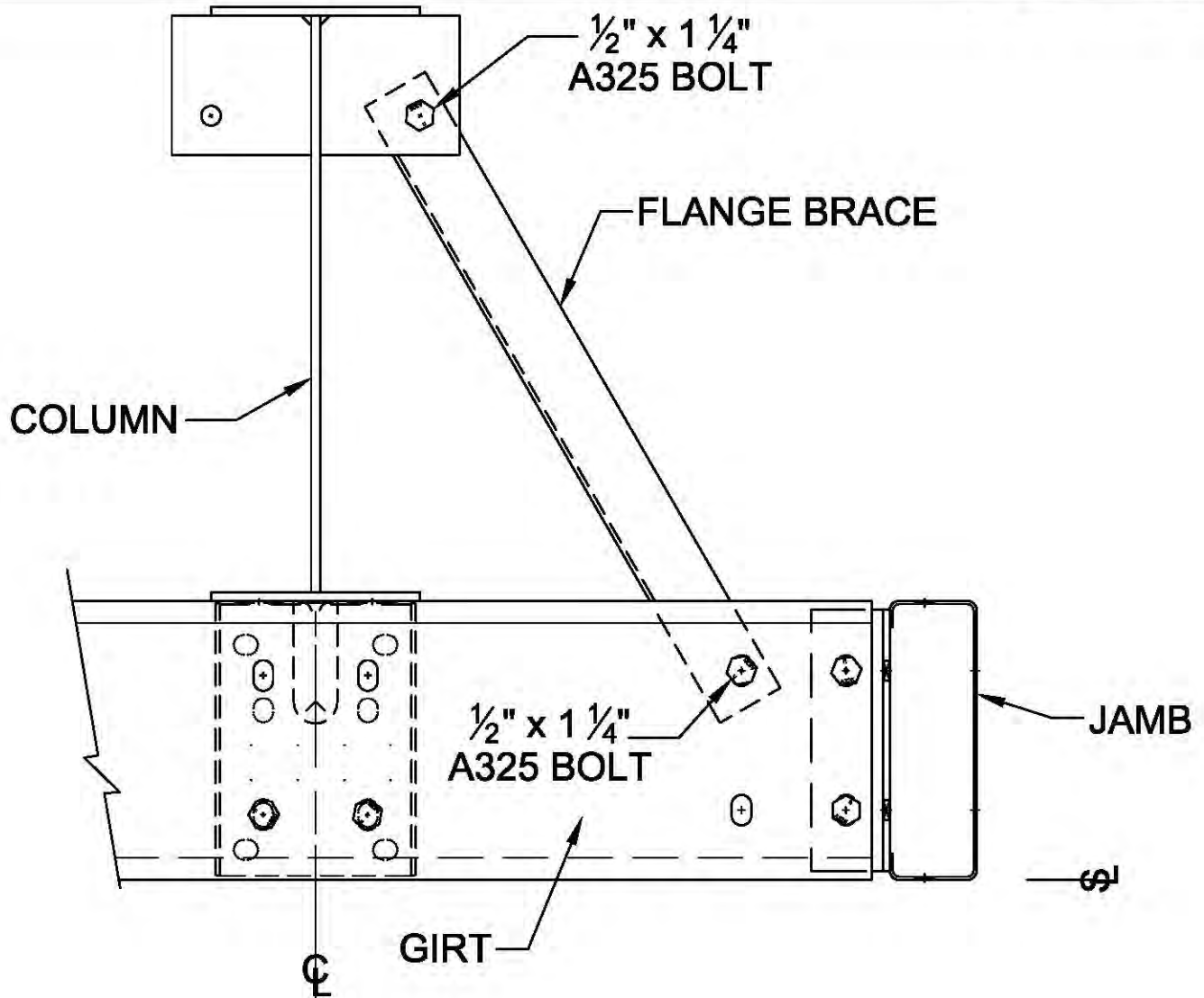
SECTION "A"



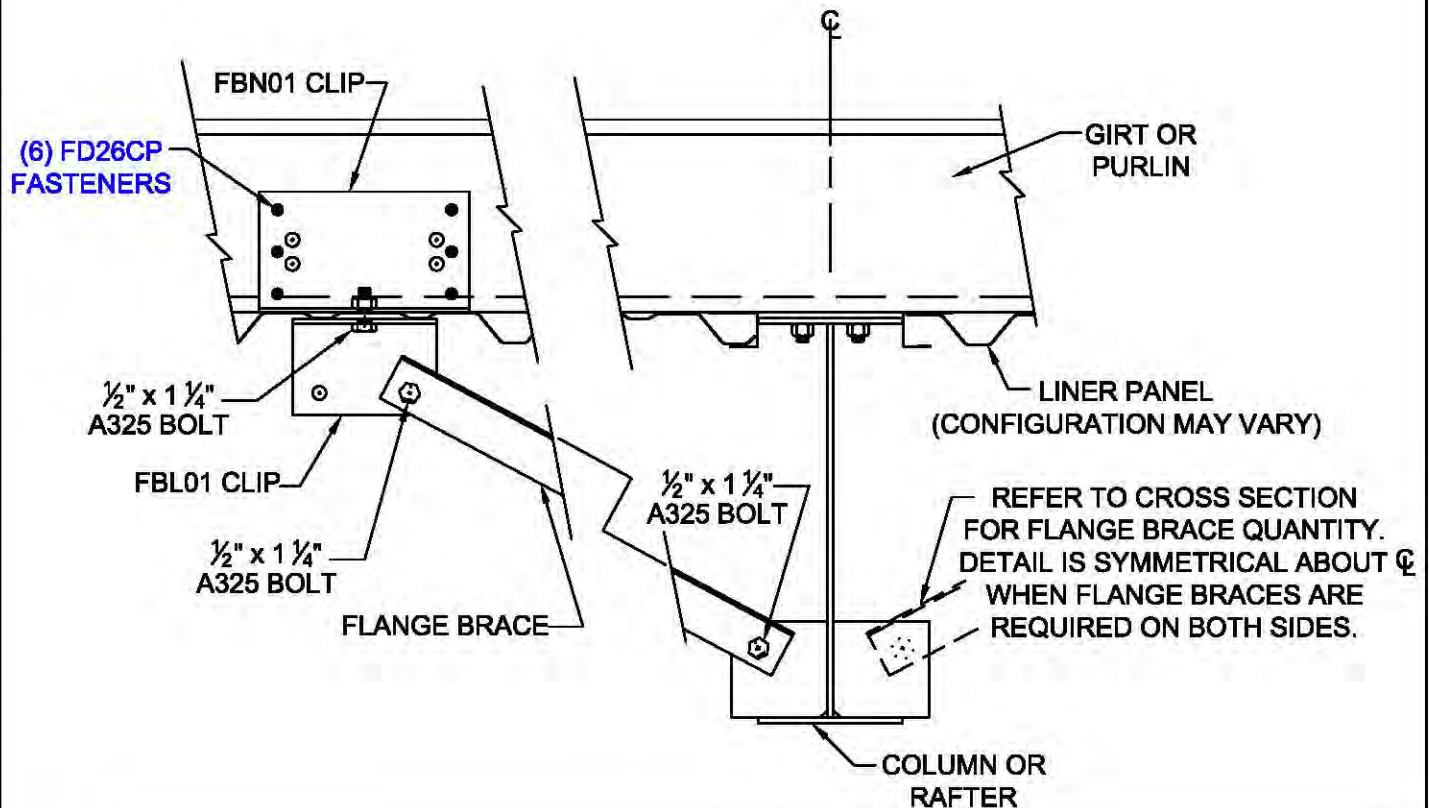
AF0240

ENDWALL COLUMN BRACE DETAIL
AT PEAK w/ 'I' SHAPED RAFTER

**AG0011****STANDARD FLANGE BRACE ATTACHMENT**

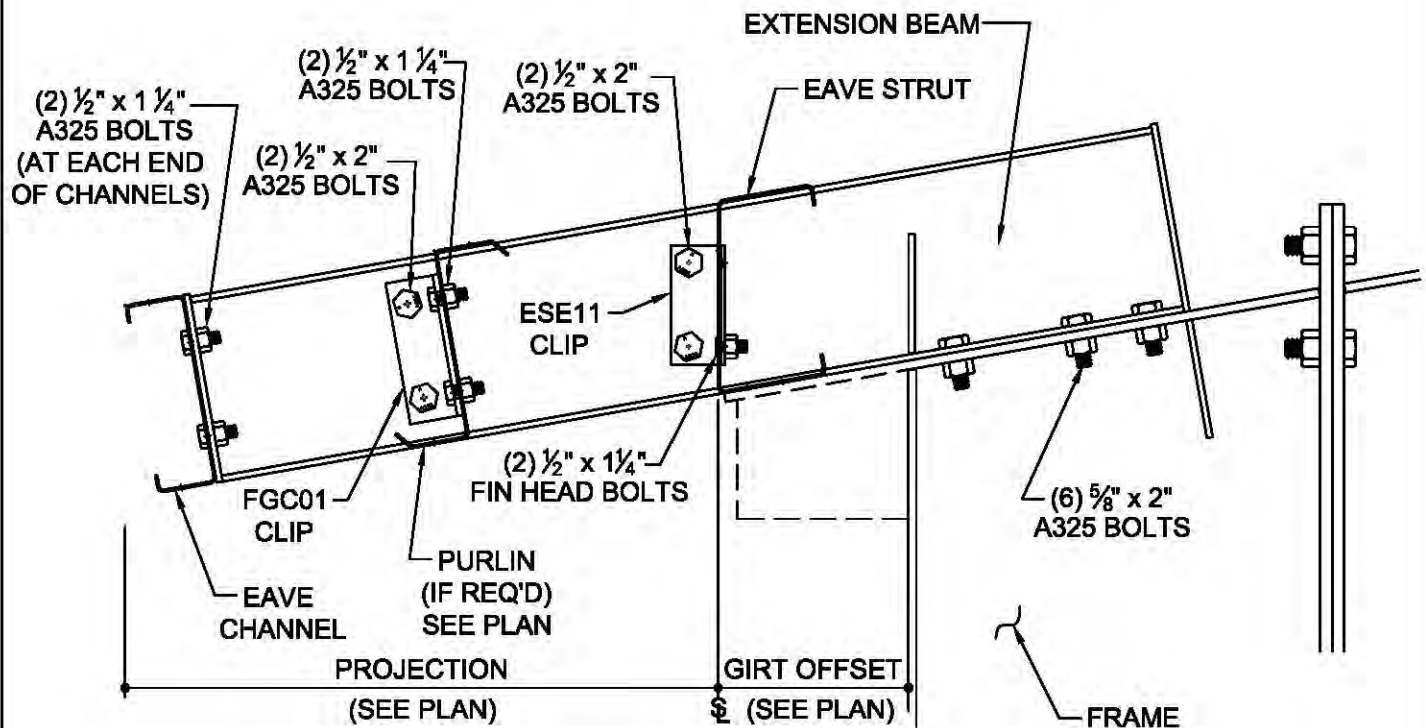
**AG0012**

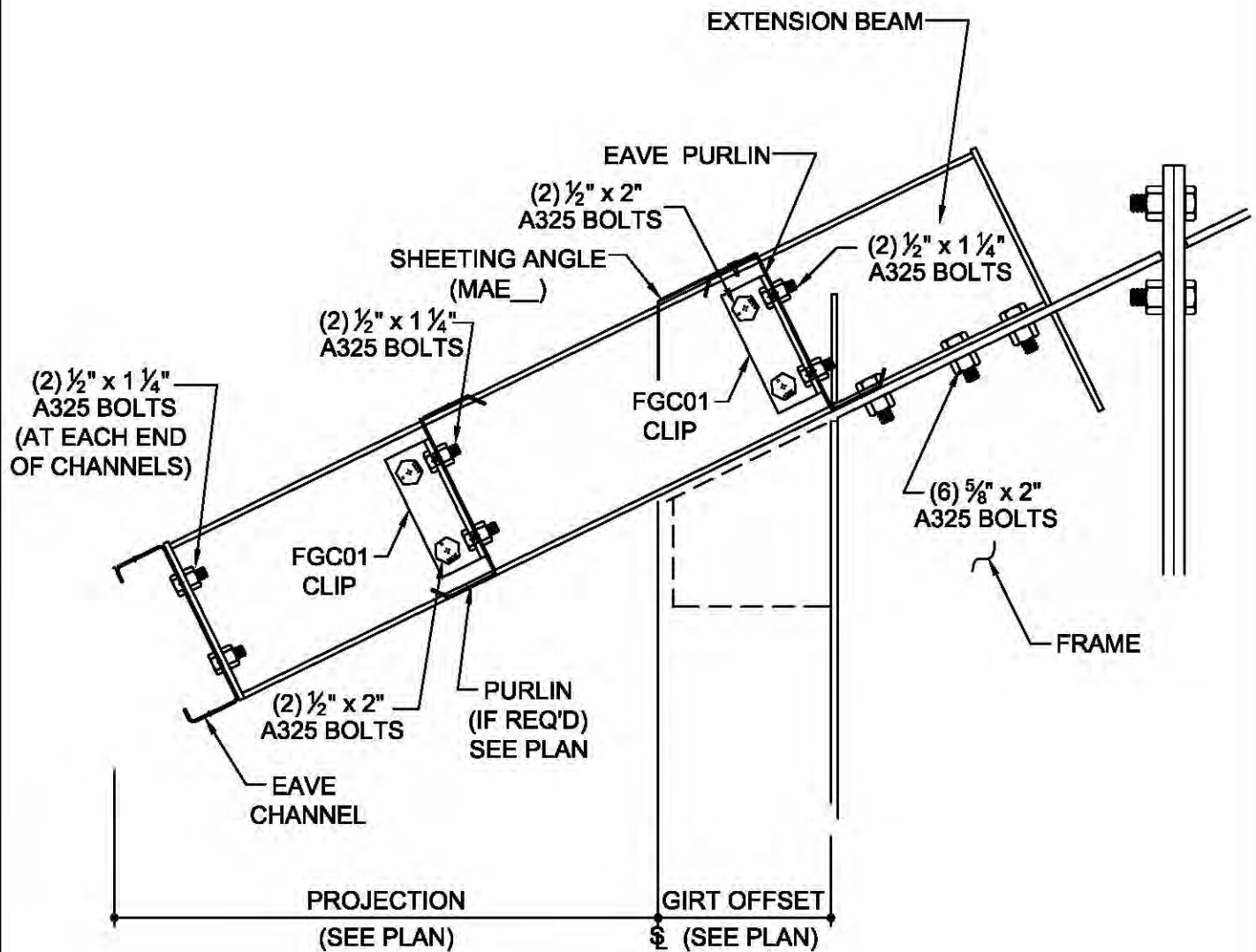
**FLANGE BRACE ATTACHMENT
AT DOOR JAMB**

**ERECTOR NOTES:**

- INSTALL FLANGE BRACE AND CLIPS DURING ERECTION OF THE STRUCTURE.
- TEMPORARILY REMOVE 'FBL01' CLIP DURING ERECTION OF LINER PANEL.
- RECORD THE LOCATION OF THE CENTER OF THE NUT IN THE FBN01 CLIPS.
- DRILL A $\frac{3}{4}$ " \varnothing AT EACH FBN01 NUT LOCATION IN THE LINER PANEL BEFORE INSTALLATION.
- AFTER LINER INSTALLATION, RE-ATTACH THE FLANGE BRACES AND FBL01 CLIPS. CUT OR FLATTEN ANY MAJOR PANEL RIBS THAT INTERFERE WITH THE FLANGE BRACE CLIPS.

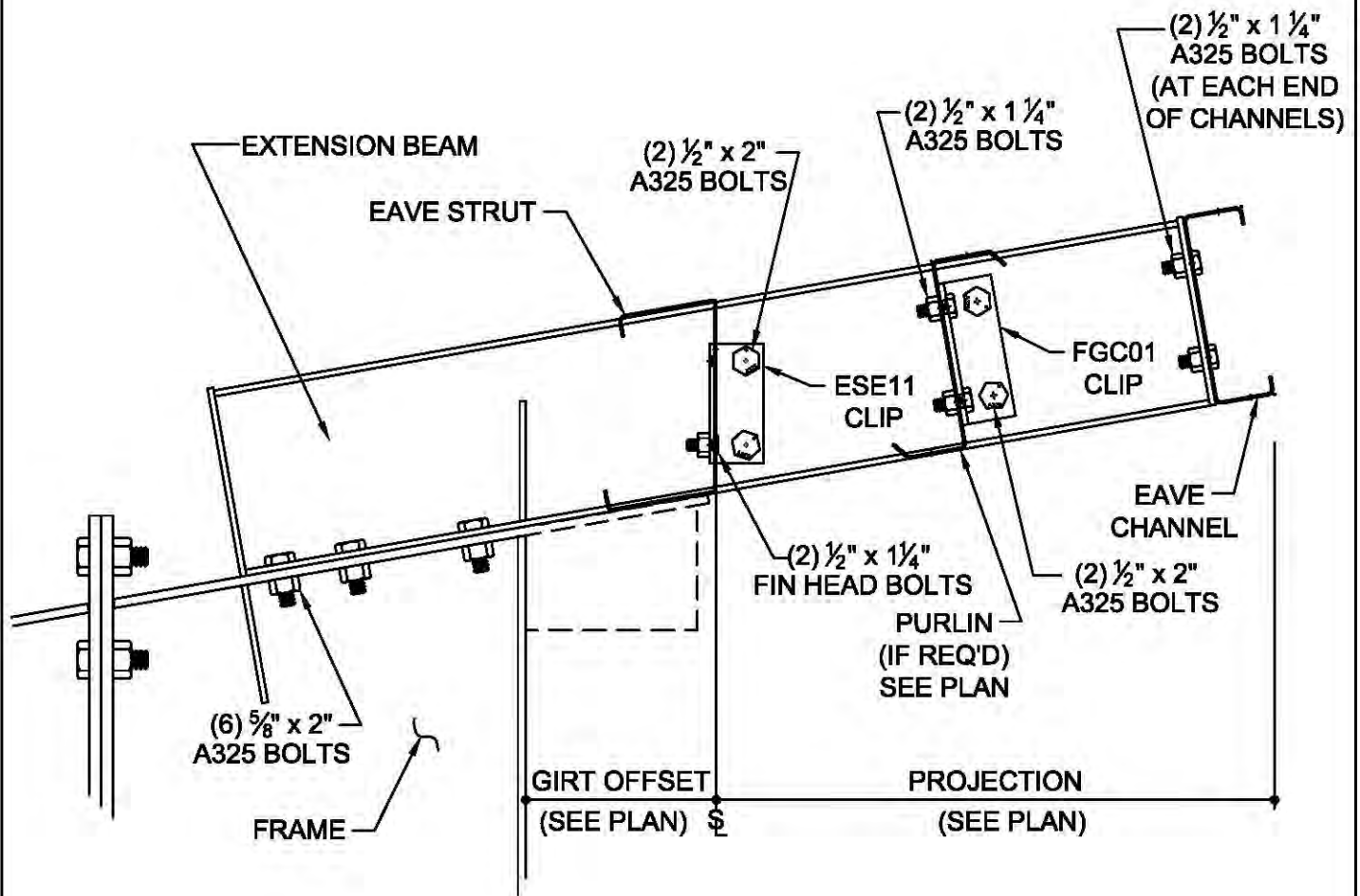
AG0131**FLANGE BRACE ATTACHMENT
w/ KR LINER PANELS**

**AN0035****LOW EAVE EXTENSION FRAMING**

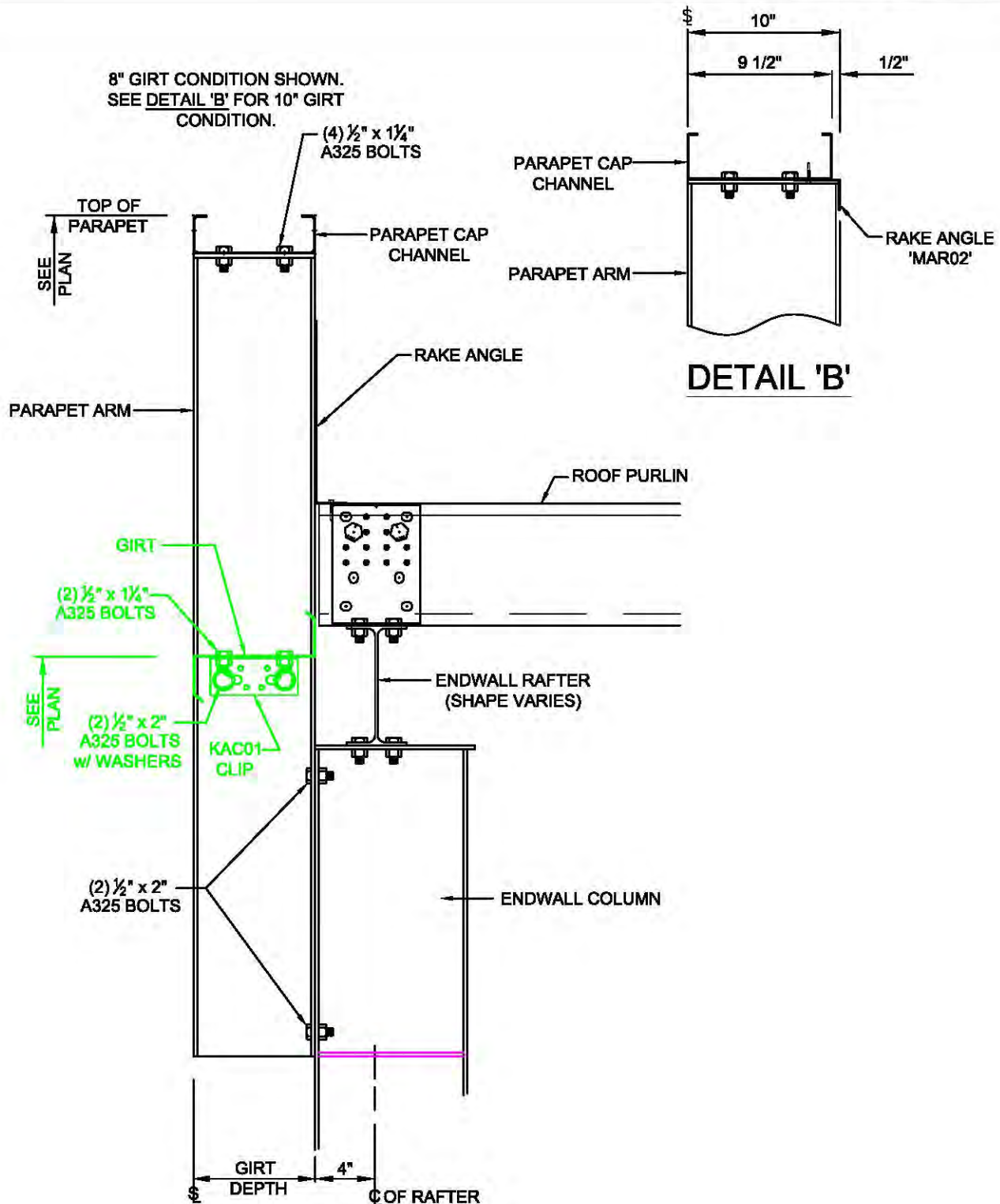


AN0065

LOW EAVE EXTENSION FRAMING
FOR ROOF SLOPES > 4:12

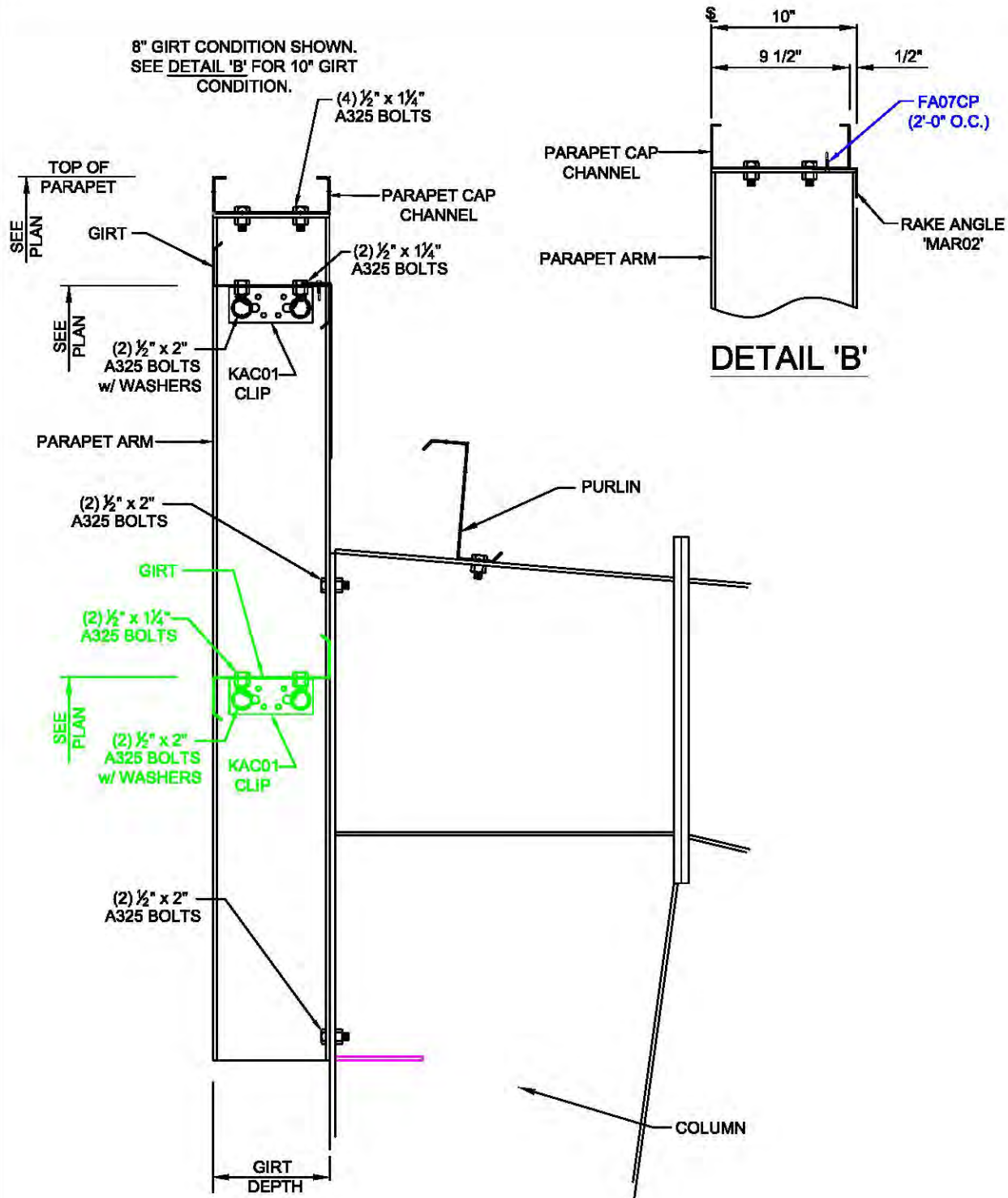


AN0105



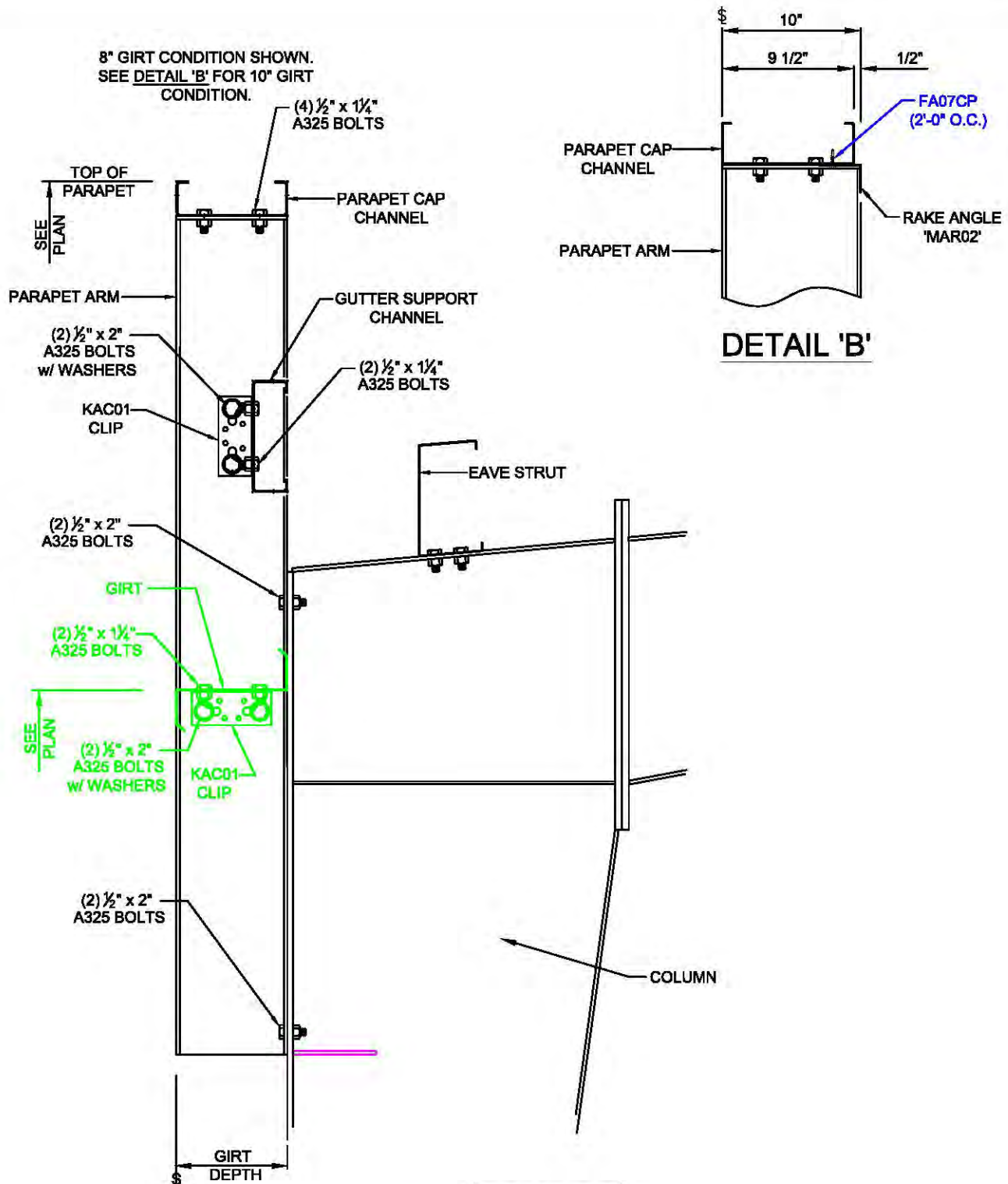
AS0211

POST AND BEAM ENDWALL PARAPET
W/ BY-FRAME GIRTS



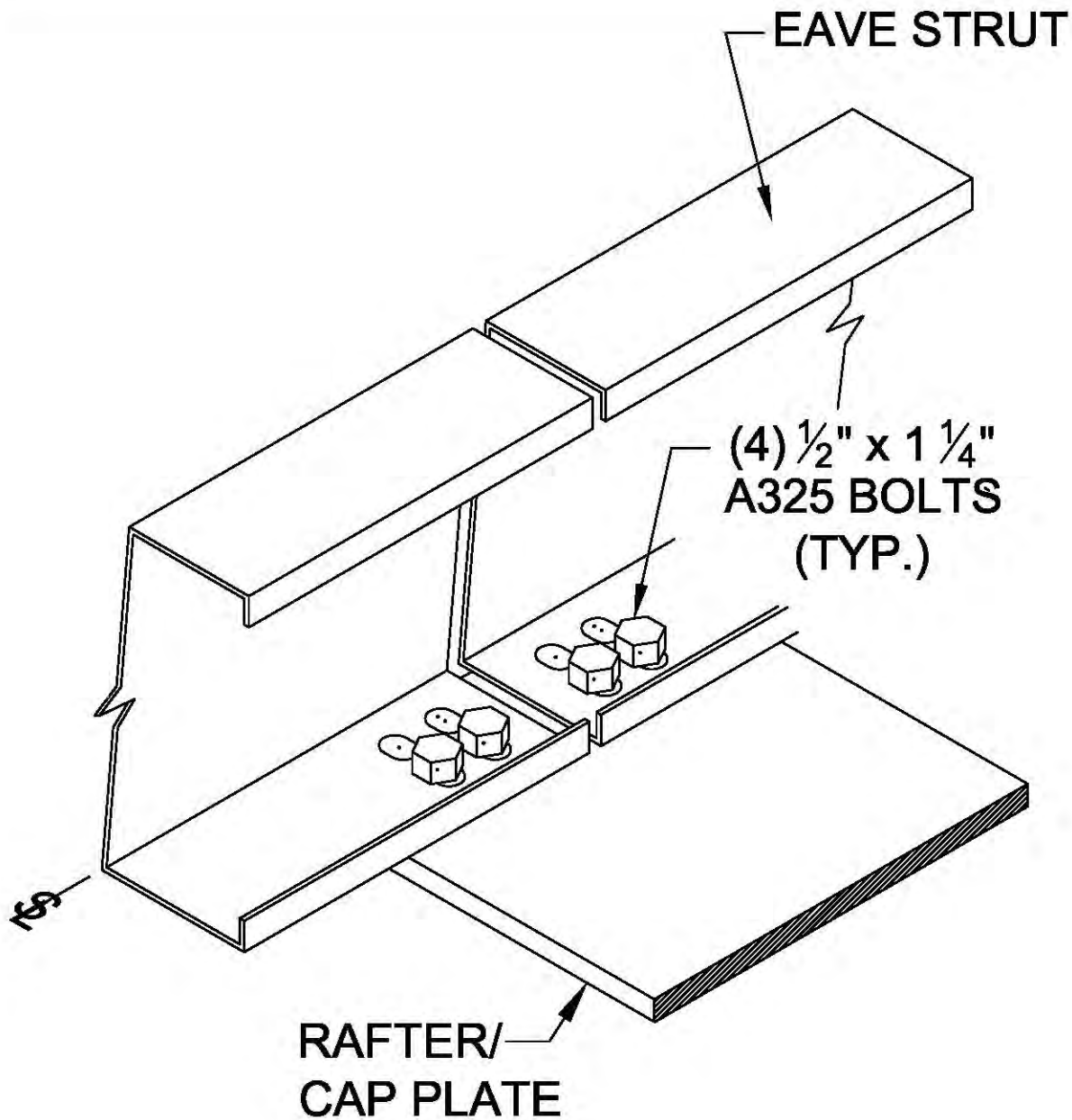
AS0221

HIGH SIDEWALL PARAPET AT RIGID FRAME
W/ BY-FRAME GIRTS

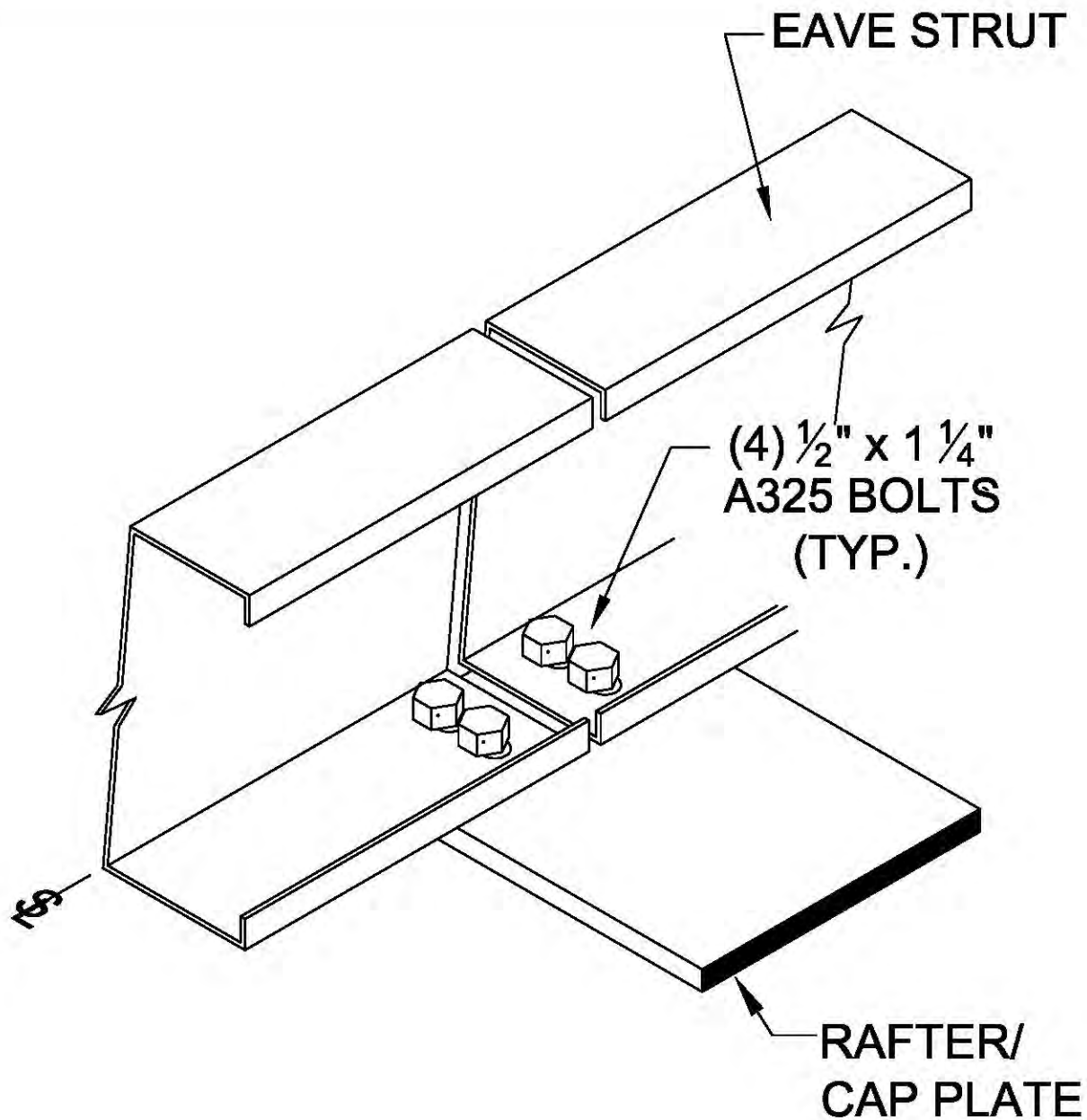


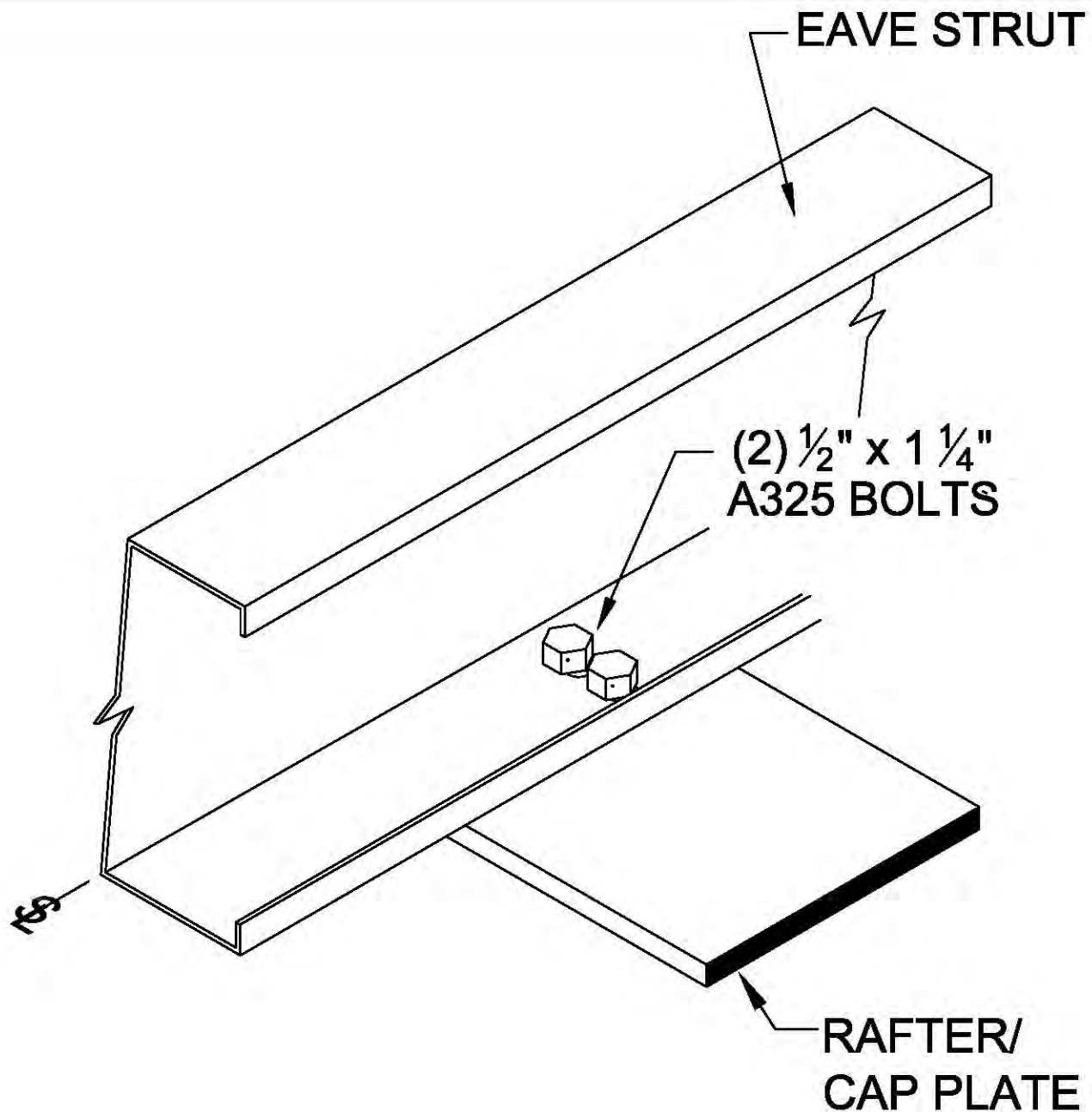
AS0231

LOW SIDE PARAPET AT RIGID FRAME
W/ BY-FRAME GIRTS

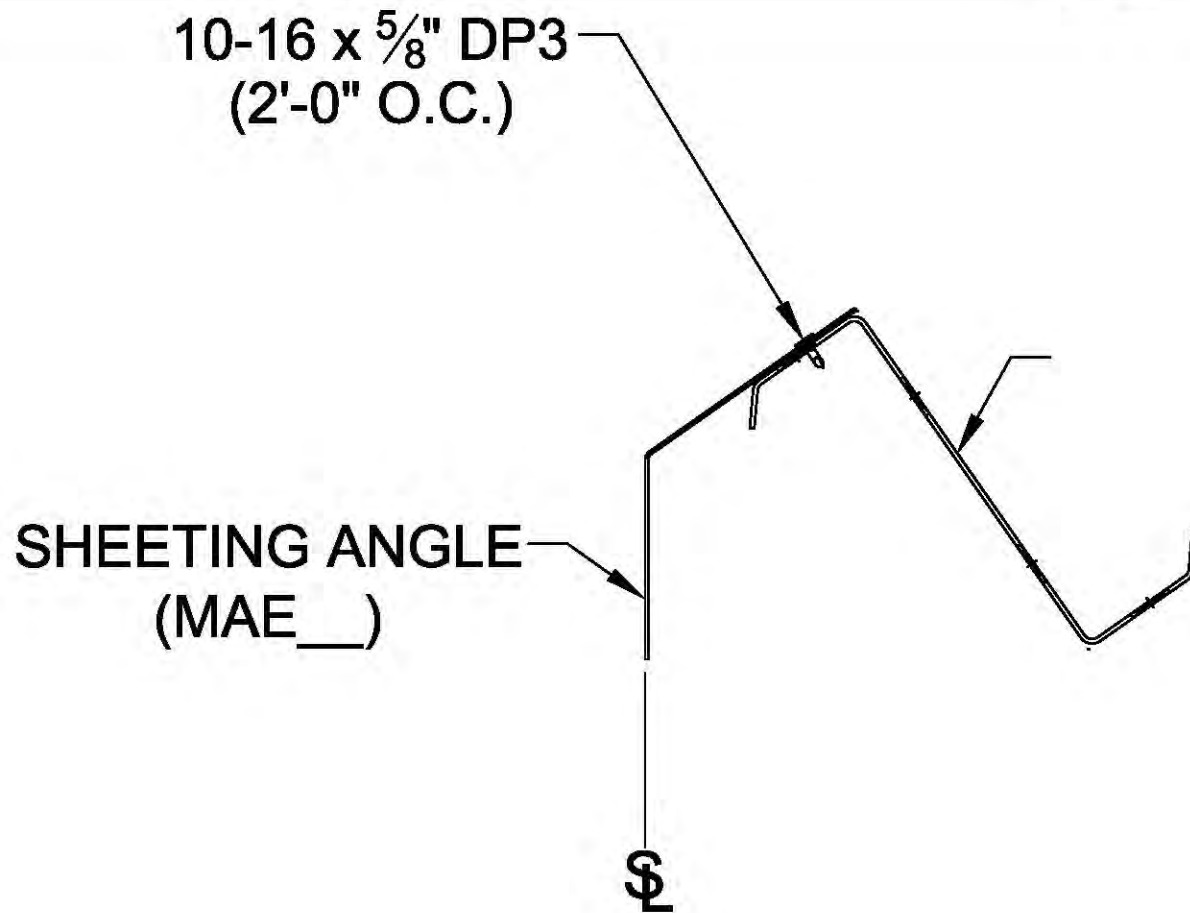
**BA0010**

EAVE STRUT CONNECTION AT INTERIOR FRAMES w/ FLUSH OR INSET SIDEWALL COLUMNS

**BA0020****EAVE STRUT CONNECTION AT INTERIOR FRAMES
w/ BY-FRAME SIDEWALL COLUMNS**

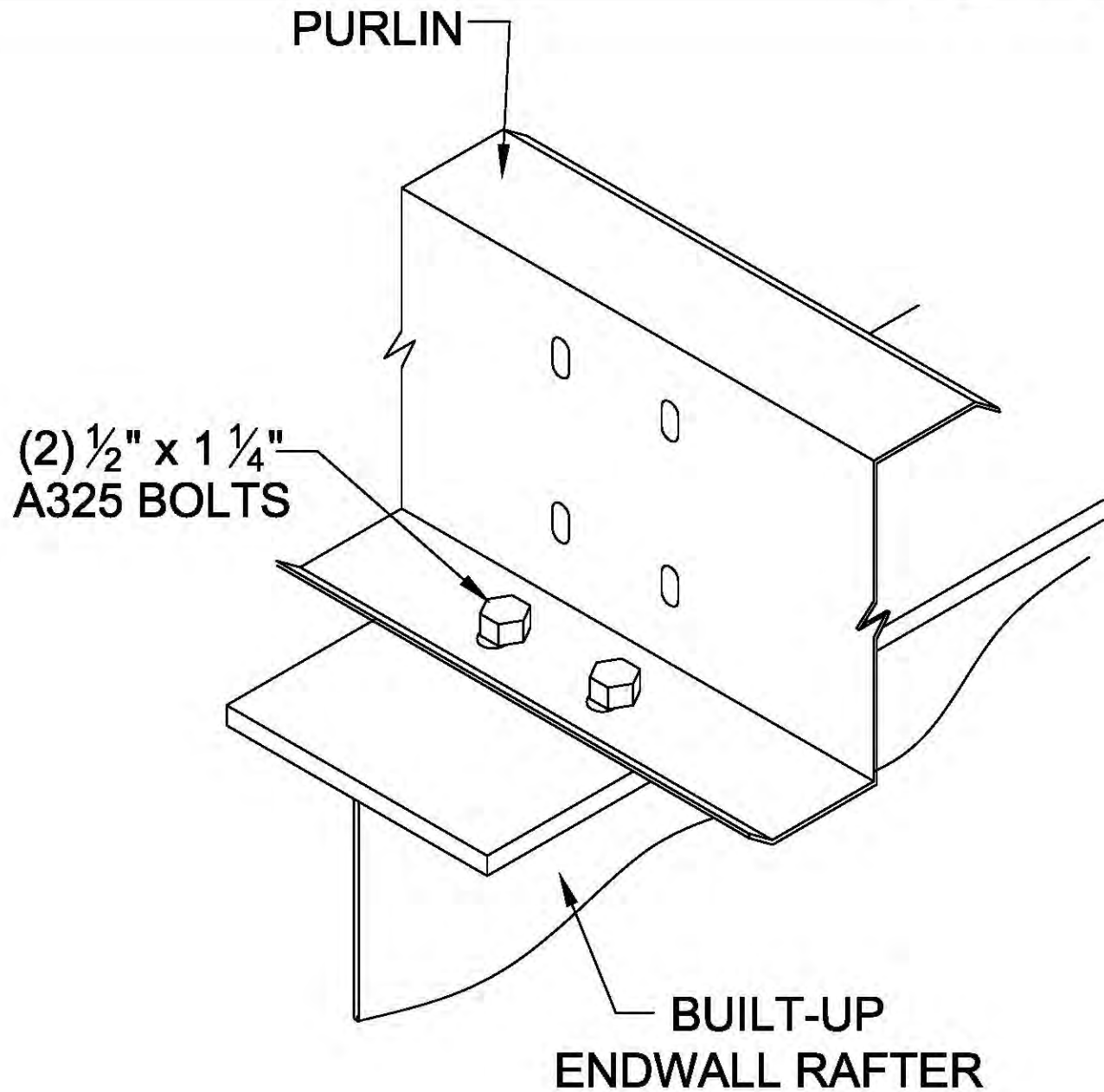
**BA0030**

**STANDARD EAVE STRUT
CONNECTION AT END FRAMES**

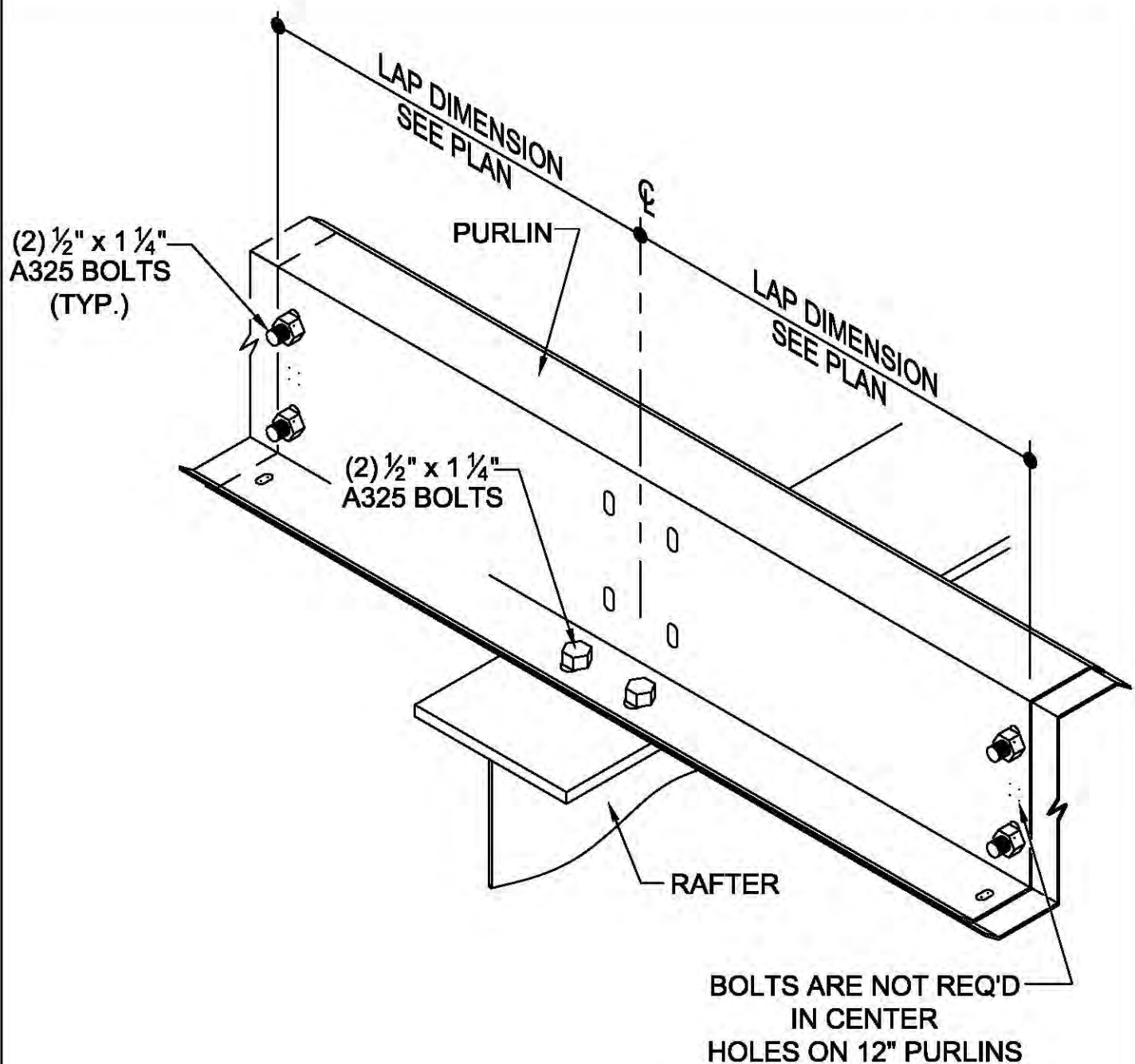


BA0341

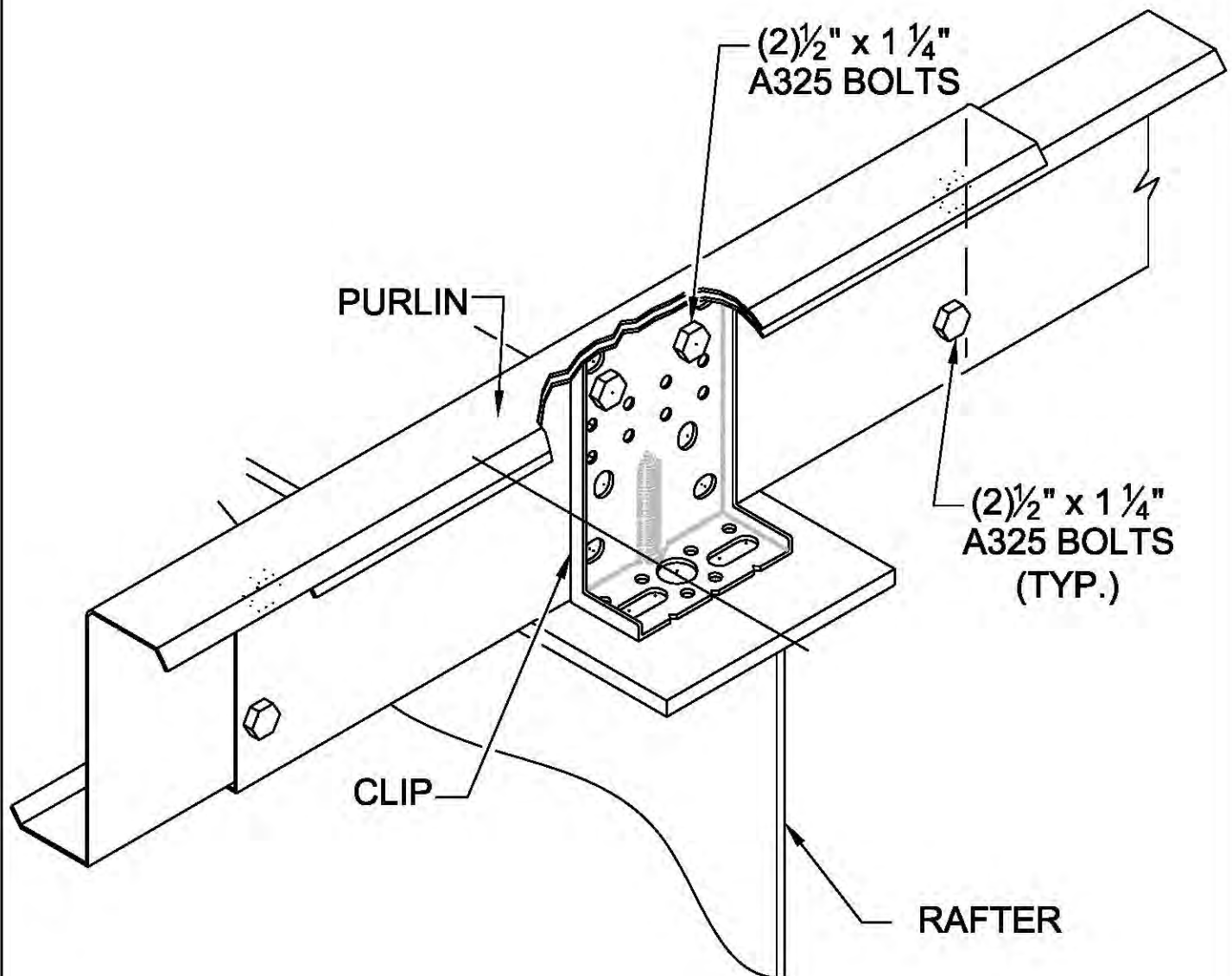
REVERSE PURLIN w/ EAVE ANGLE

**BB0040**

**PURLIN CONNECTION TO BUILT-UP
OR RIGID FRAME ENDWALL RAFTERS**

**BB0045**

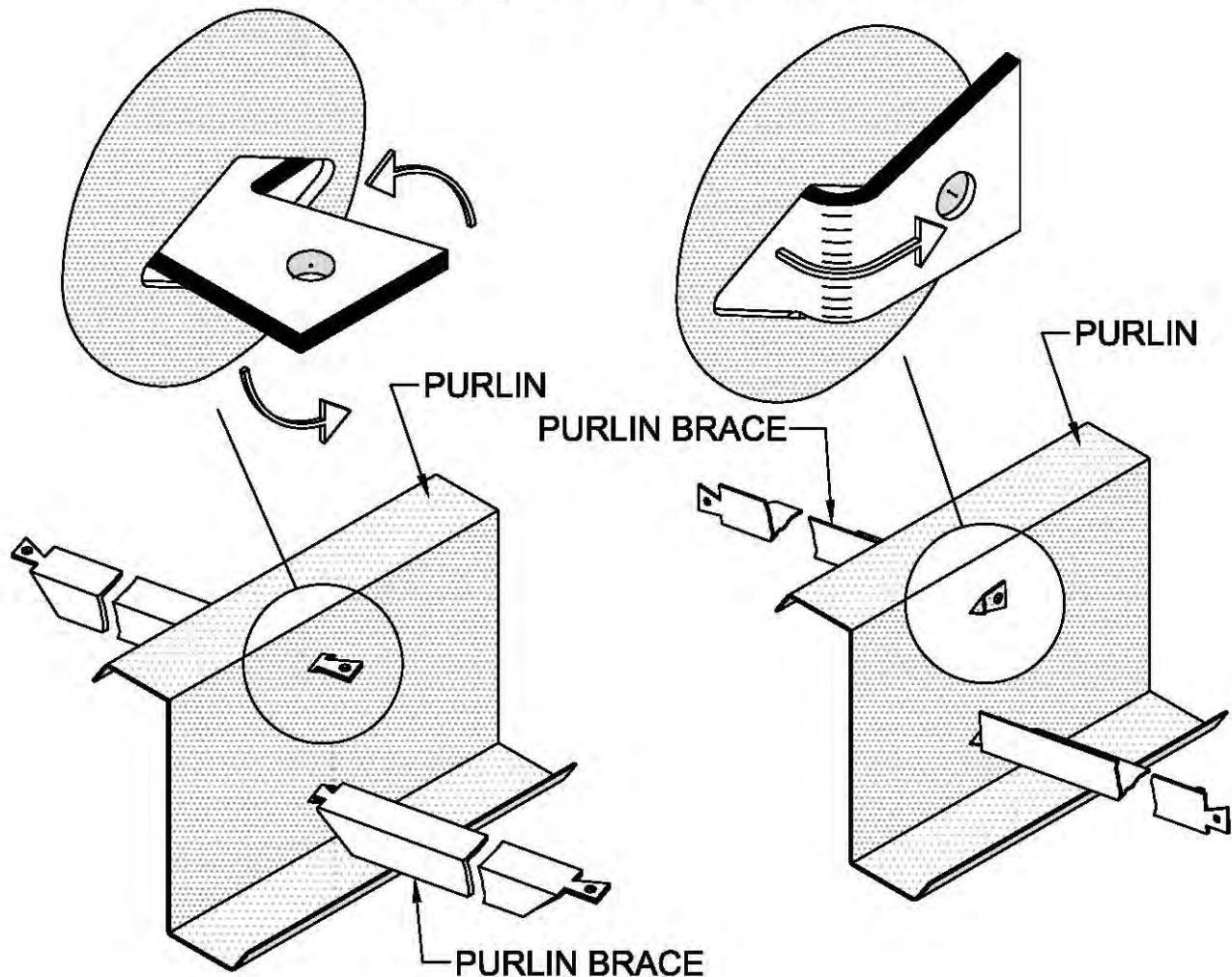
**STANDARD PURLIN CONNECTION
TO INTERIOR RAFTERS**

**BB0055**

**8" & 12" PURLIN CONNECTION TO
INTERIOR RAFTERS w/ WELDED CLIPS**

NOTE

PURLIN BRACES ARE INSTALLED
DIAGONALLY ALTERNATING IN POSITIONS.
SEE ERECTION DETAILS FOR DIRECTION.

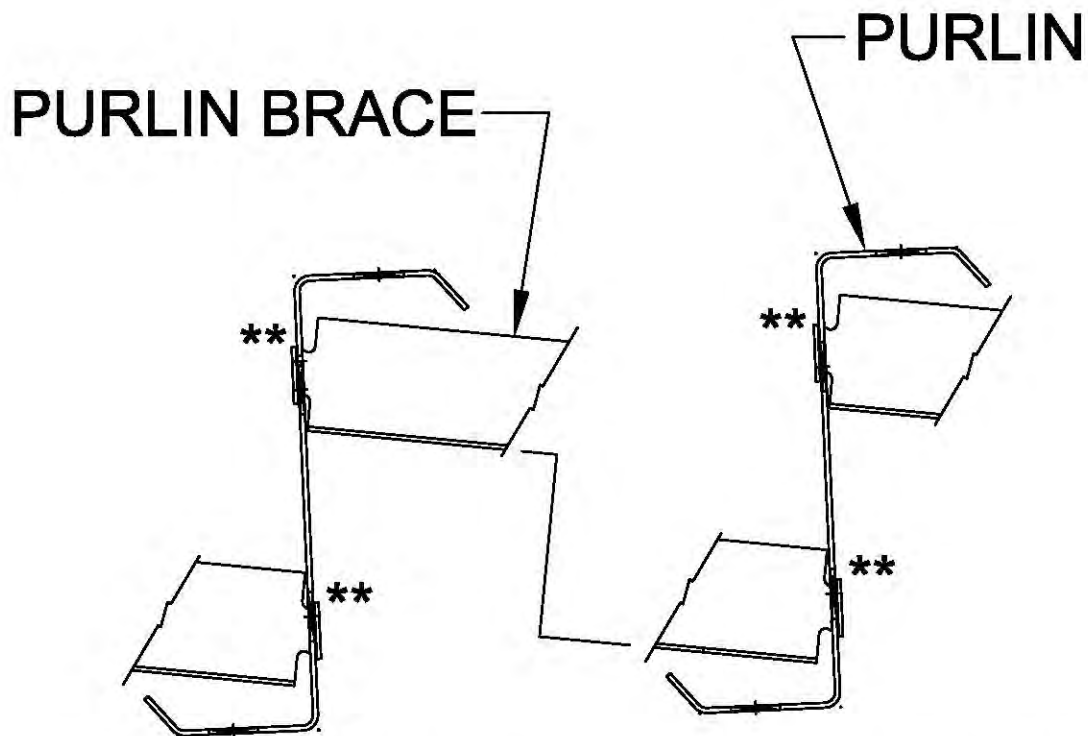
**STEP 1**

INSERT PURLIN BRACE TABS INTO
DIAMOND HOLES AND ROTATE
BRACE UNTIL TABS ARE VERTICAL.

STEP 2

BEND PURLIN BRACE TABS
FLAT AGAINST PURLIN WEB
TO LOCK IN PLACE

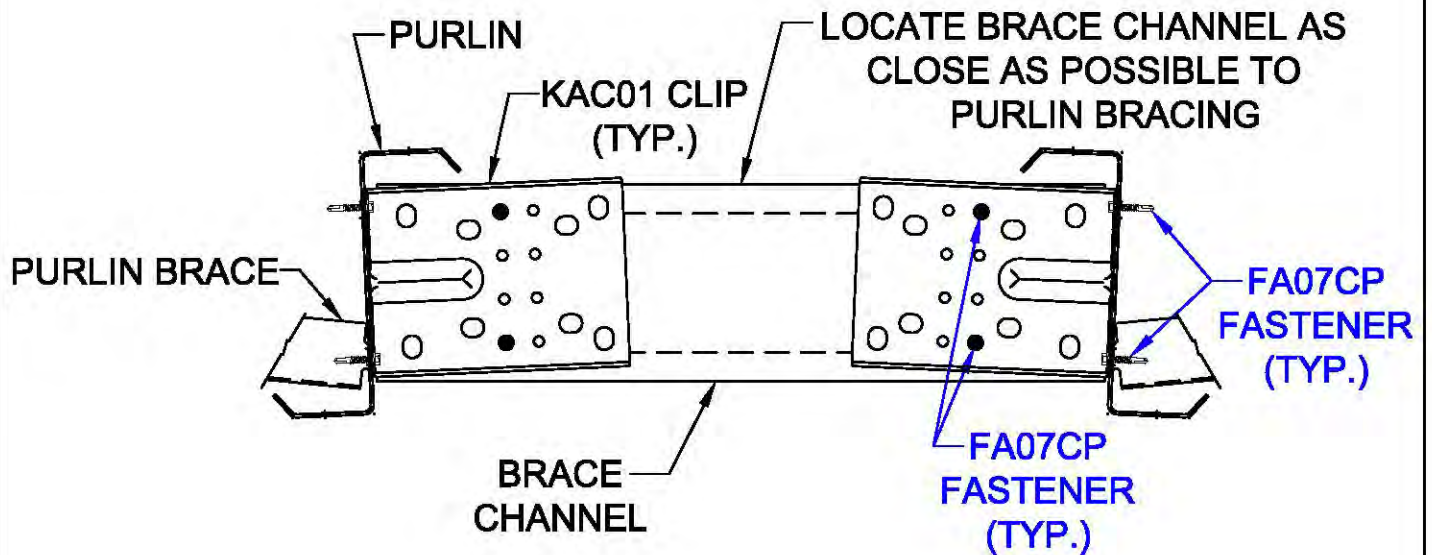
BE0010**STANDARD PURLIN BRACE
INSTALLATION**



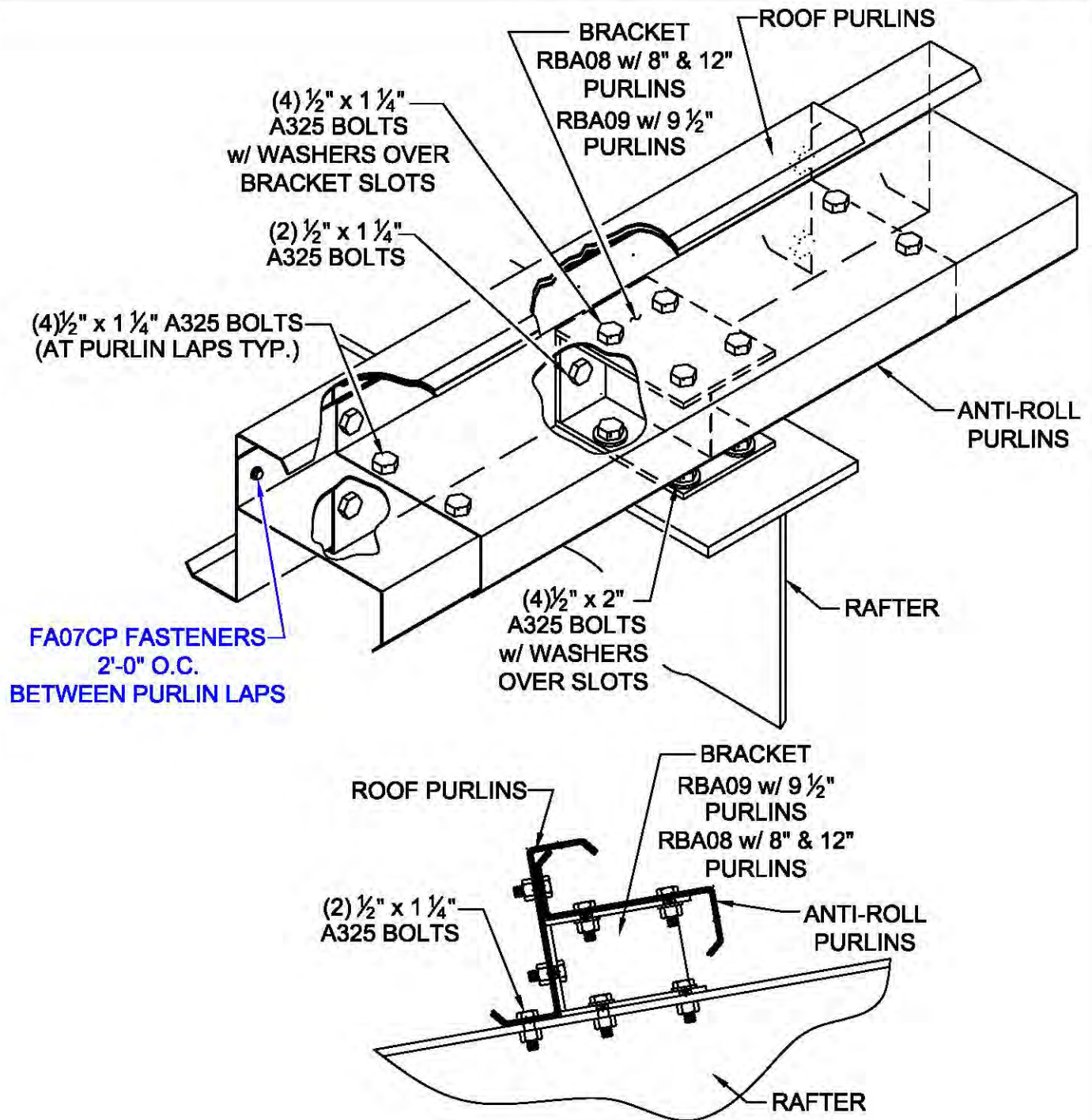
**** = REFER TO BE0010 FOR STANDARD PURLIN BRACE INSTALLATION**

BE0100

**STANDARD PURLIN BRACE ATTACHMENT
FOR ROOF SLOPES $\leq 1:12$**

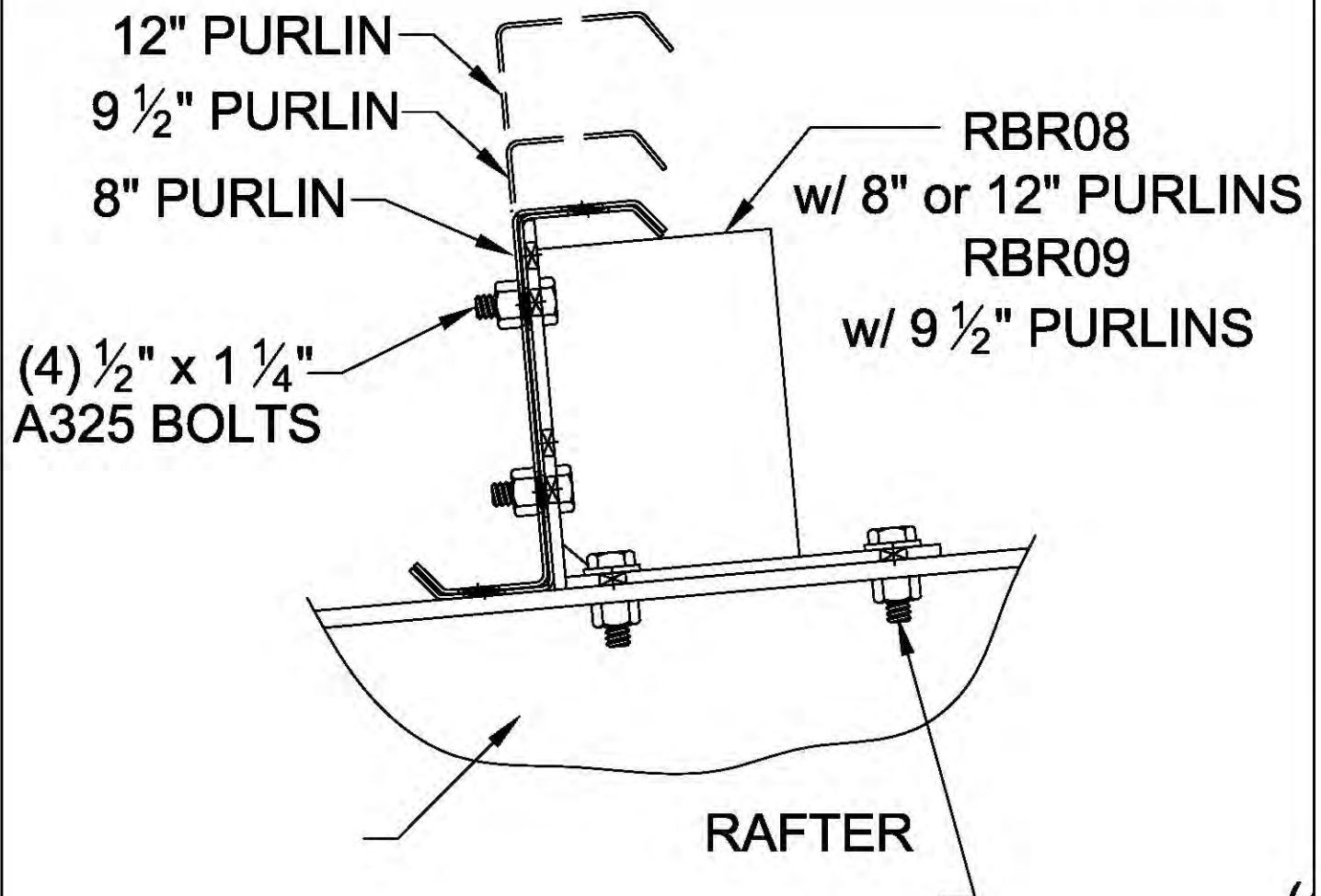
**BE0121**

**BRACE CHANNEL ATTACHMENT AT
PEAK FOR ROOF SLOPES $\leq 1:12$**



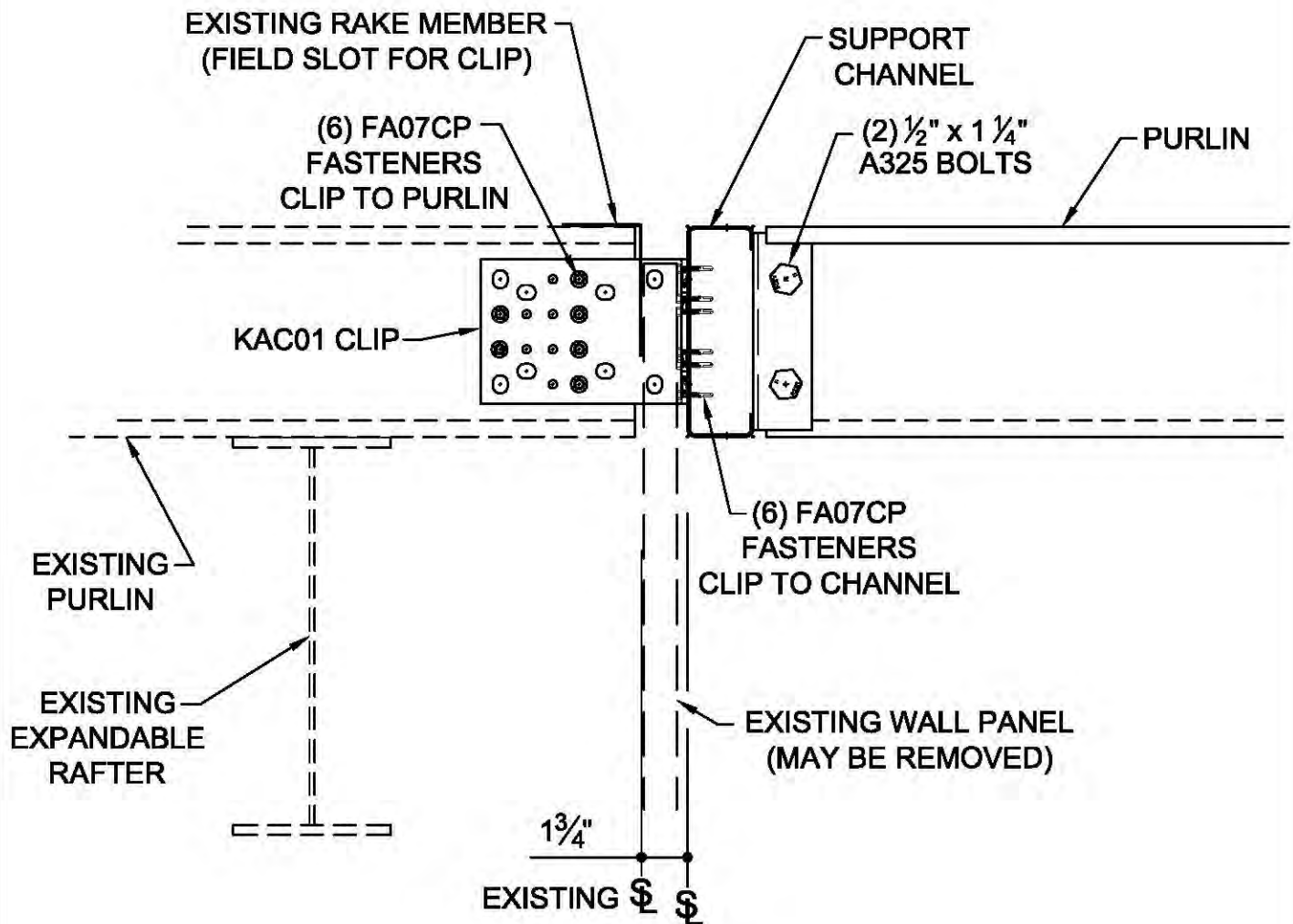
BE0200

**ANTI-ROLL PURLIN ATTACHMENT
AT INTERIOR RAFTERS**



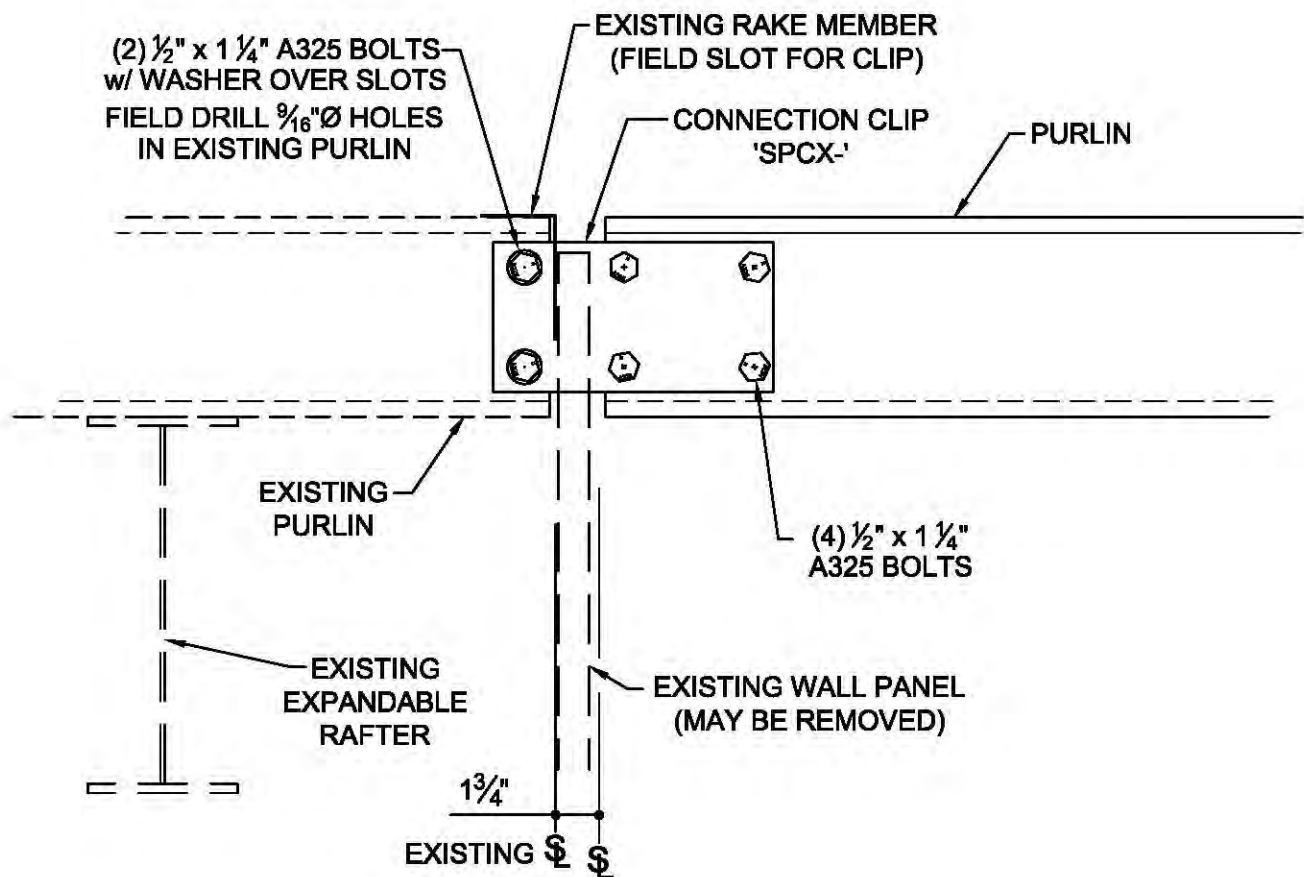
BE0220

ANTI-ROLL BRACKET ATTACHMENT



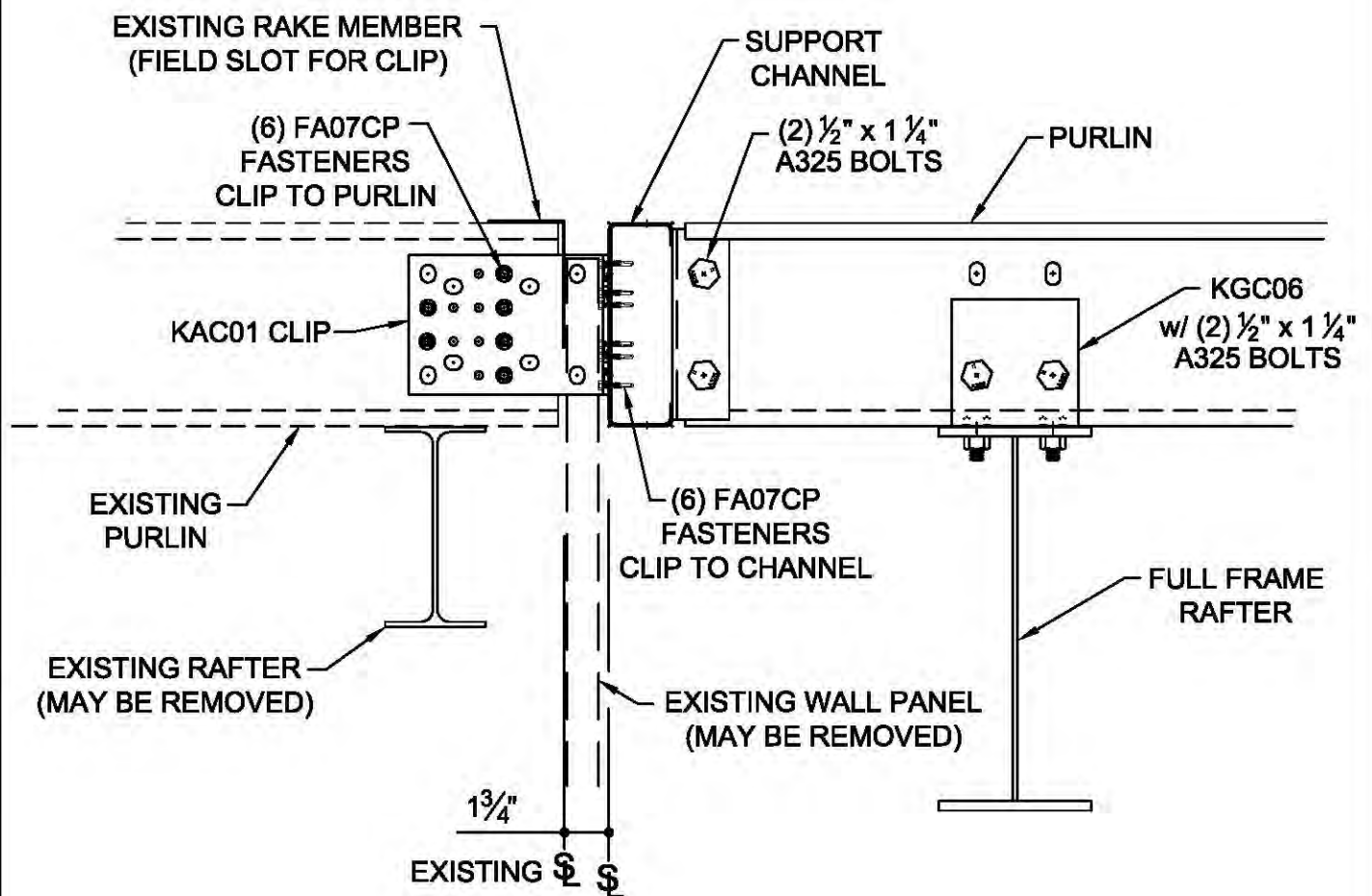
BJ0031

**TIE-IN TO EXISTING PURLIN WITH SUPPORT
CHANNEL SUPPORTED BY EXISTING**



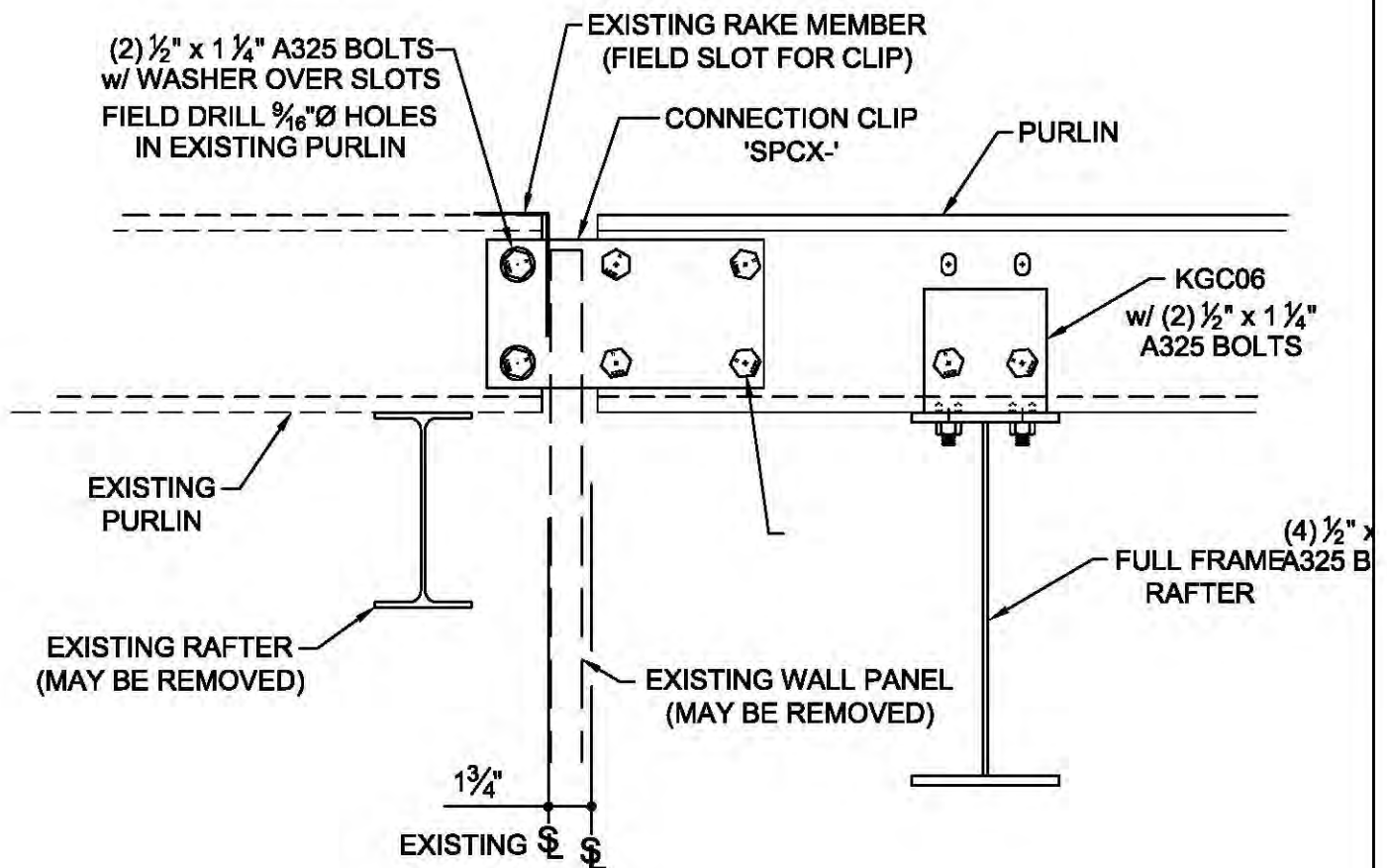
BJ0035

TIE-IN TO EXISTING PURLIN WITH CLIP
EXISTING SUPPORTED BY KBS



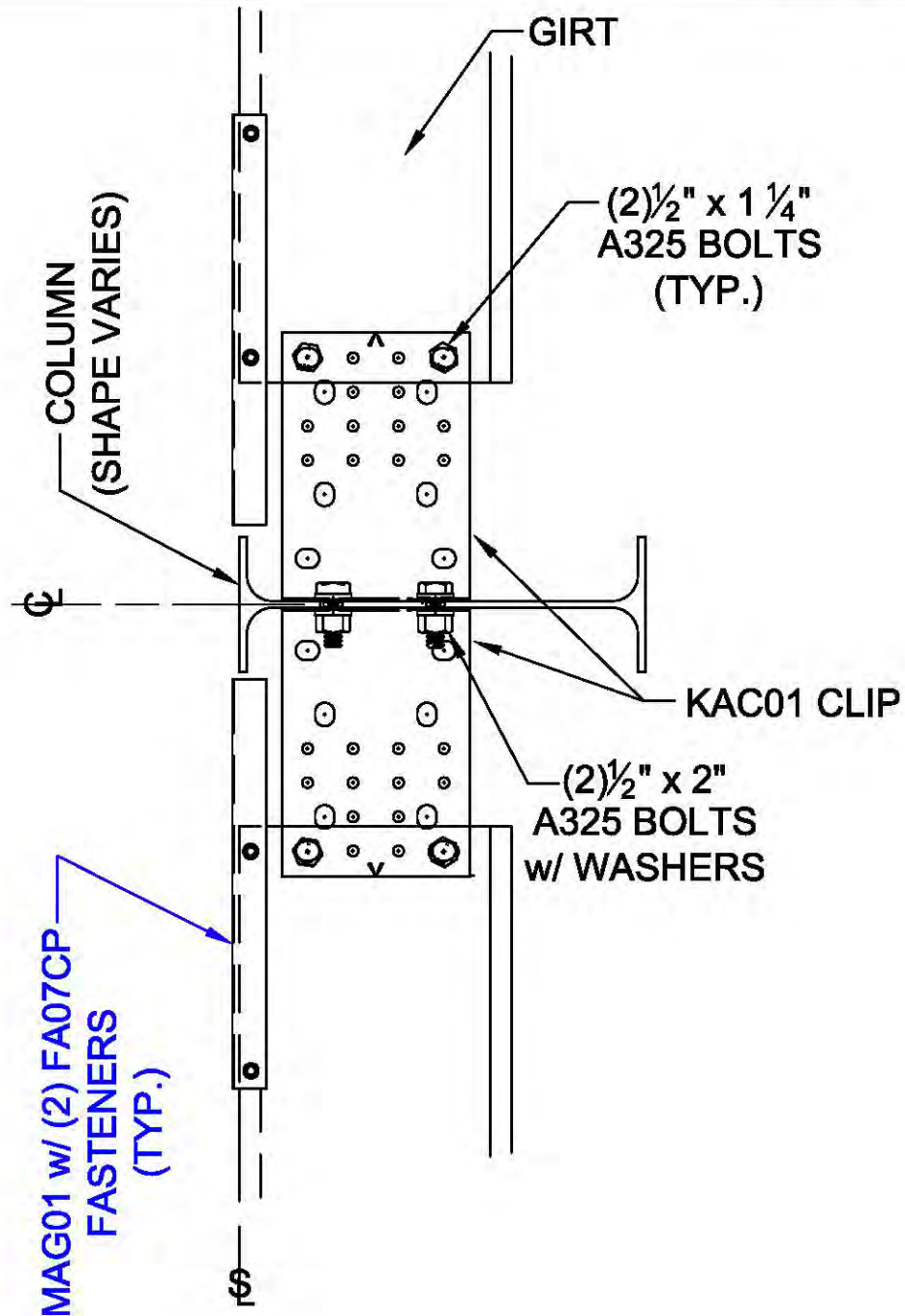
BJ0041

**TIE-IN TO EXISTING PURLIN WITH SUPPORT
CHANNEL SUPPORTED BY KBS**



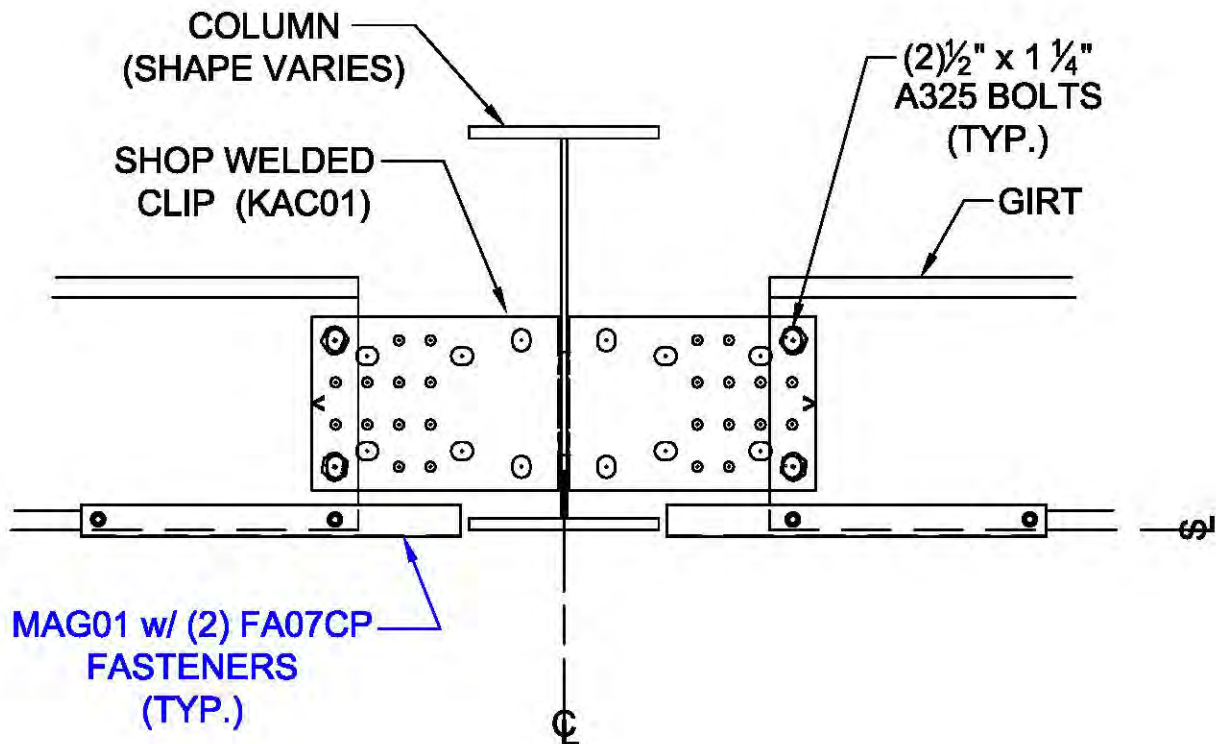
BJ0045

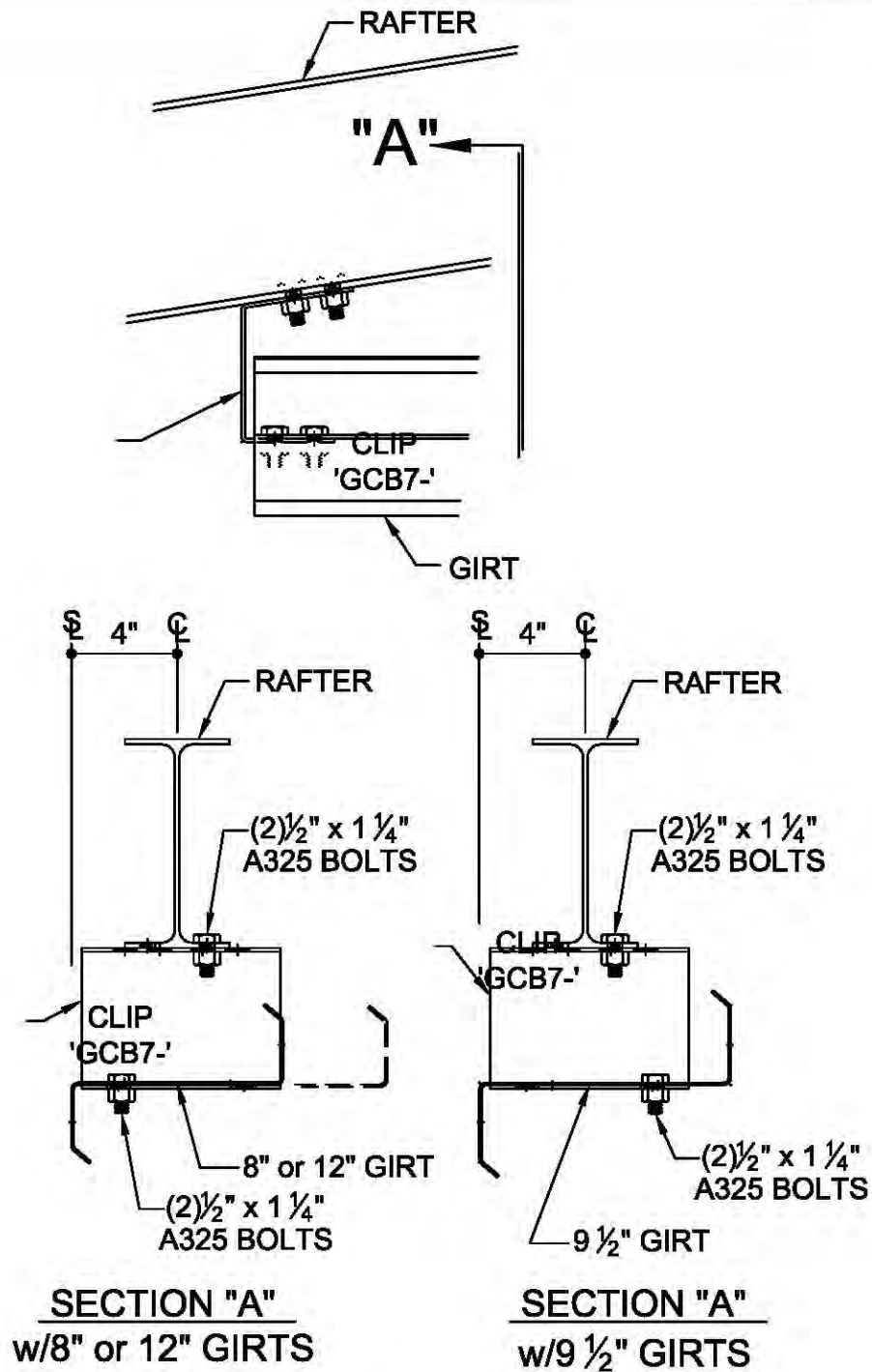
**TIE-IN TO EXISTING PURLIN WITH CLIP
EXISTING SUPPORTED BY KBS**



CA0011

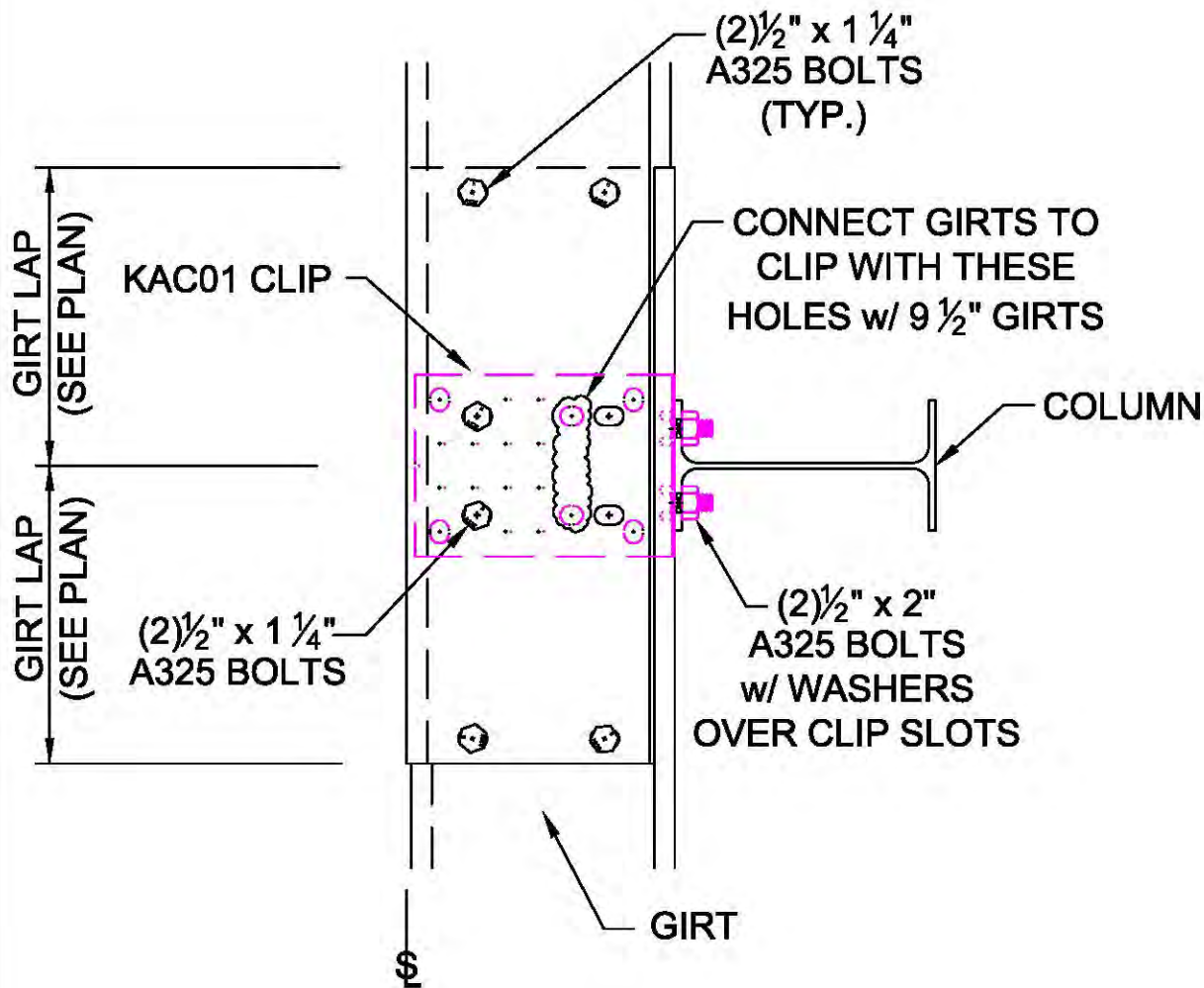
**FLUSH GIRT CONNECTION TO "I" SHAPE ENDWALL COLUMN
w/ LOOSE CLIPS**

**CA1010****FLUSH GIRT CONNECTION TO "I" SHAPE SIDEWALL COLUMN**

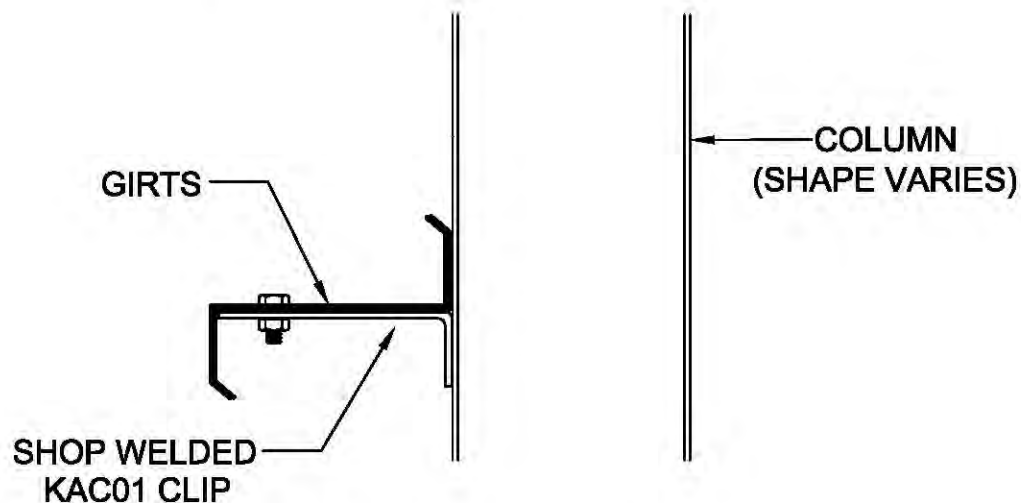
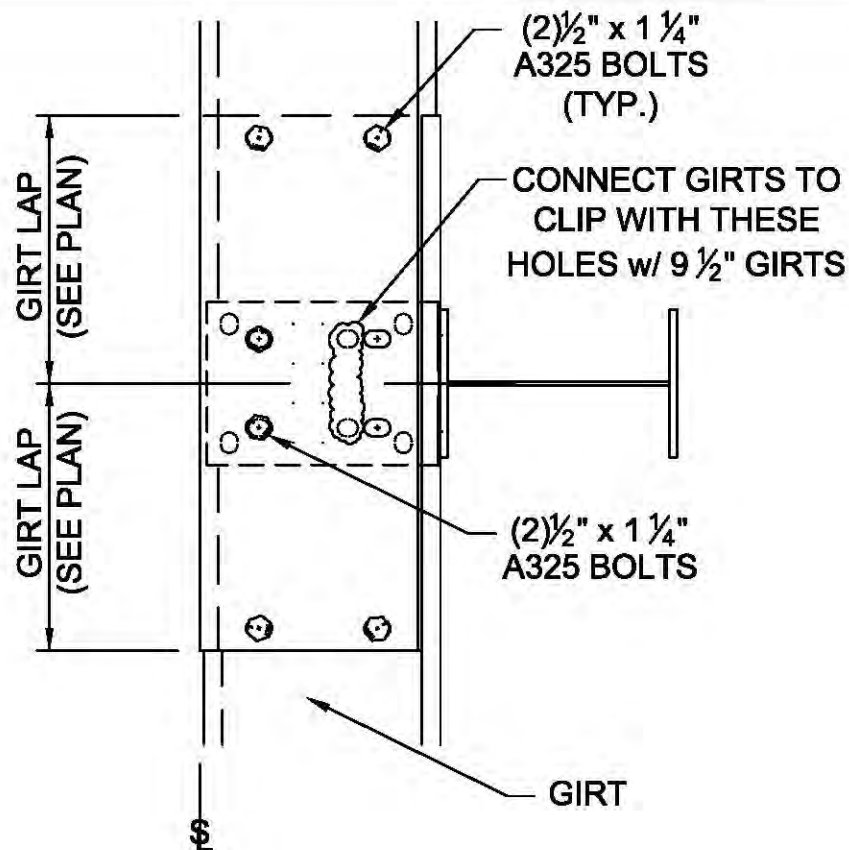


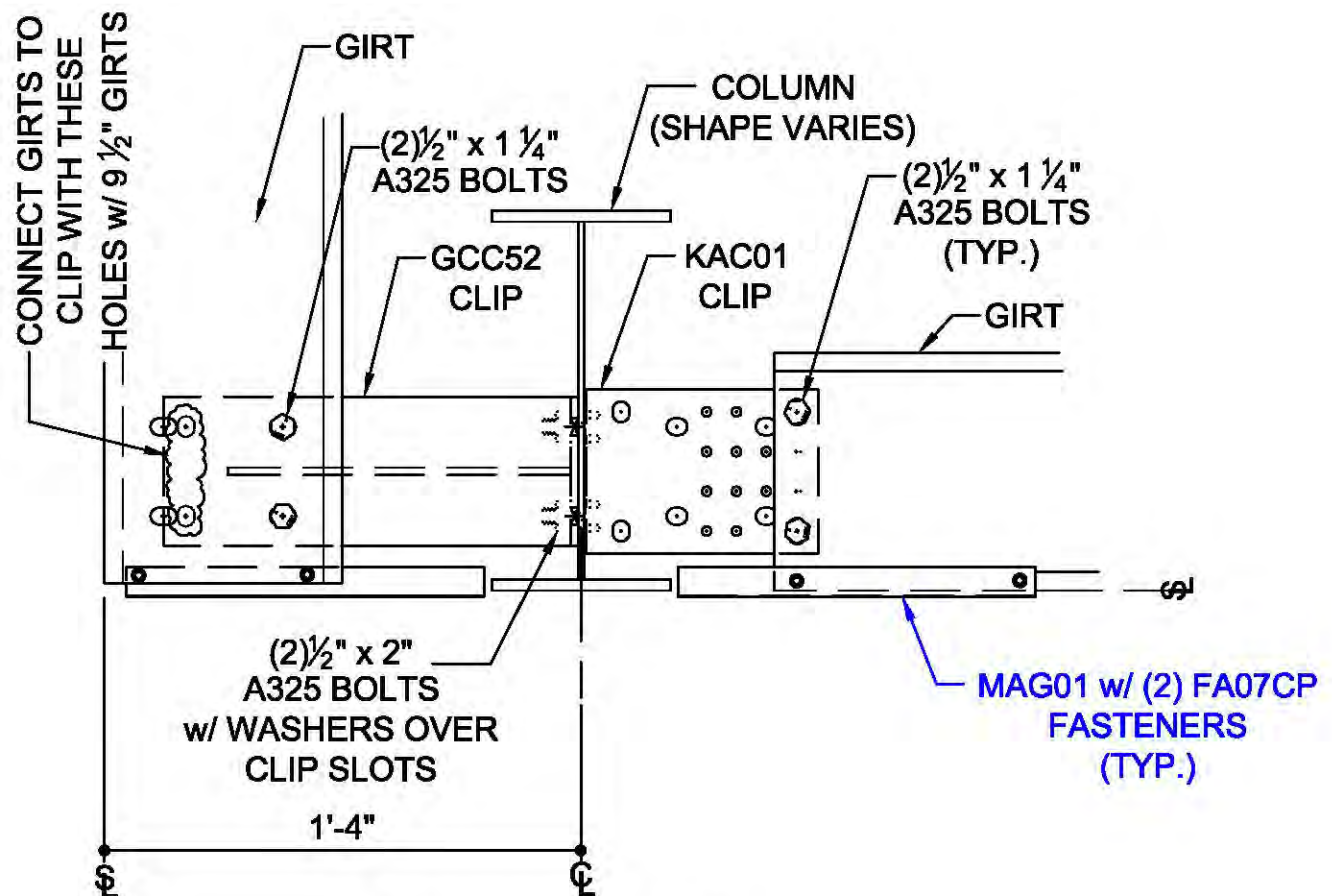
CA2001

FLUSH GIRT CONNECTION TO "I" RAFTER

**CC0012**

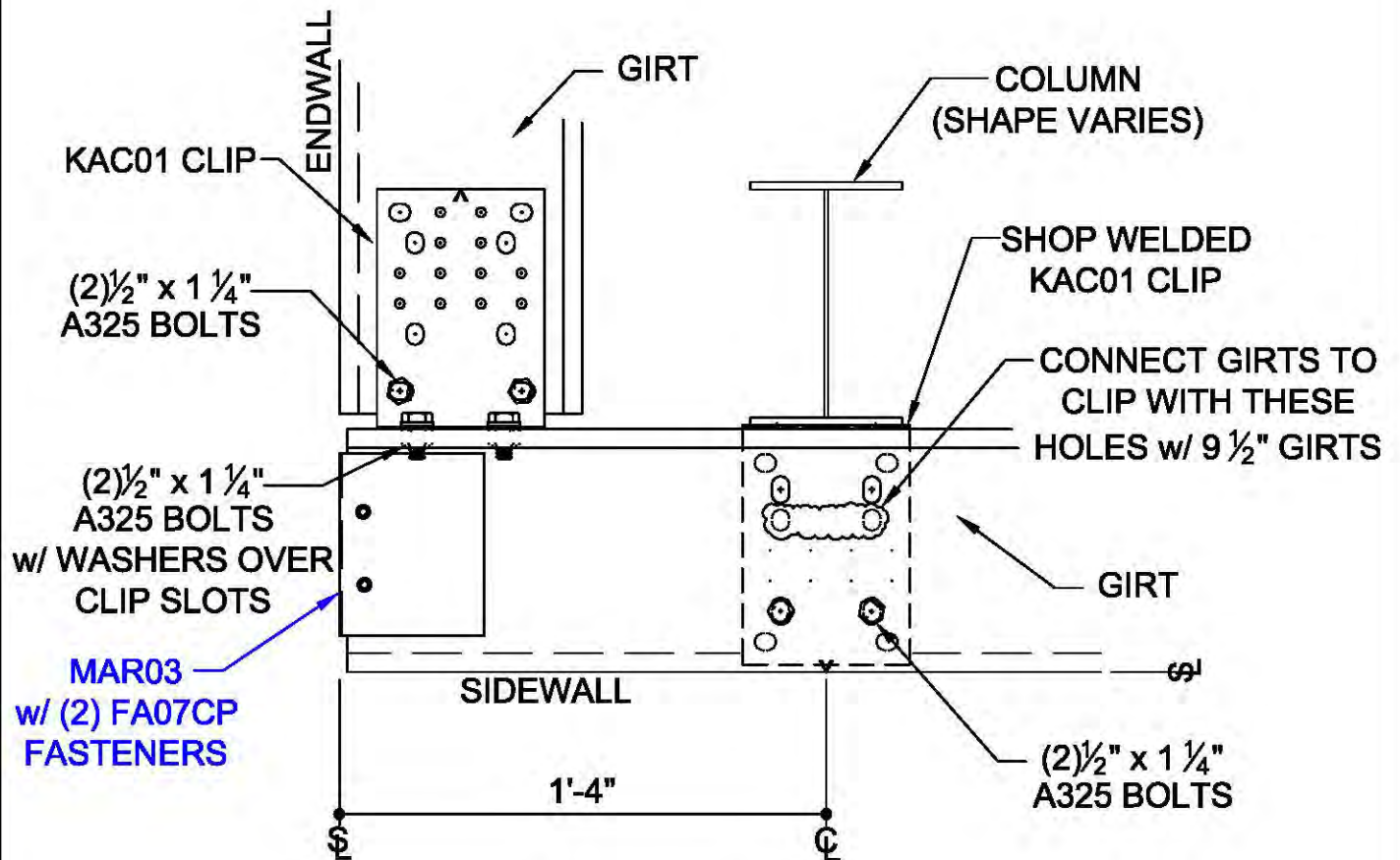
**BY-FRAME GIRT CONNECTION TO
"I" SHAPE ENDWALL COLUMN
w/ LOOSE CLIPS**

**CC1010****BY-FRAME GIRT CONNECTION TO "I" SHAPE COLUMN**

**CD1010****MAIN FRAME COLUMN w/ FLUSH SIDEWALL GIRTS**

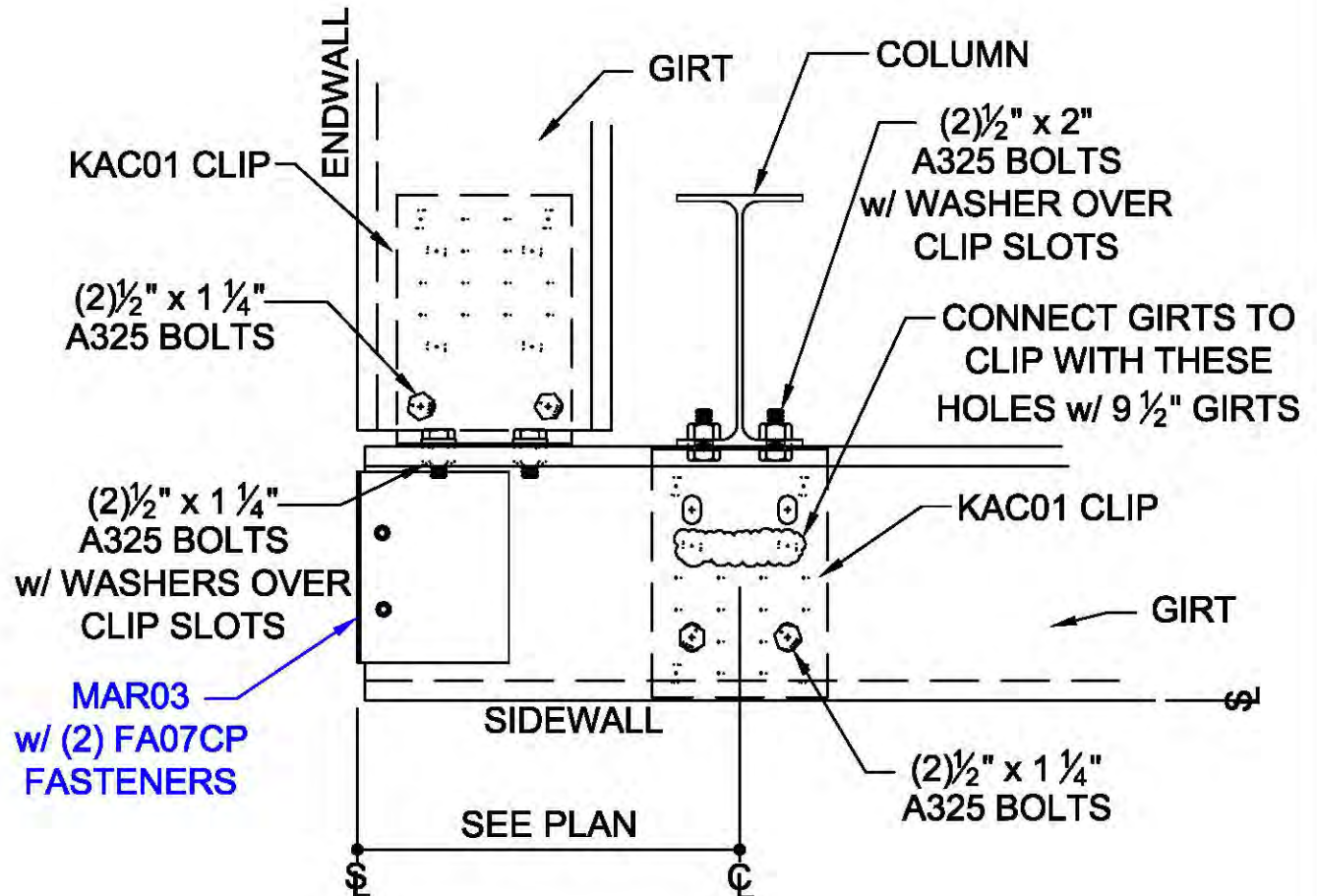


ROTATED CORNER COLUMN w/ 8" FLUSH ENDWALL GIRTS



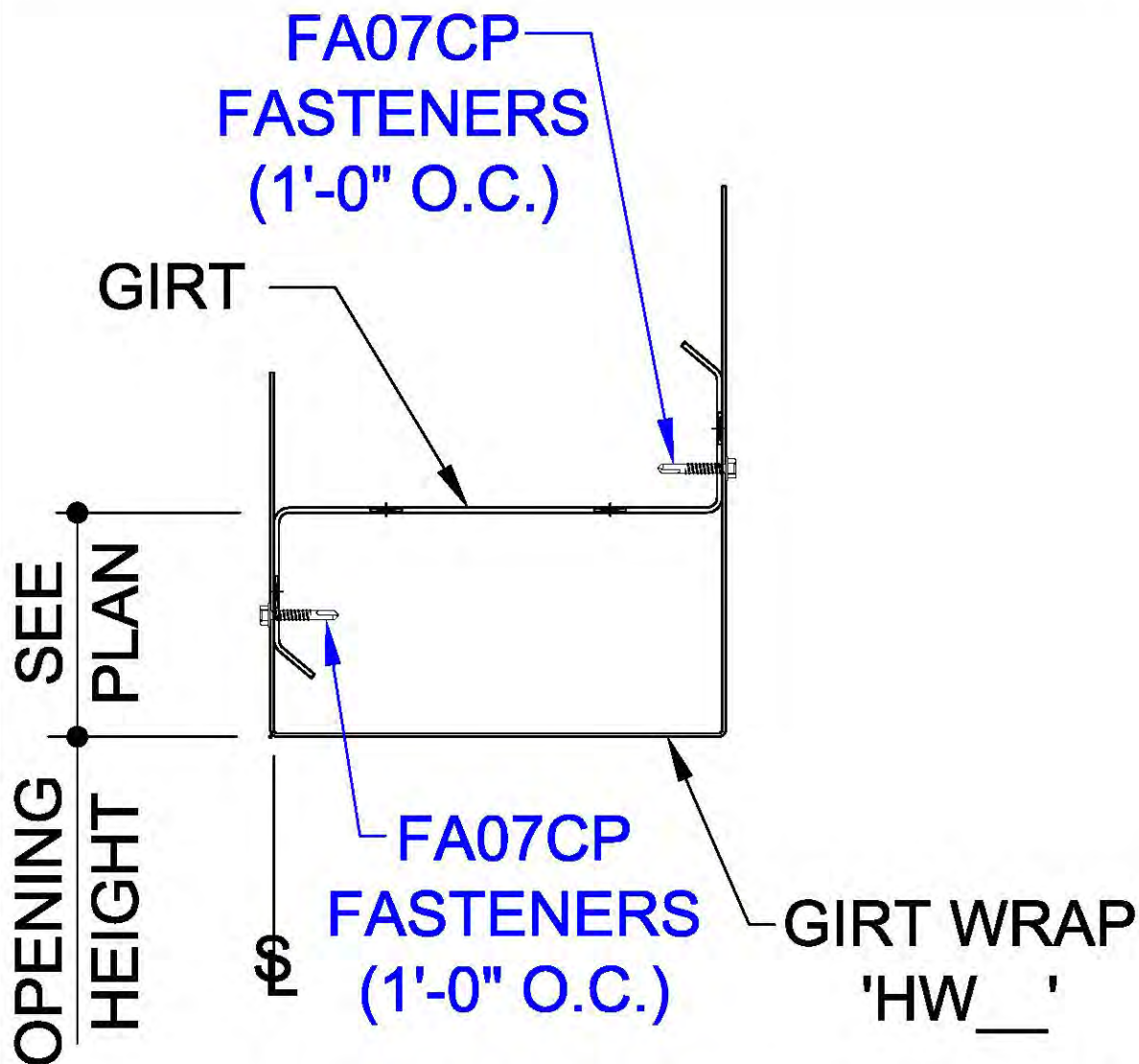
CF0041

**RIGID FRAME CORNER COLUMN
w/ BY-FRAME SIDEWALL GIRTS**



CF0042

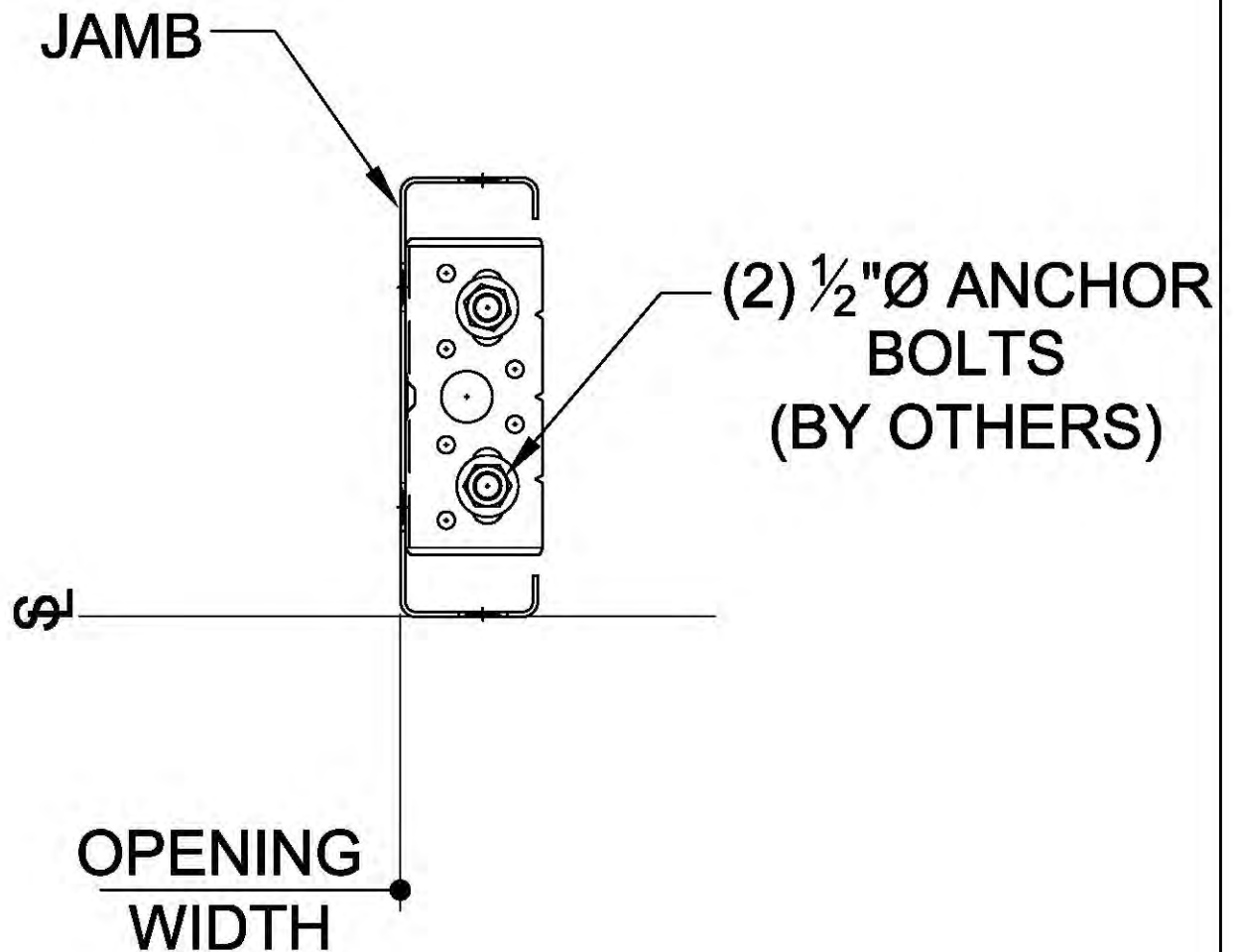
**"I" SHAPE ROTATED CORNER COLUMN
w/ BY-FRAME SIDEWALL GIRTS**

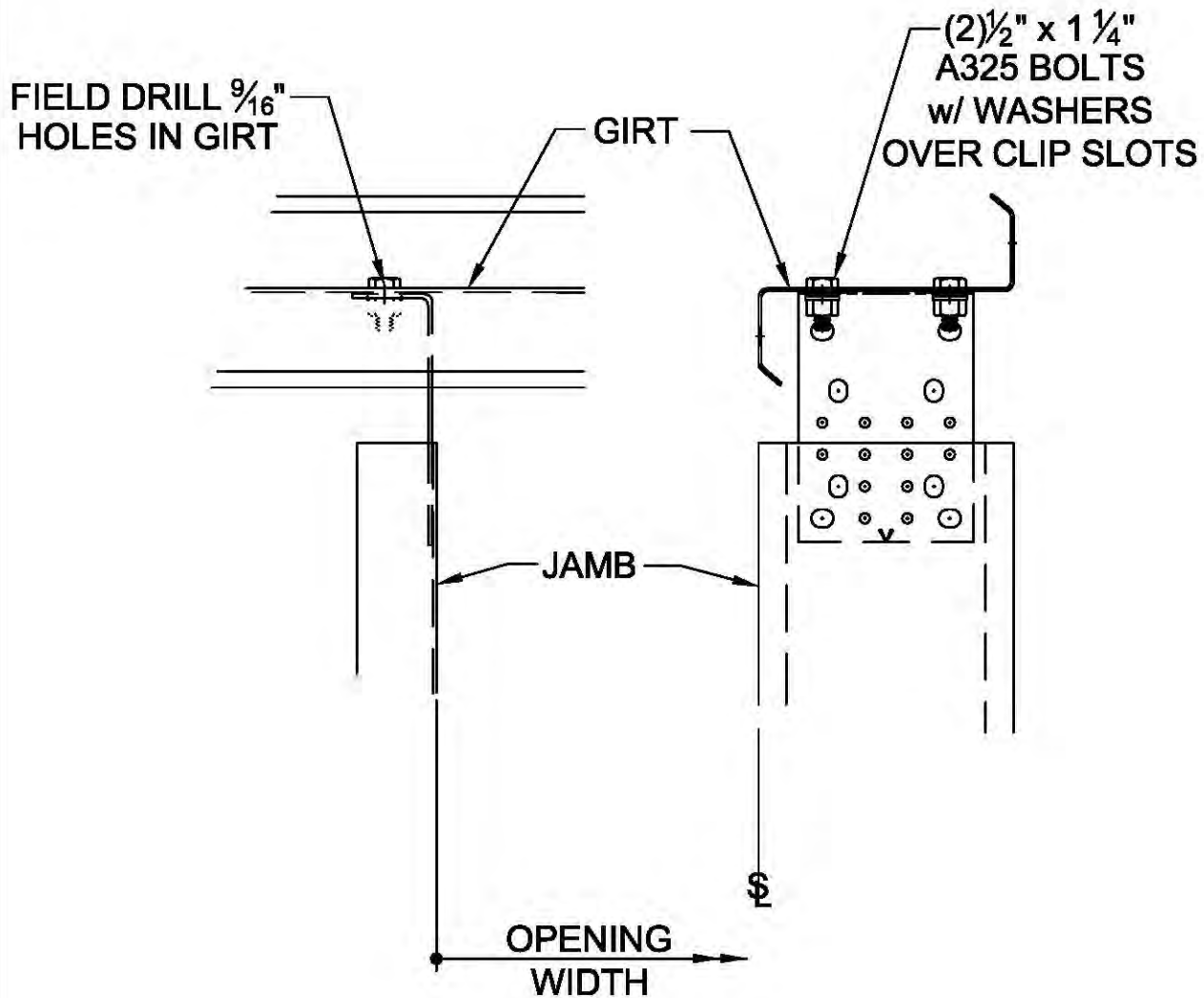


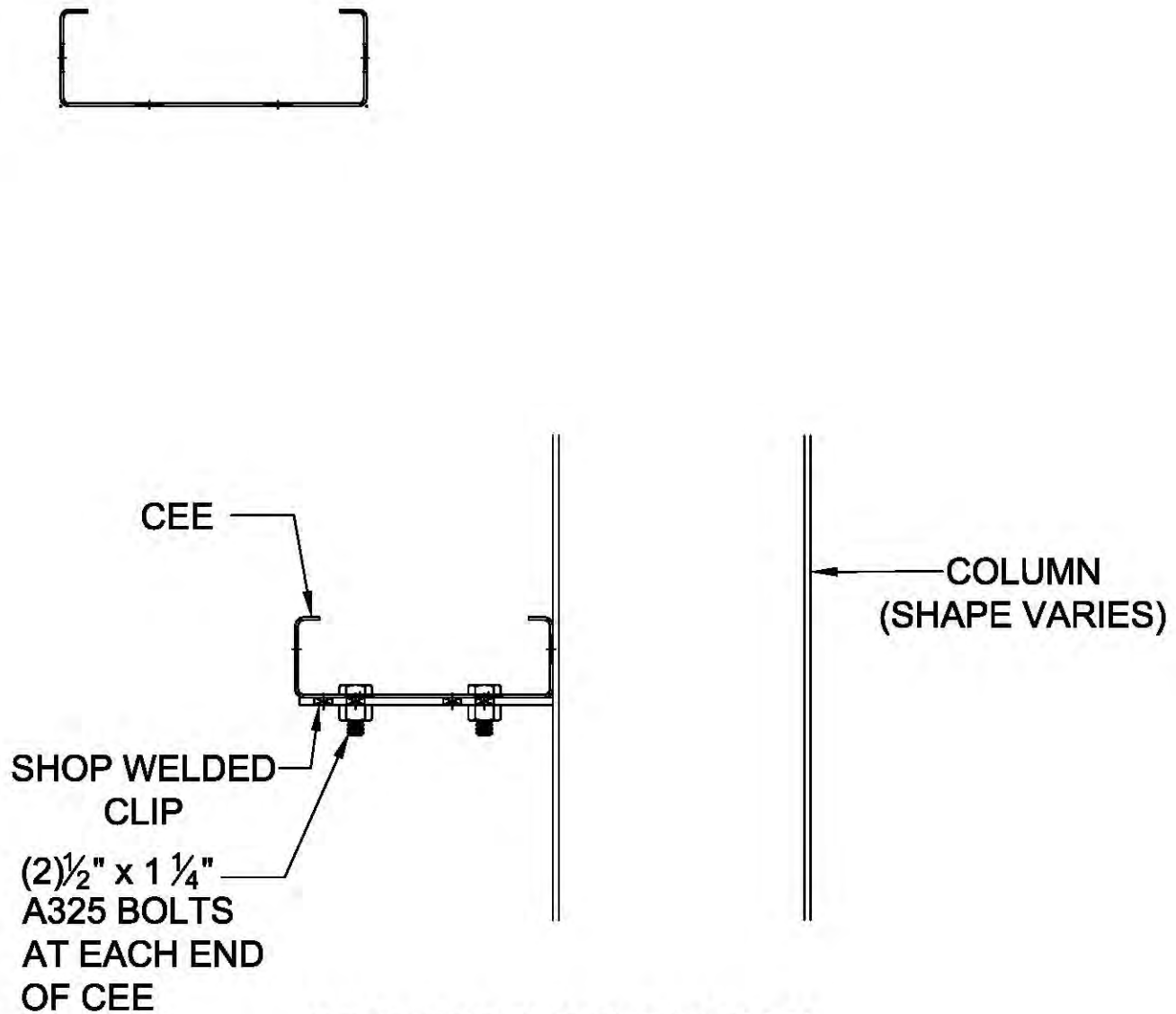
HEADER CONDITION SHOWN.
SILL CONDITION SIMILAR.

CG0025

GIRT WRAP HEADER CONNECTION

**CG0501****STANDARD JAMB BASE CONNECTION**

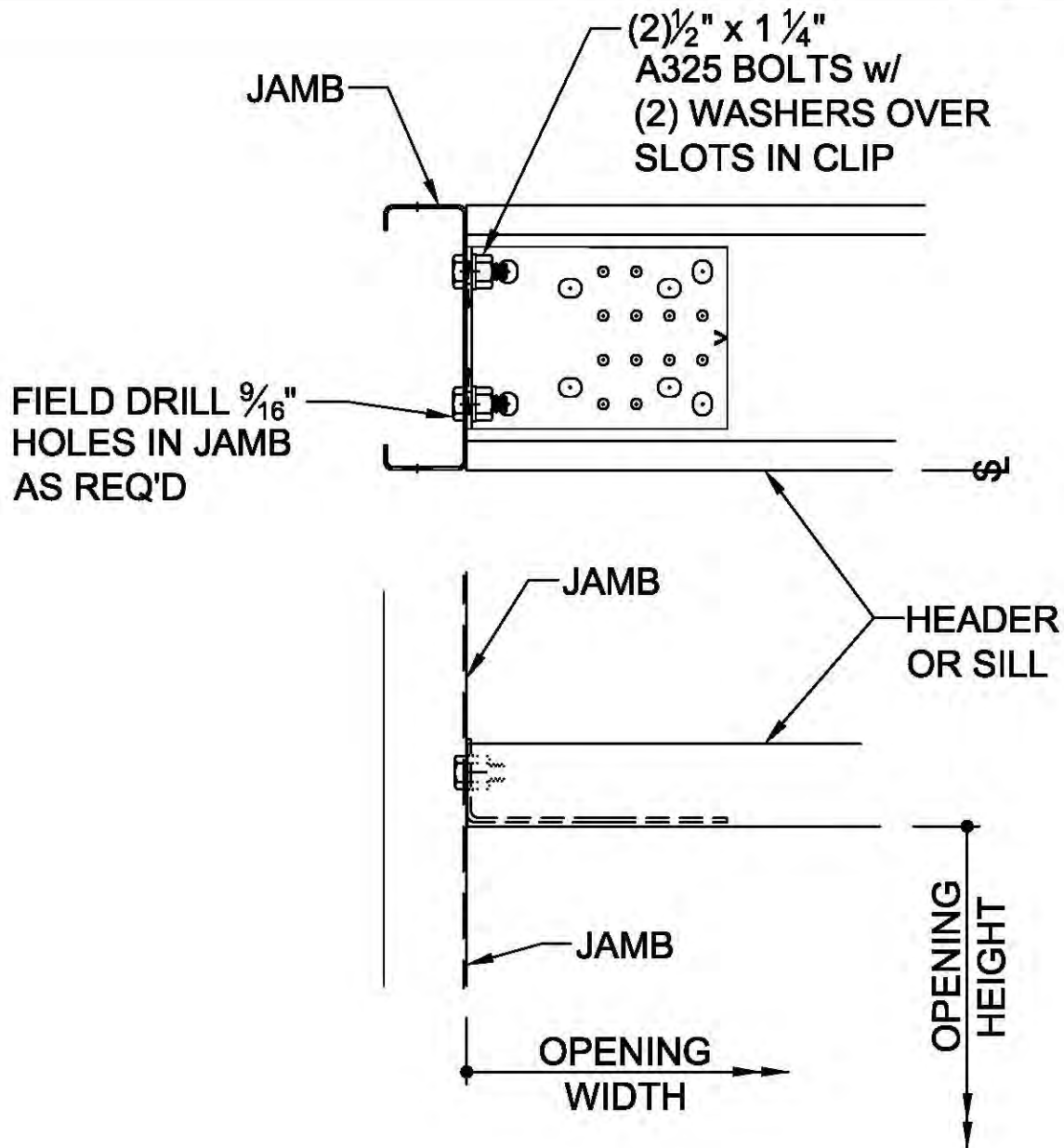
**CG0517****STANDARD JAMB CONNECTION
TO ZEE GIRT**



COLD-FORMED CEE SHOWN.
HOT-ROLL CEE IS SIMILAR

CG0541

**STANDARD CEE TURNED UP CONNECTION
TO I-SHAPED COLUMN (BYPASS)**

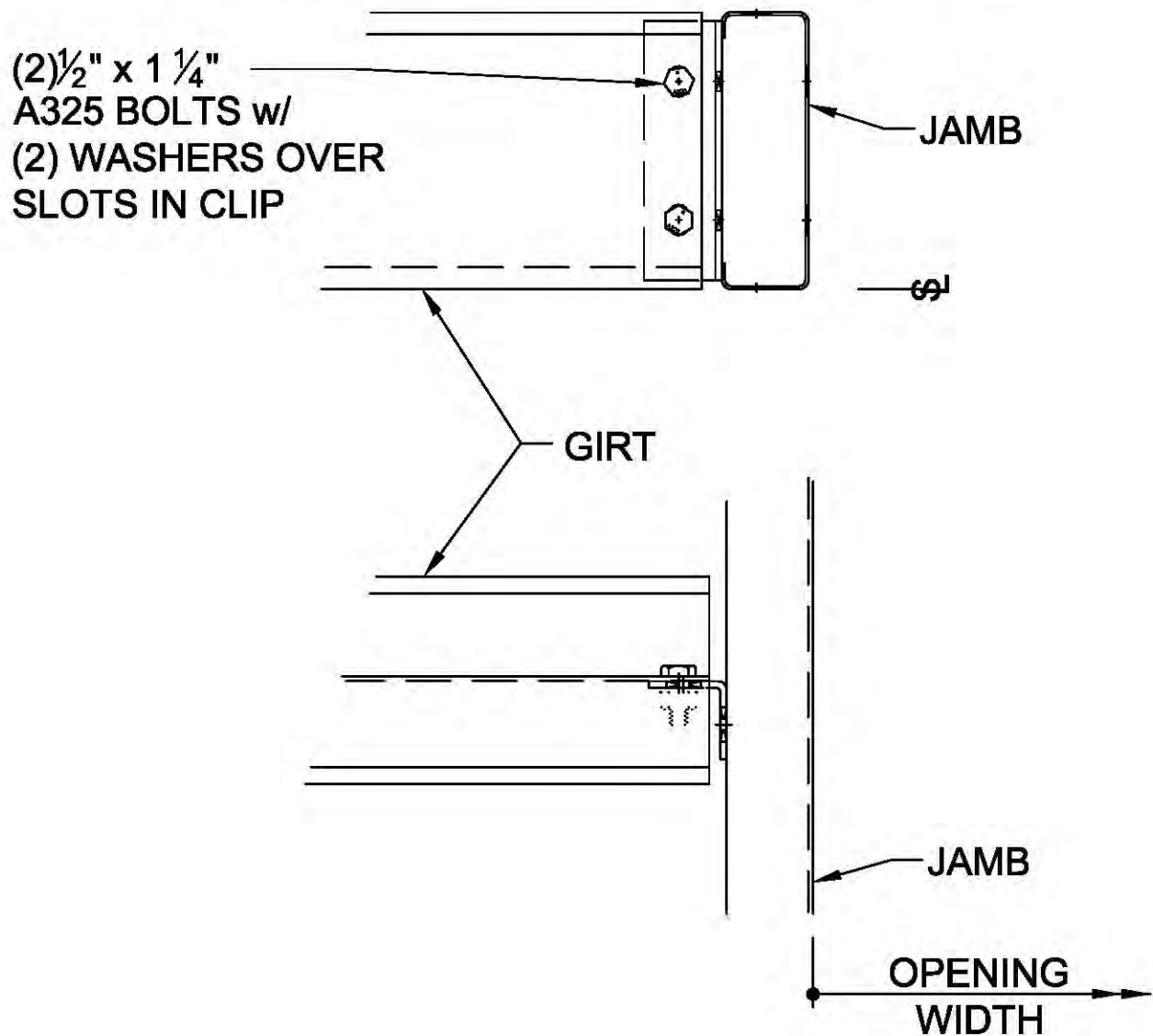


COLD-FORMED MEMBERS SHOWN.
HOT-ROLL MEMBERS ARE SIMILAR.

CG0550

**STANDARD HEADER OR SILL CONNECTION
TO JAMB**

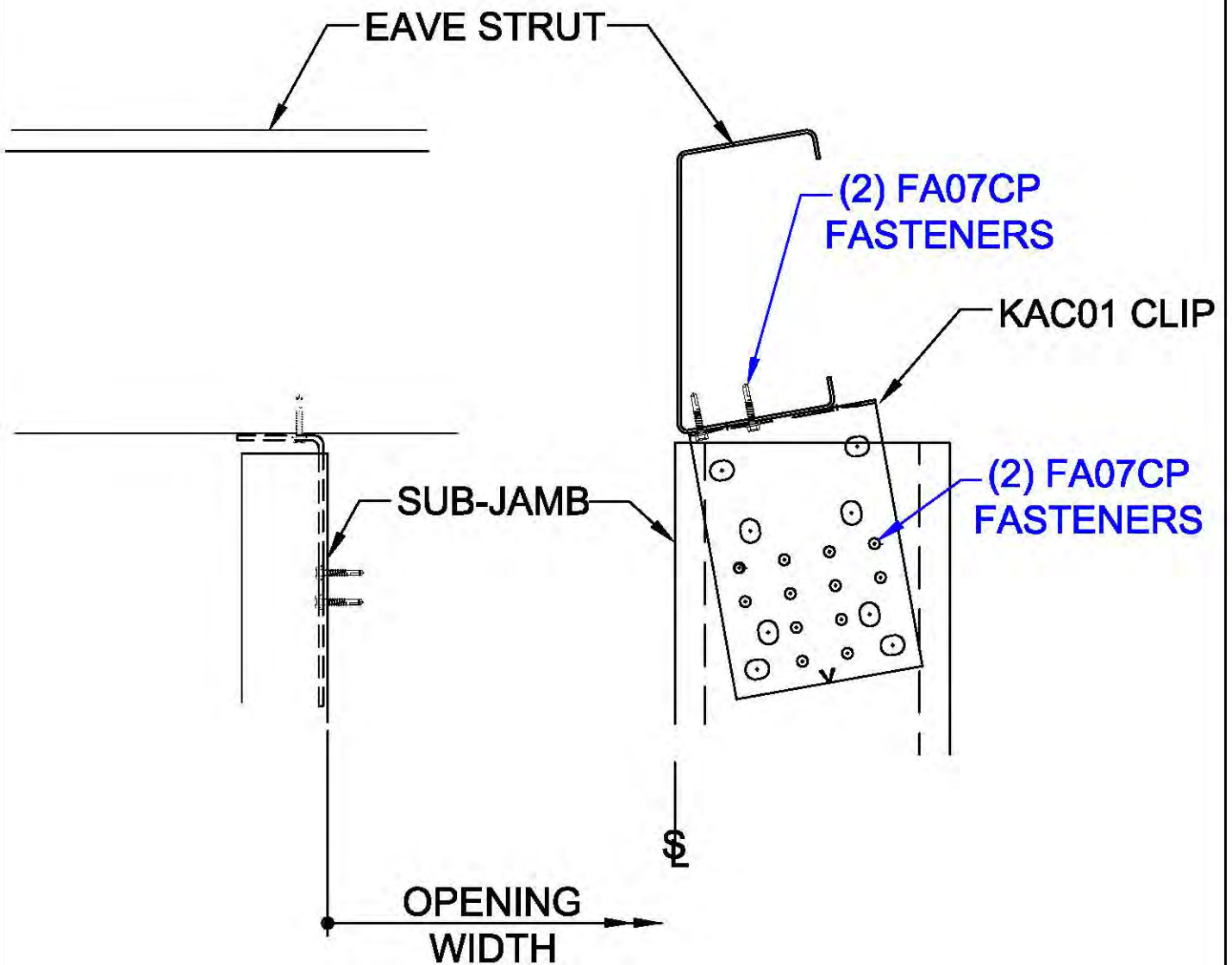
FOR FIELD LOCATED OPENINGS, THE GIRT MUST BE CUT AND DRILLED IN THE FIELD. USE 9/16" DIA. HOLES



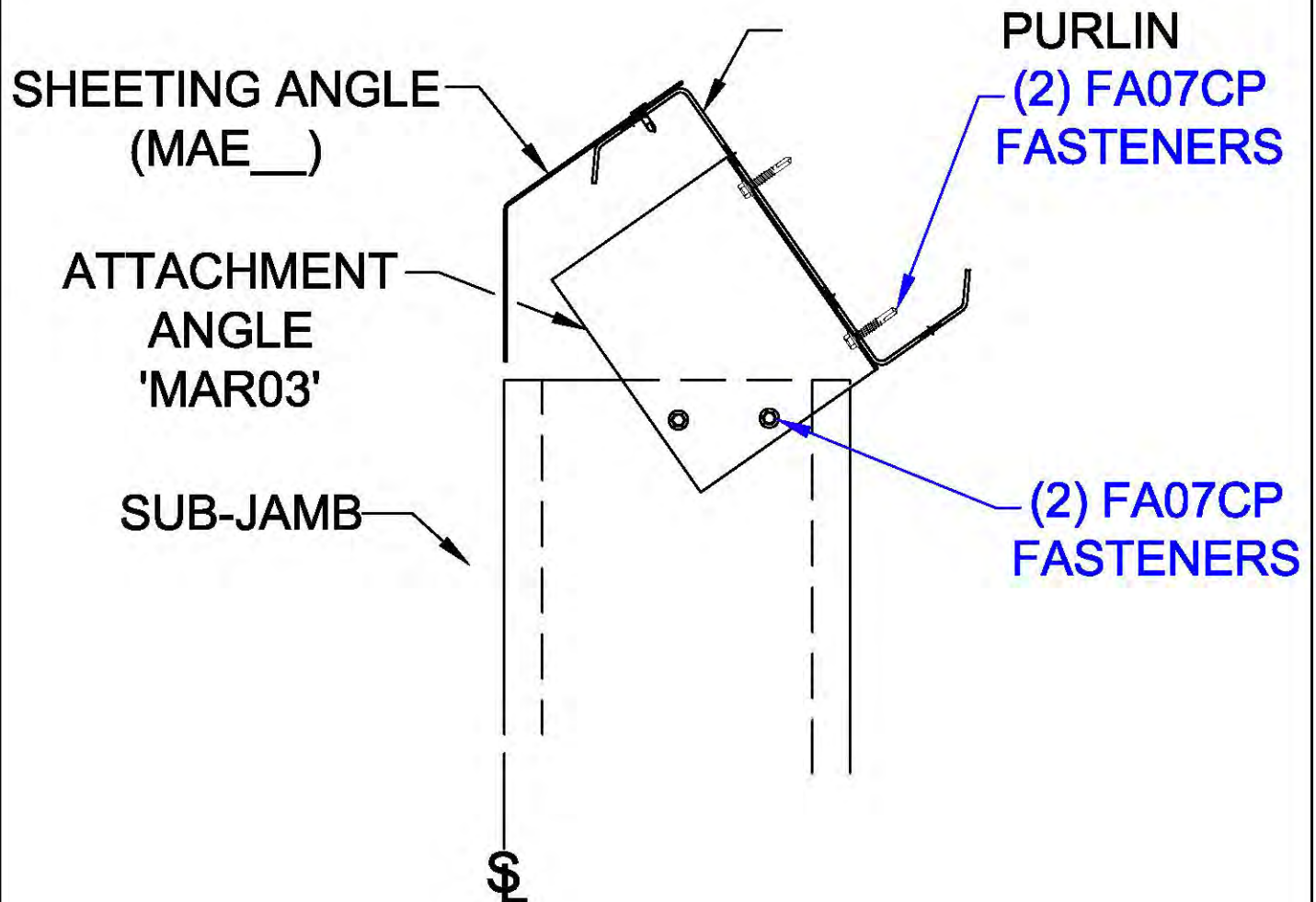
ZEE-SHAPED GIRT SHOWN.
CEE-SHAPED GIRT IS SIMILAR.

CG0561

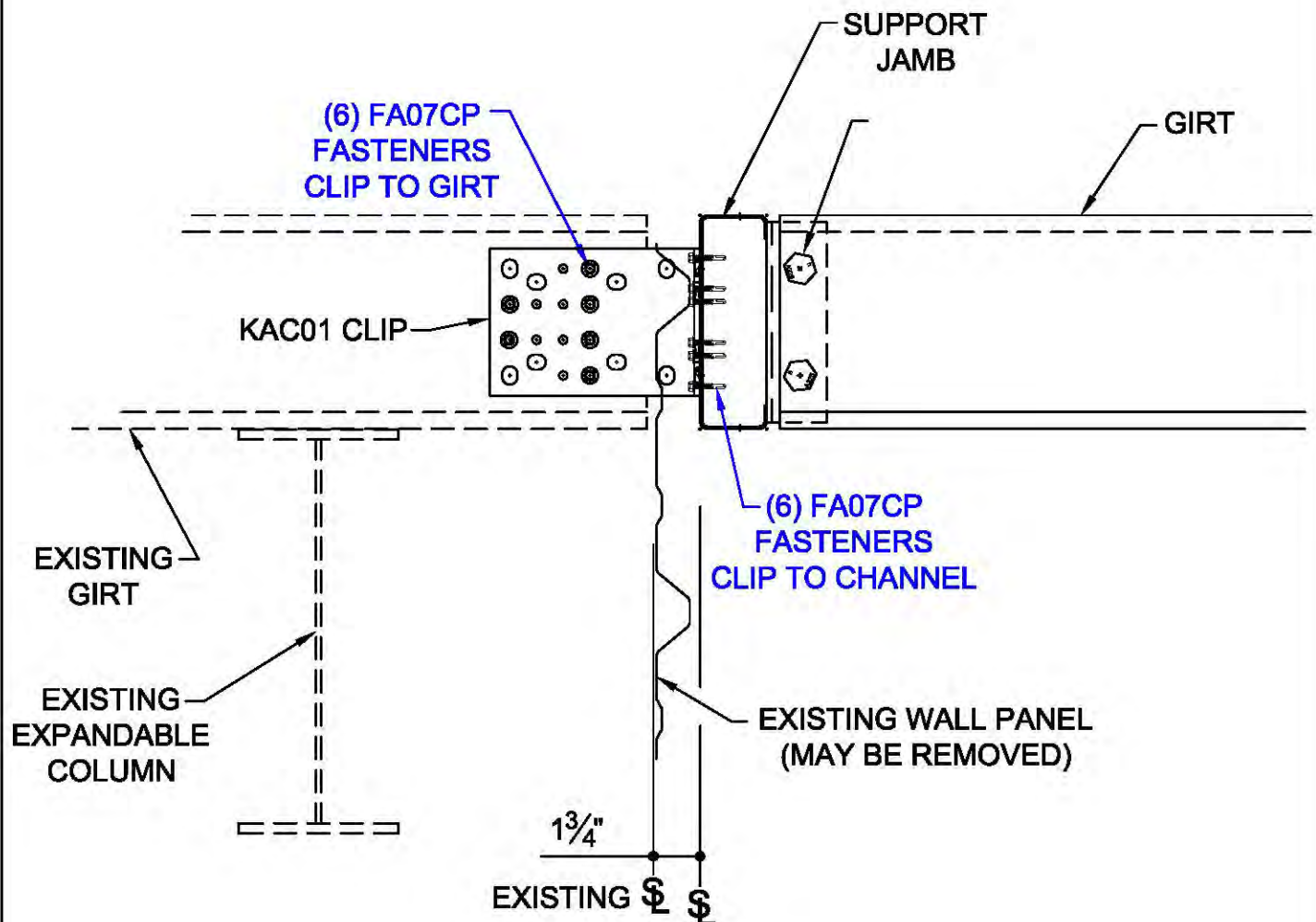
**STANDARD GIRT CONNECTION
TO COLD-FORMED JAMB**

**CG0682**

**STANDARD SUB-JAMB CONNECTION
TO EAVE STRUT**

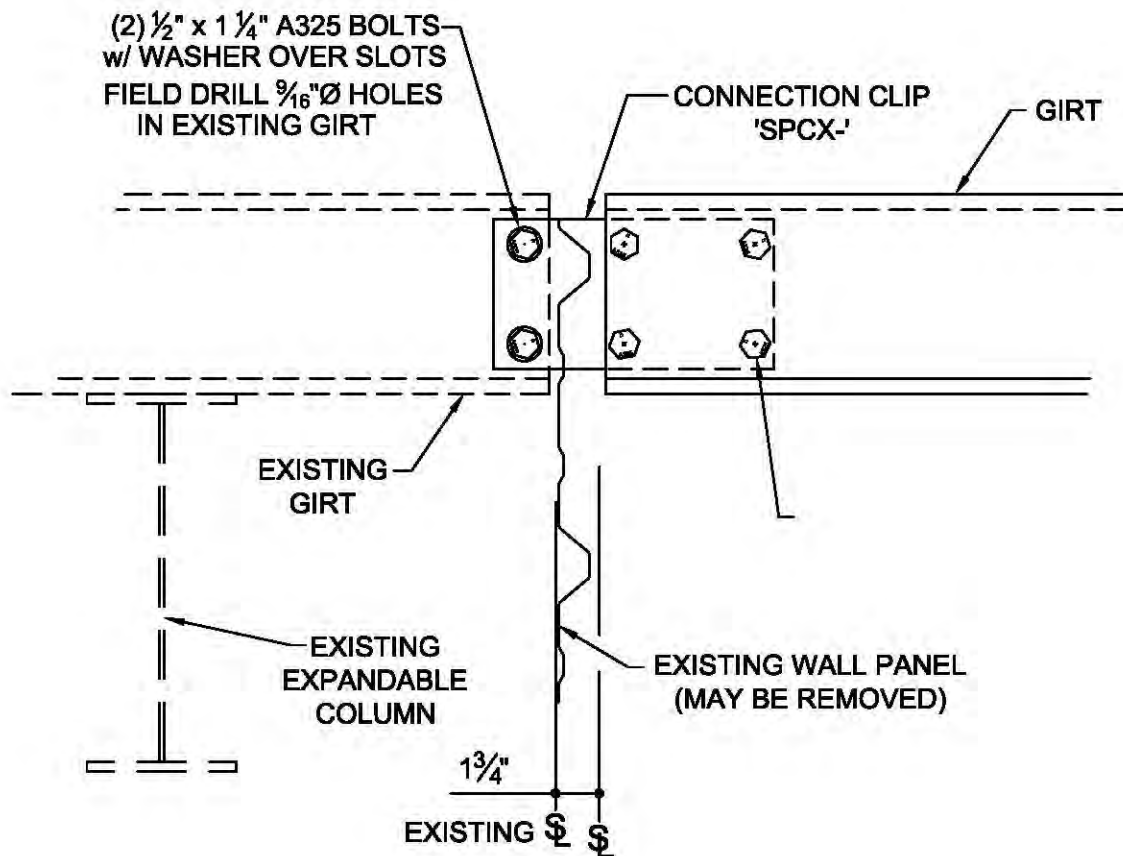
**CG0683**

**STANDARD SUB-JAMB CONNECTION
TO EAVE PURLIN (TOED DOWN)**



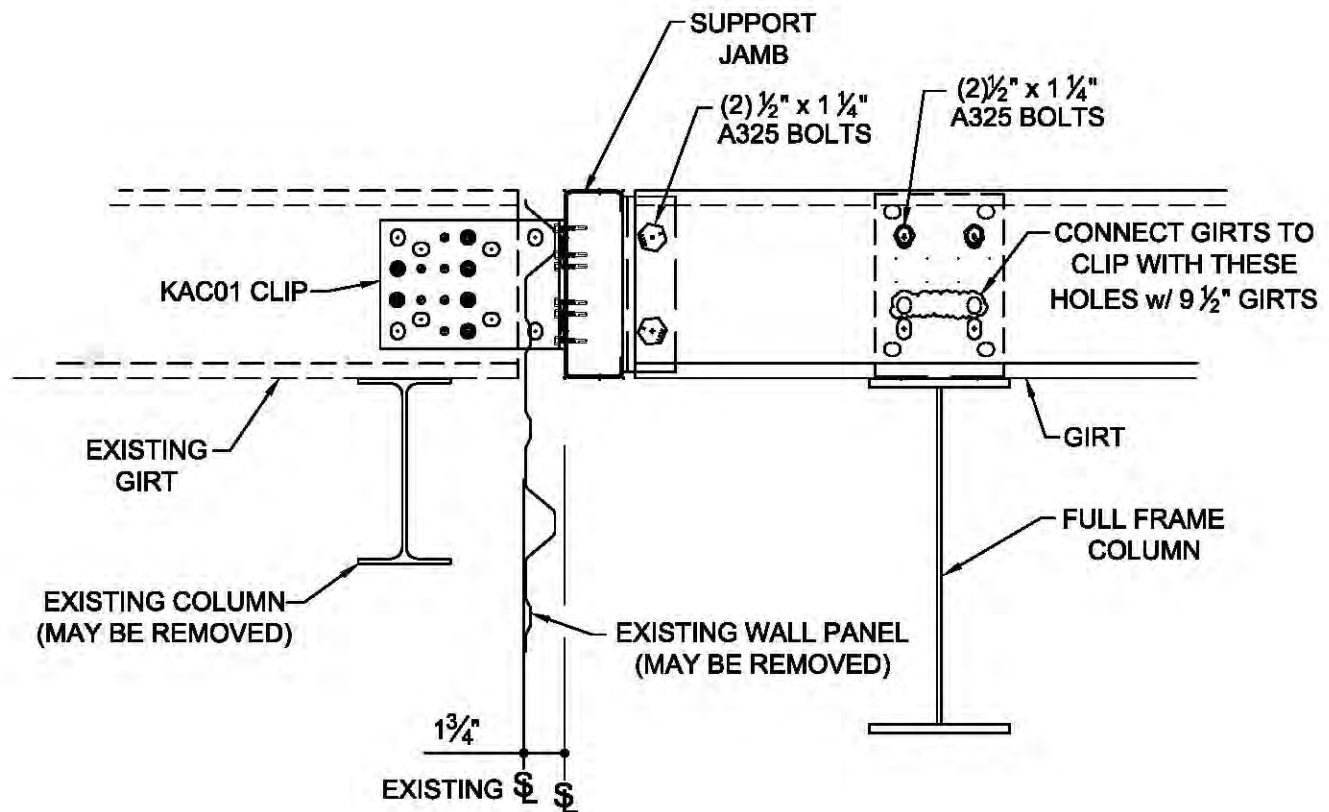
CH0031

**TIE-IN TO EXISTING GIRT WITH SUPPORT JAMB
SUPPORTED BY EXISTING**



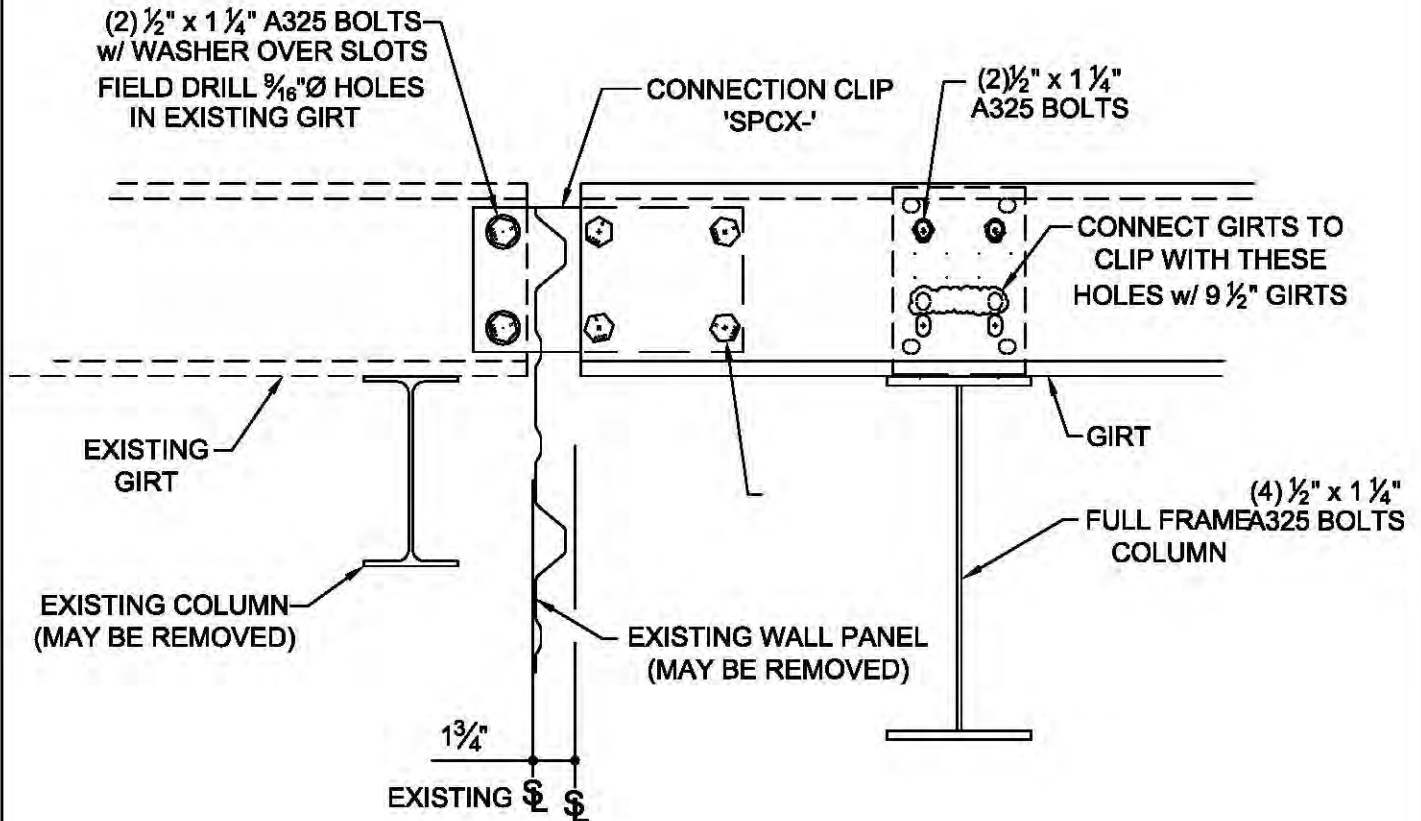
CH0035

TIE-IN TO EXISTING GIRT WITH CLIP
EXISTING SUPPORTED BY EXISTING



CH0041

TIE-IN TO EXISTING GIRT WITH SUPPORT JAMB
SUPPORTED BY KBS



CH0045

**TIE-IN TO EXISTING GIRT WITH CLIP
EXISTING SUPPORTED BY KBS**



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SYSTEMS

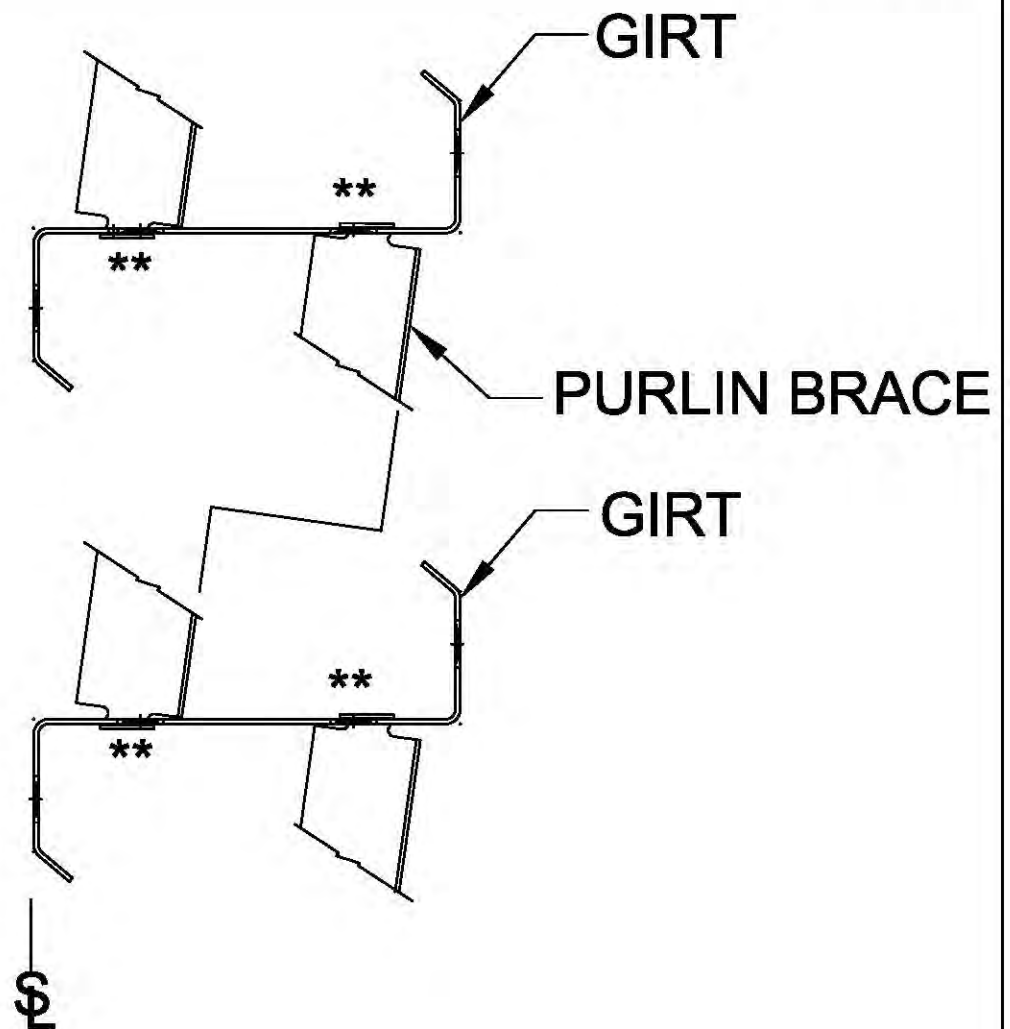
A NUCCA COMPANY

BETTER SOLUTIONS. BETTER BUILDINGS.

PREPARED BY: BKC

DATE: 4-24-17

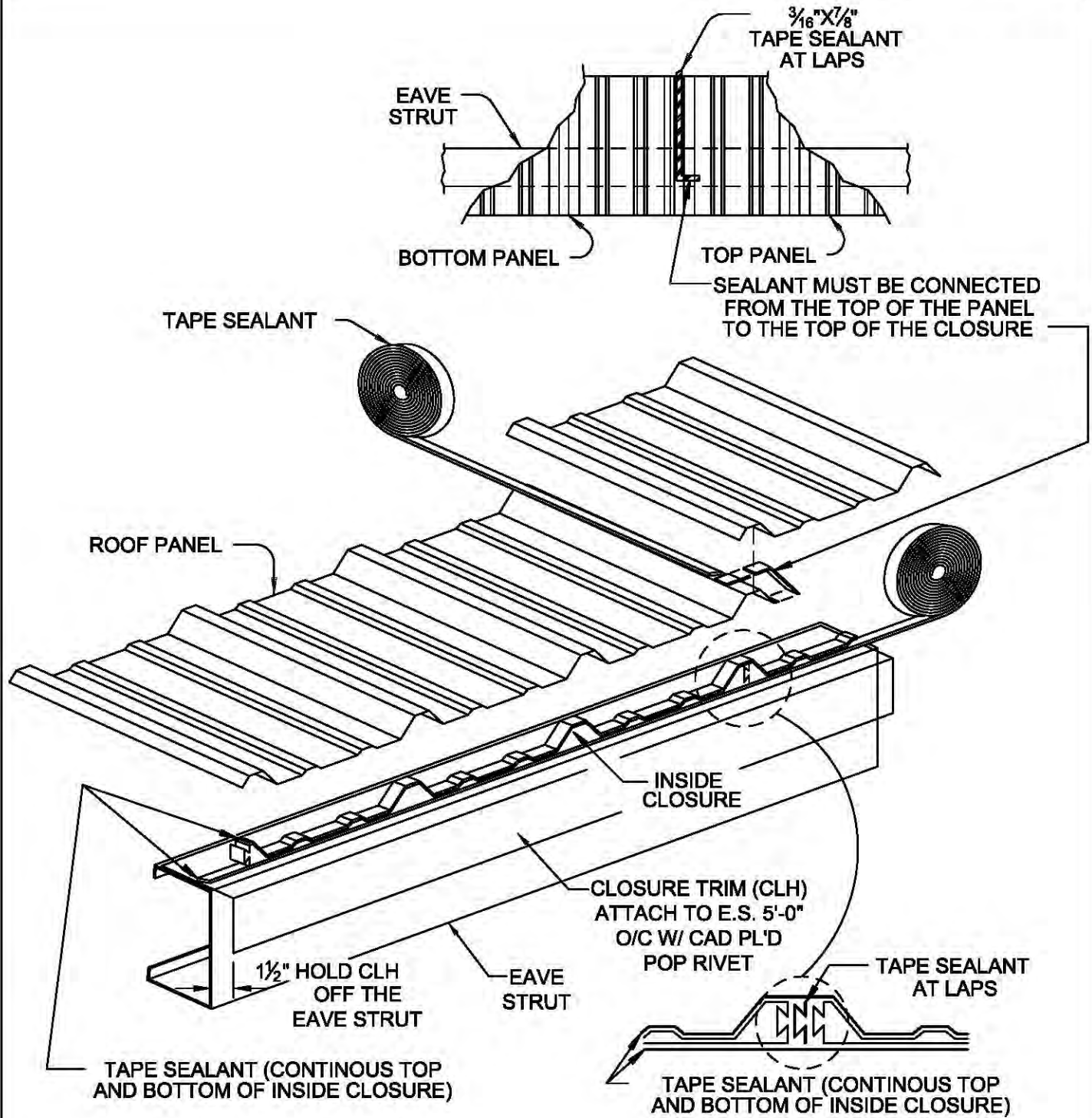
CH0045



**** = REFER TO BE0010 FOR STANDARD
PURLIN BRACE INSTALLATION**

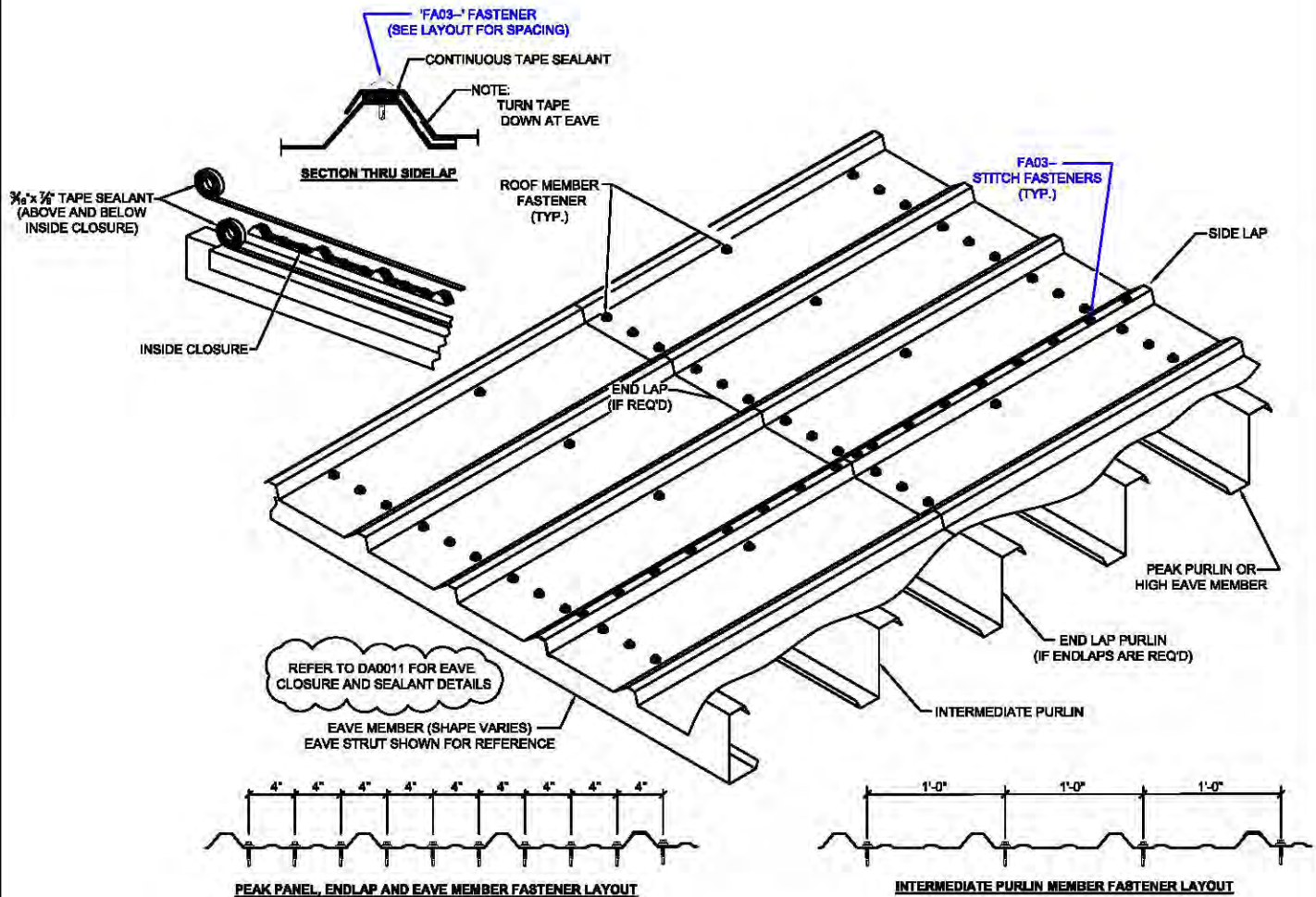
CP0110

STANDARD GIRT BRACE ATTACHMENT



DA0011

EAVE SEALANT DETAIL



GENERAL NOTES:

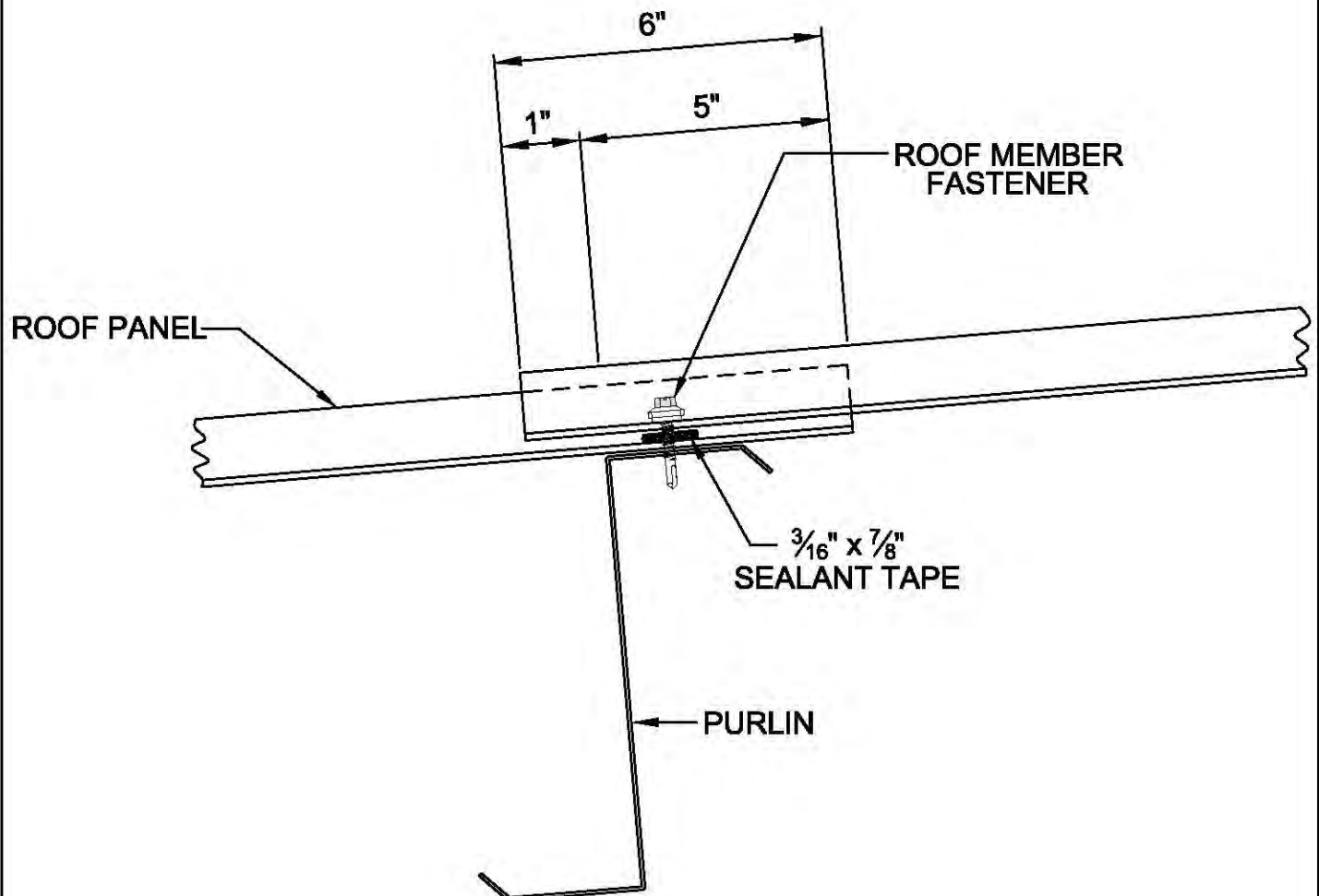
- ① LOCATE THE CENTER OF THE FIRST MAJOR RIB EXACTLY OVER STEEL LINE-ATTACH PANELS THEN ATTACH CAP SHEET.
- ② EACH SIDE OF KIRBYRIB PANEL AND THE KIRBYRIB CAP MUST BE RUN IN CONJUNCTION THE OPPOSITE SIDE TO INSURE CORRECT ALIGNMENT.
- ③ REFER TO DIFFERENT SECTIONS ON ERECTION DRAWINGS FOR DETAILS RELATING TO EAVE ALIGNMENT OF ROOF PANELS, SEALER APPLICATION, FASTENER TYPES, AND SPACING AND BUILDING ACCESSORIES LOCATED ON ROOF.
- ④ ALL DAMAGED PAINT FINISHES ARE TO BE RETOUCED TO PREVENT RUSTING. (THIS SHALL BE DONE AT THE END OF EACH DAY.)
- ⑤ IN THE EVENT A SCREW IS INSTALLED IN THE WRONG LOCATION OR SHOULD A SCREW BREAK DURING THE DRIVING PROCESS, REMOVE THE SCREW AND INSTALL ONE OF A LARGER DIAMETER TO PREVENT LEAKING. IF REMOVAL OF SCREW REMNANT IS NOT POSSIBLE, WATER PROOFING MEASURES ARE TO BE TAKEN TO PREVENT LEAKING.
- ⑥ CONCENTRATED HEAVY LOADS (PERSONNEL OR MATERIALS) OCCURRING ON ROOF DURING CONSTRUCTION SHALL BE DISTRIBUTED UNIFORMLY OVER A LARGE AREA IN SUCH A MANNER AS TO PREVENT DAMAGE TO BUILDING COMPONENTS.
- ⑦ ALL METAL SHAVINGS OCCURRING AS A RESULT OF DRILLING OPERATIONS ON THE ROOF ARE TO BE REMOVED IN SUCH A MANNER AS TO PREVENT DAMAGE OR STAINING OF ROOF FINISH. (THIS SHALL BE DONE AT THE END OF EACH DAY.)



SIDELAP FASTENER LAYOUT 'FA03'

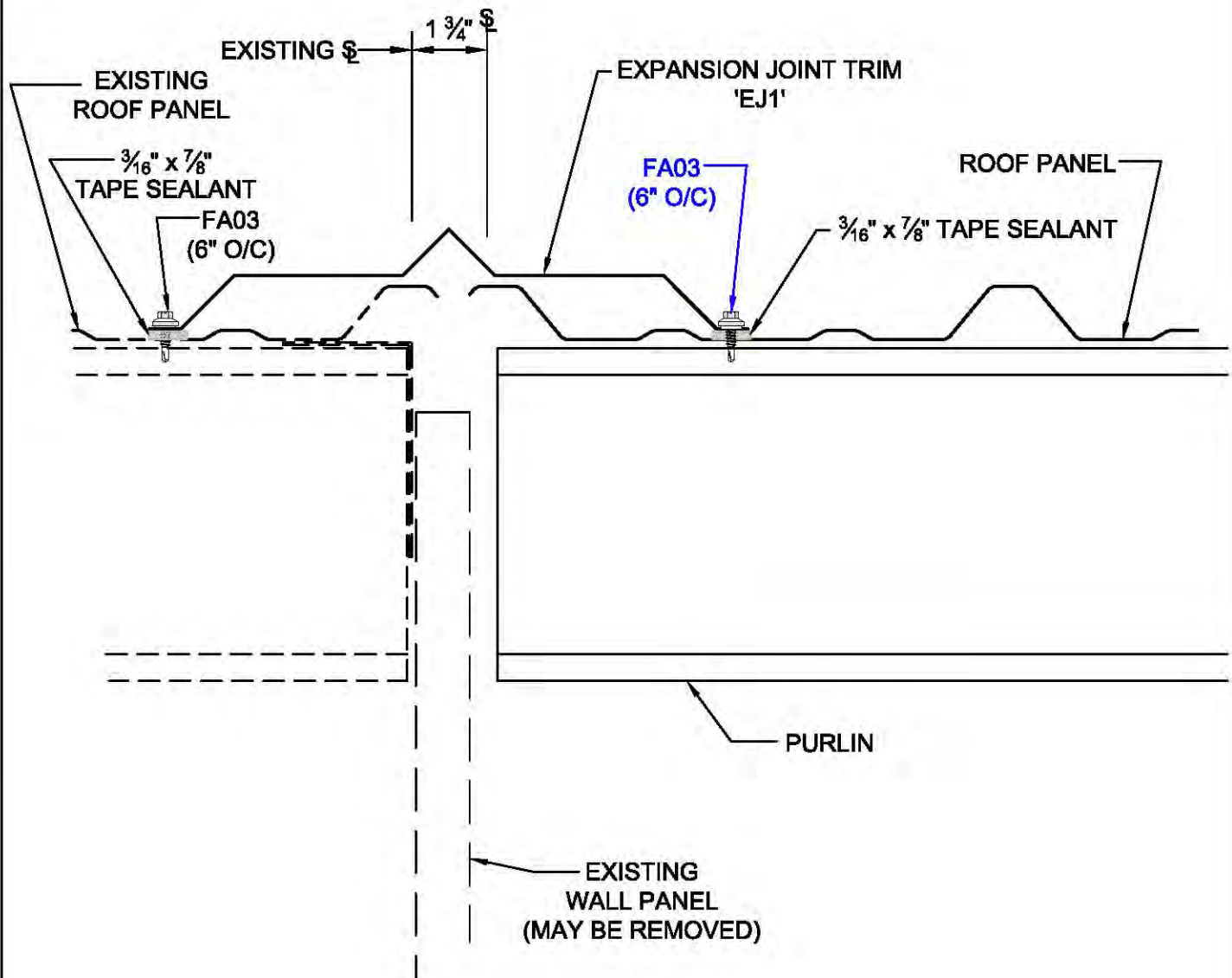
DA0013

FASTENER AND SEALANT LAYOUT



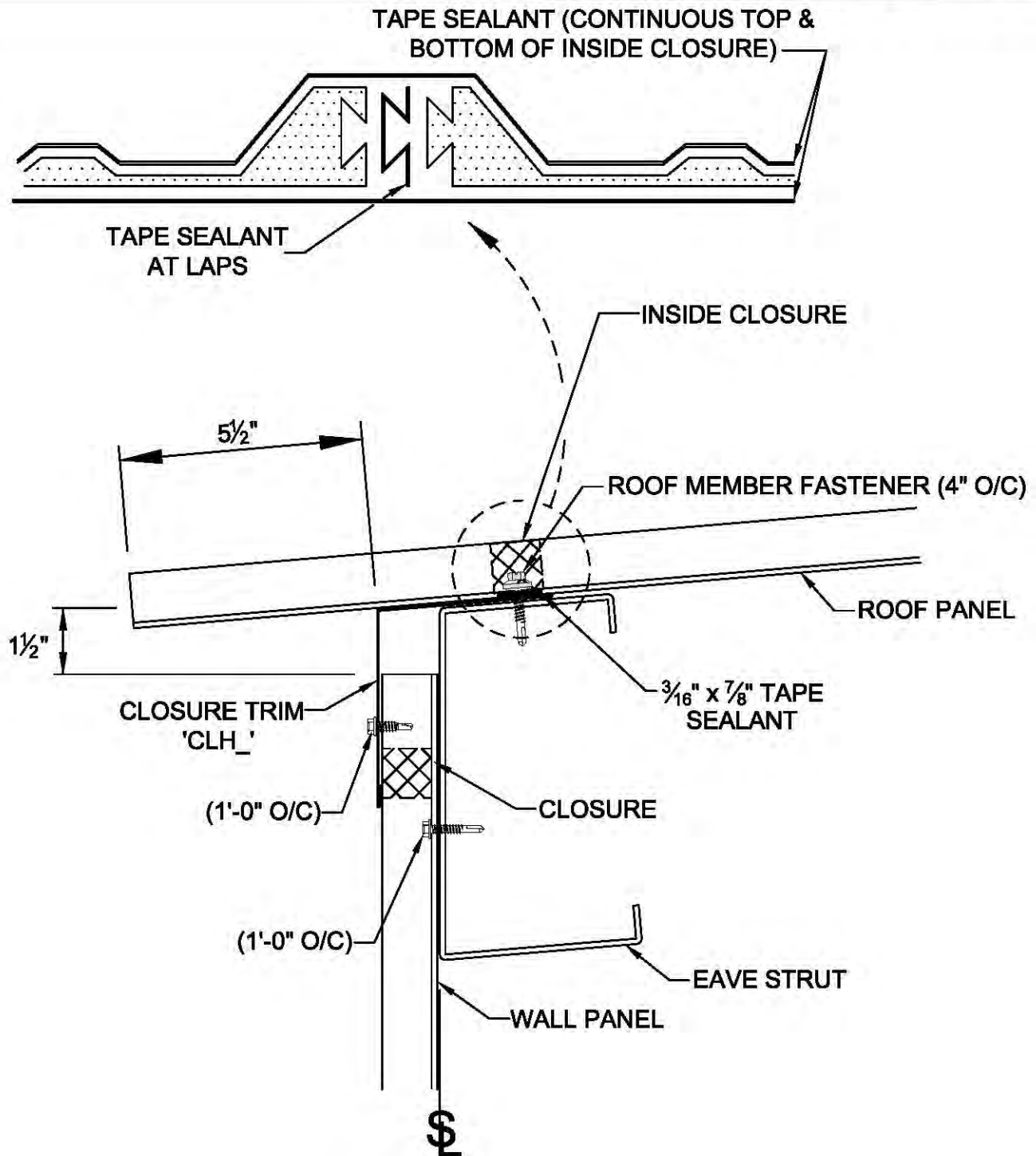
DA0025

STANDARD PANEL LAP AT ROOF



DA0107

TRANSVERSE EXPANSION JOINT AT EXISTING



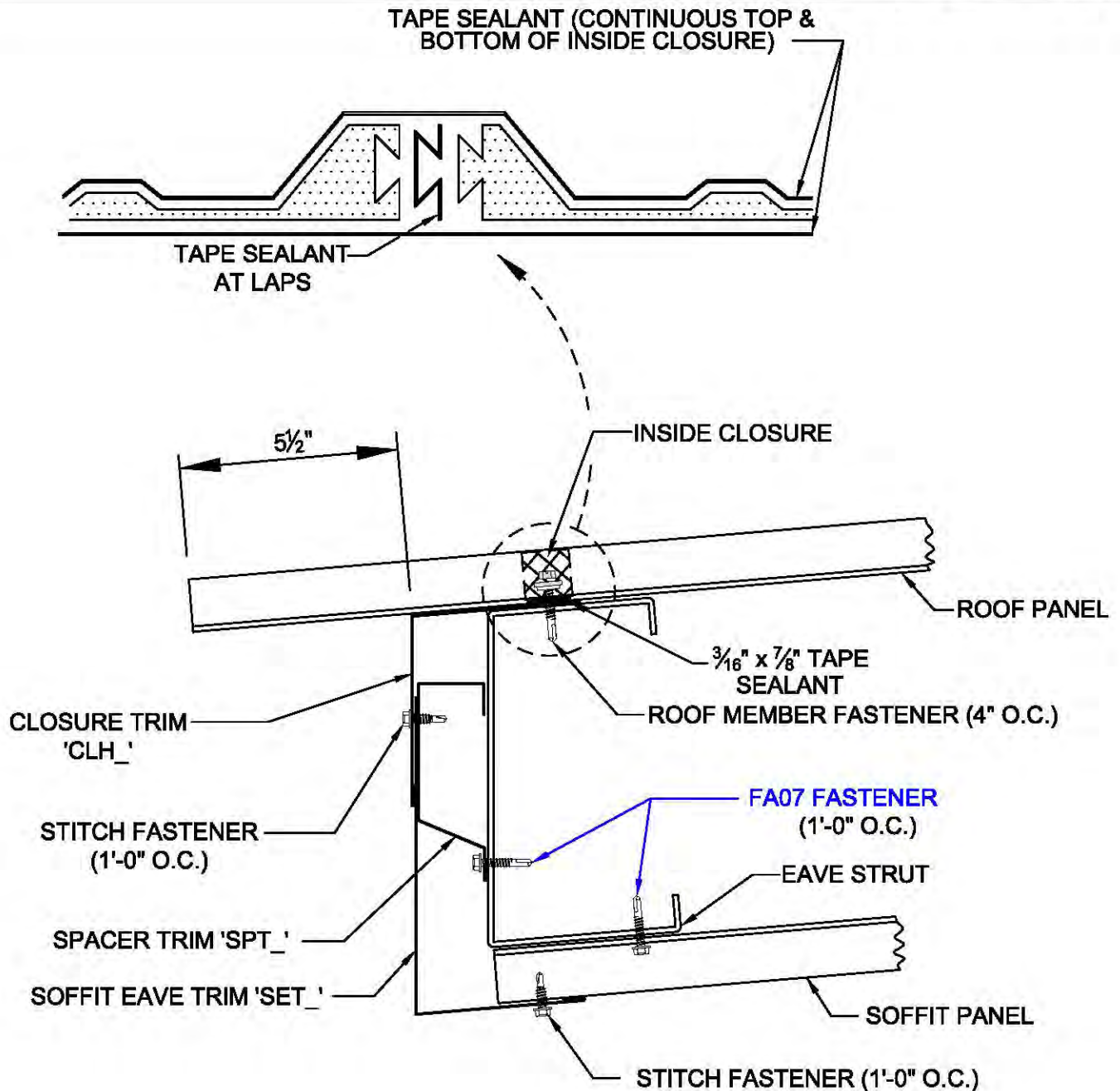
DB0011

EAVE WITH SIMPLE EAVE TRIM
REPLACES PL104



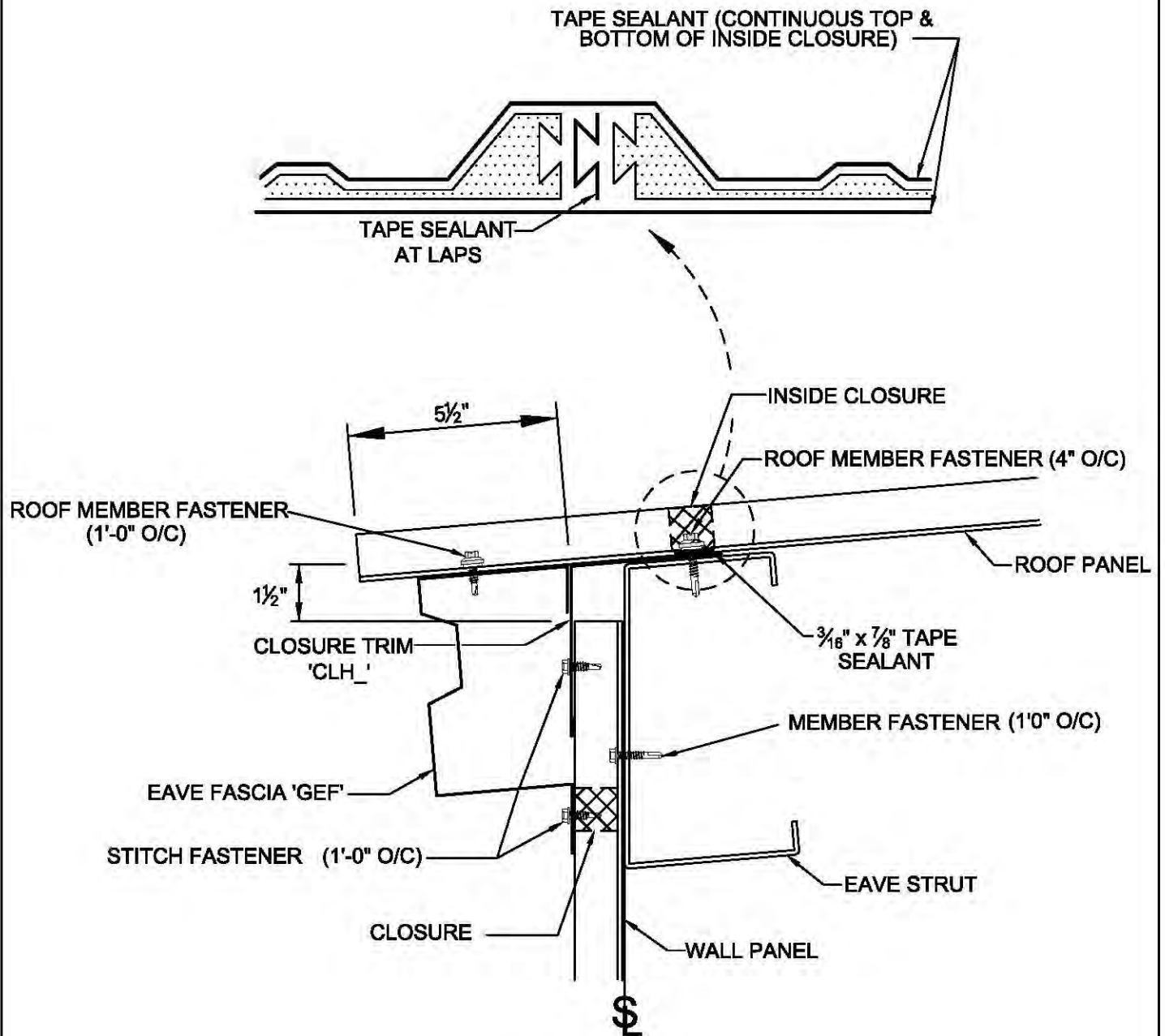
KIRBY
BUILDING
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DB0071



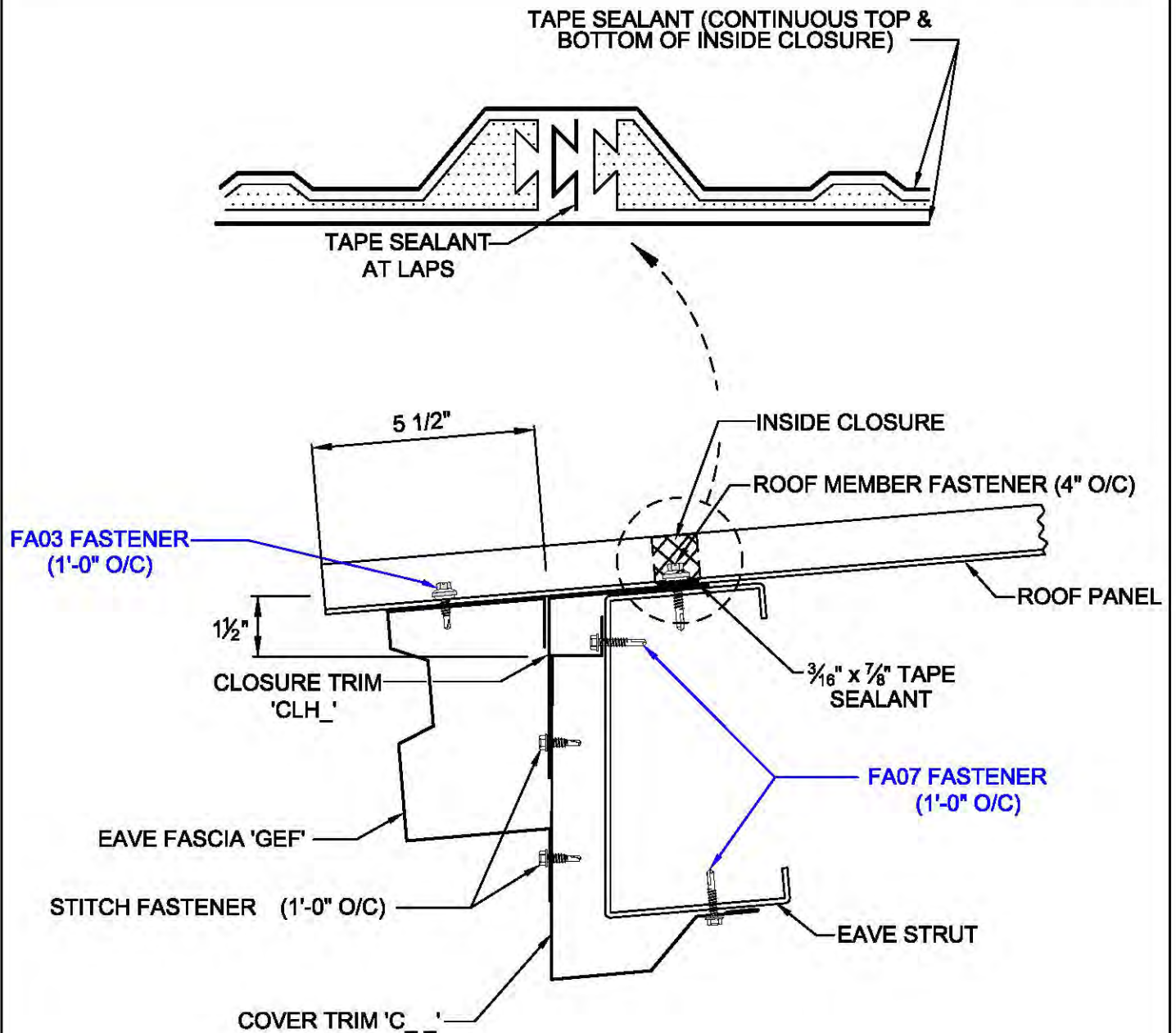
DB0076

KIRBYRIB ROOF W/ SIMPLE EAVE
TRIM OPEN WALL W/ KR SOFFIT



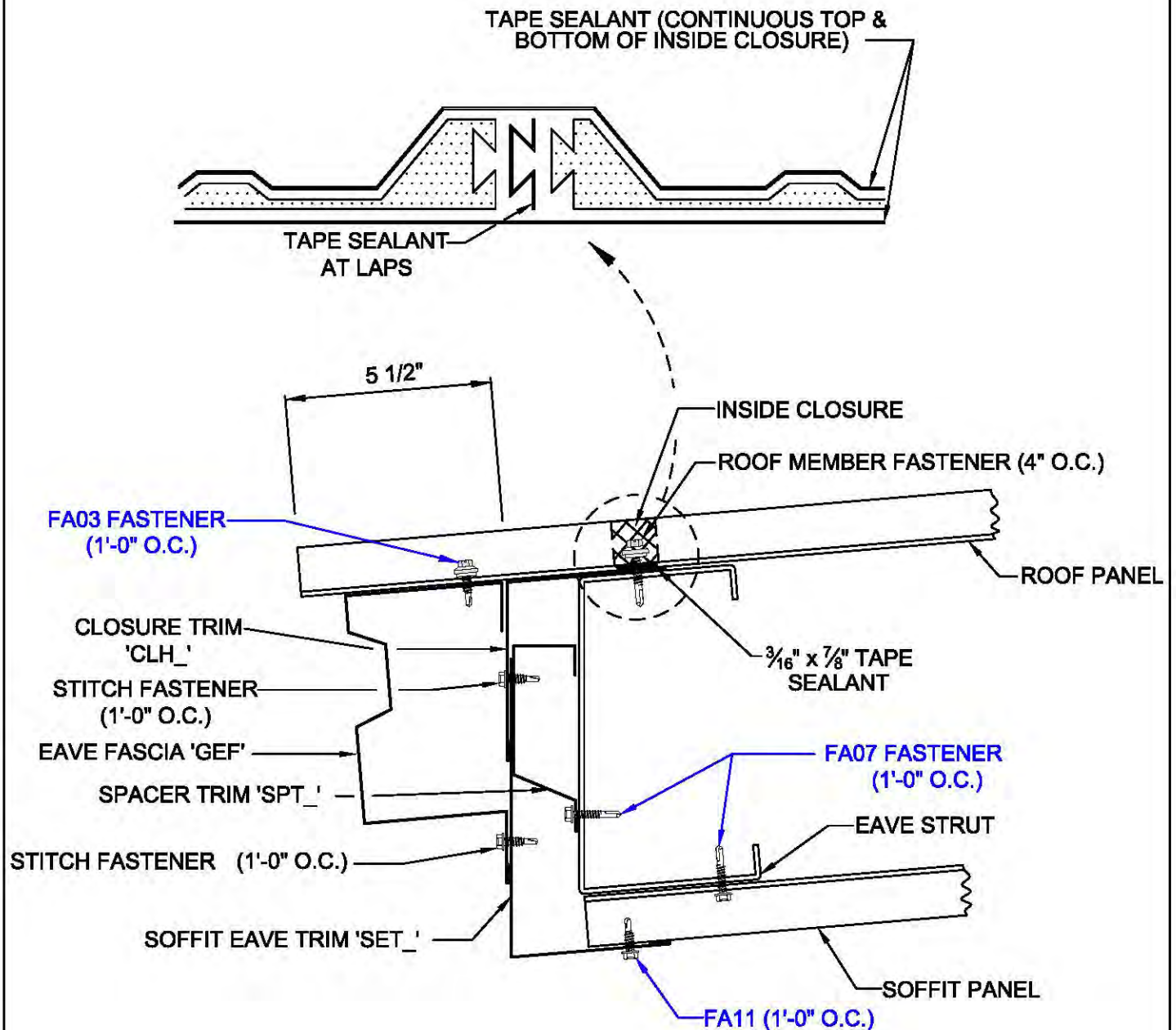
DC0011

EAVE FASCIA WITH WALL PANEL



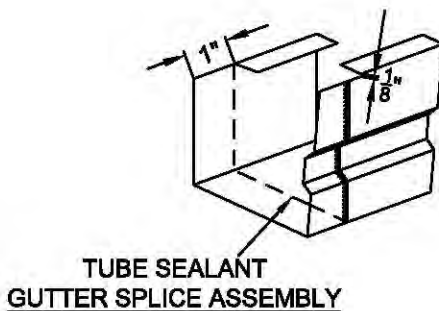
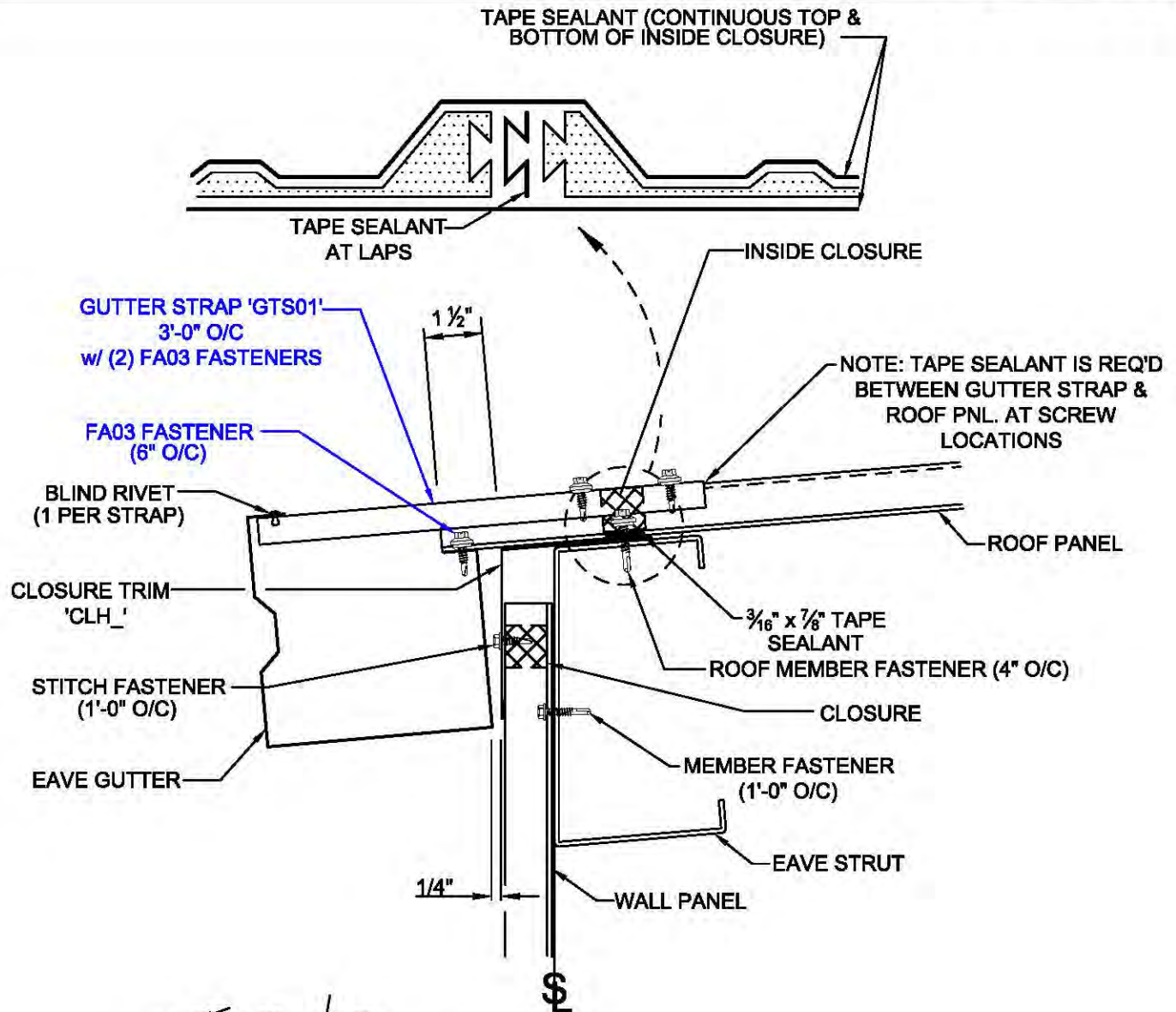
DC0071

OPEN SIDEWALL OR RAKE EXTENSION W/
EAVE FASCIA & KR2 ROOF W/O SOFFIT



DC0076

OPEN SIDEWALL OR RAKE EXTENSION,
EAVE FASCIA & KR2 ROOF W/ KR SOFFIT

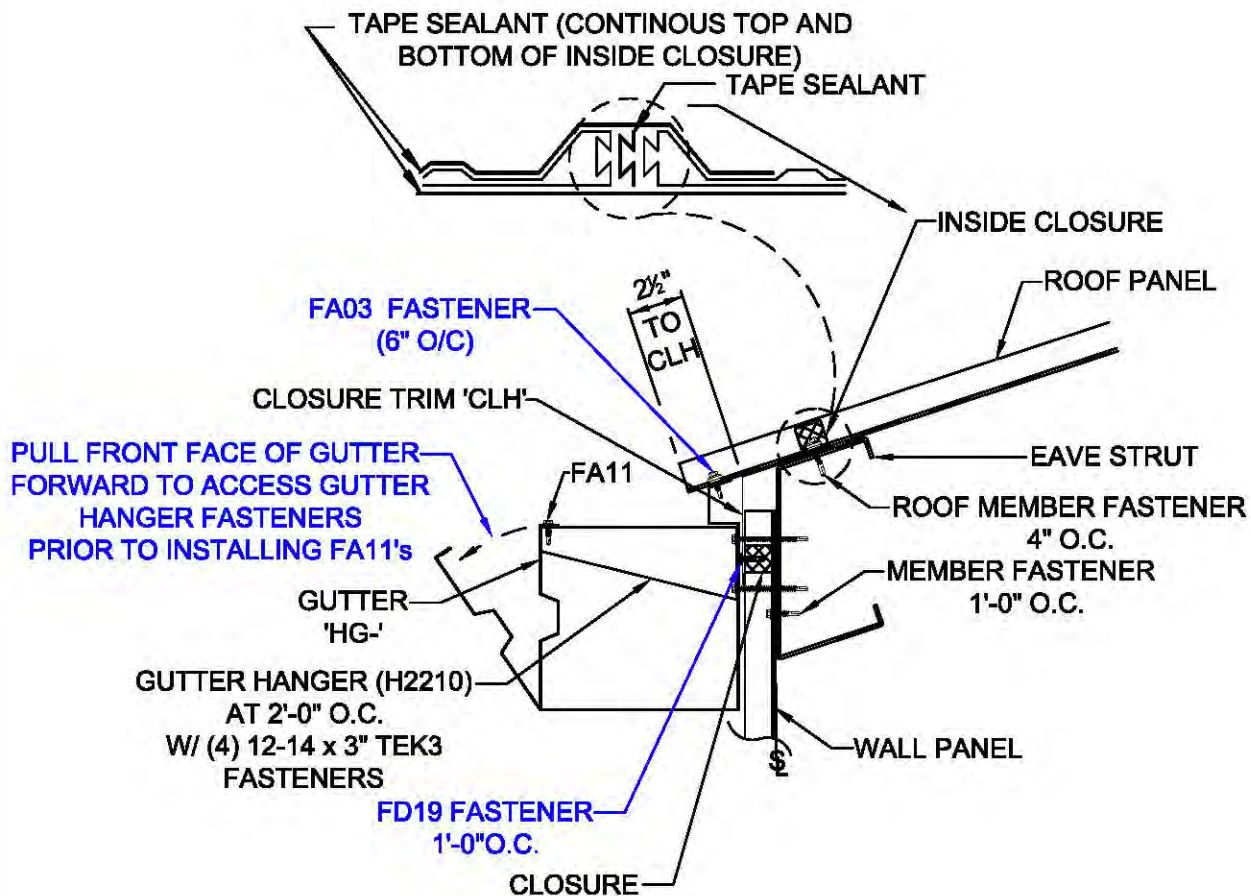


NOTES:

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

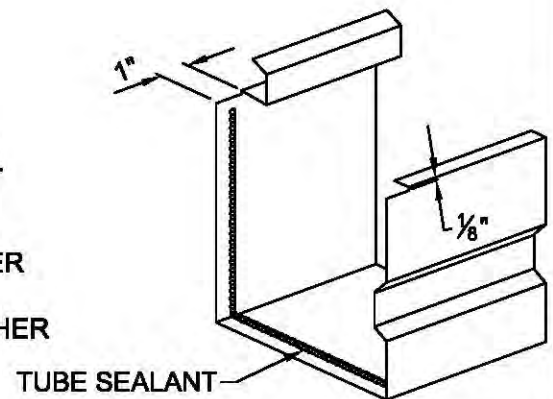
DD0011

EAVE GUTTER W/ KR ROOF
AND ROOF SLOPE $\leq 2:12$



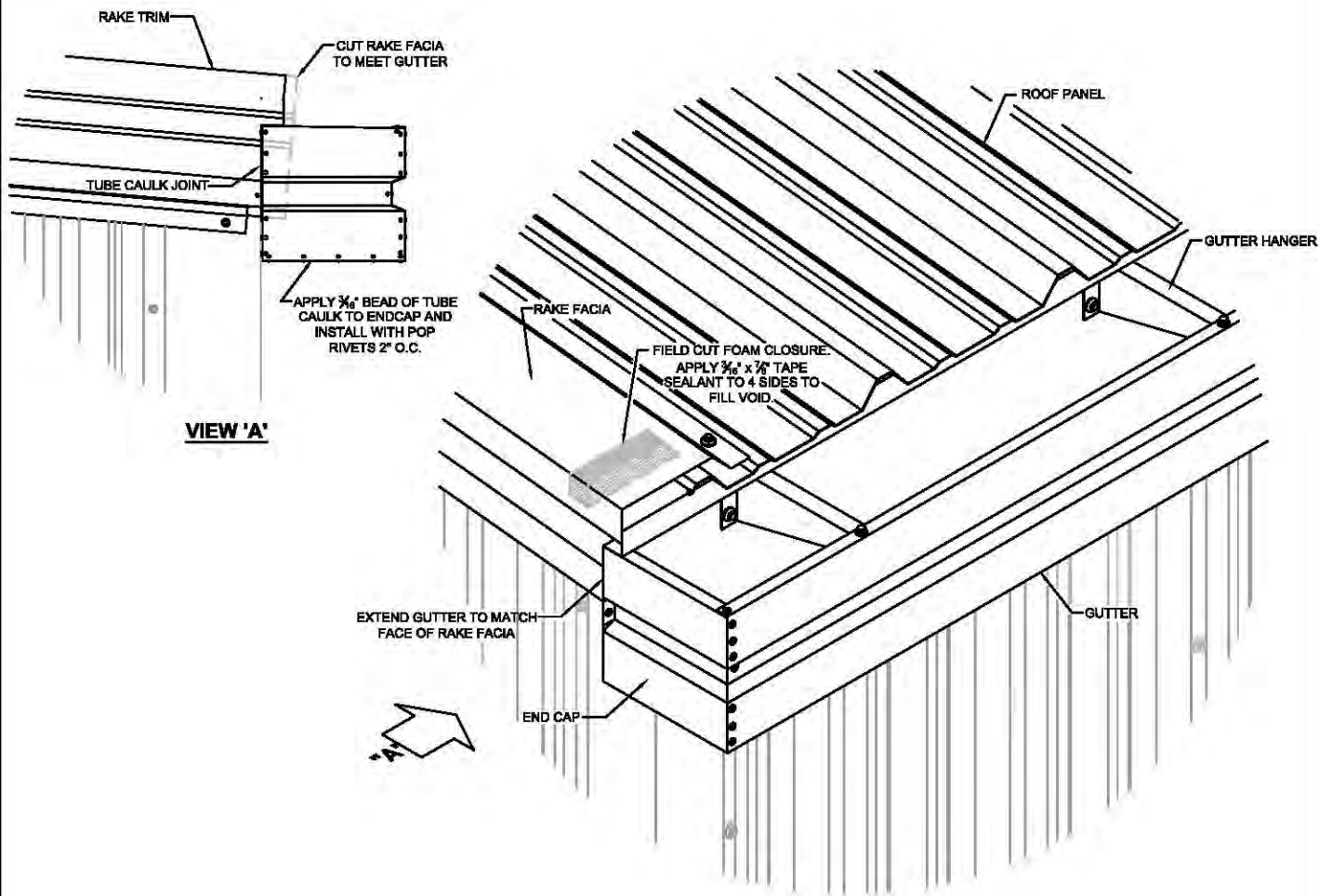
NOTES:

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY ¼\" BEAD OF SEALANT ¾\" FROM THE END OF THE GUTTER.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1\" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.



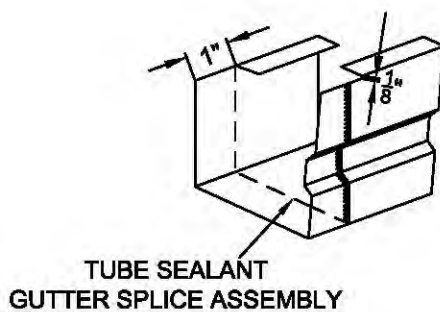
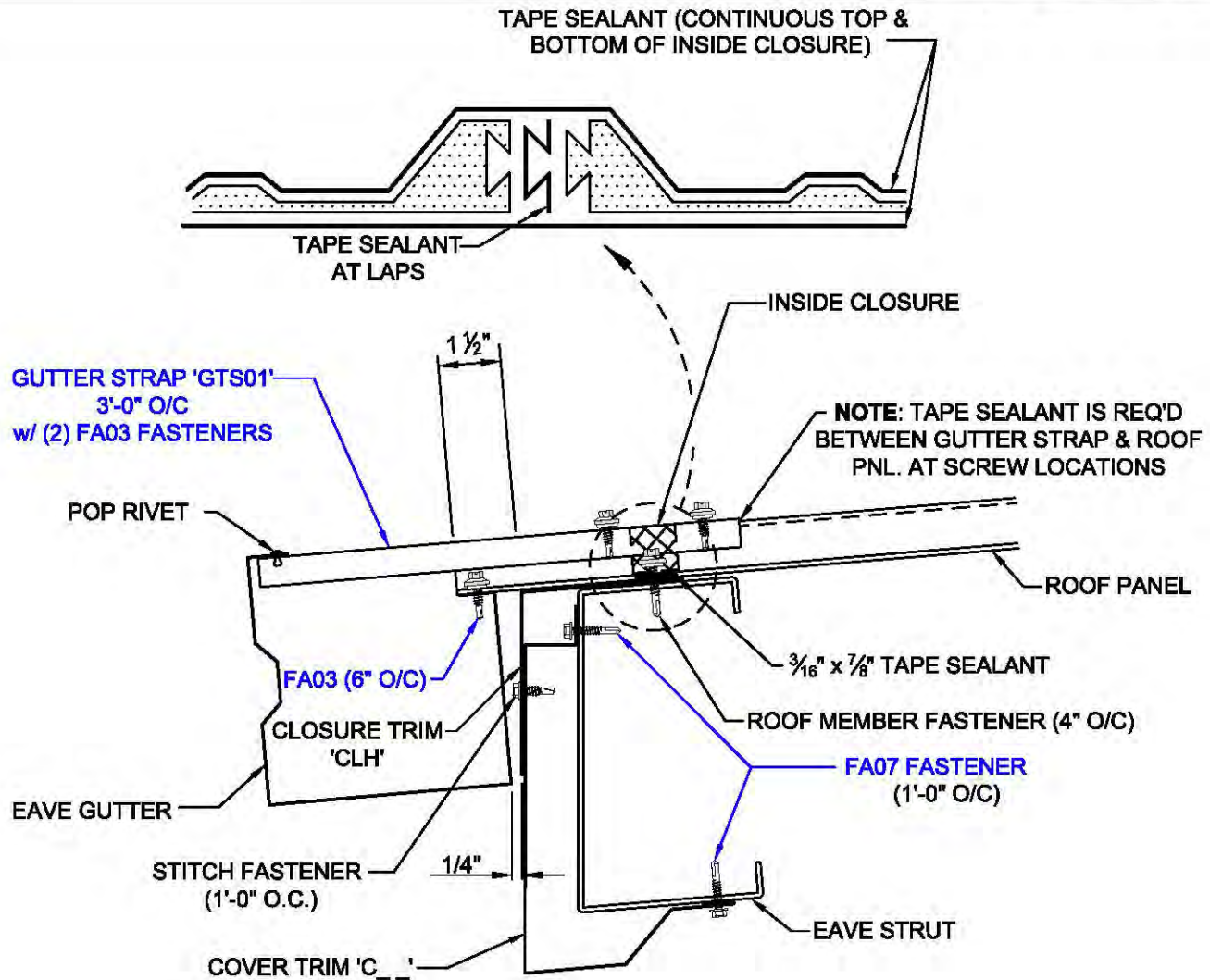
DD0021

KIRBYRIB ROOF W/ HORIZONTAL GUTTER AND SHEETED WALL



DD0022

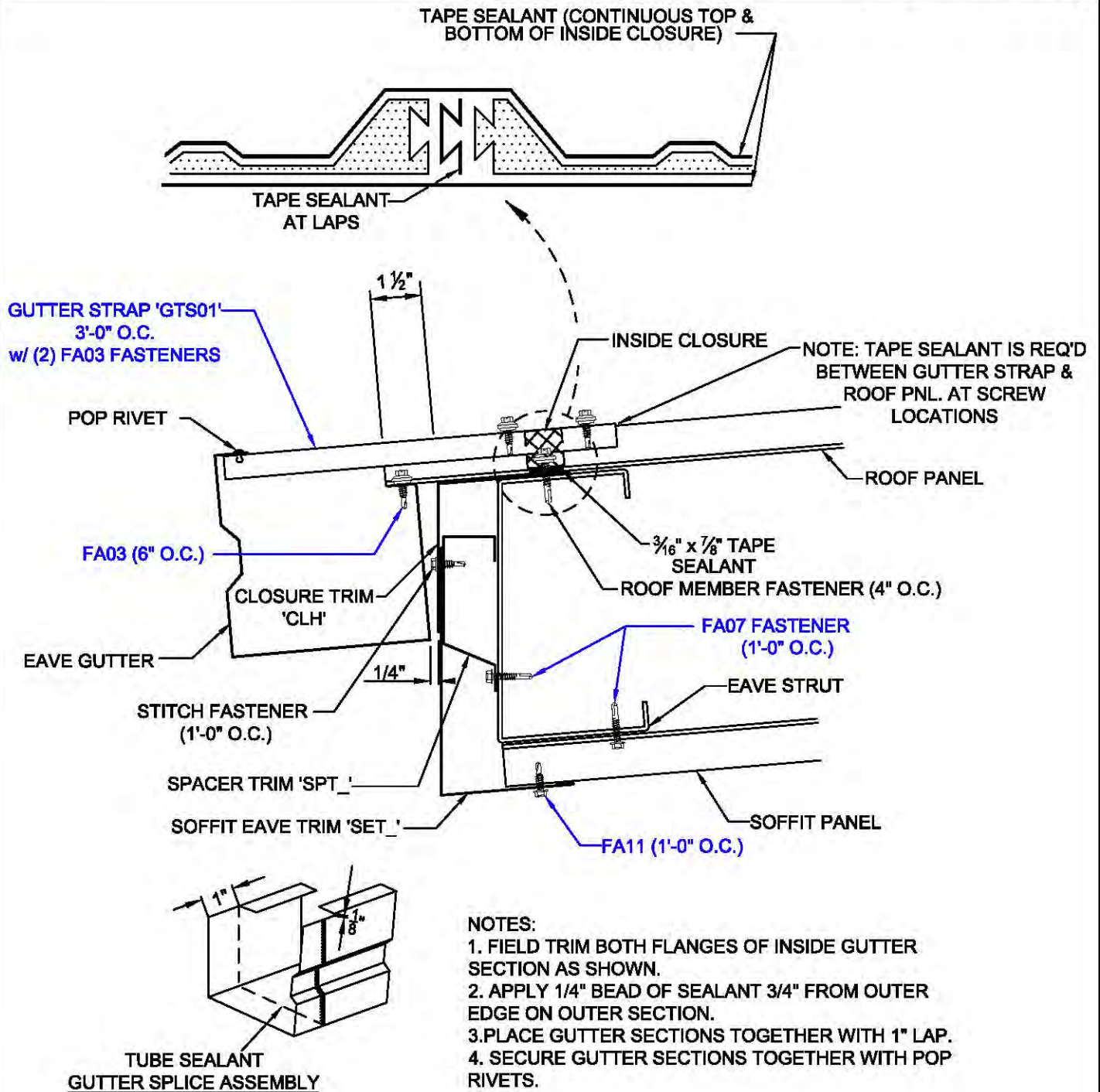
HORIZONTAL GUTTER CORNER w/ KIRBYRIB ROOF

**NOTES:**

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY 1/4" BEAD OF SEALANT 3/4" FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

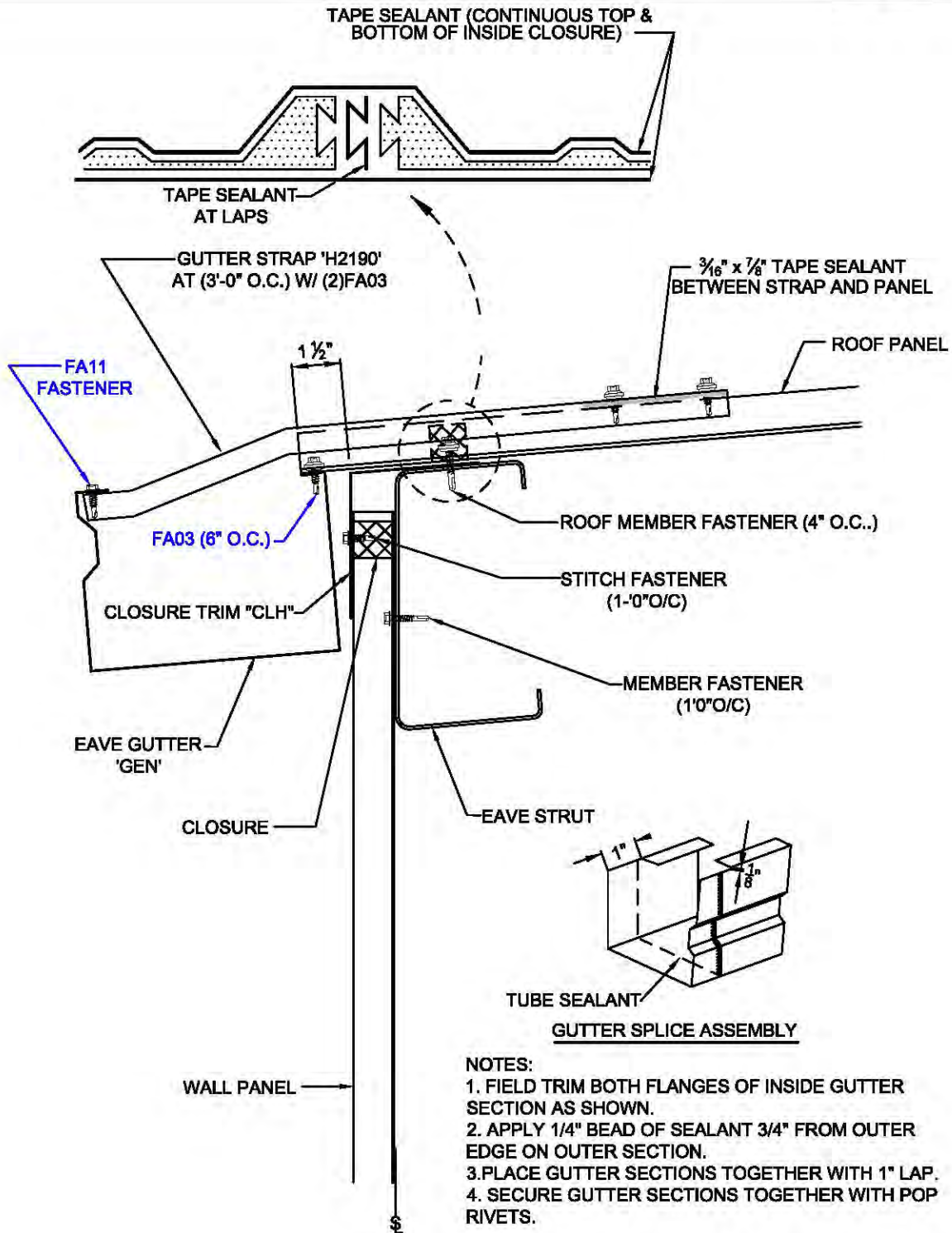
DD0071

**OPEN SIDEWALL OR RAKE EXTENSION
W/ GUTTER & KR2 ROOF W/O SOFFIT
FOR ROOF SLOPES $\leq 2:12$**



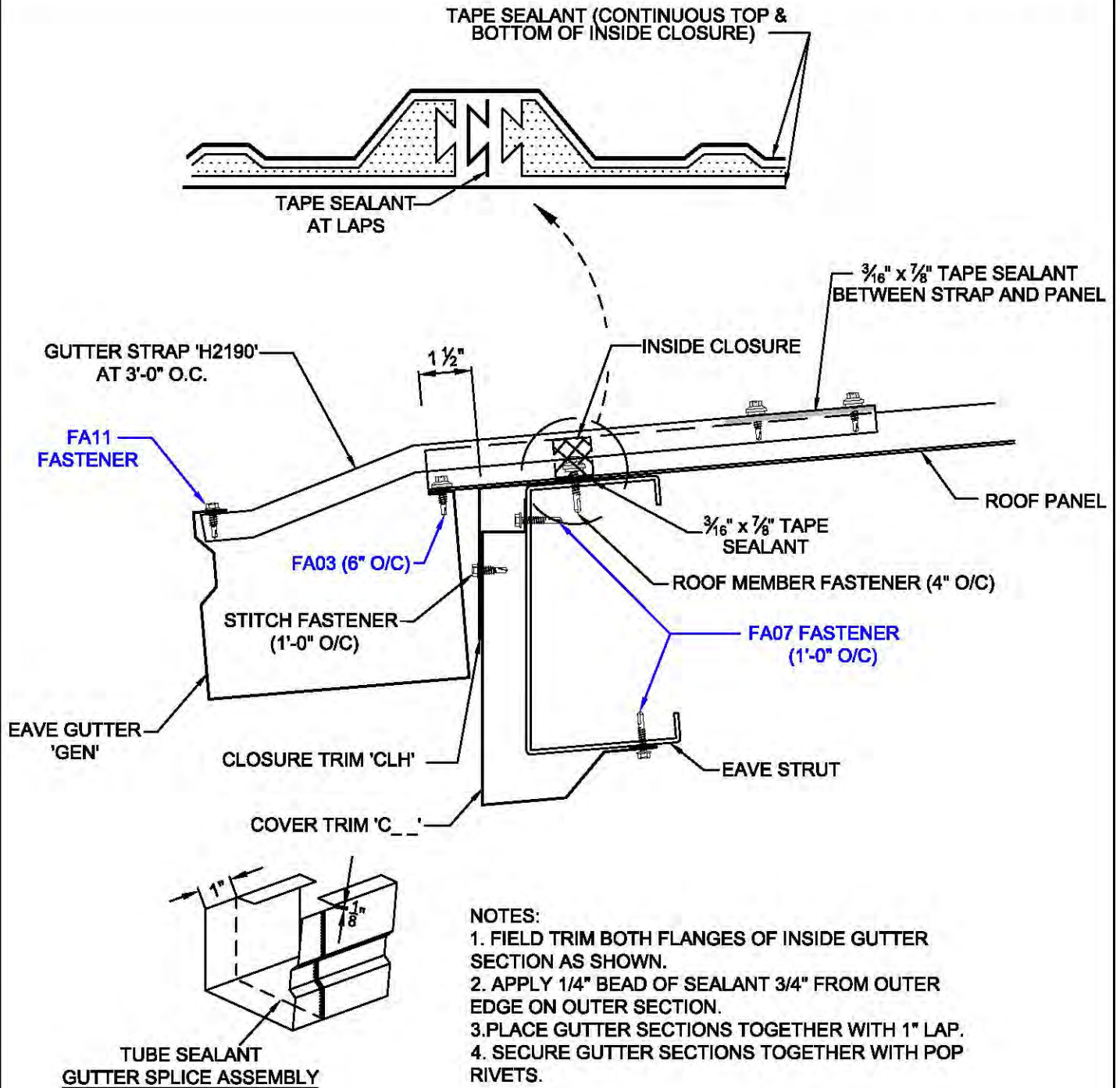
DD0076

EAVE w/ GUTTER OPEN WALL
OR EXTENSION W/ KR SOFFIT
FOR ROOF SLOPES $\leq 2:12$



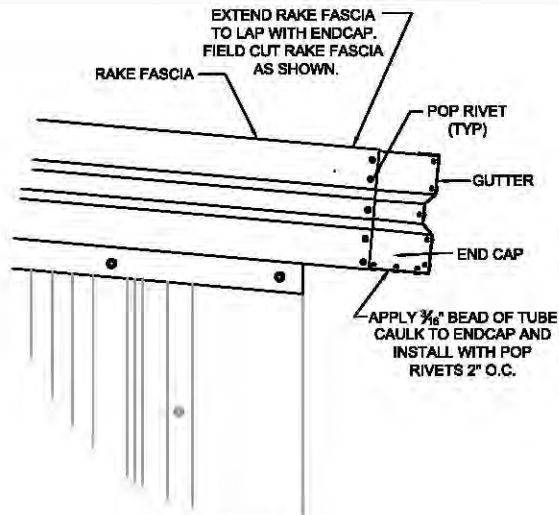
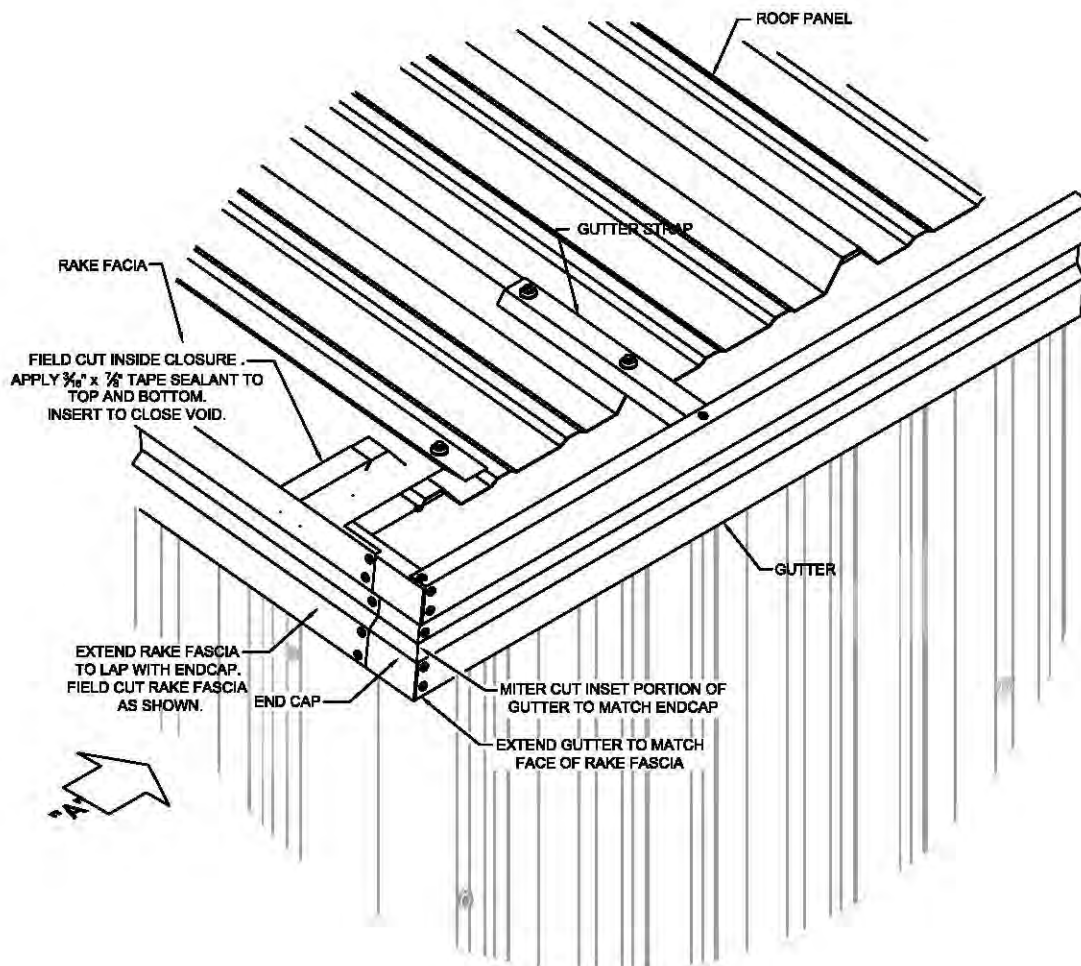
DD0111

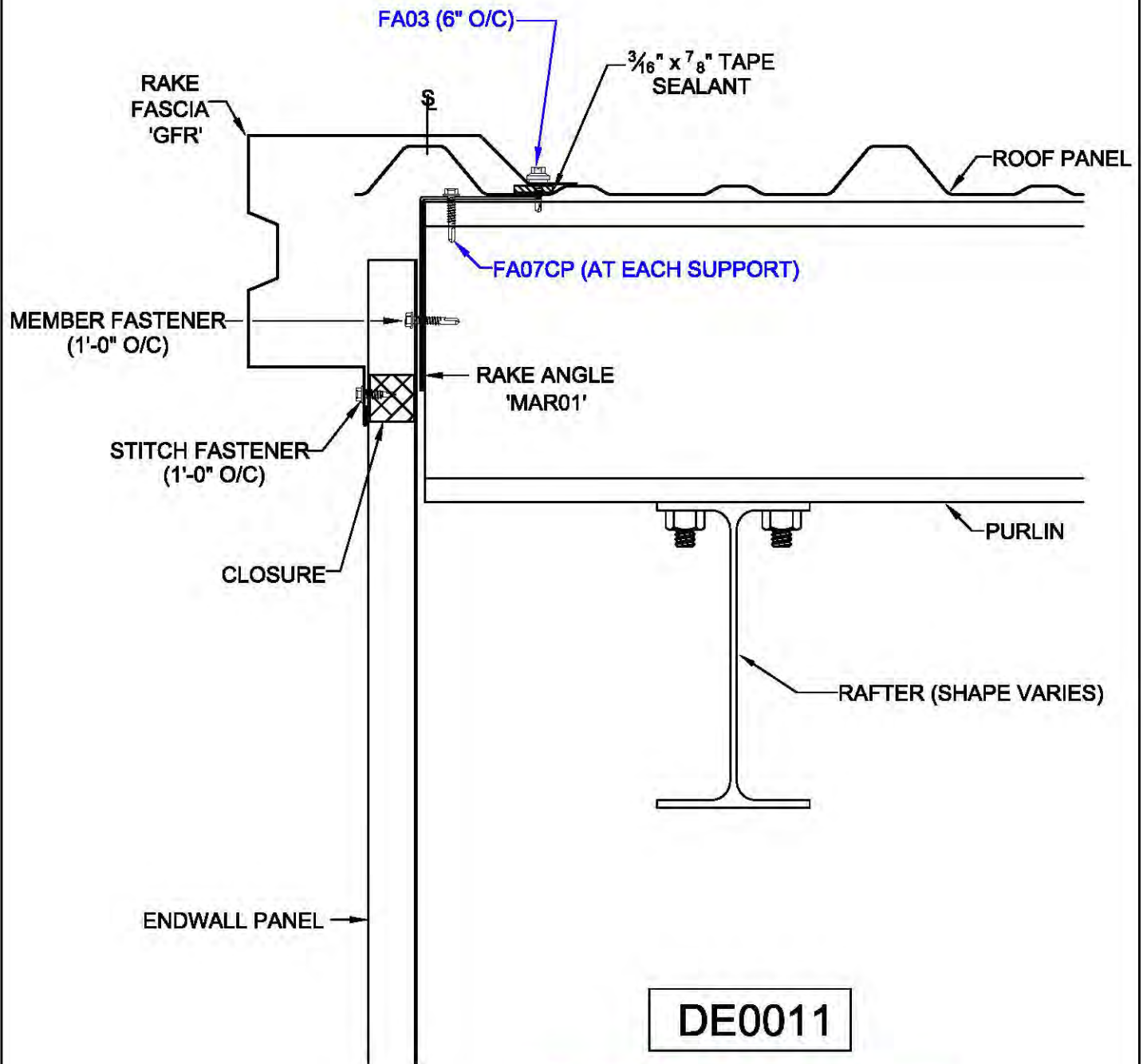
KIRBYRIB ROOF W/ LOW PROFILE
GUTTER AT SHEETED WALL



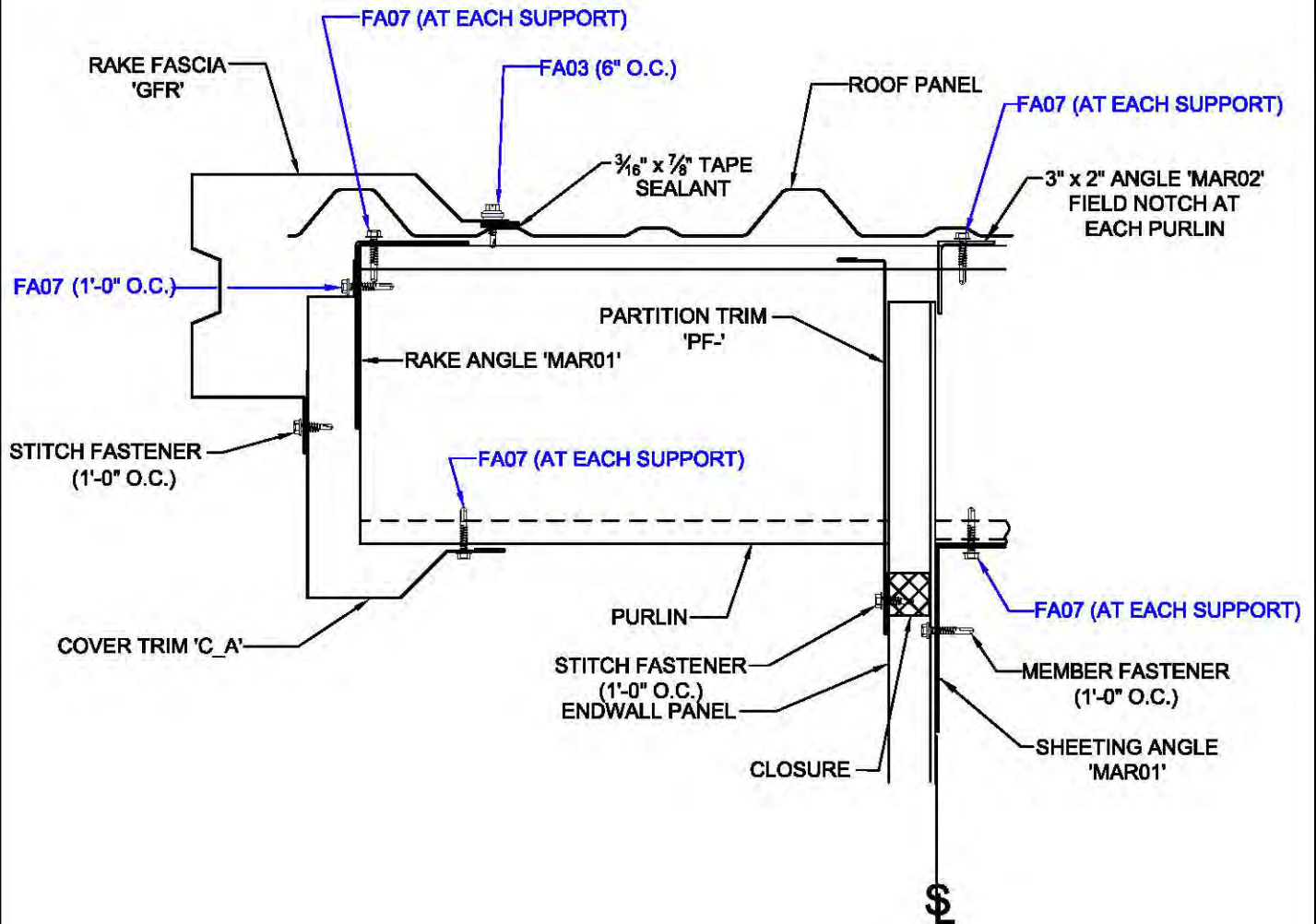
DD0171

KIRBYRIB ROOF w/ LOW PROFILE GUTTER
OPEN WALL w/o SOFFIT
FOR ROOF SLOPES $\leq 2:12$

**VIEW 'A'****DD0601**GUTTER TO RAKE FASCIA CORNER DETAIL
w/ KIRBY RIB ROOF

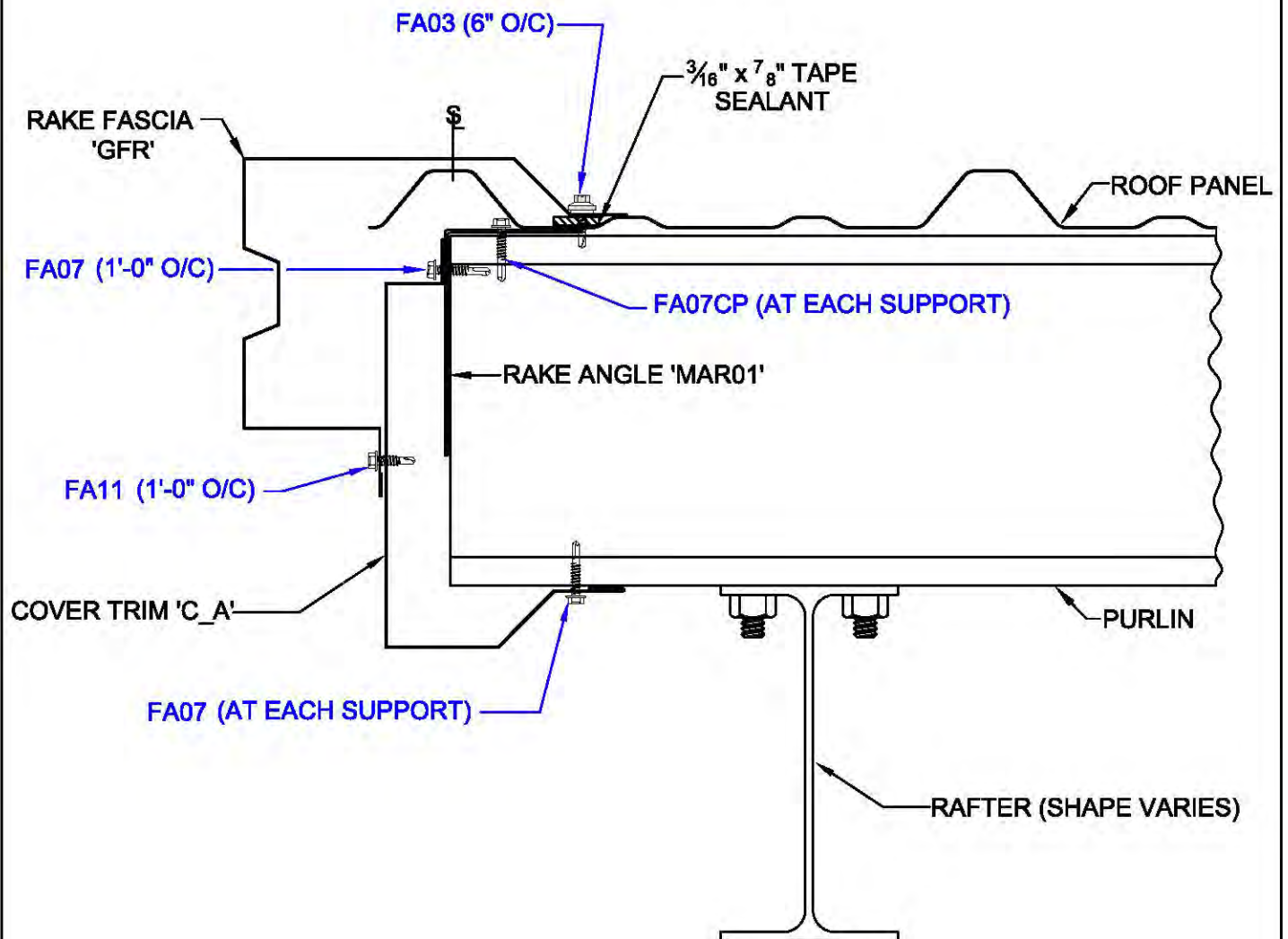


STANDARD RAKE FOR ROOF SLOPE
 $\leq 2:12$



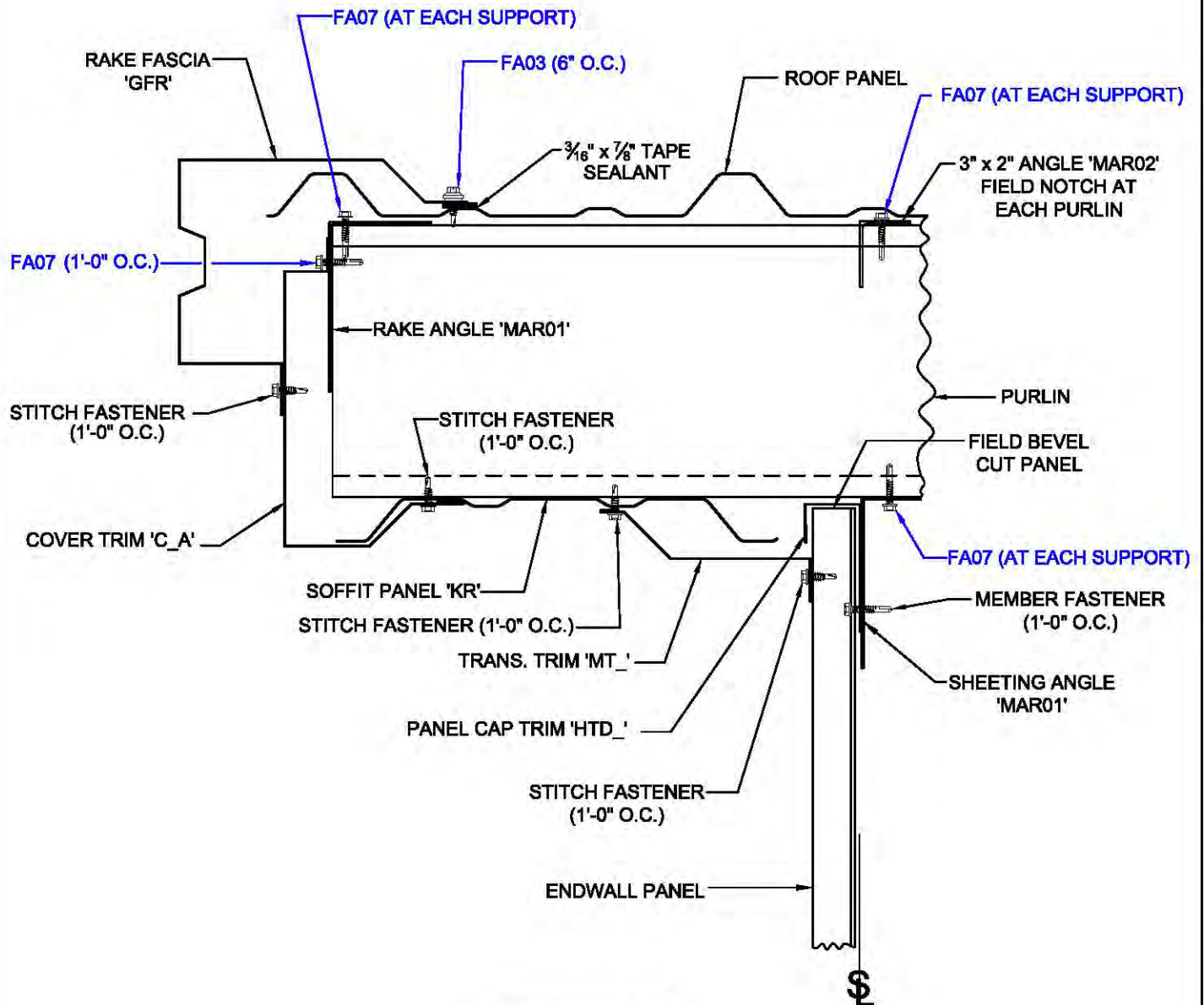
DE0041

RAKE EXTENSION WITHOUT SOFFIT
FOR ROOF SLOPES $\leq 2:12$



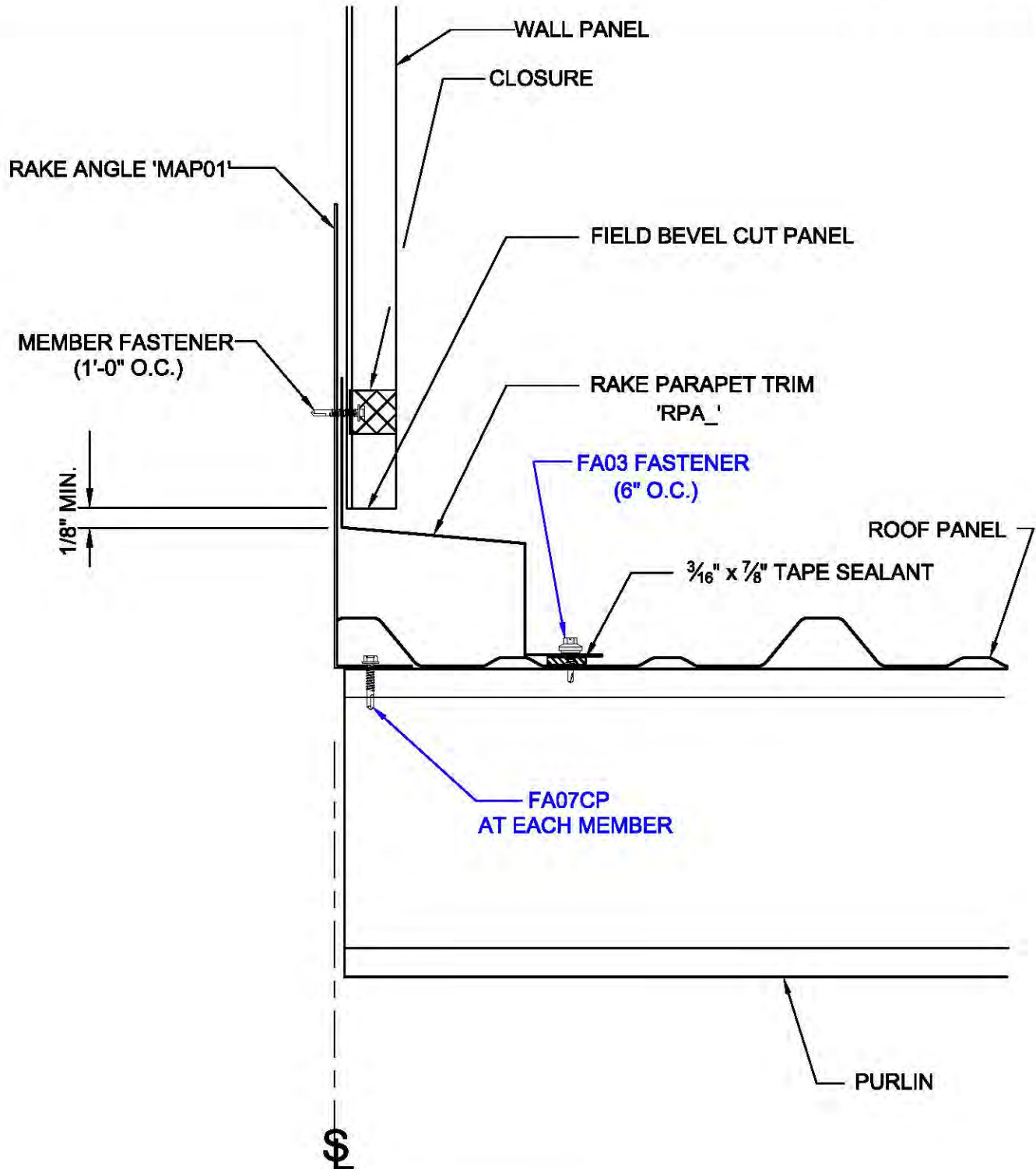
DE0051

RAKE CONDITION WITH OPEN ENDWALL



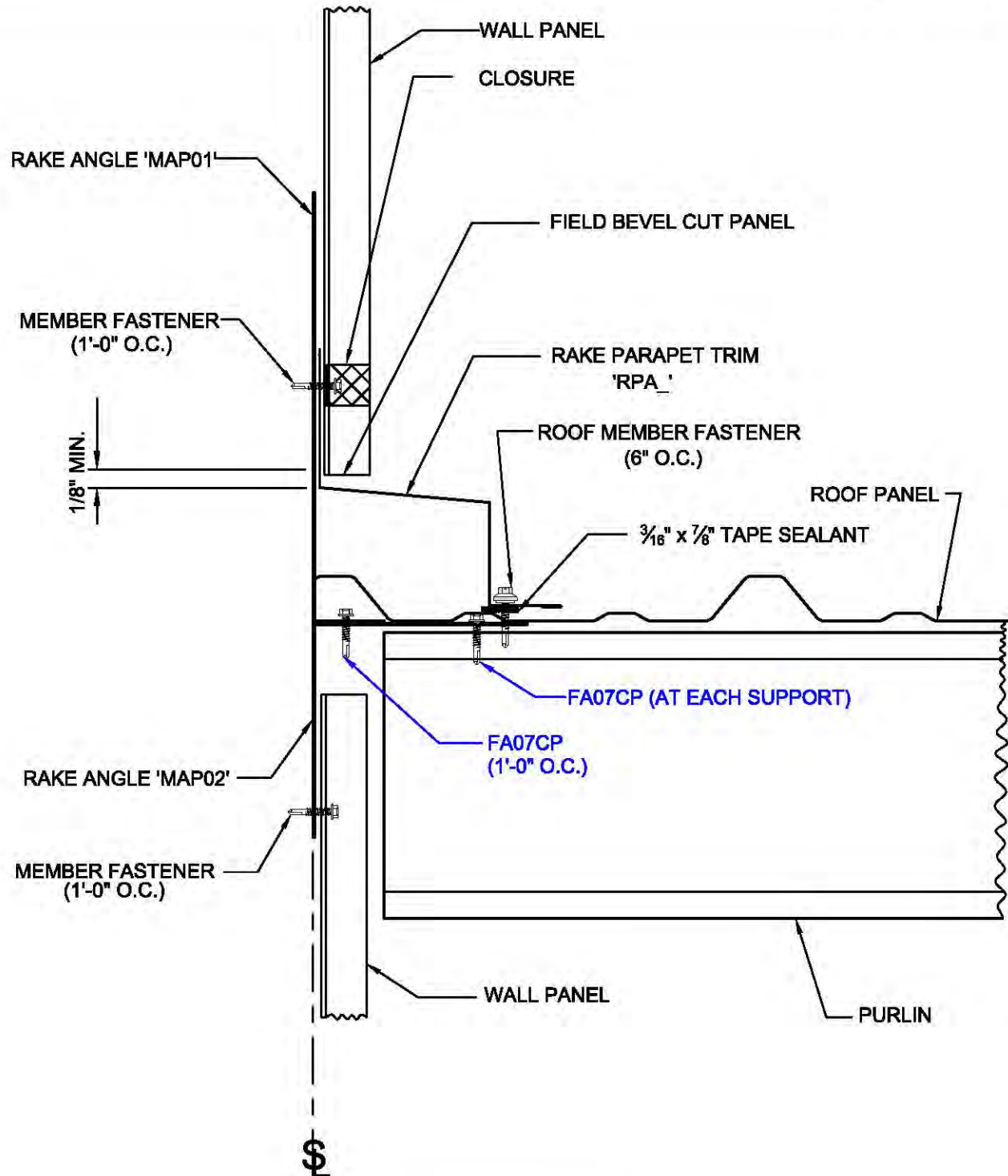
DE0141

RAKE EXTENSION WITH KR SOFFIT FOR
ROOF SLOPES > 2:12



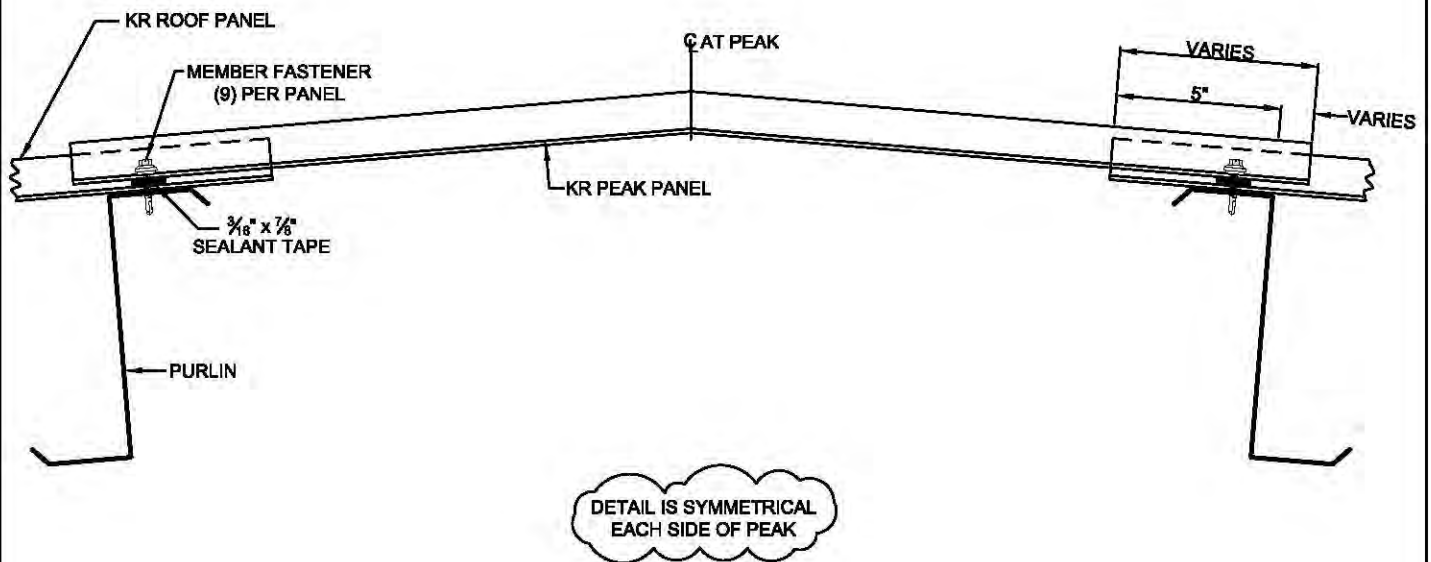
DF0011

PARAPET RAKE DETAIL
OPEN BELOW



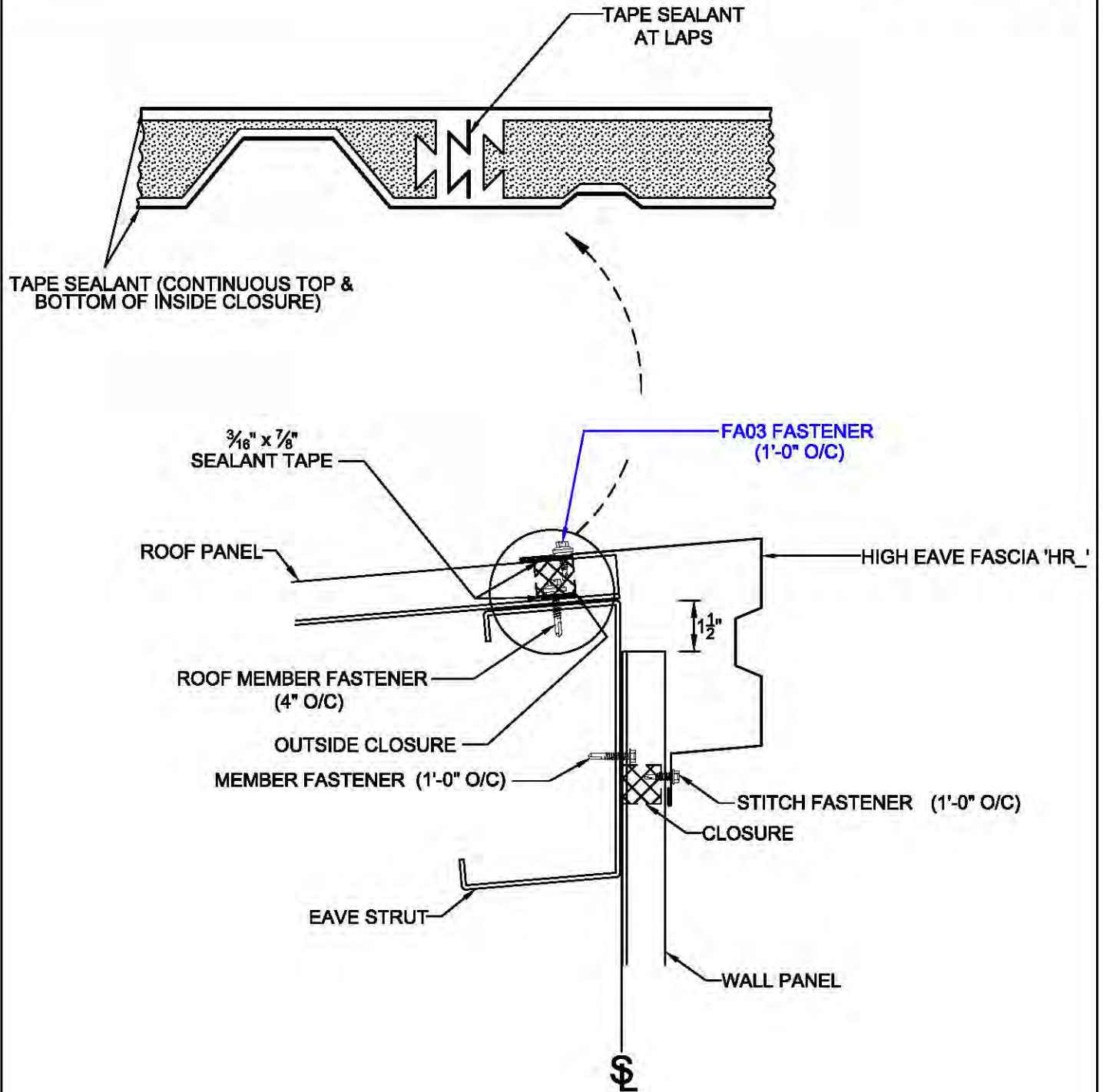
DF0111

PARAPET RAKE DETAIL
SHEETED BELOW



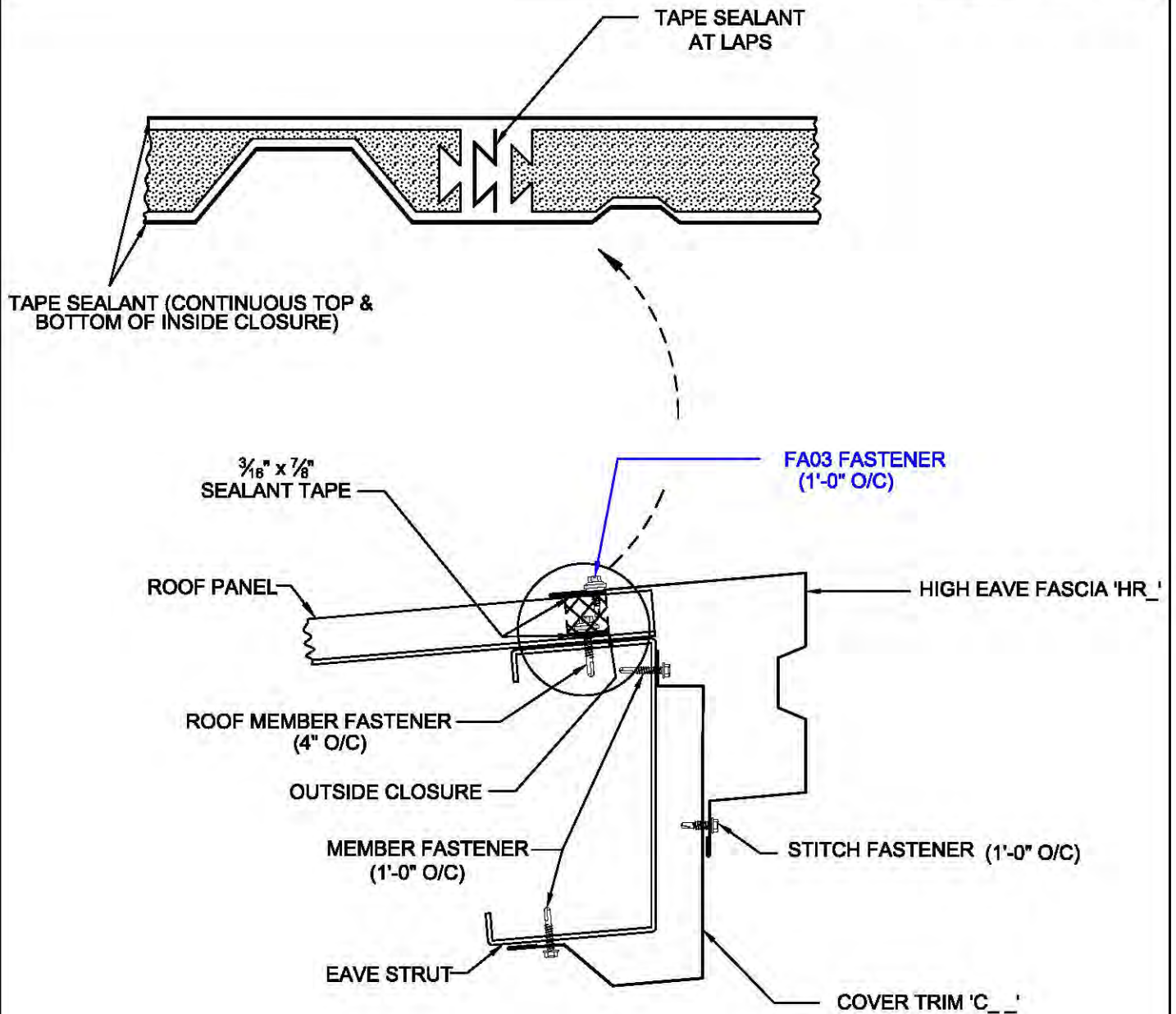
DG0011

KR RIDGE PANEL INSTALLATION
REPLACES PL185



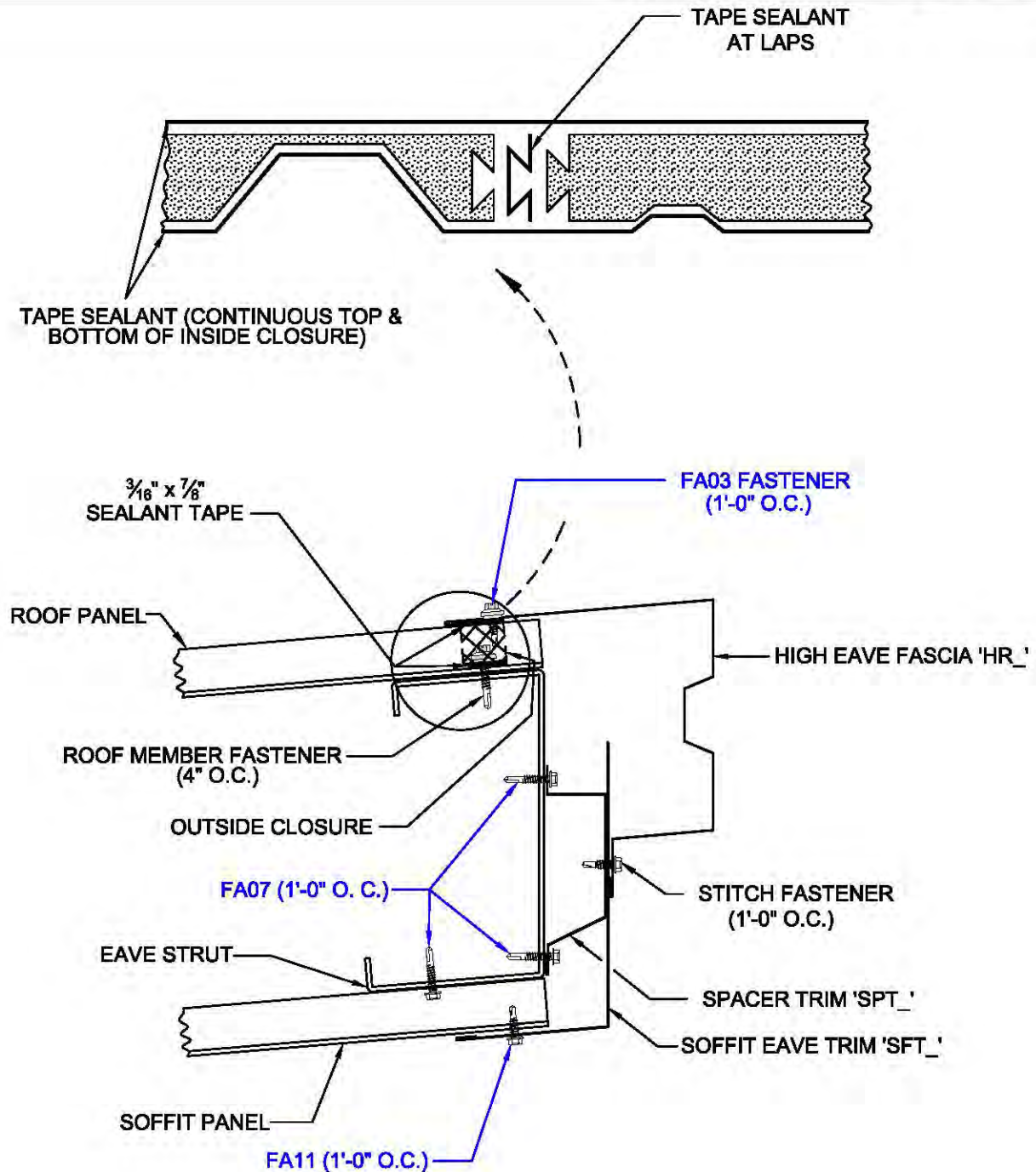
DH0011

EAVE CONDITION AT HIGH SIDE



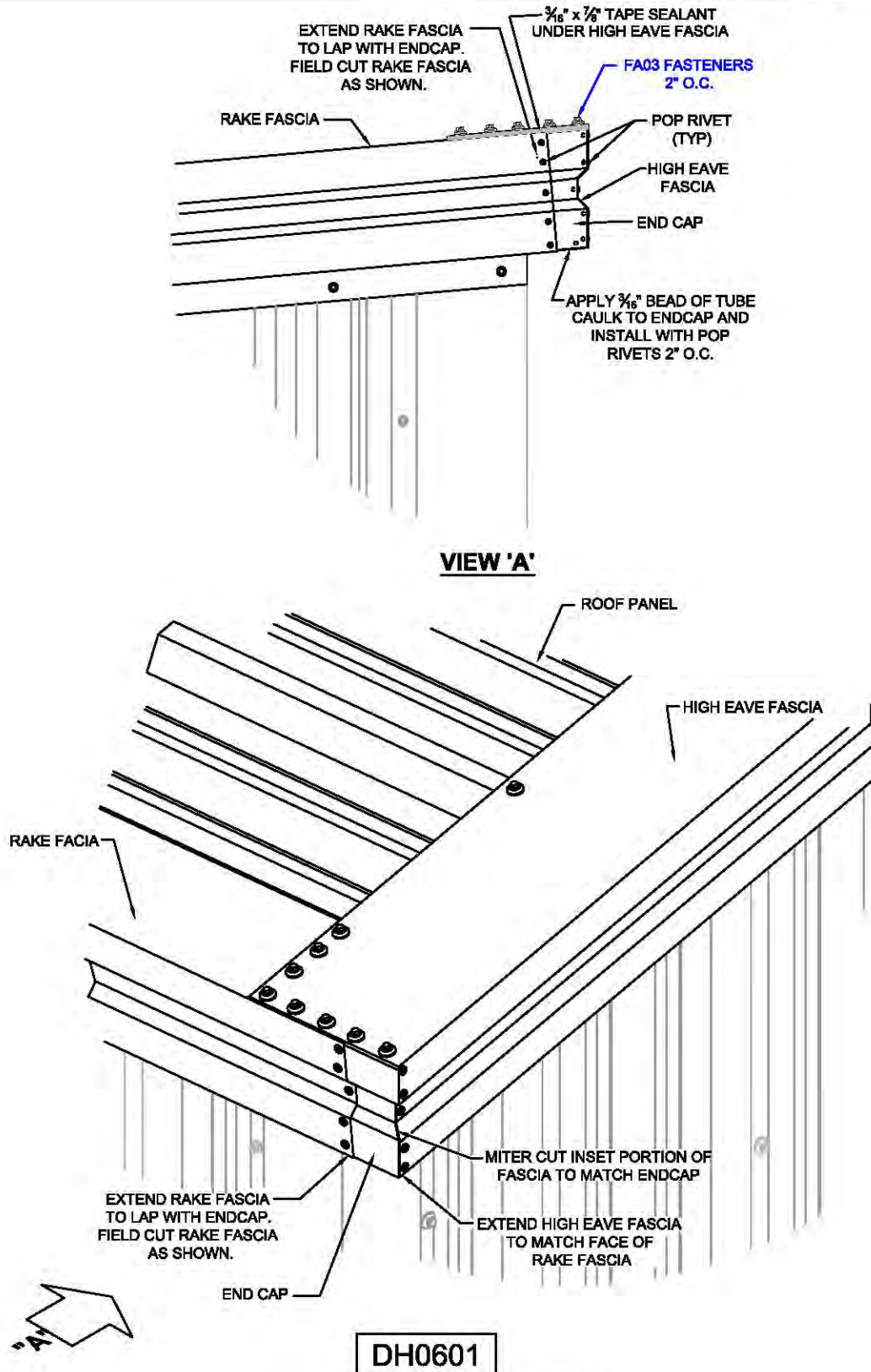
DH0071

OPEN HIGH SIDEWALL OR RAKE
EXTENSION W/ EAVE FASCIA W/O SOFFIT

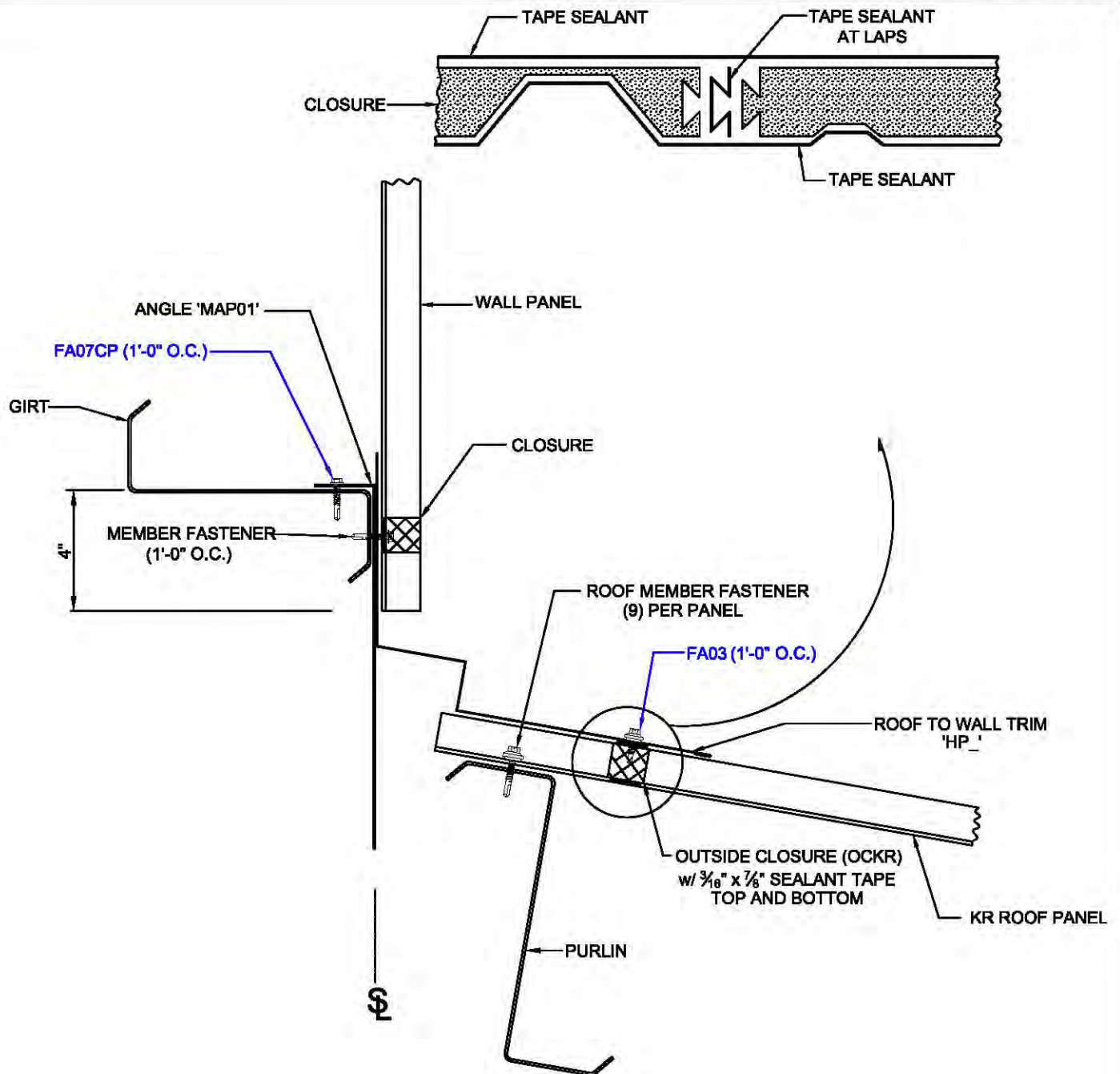


DH0076

OPEN HIGH EAVE SIDEWALL OR RAKE
EXTENSION W/ EAVE FASCIA W/ KR SOFFIT

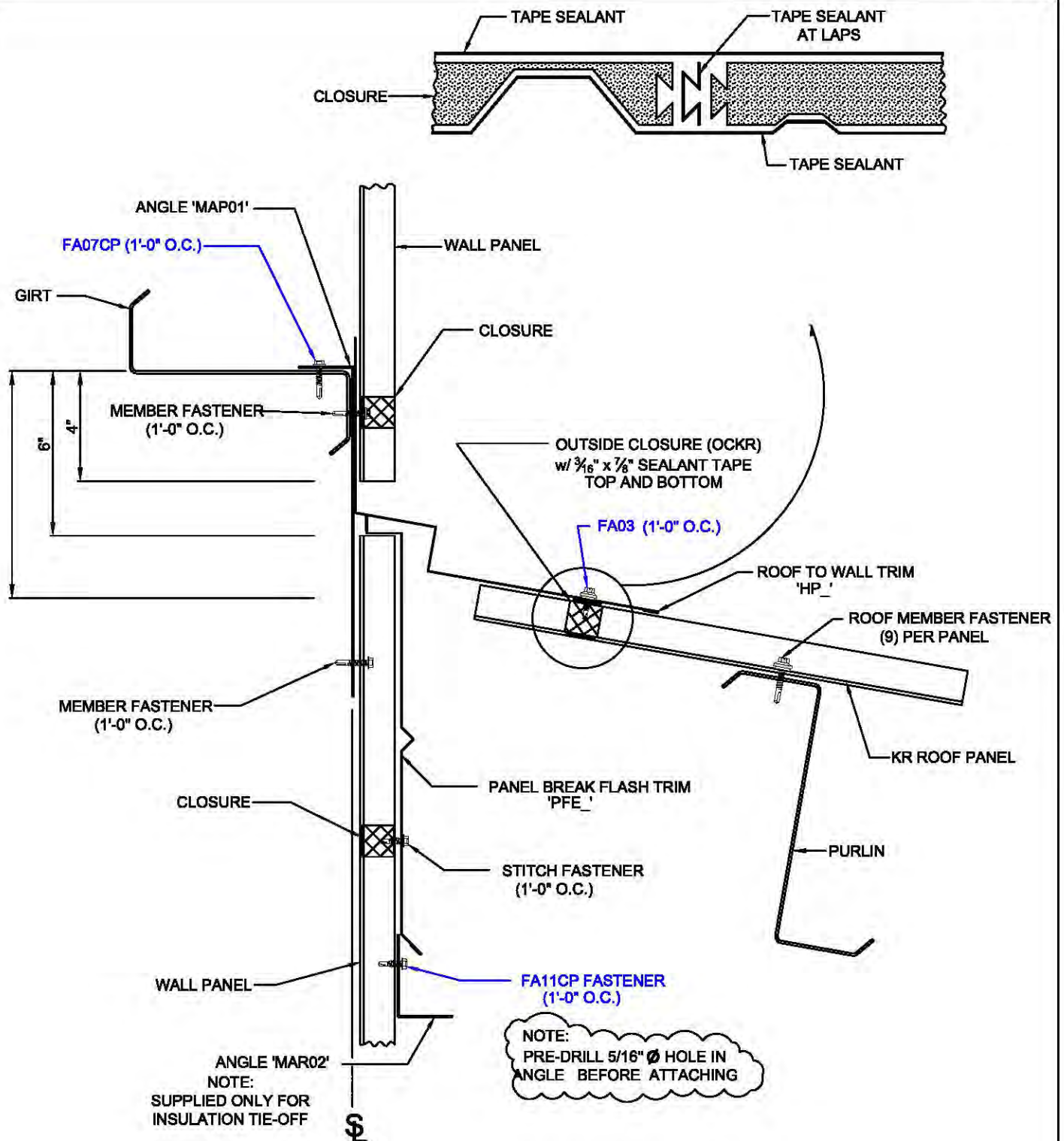


HIGH EAVE FASCIA TO RAKE FASCIA
CORNER DETAIL w/ KIRBY RIB ROOF



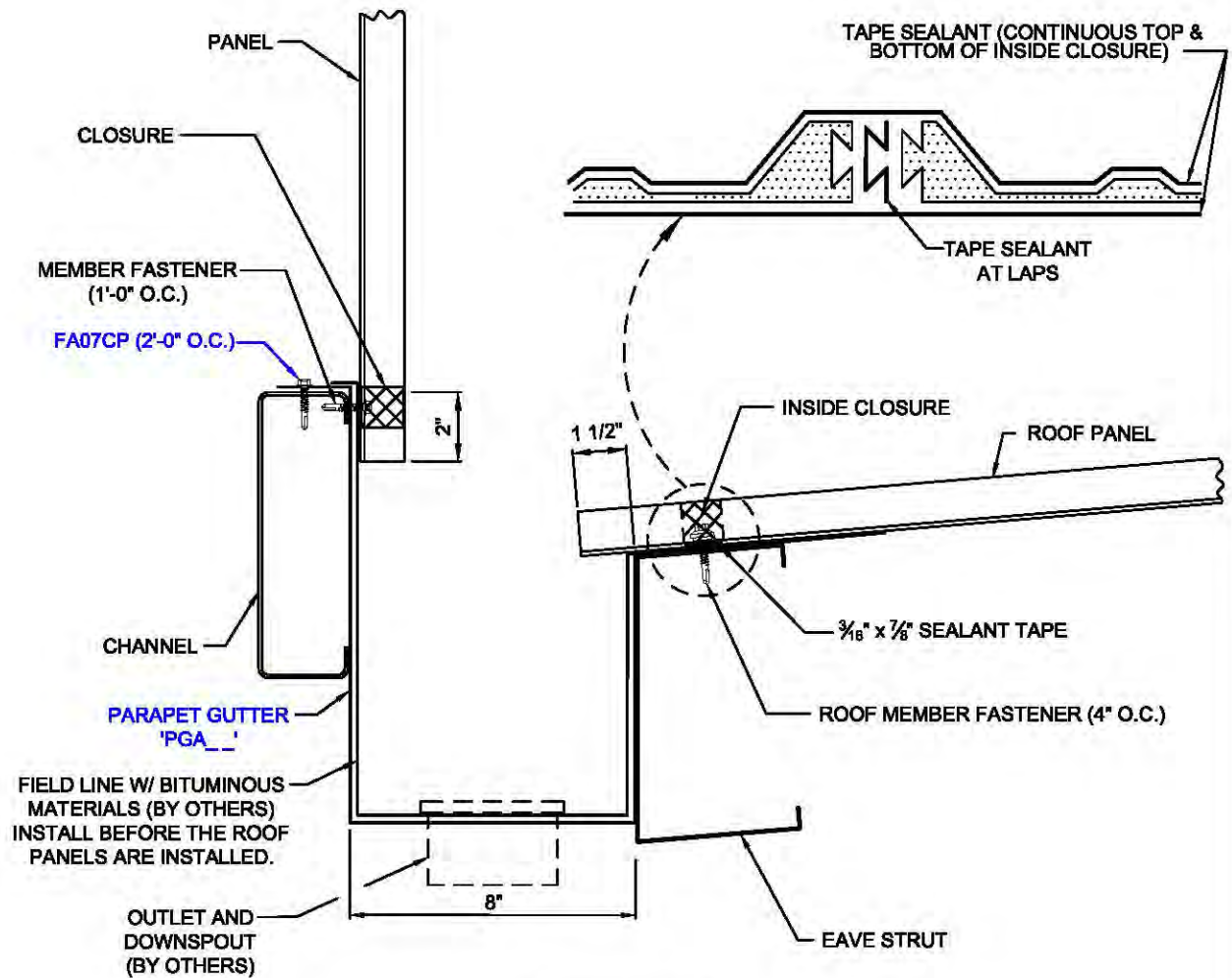
DI0011

KIRBYRIB ROOF TO WALL TRANSITION FOR
ROOF SLOPE 1/2:12 - 4:12 OPEN BELOW



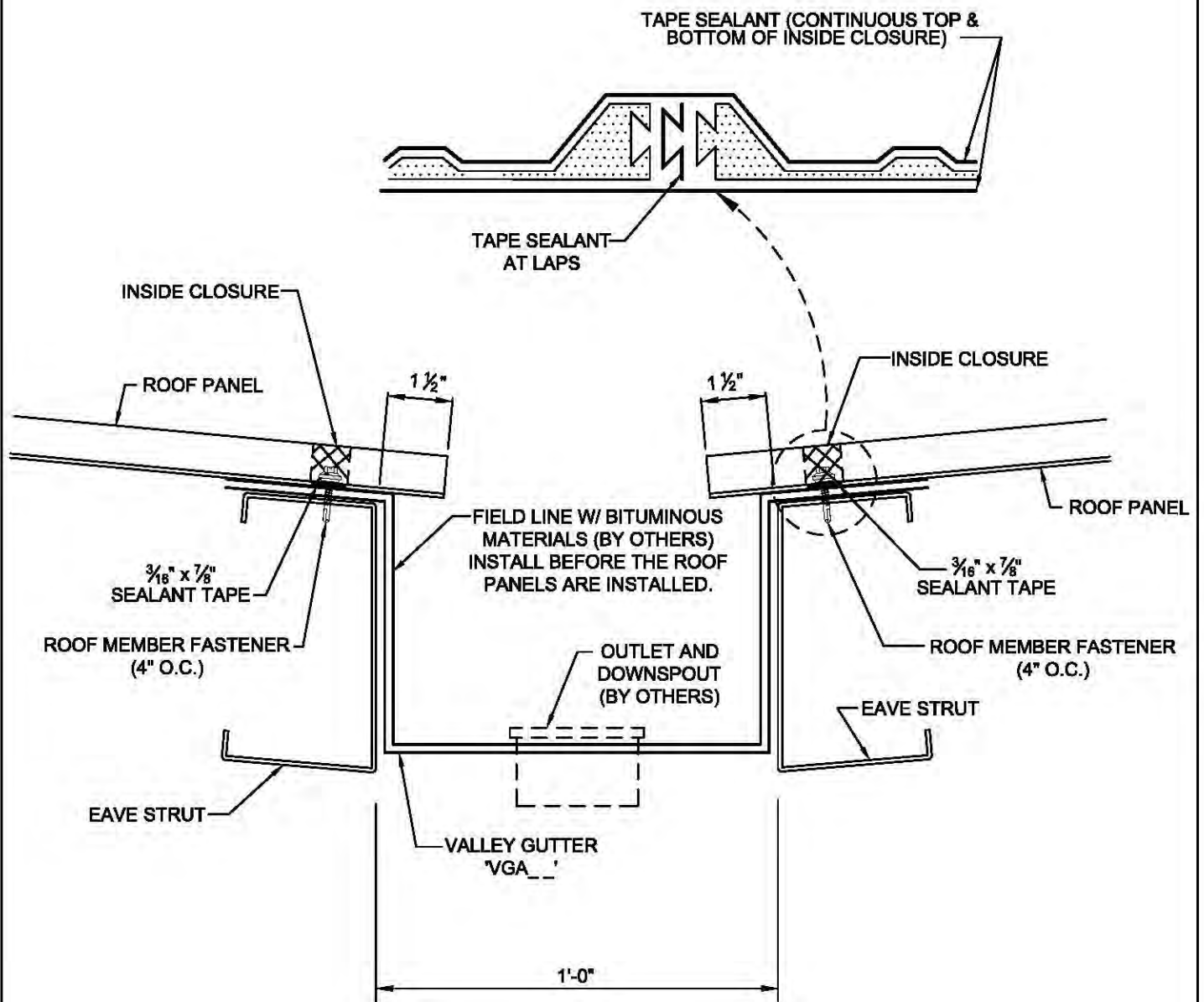
DI0111

ROOF TO WALL TRANSITION FOR ROOF SLOPES ½ :12 THRU 4:12



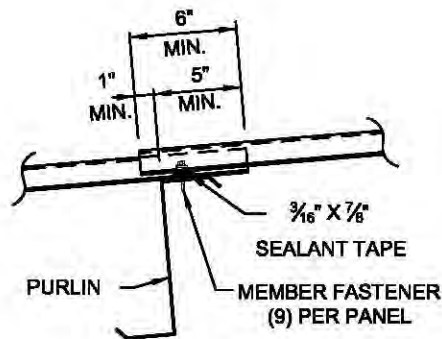
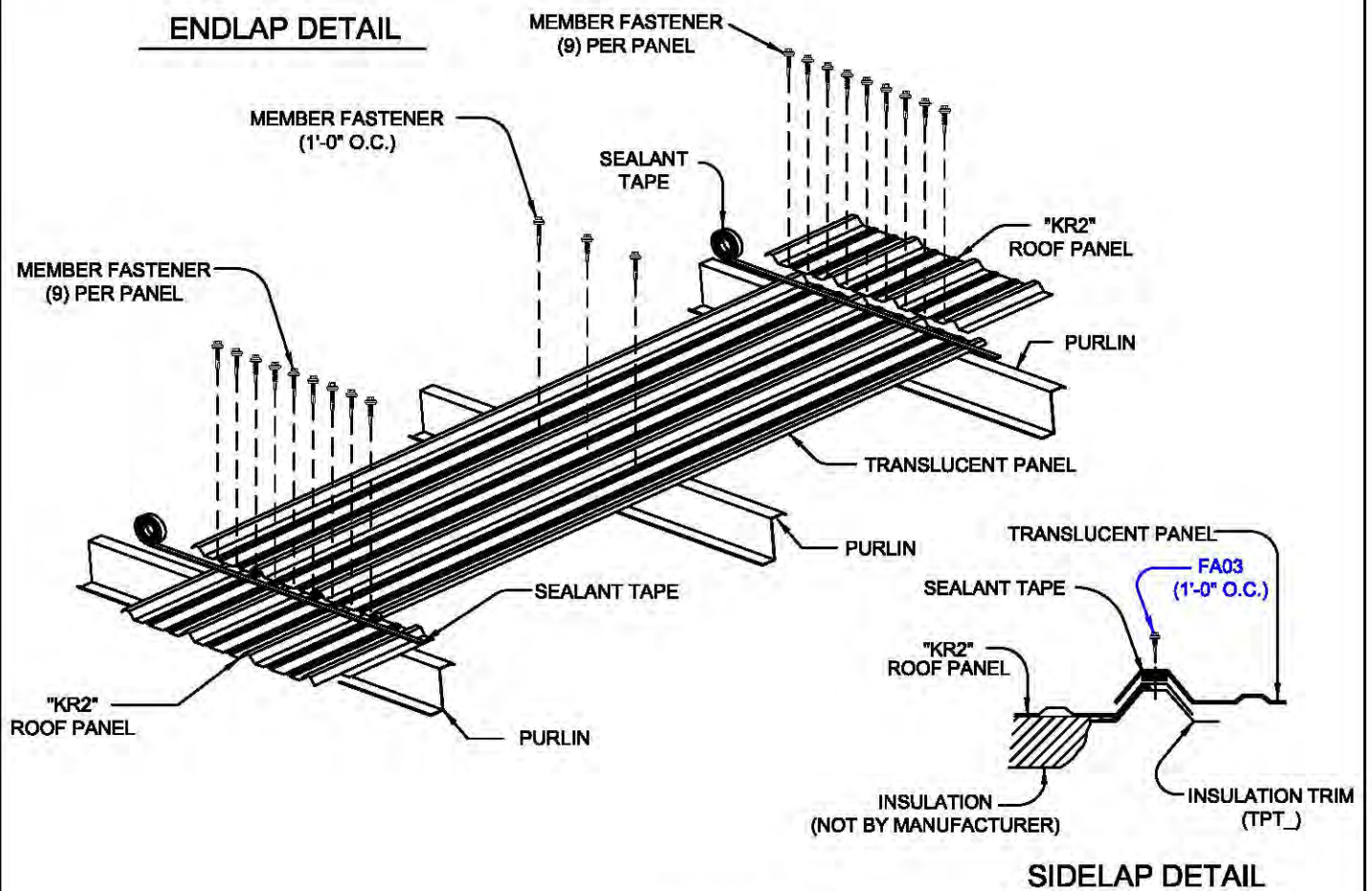
DK0021

KIRBYRIB ROOF W/ PARAPET
GUTTER W/ KBS PARAPET

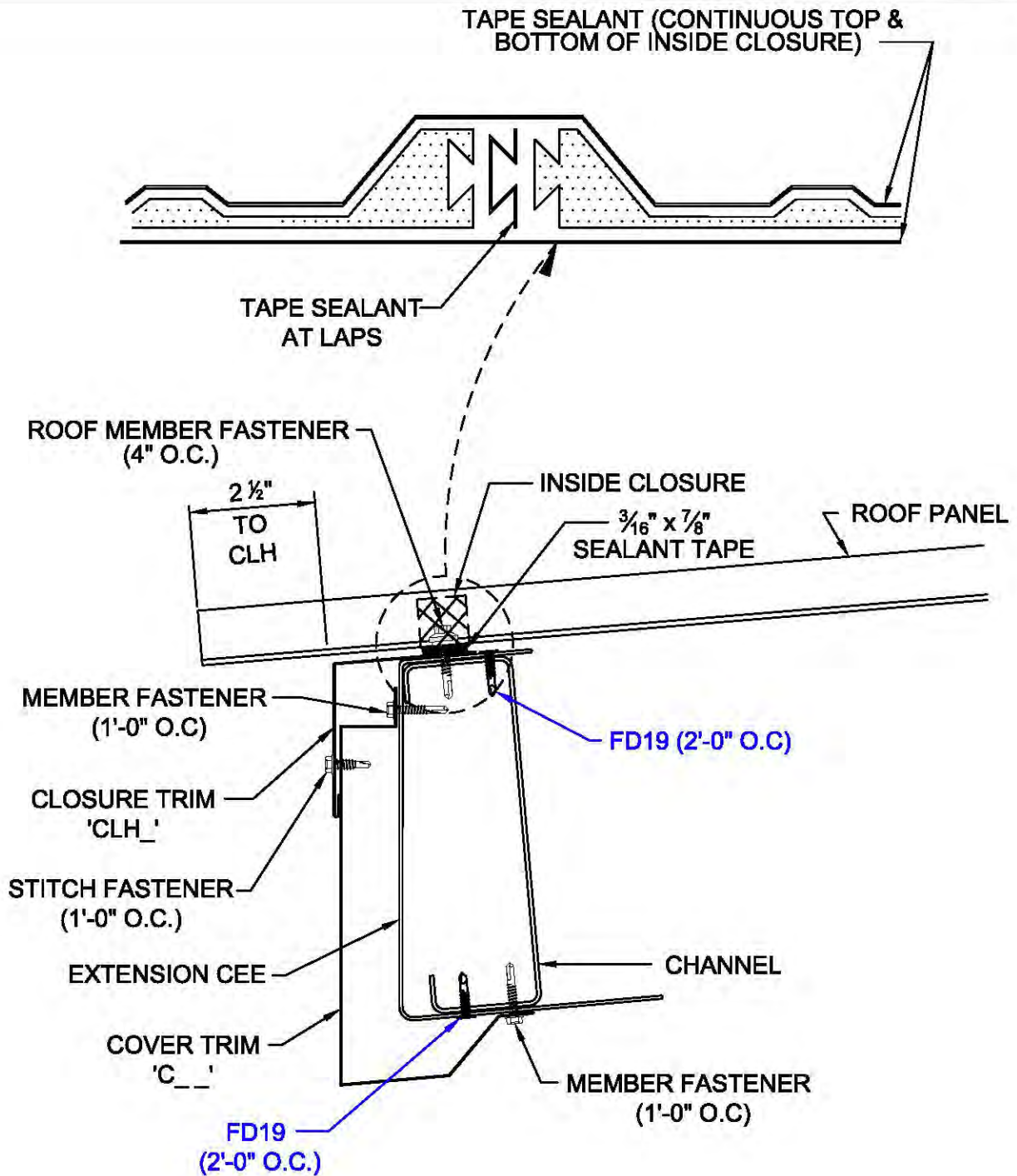


DK0051

KIRBYRIB ROOF W/ VALLEY GUTTER

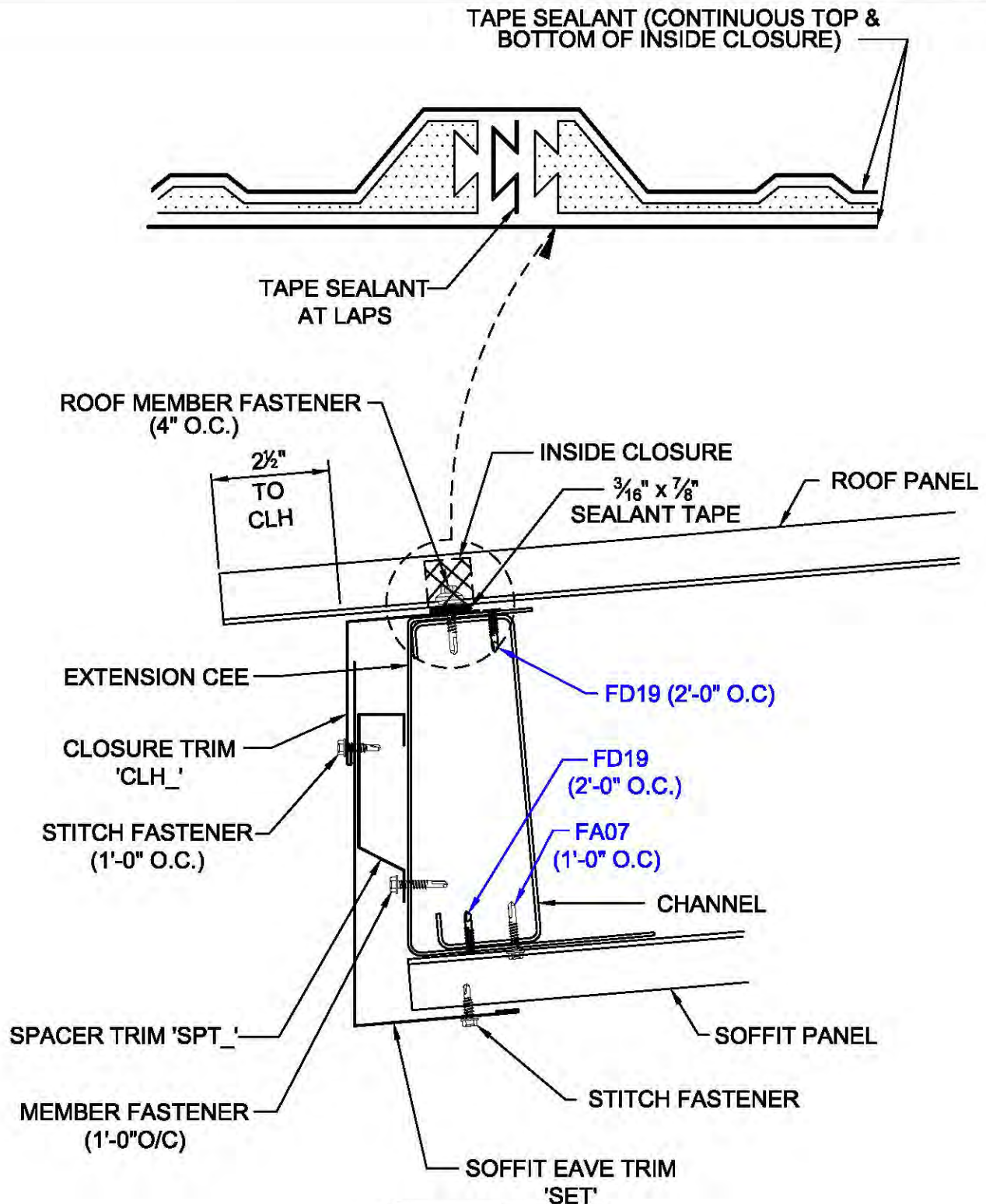
**ENDLAP DETAIL****SIDELAP DETAIL****DM0041**

KR TRANSLUCENT PANEL INSTALLATION
NON-UL RATED



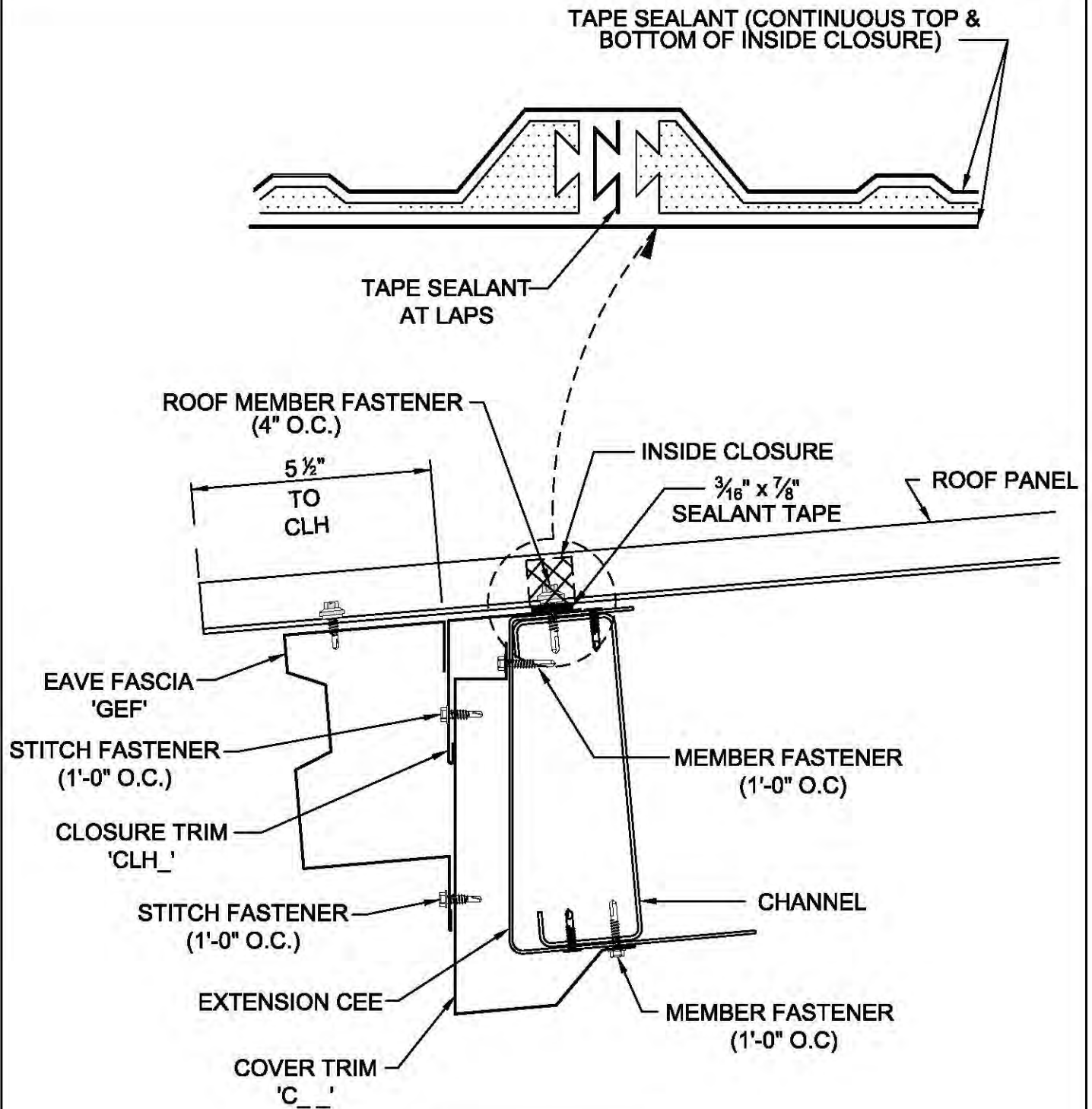
DO0021

SIMPLE EAVE TRIM @ EAVE EXTENSION W/O SOFFIT



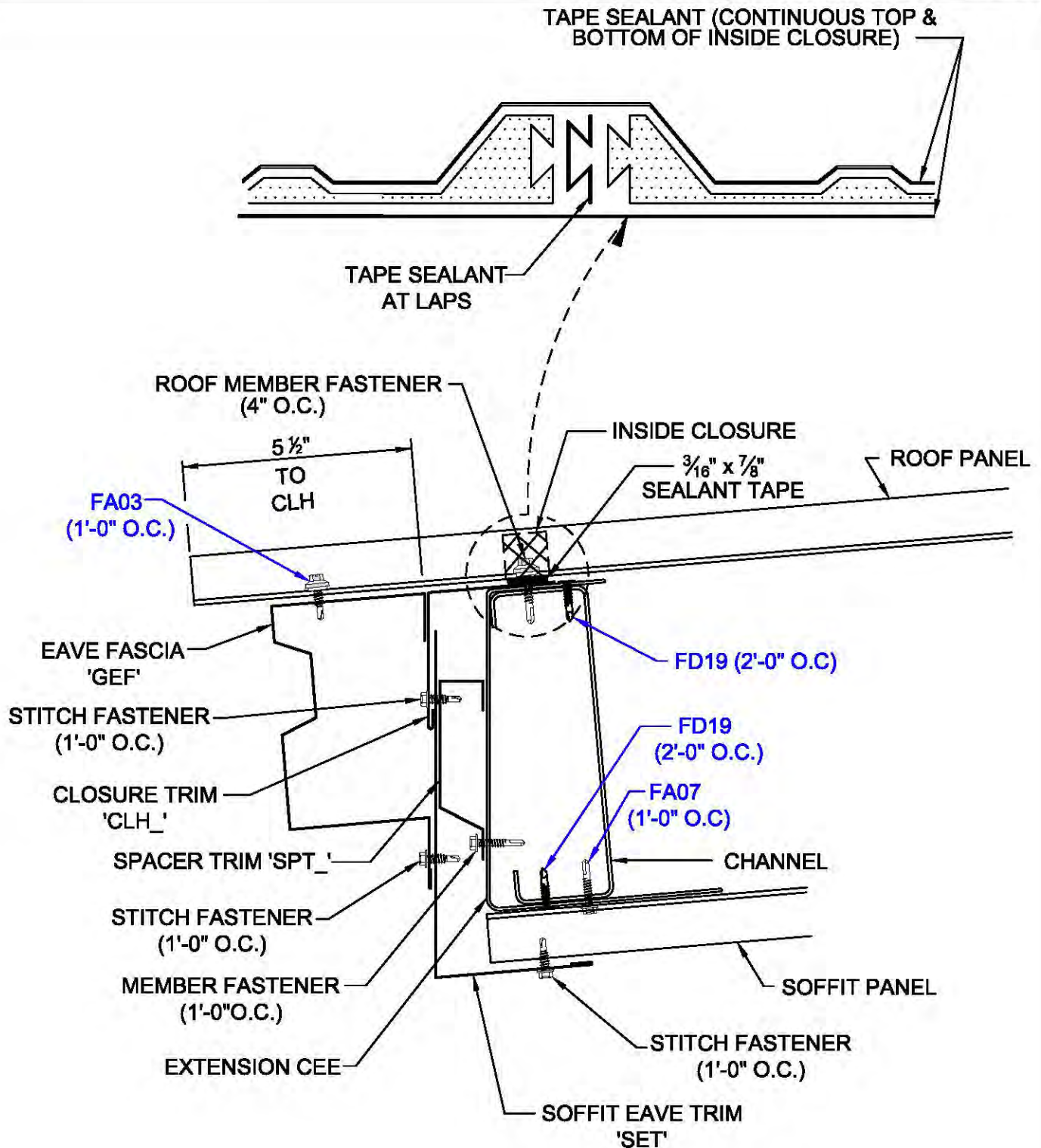
DO0026

SIMPLE EAVE TRIM @ EAVE EXTENSION W/ KR SOFFIT



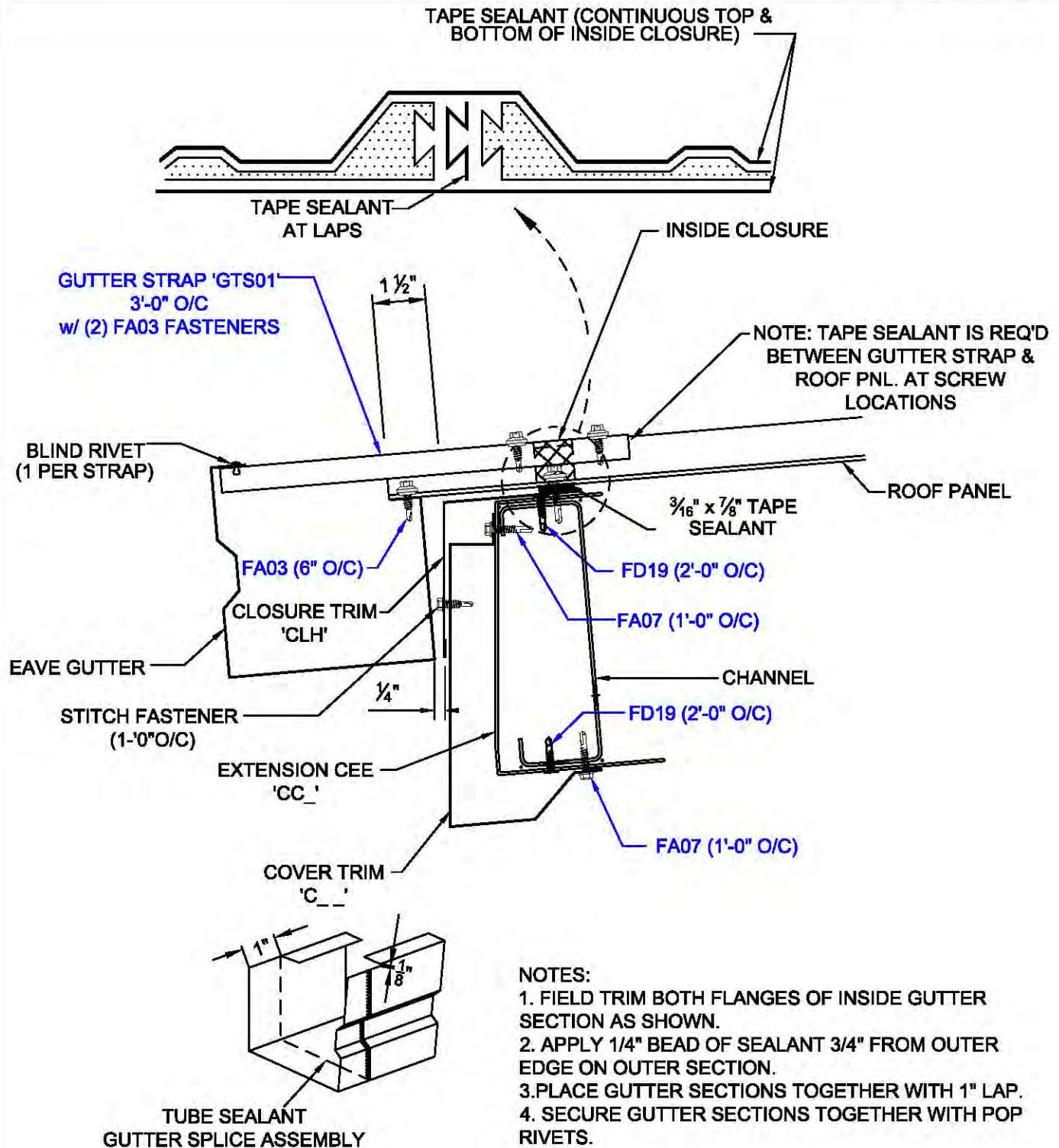
DO0031

EAVE FASCIA TRIM @ EAVE EXTENSION W/O SOFFIT



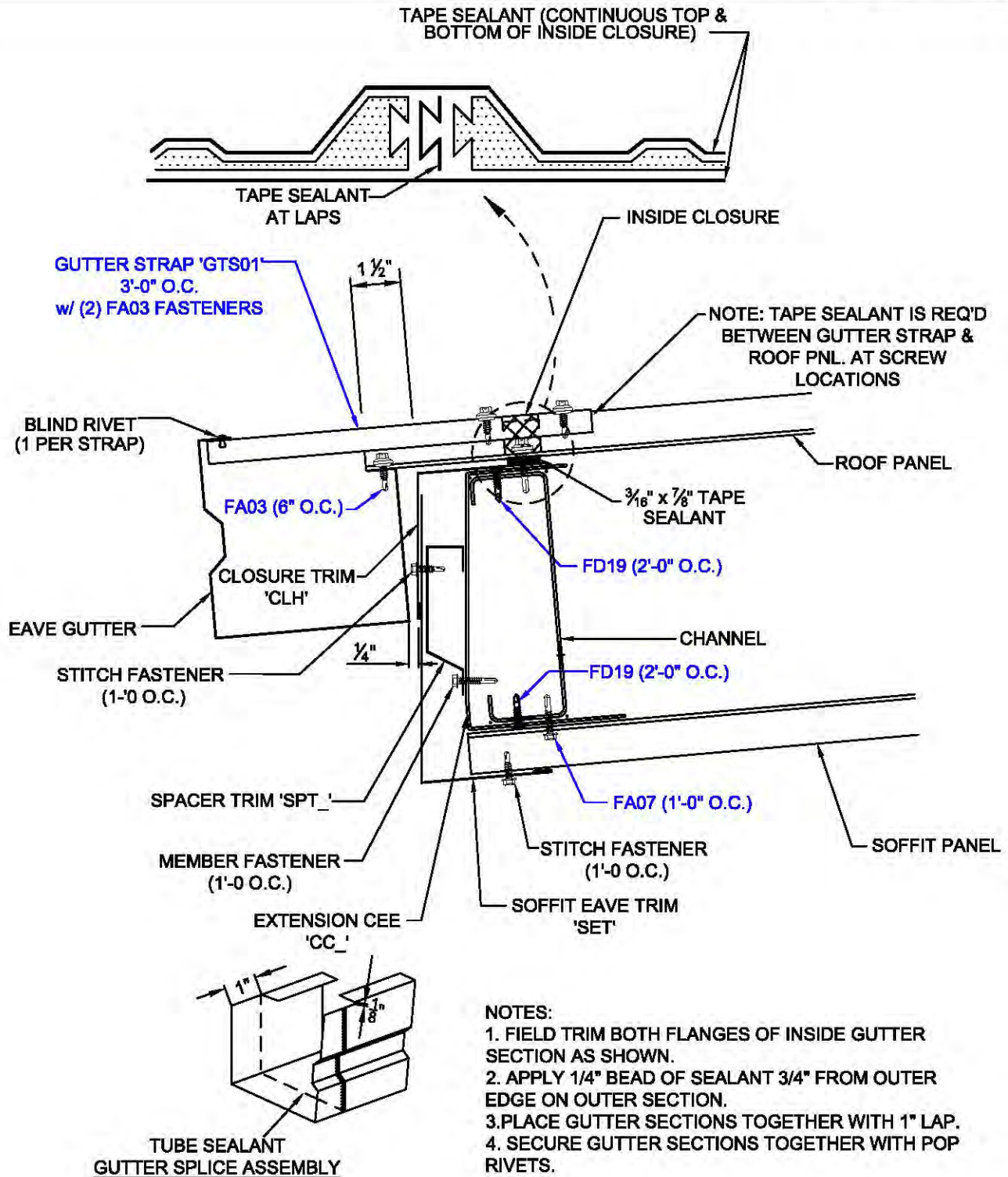
DO0036

EAVE FASCIA TRIM @ EAVE EXTENSION W/ KR SOFFIT



DO0041

EAVE GUTTER @ EAVE EXTENSION W/O SOFFIT



DO0046

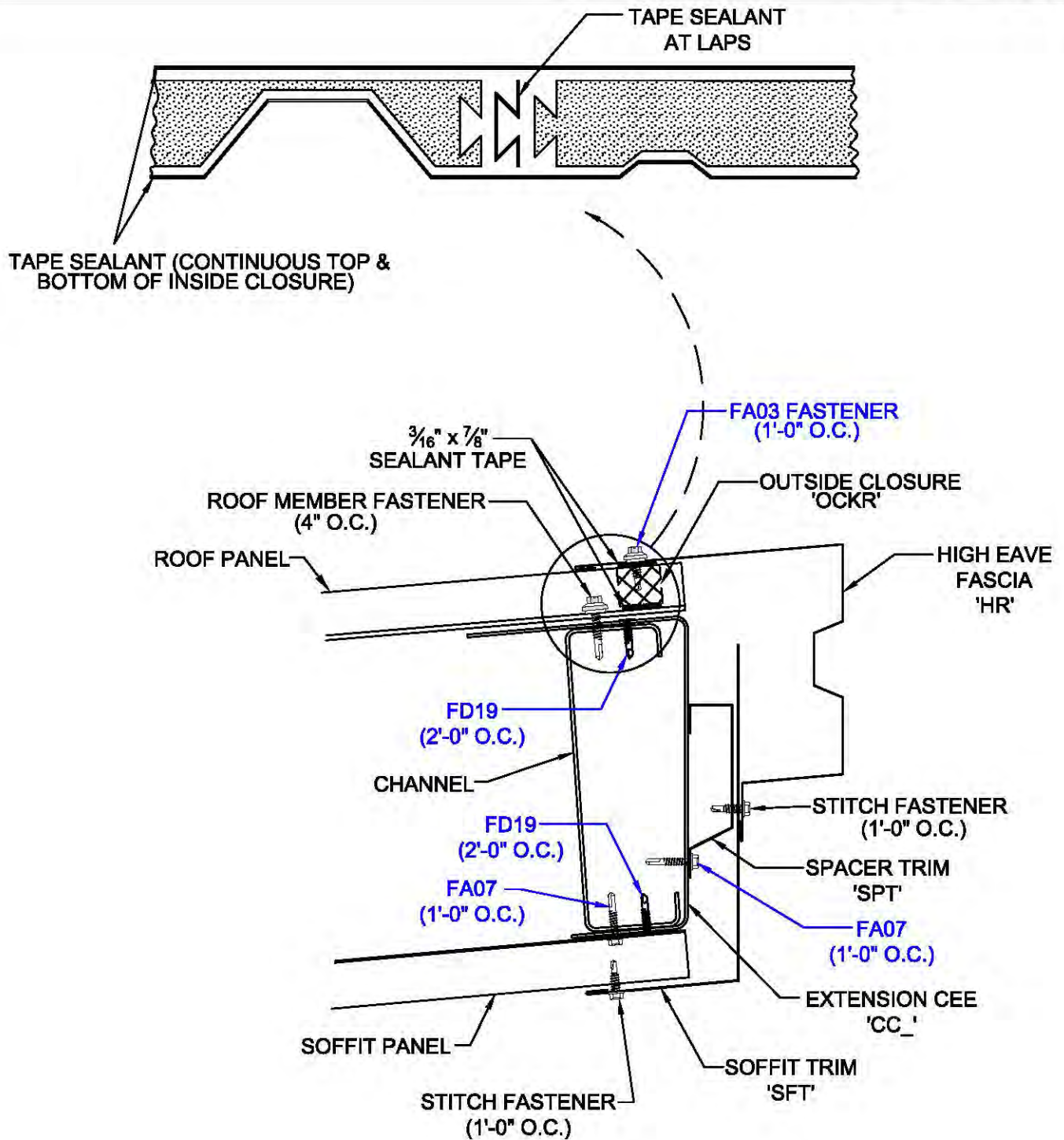
EAVE GUTTER AT EAVE EXTENSION
W/ KR SOFFIT

DO



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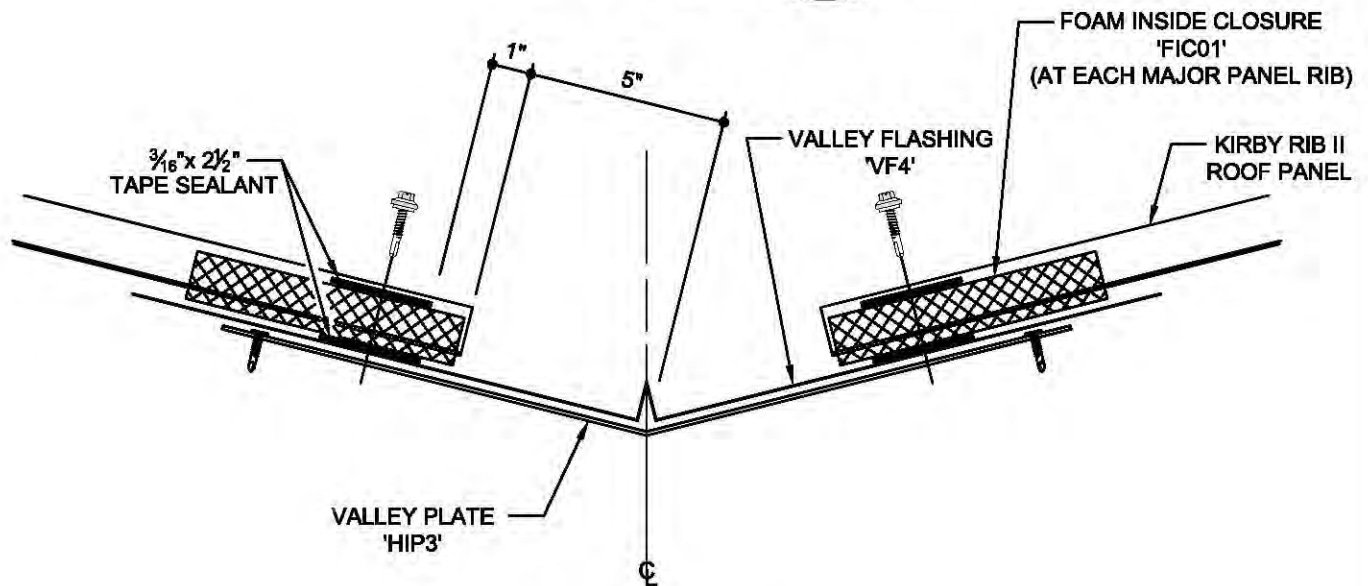
DO0051

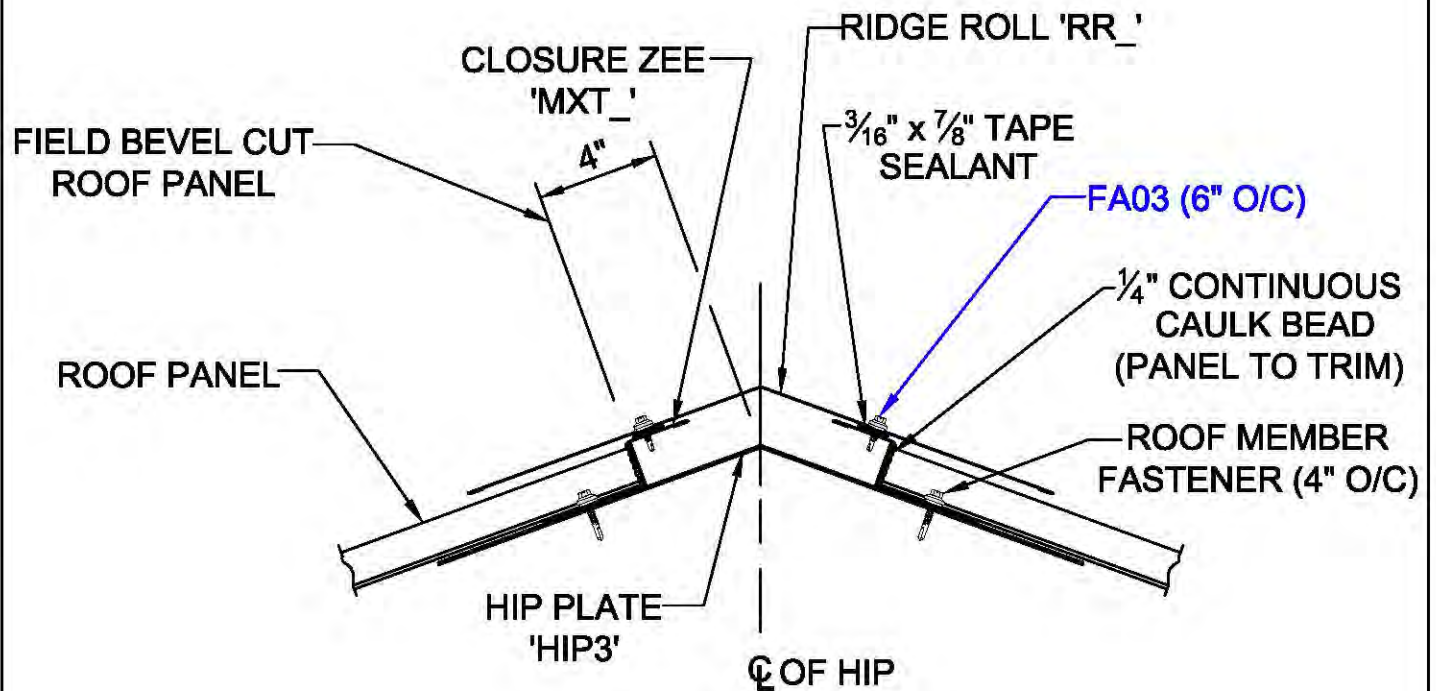


DO0056

KIRBYRIB ROOF HIGH EAVE
W/ FASCIA W/ KR SOFFIT

NOTE: VALLEY DETAIL IS SYMMETRICAL
ABOUT THE CENTERLINE - PARTS
AND FASTENERS SHOWN ARE TYPICAL
BOTH SIDES.

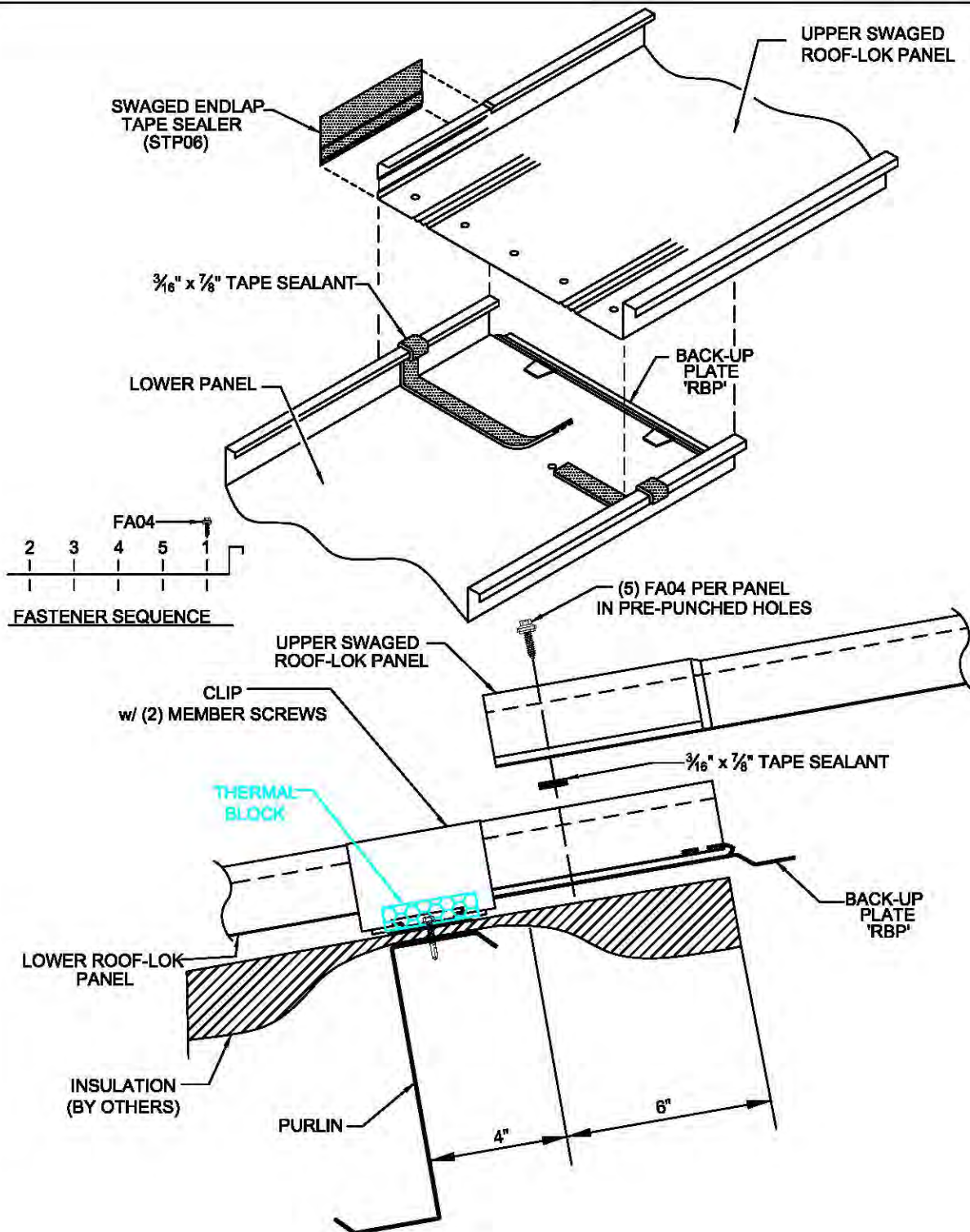
SECTION 'A'**DP0041****KIRBYRIB VALLEY INSTALLATION**



DETAIL IS SYMMETRICAL
EACH SIDE OF CL

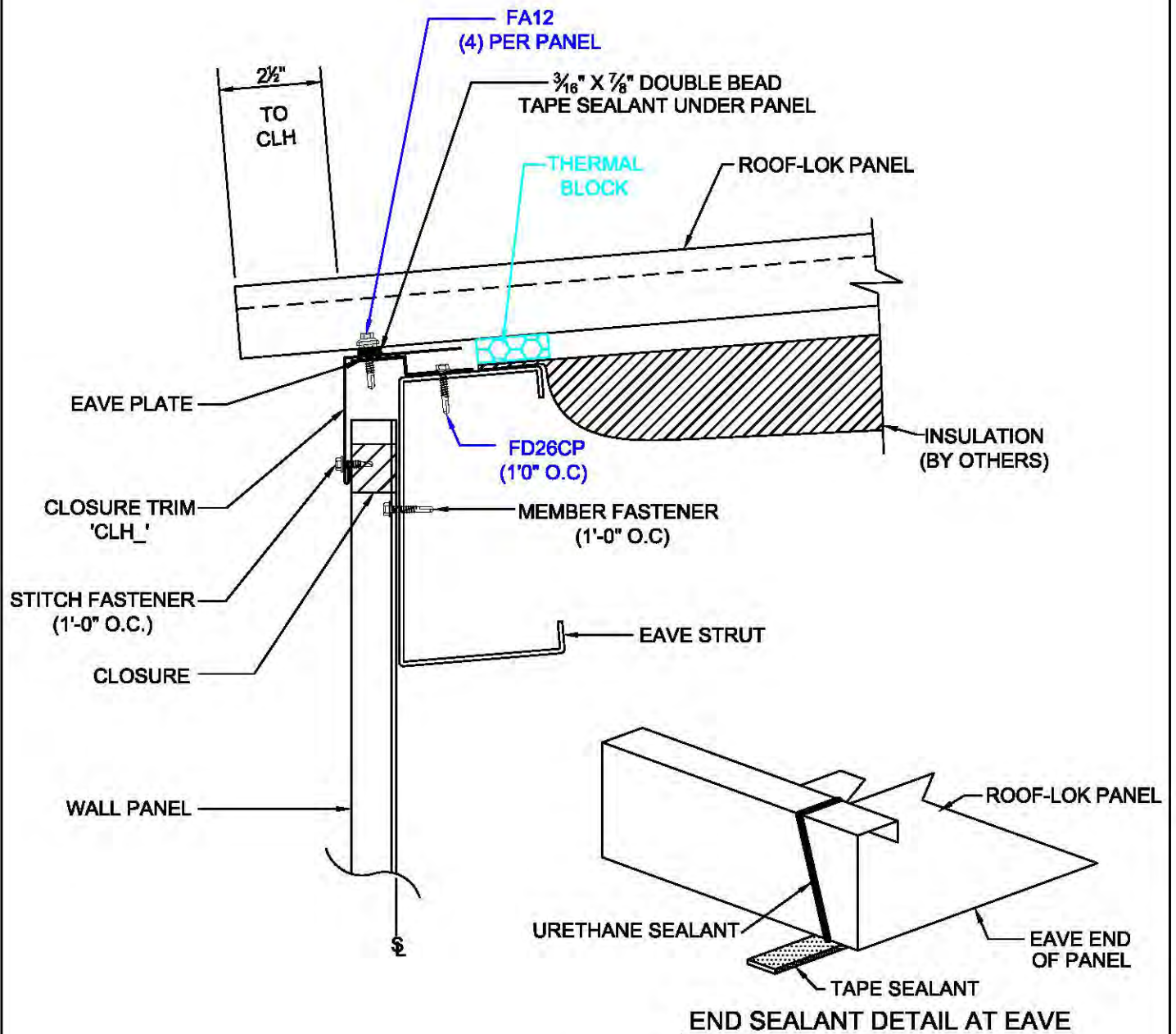
DP0061

KIRBYRIB HIP DETAIL



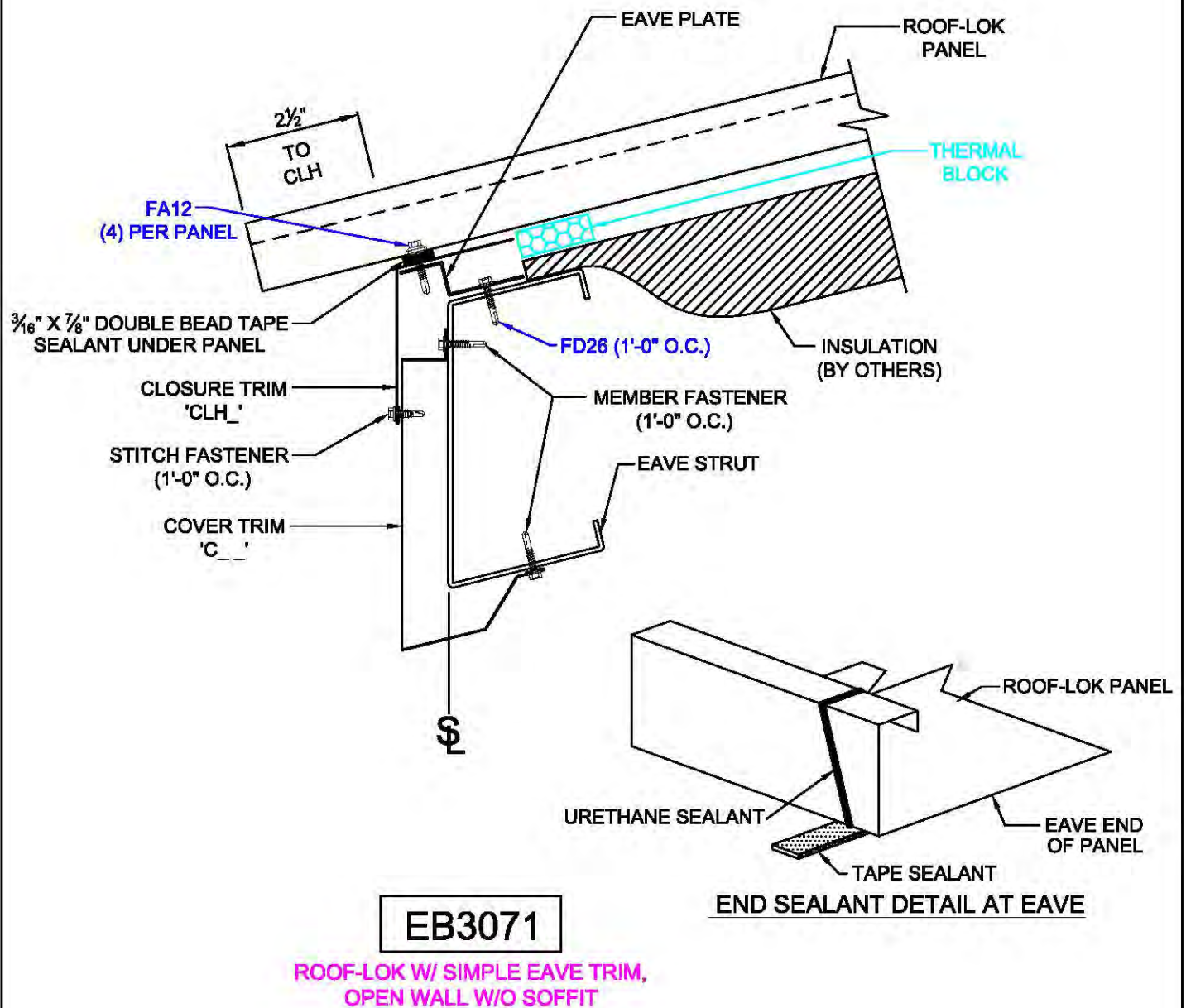
EA3025

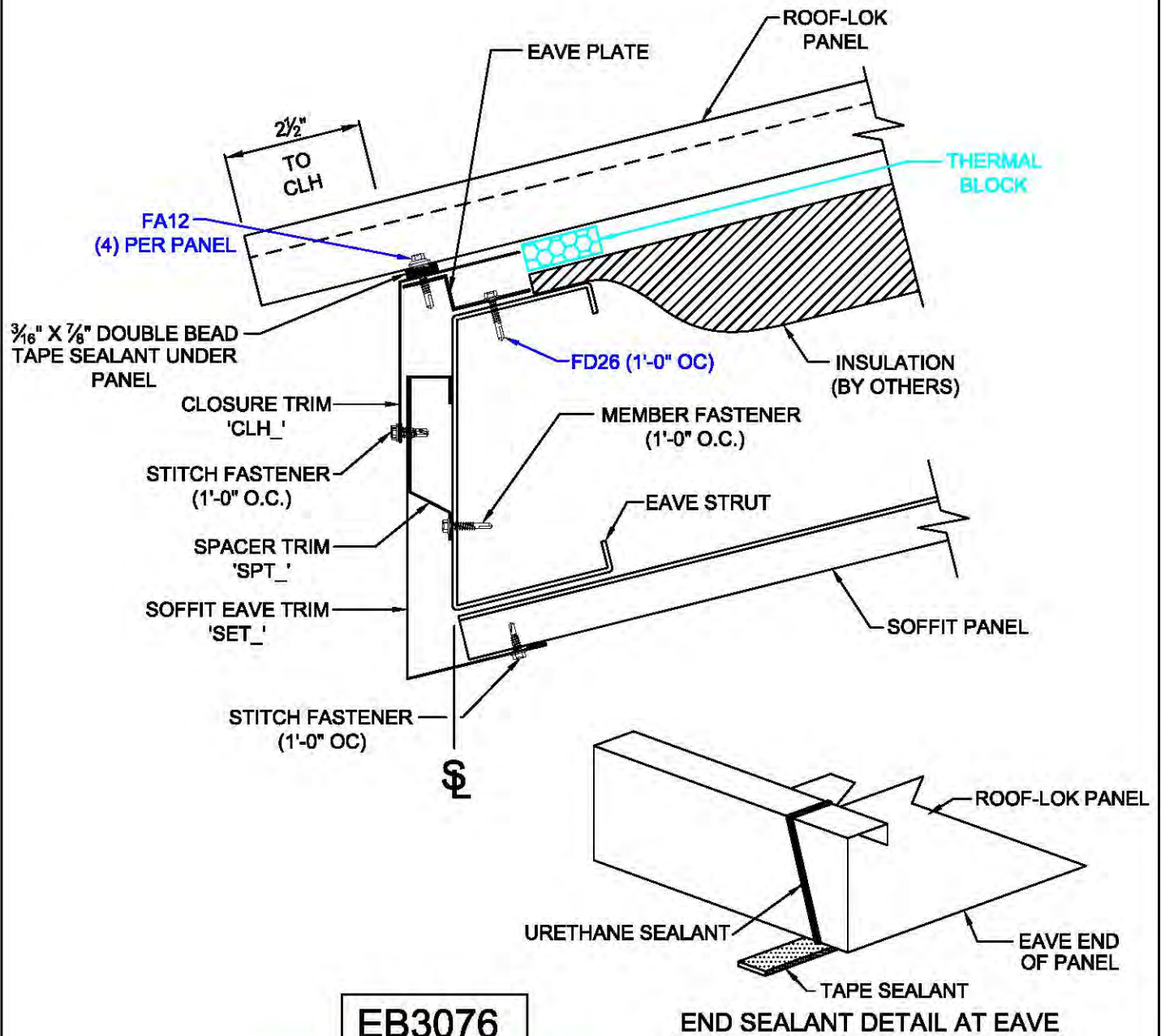
ROOF-LOK ENDLAP DETAIL



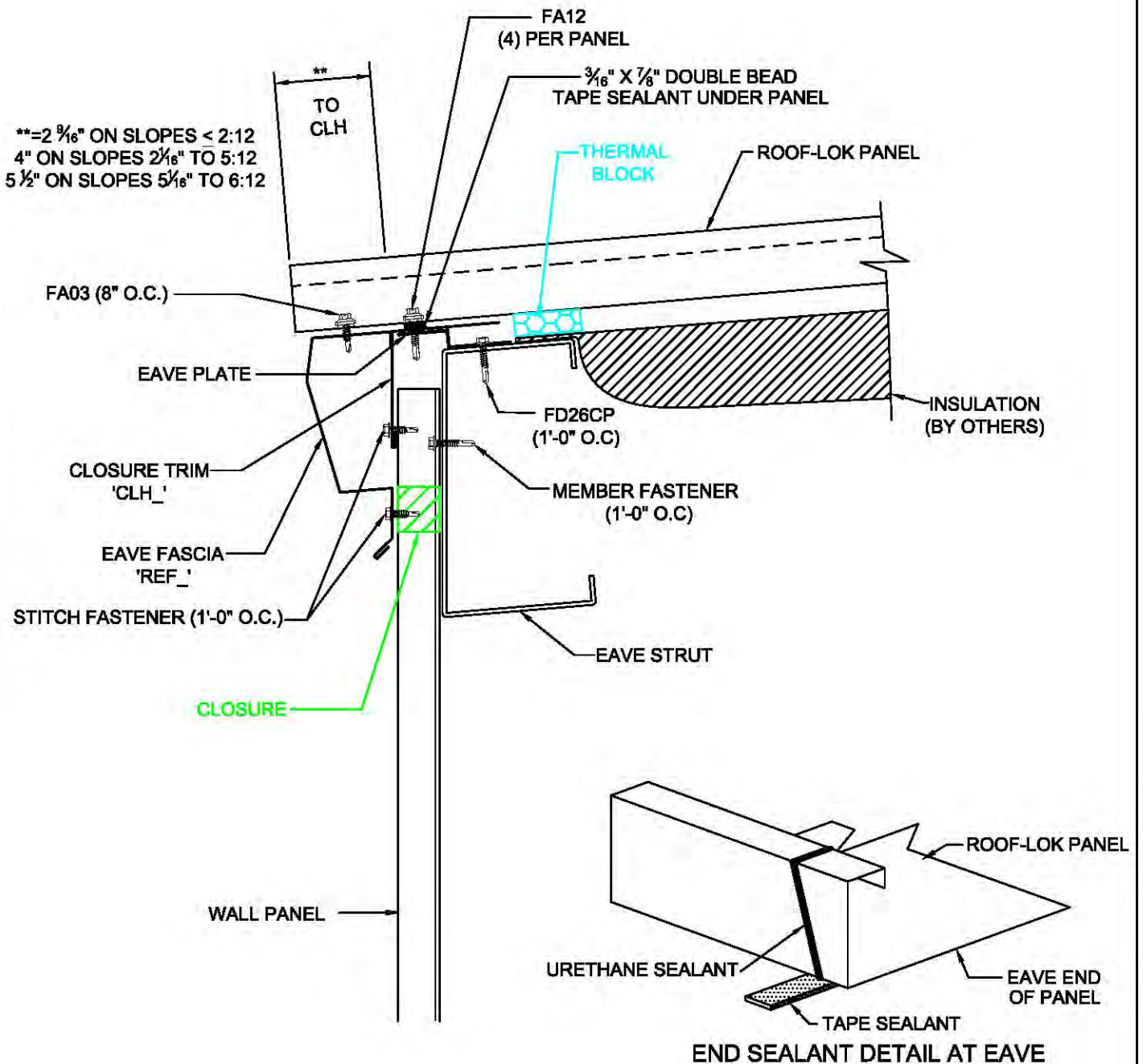
EB3011

ROOF-LOK W/ SIMPLE TRIM AND
SHEETED WALL



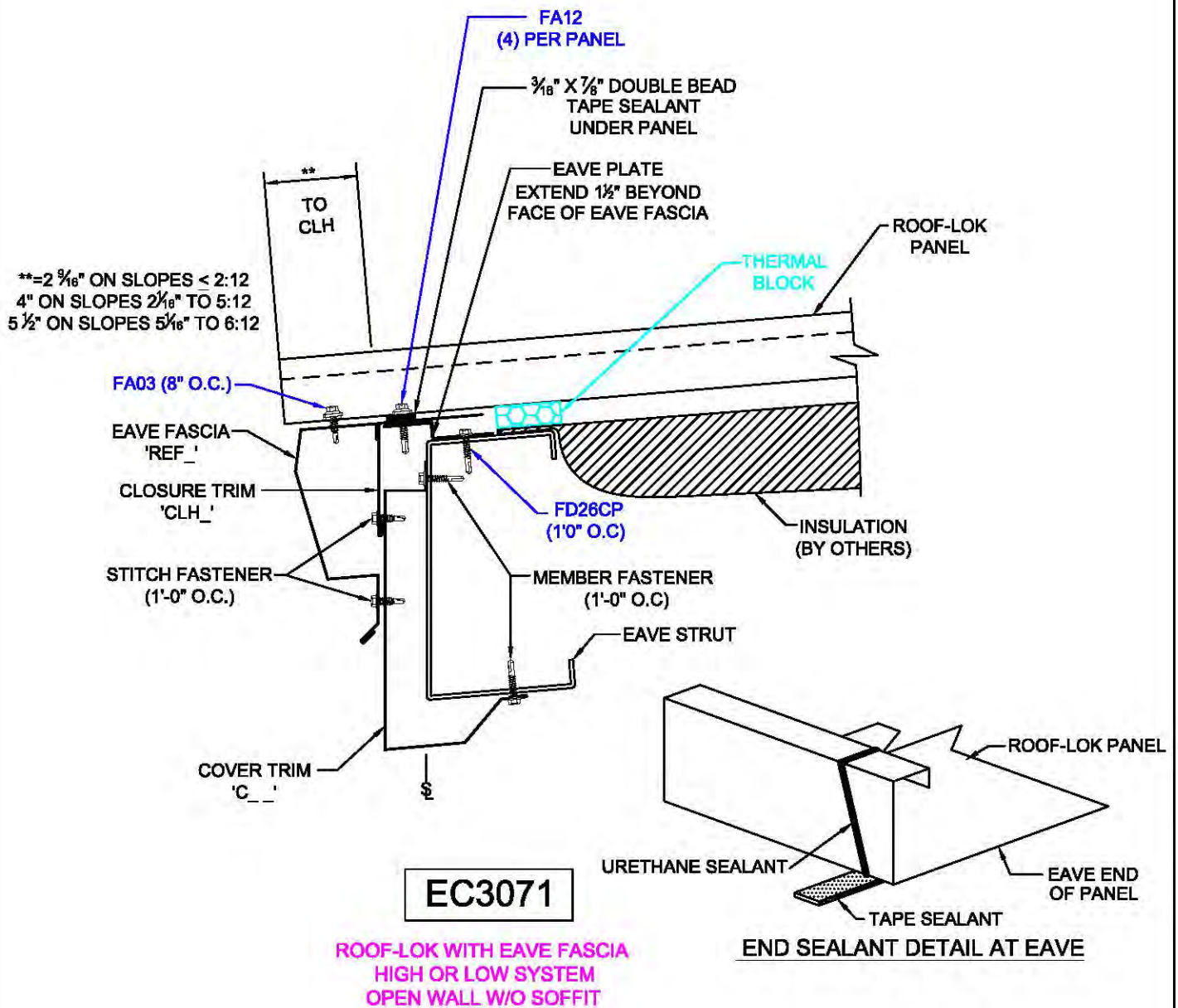


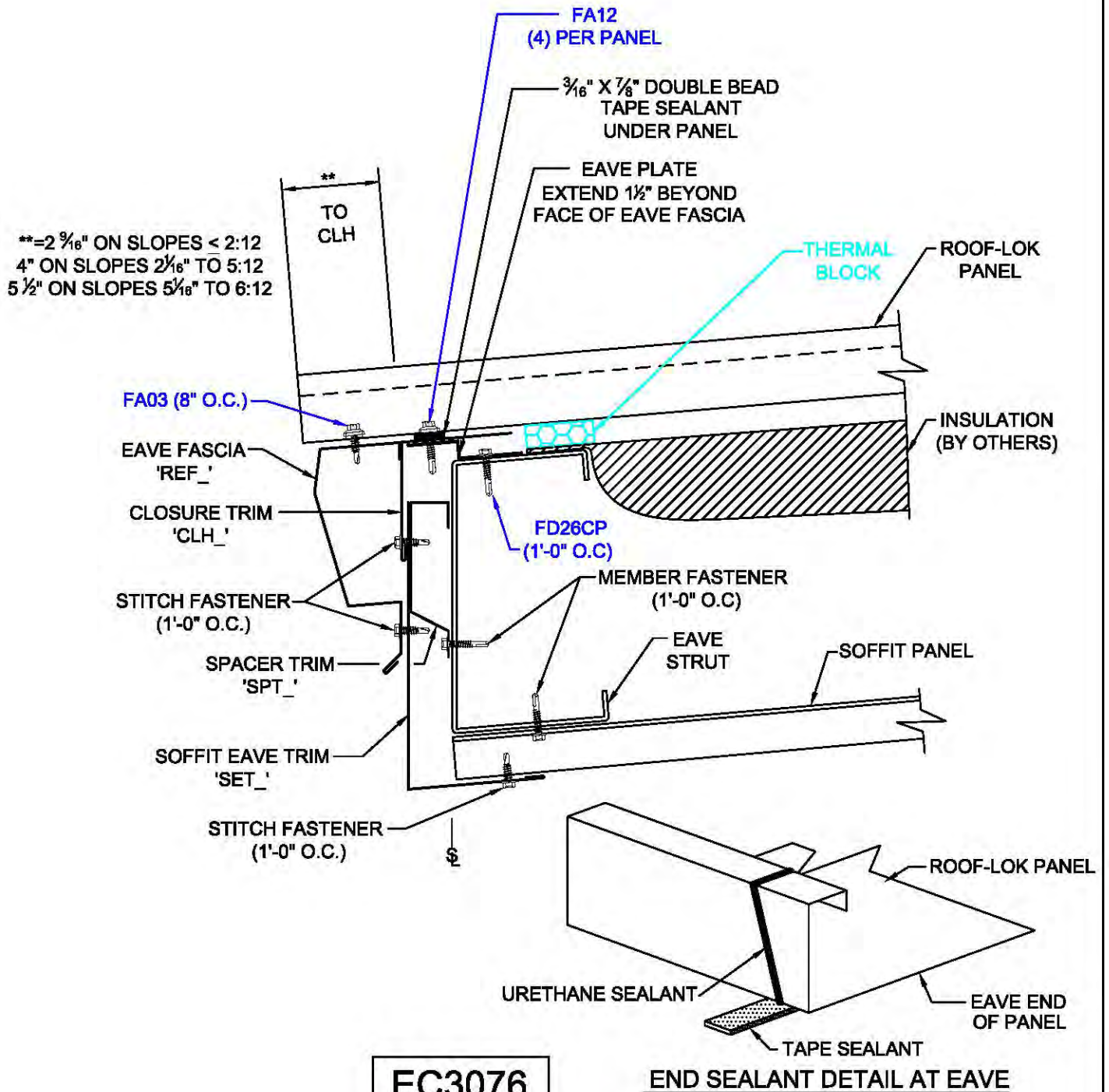
ROOF-LOK W/ SIMPLE EAVE TRIM,
OPEN WALL W/ KR SOFFIT



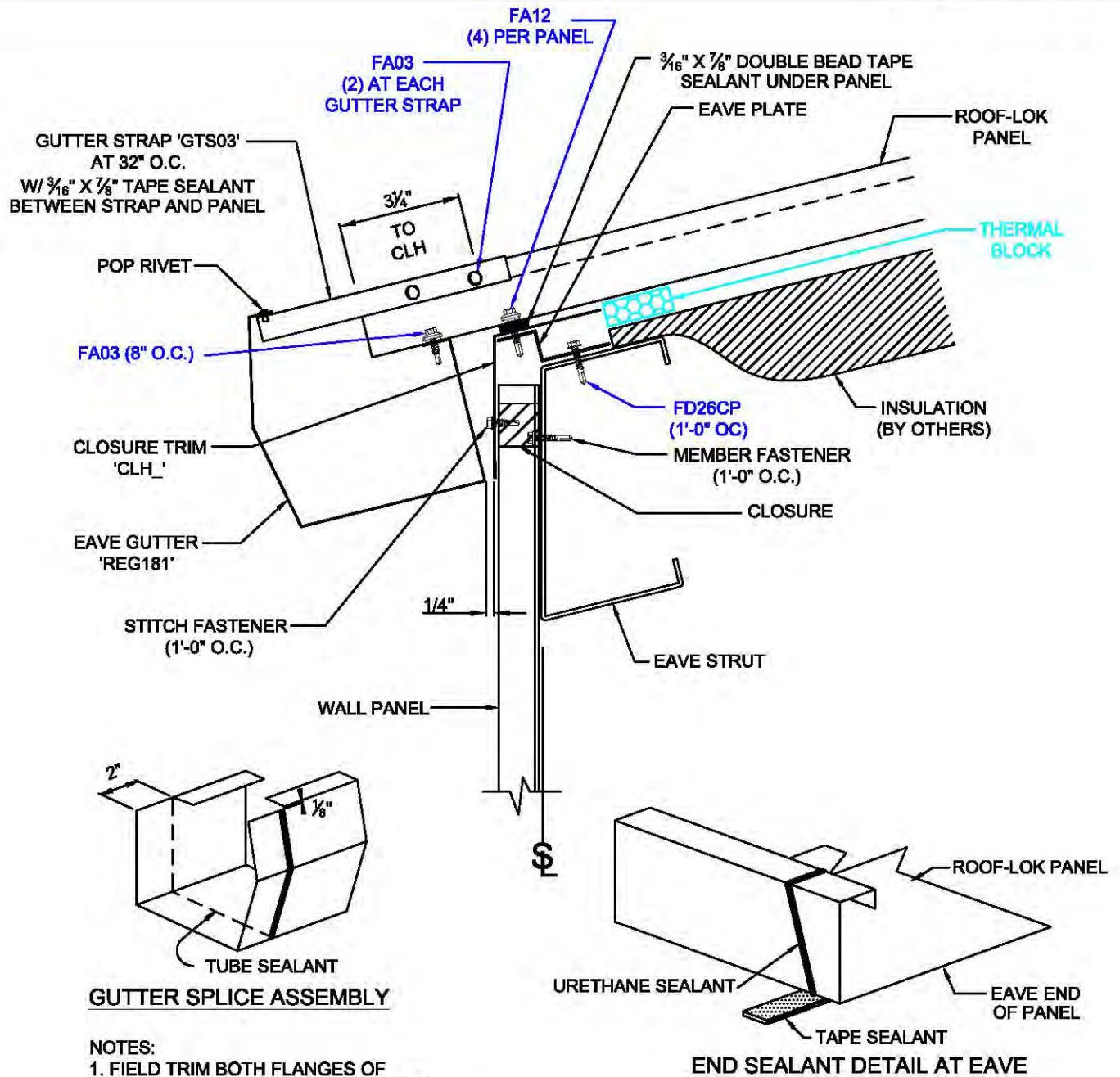
EC3011

ROOF-LOK WITH EAVE FASCIA AND
SHEETED WALL



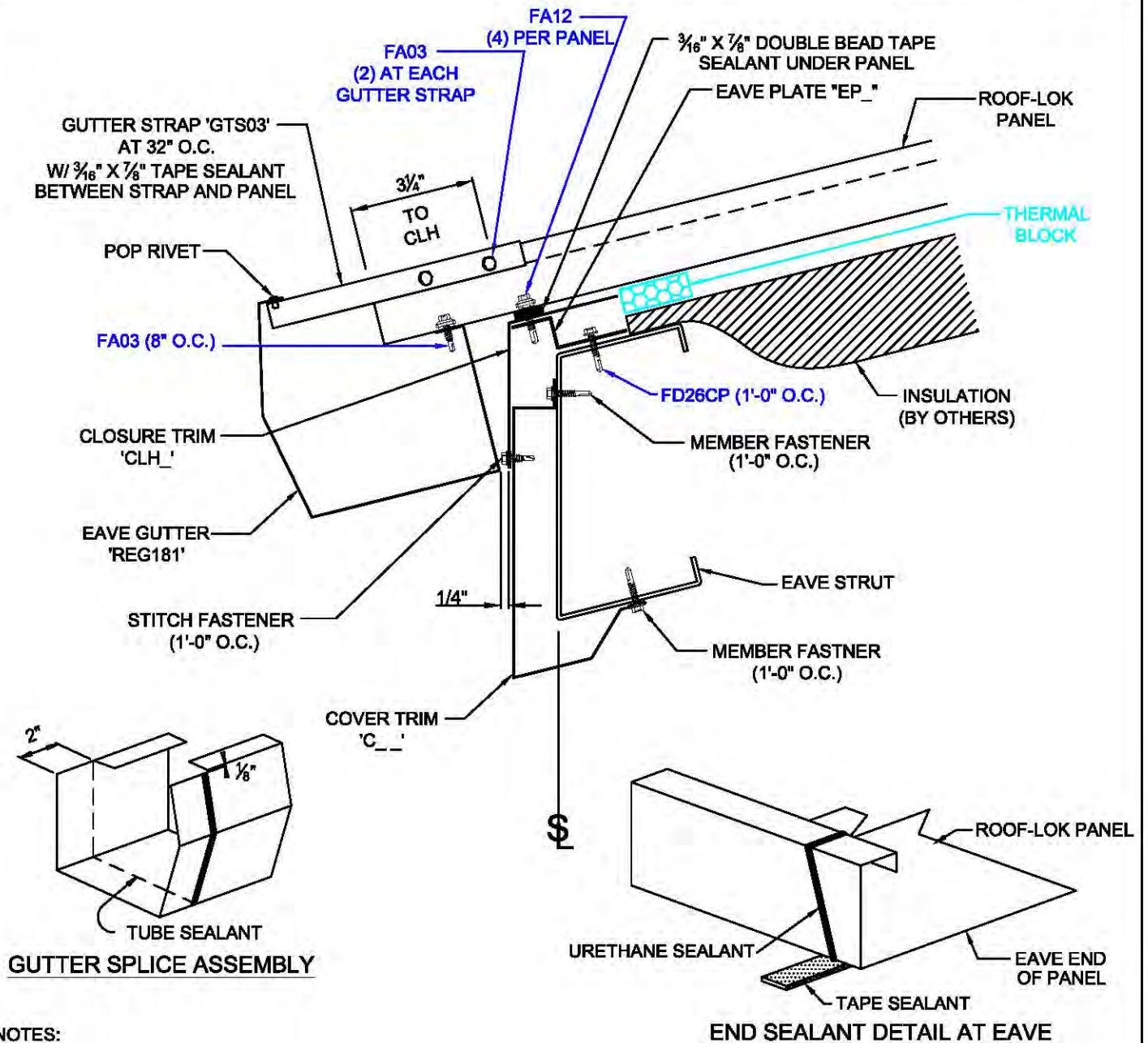


ROOF-LOK WITH EAVE FASCIA
HIGH OR LOW SYSTEM
OPEN WALL W/ SOFFIT



ED3011

ROOF-LOK WITH GUTTER (HIGH AND LOW SYSTEMS)

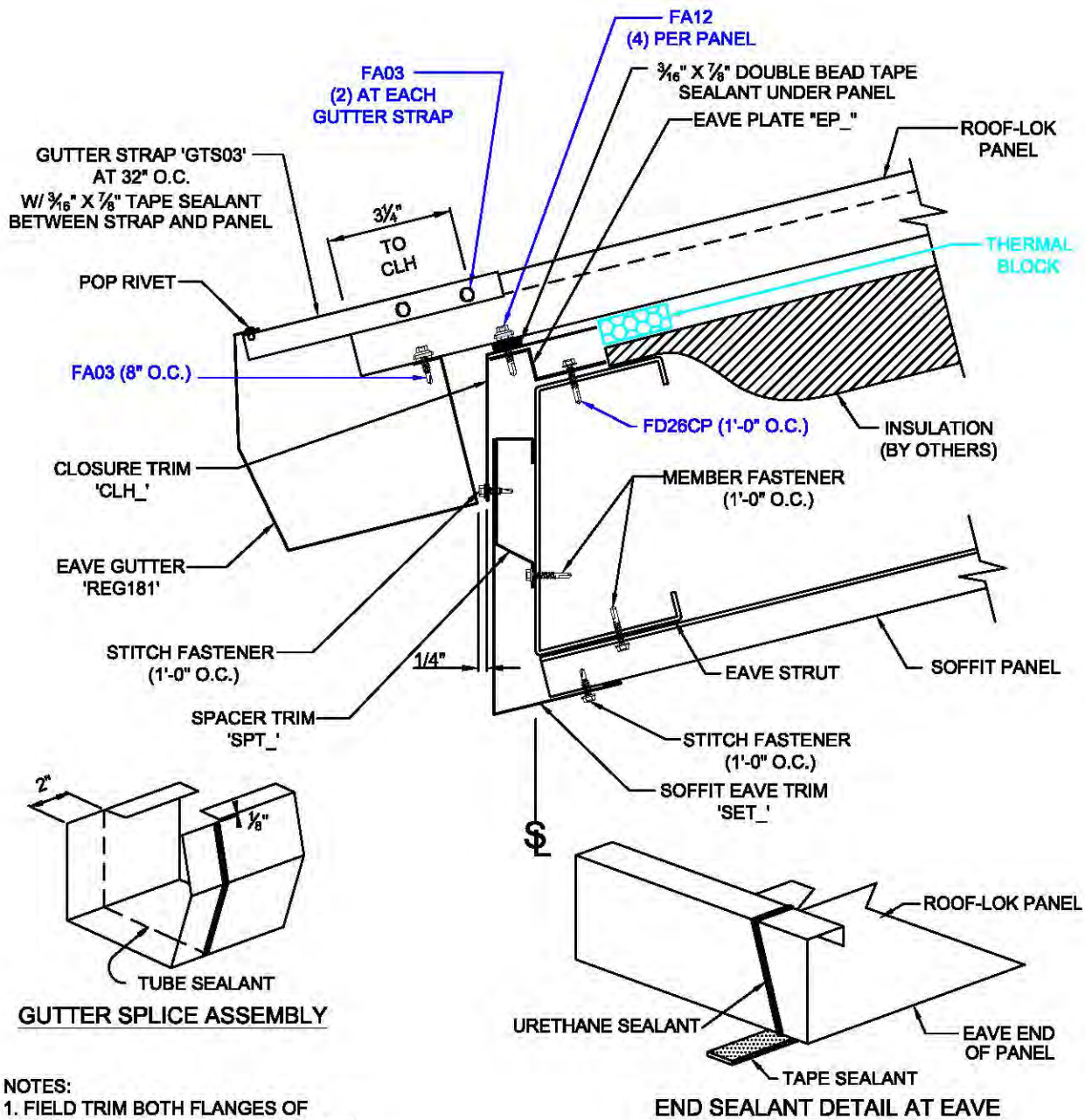


NOTES:

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT 2" FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 2" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

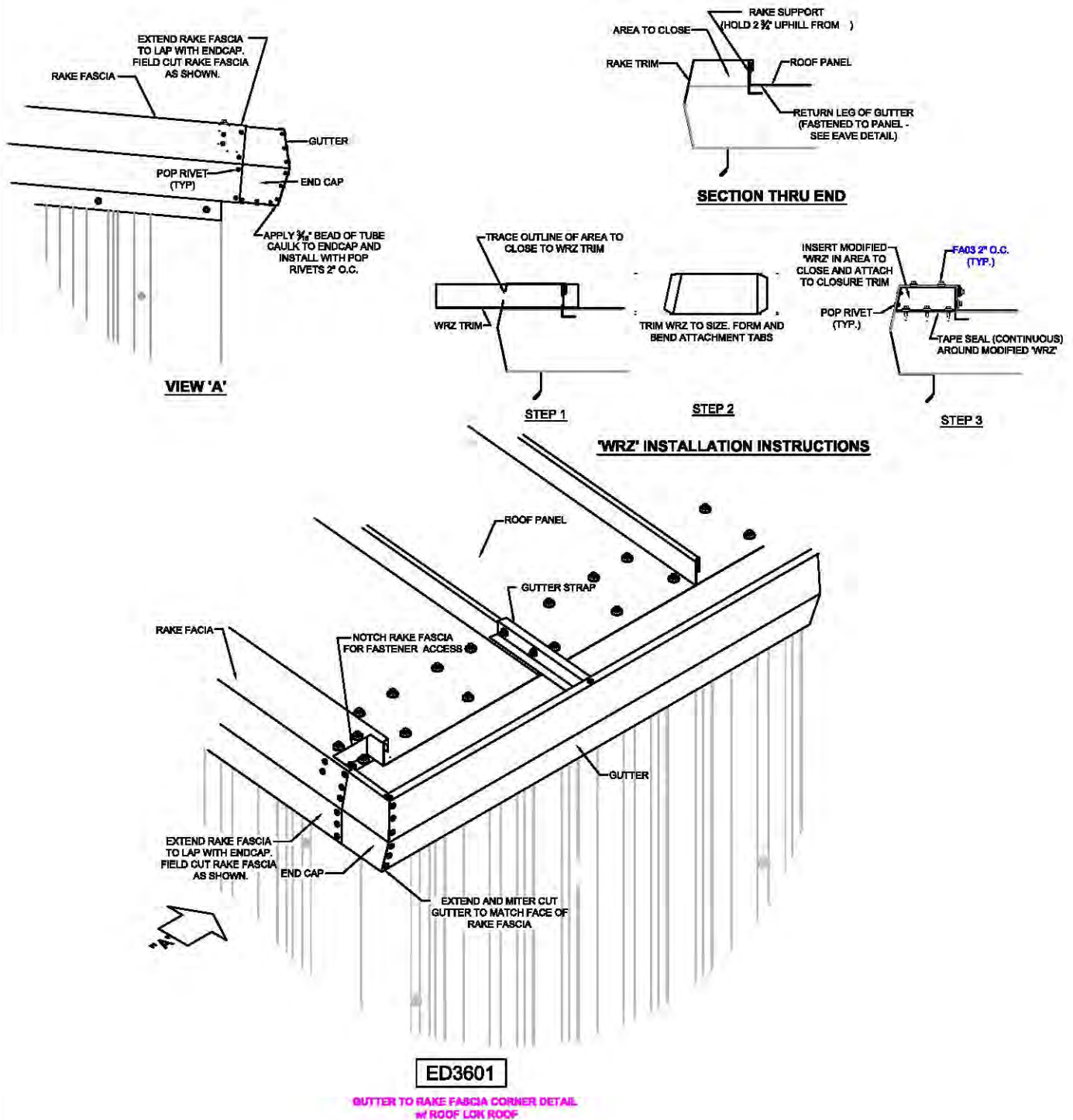
ED3071

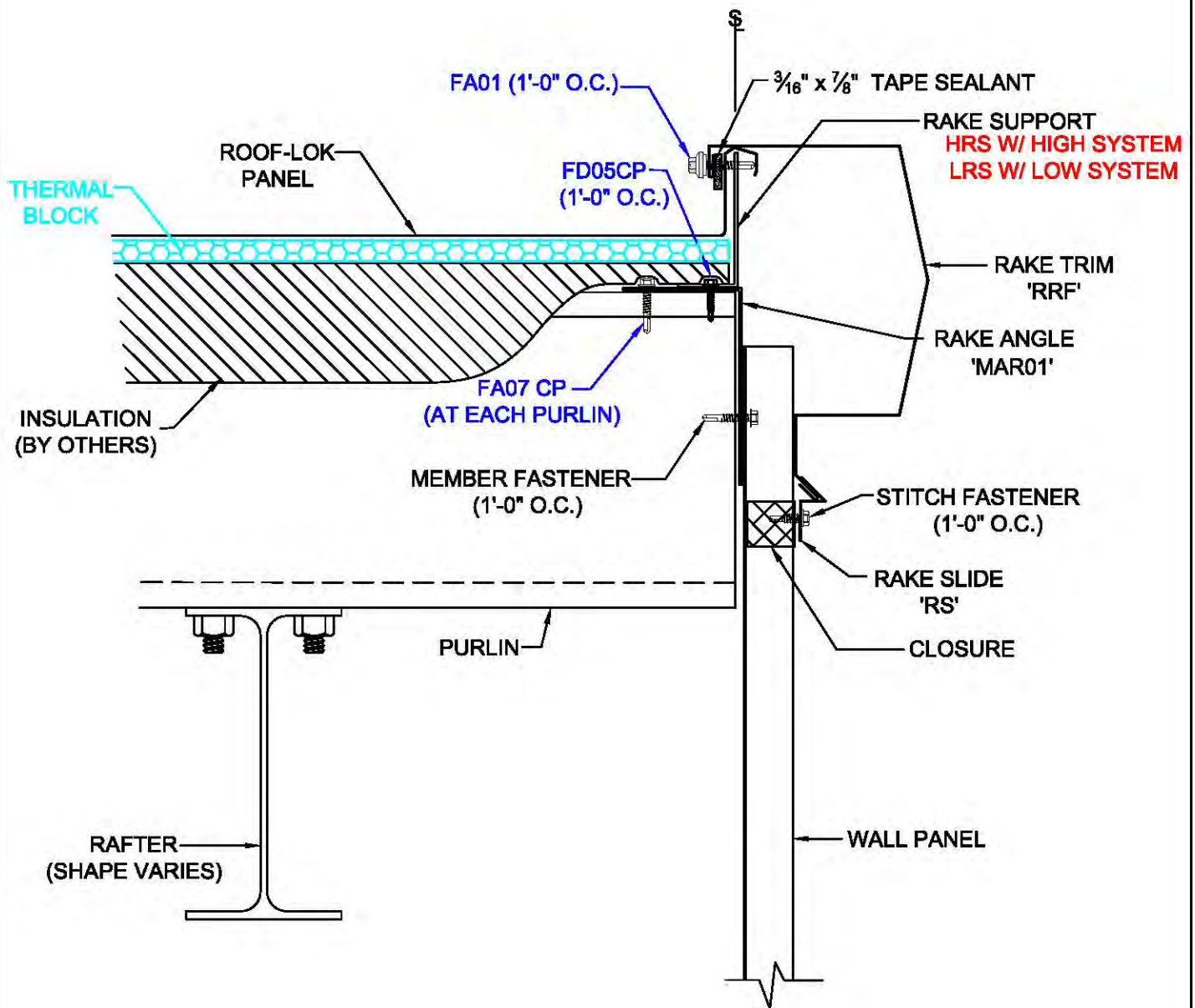
ROOF-LOK W/ GUTTER (HIGH OR LOW SYSTEM)
OPEN WALL



ED3076

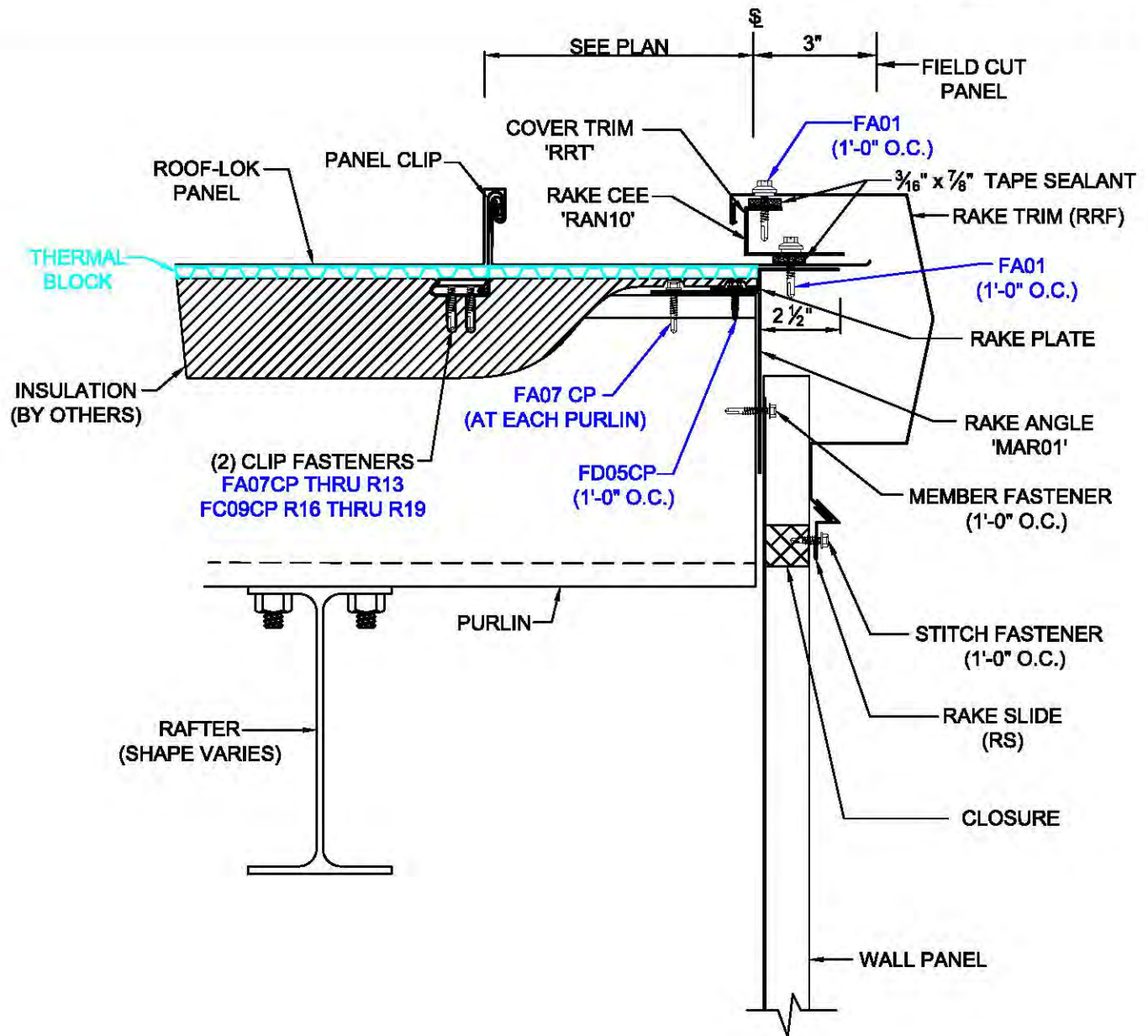
ROOF-LOK EAVE W/ GUTTER (LOW OR HIGH SYSTEM) AT OPEN WALLS W/ SOFFIT





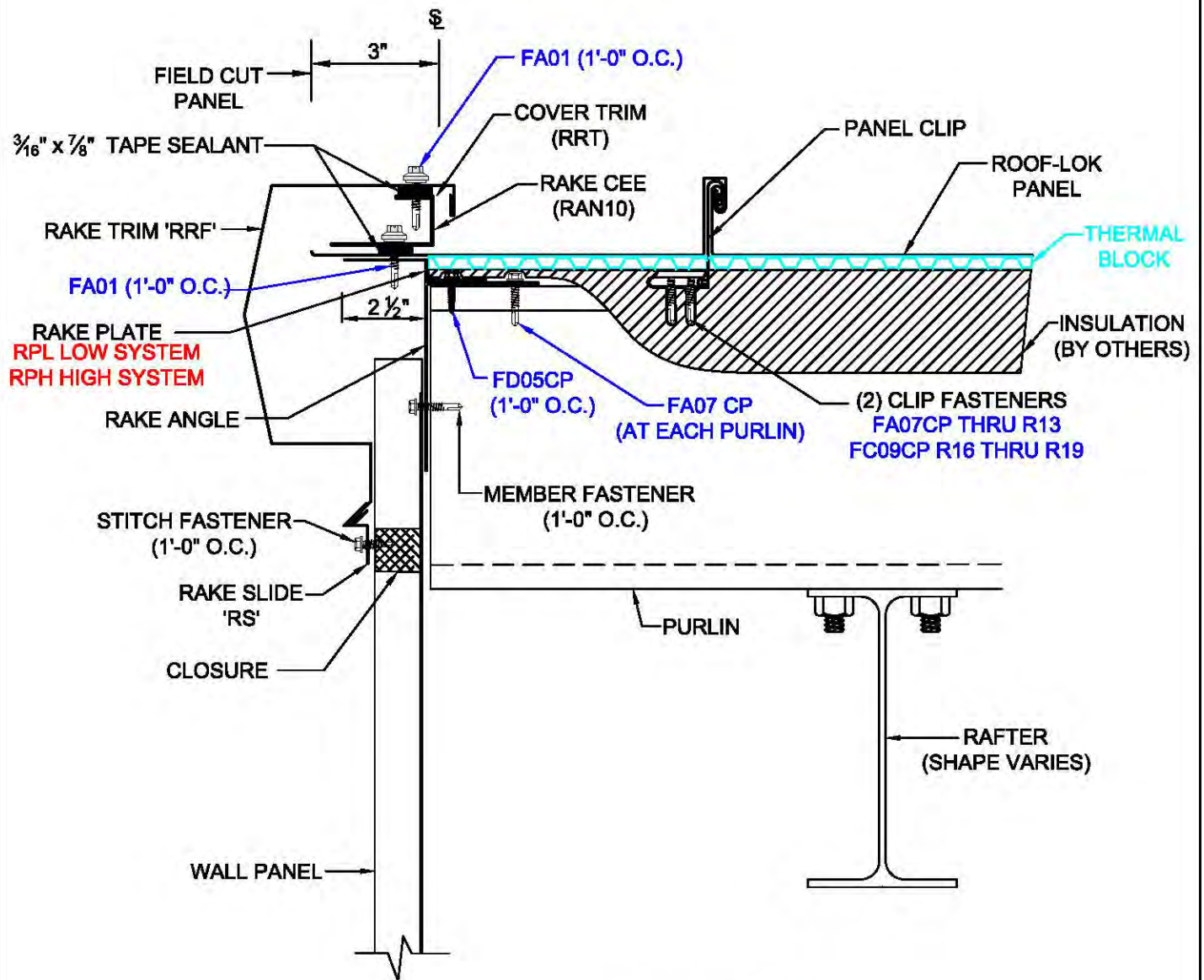
EE3011K

ROOF-LOK PANEL STARTING DETAIL
 FLOATING SYSTEM (ON MODULE)
 ROOF SLOPE $\leq 2:12$



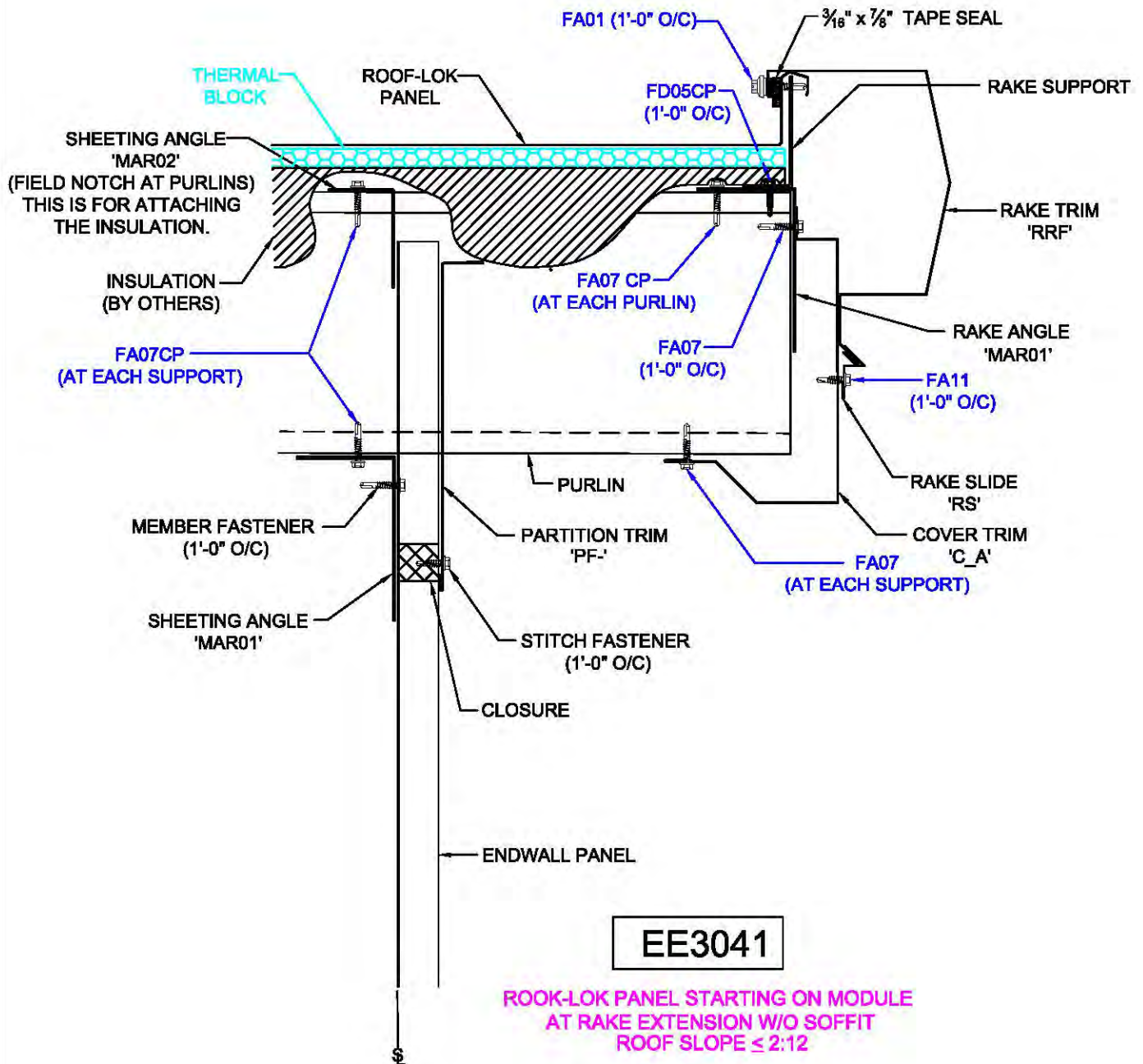
EE3013

ROOF-LOK PANEL STARTING DETAIL
 FLOATING SYSTEM (OFF MODULE)
 ROOF SLOPE \leq 2:12



EE3014K

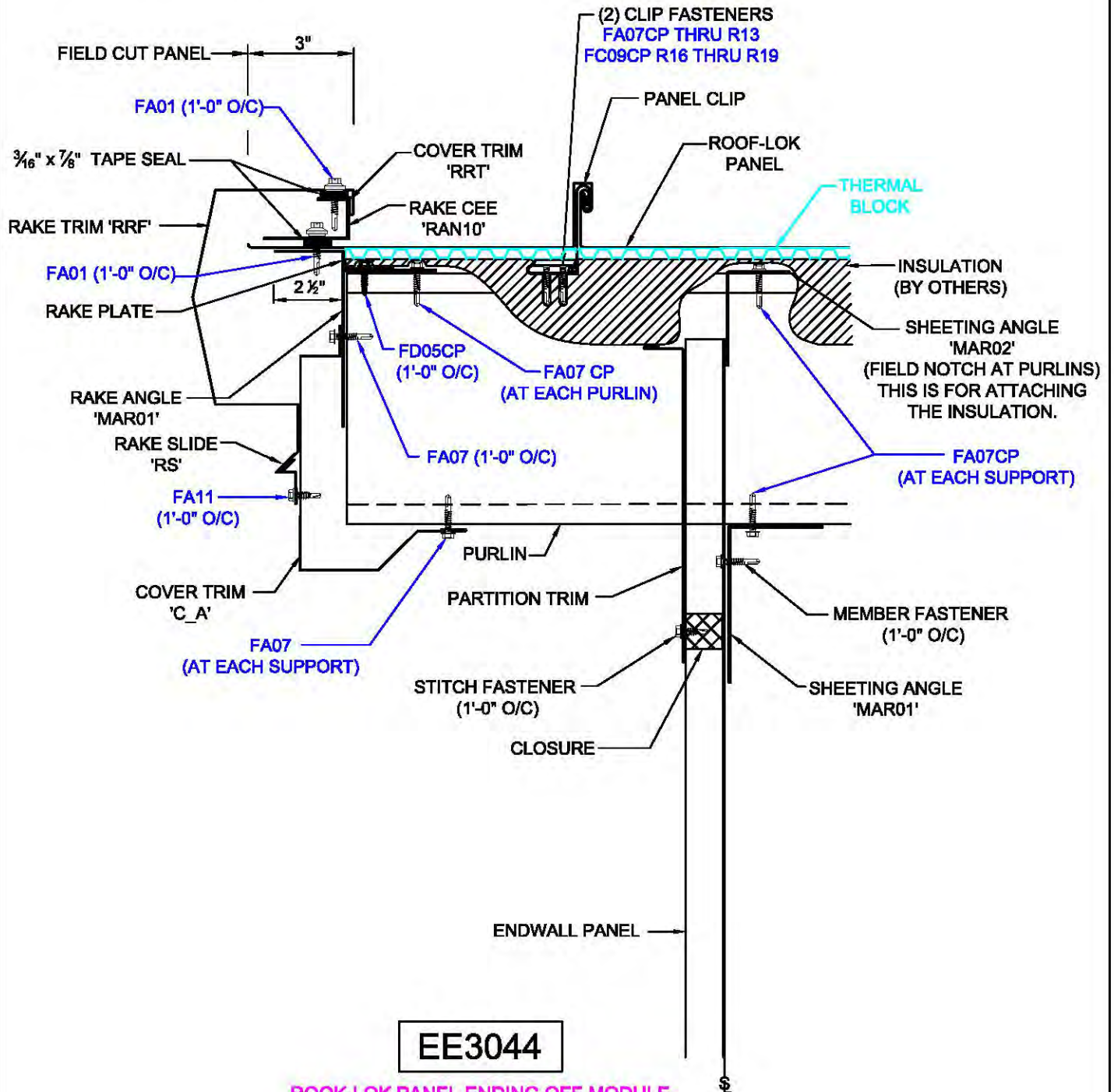
ROOF-LOK PANEL ENDING DETAIL
 FLOATING SYSTEM (OFF MODULE)
 ROOF SLOPE \leq 2:12



CED MANUAL

SECTION:

EE3



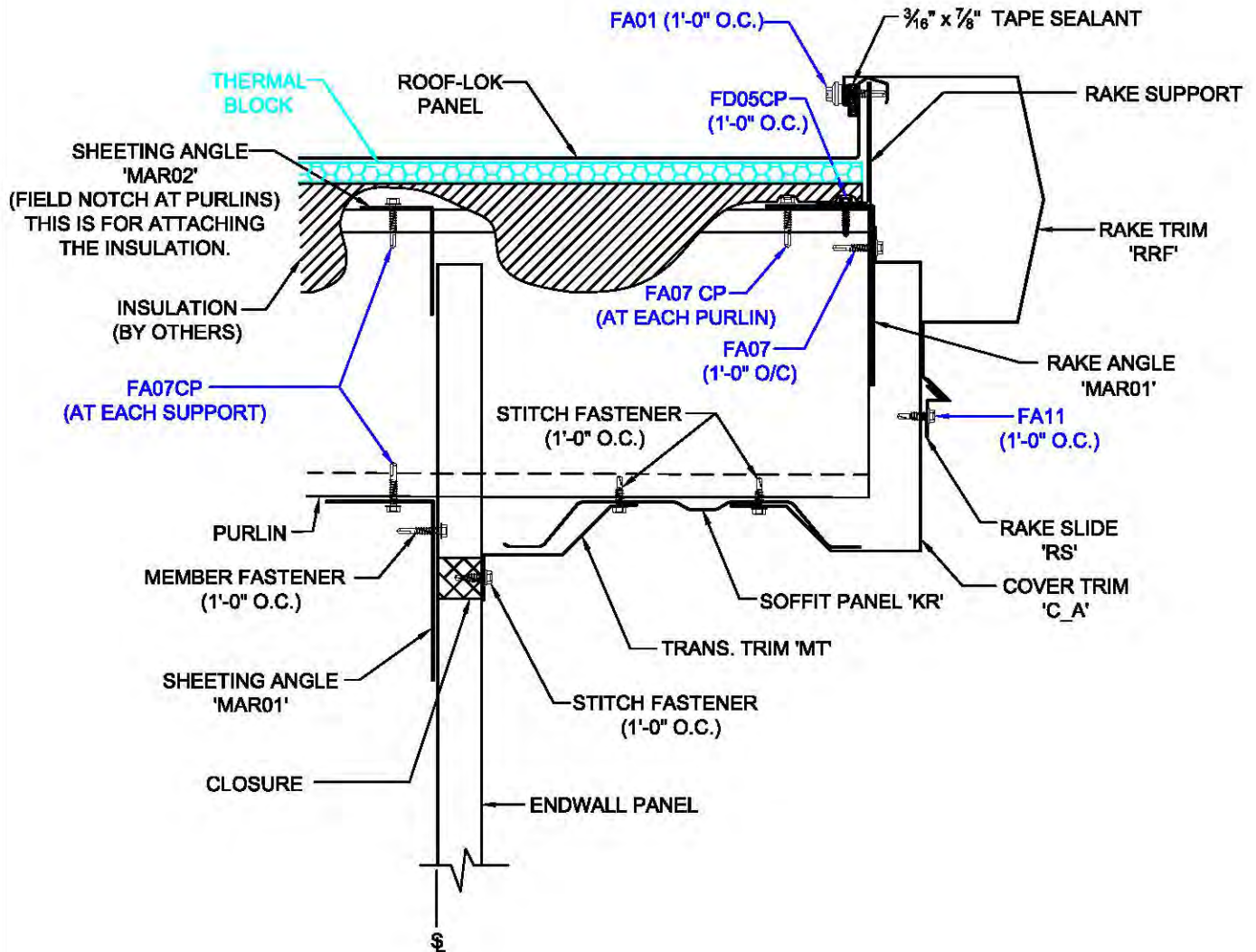
**ROOK-LOK PANEL ENDING OFF MODULE
AT RAKE EXTENSION W/O SOFFIT
ROOF SLOPE $\leq 2:12$**



PREPARED BY: BKC

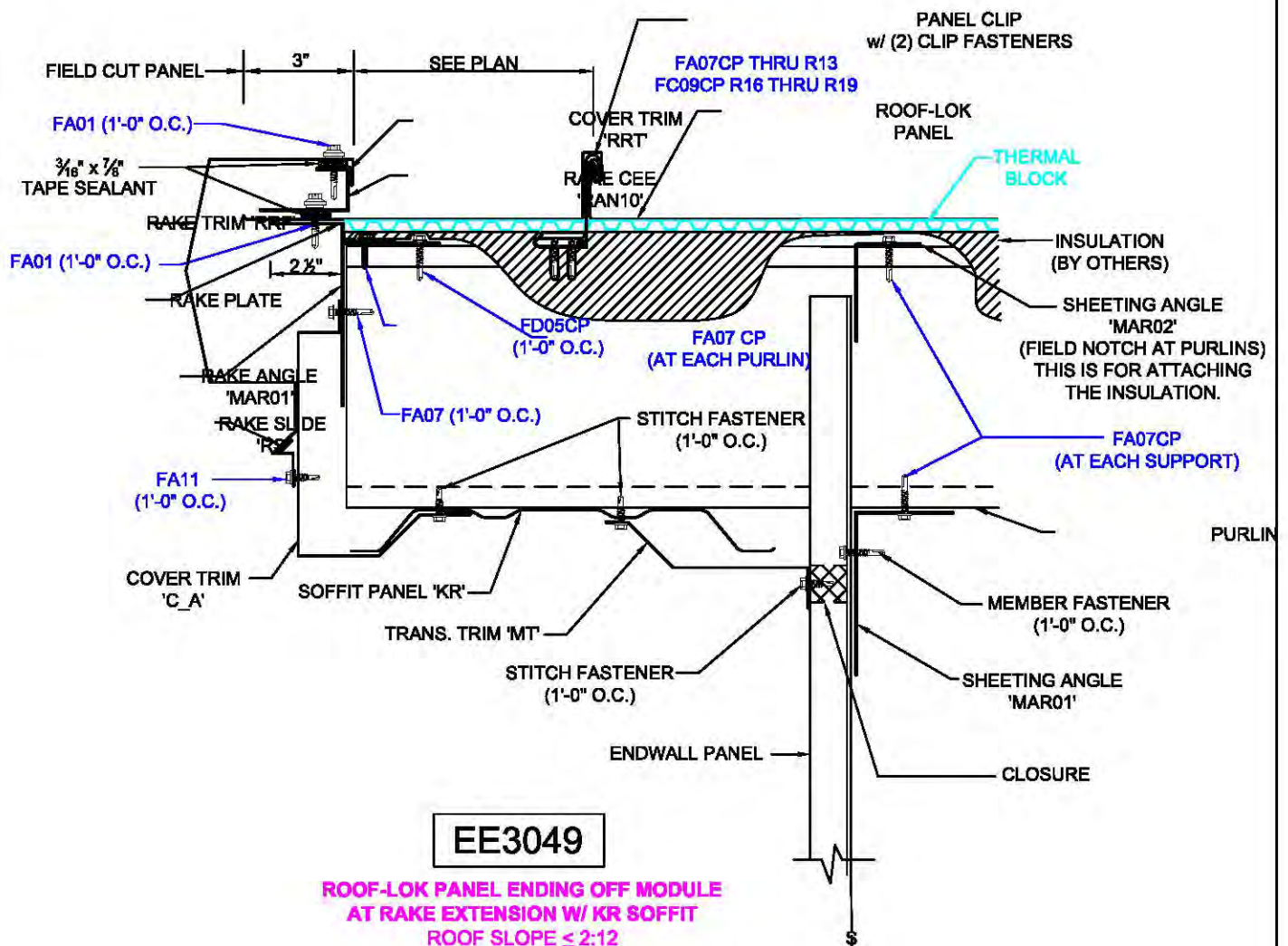
DATE: 2-21-18

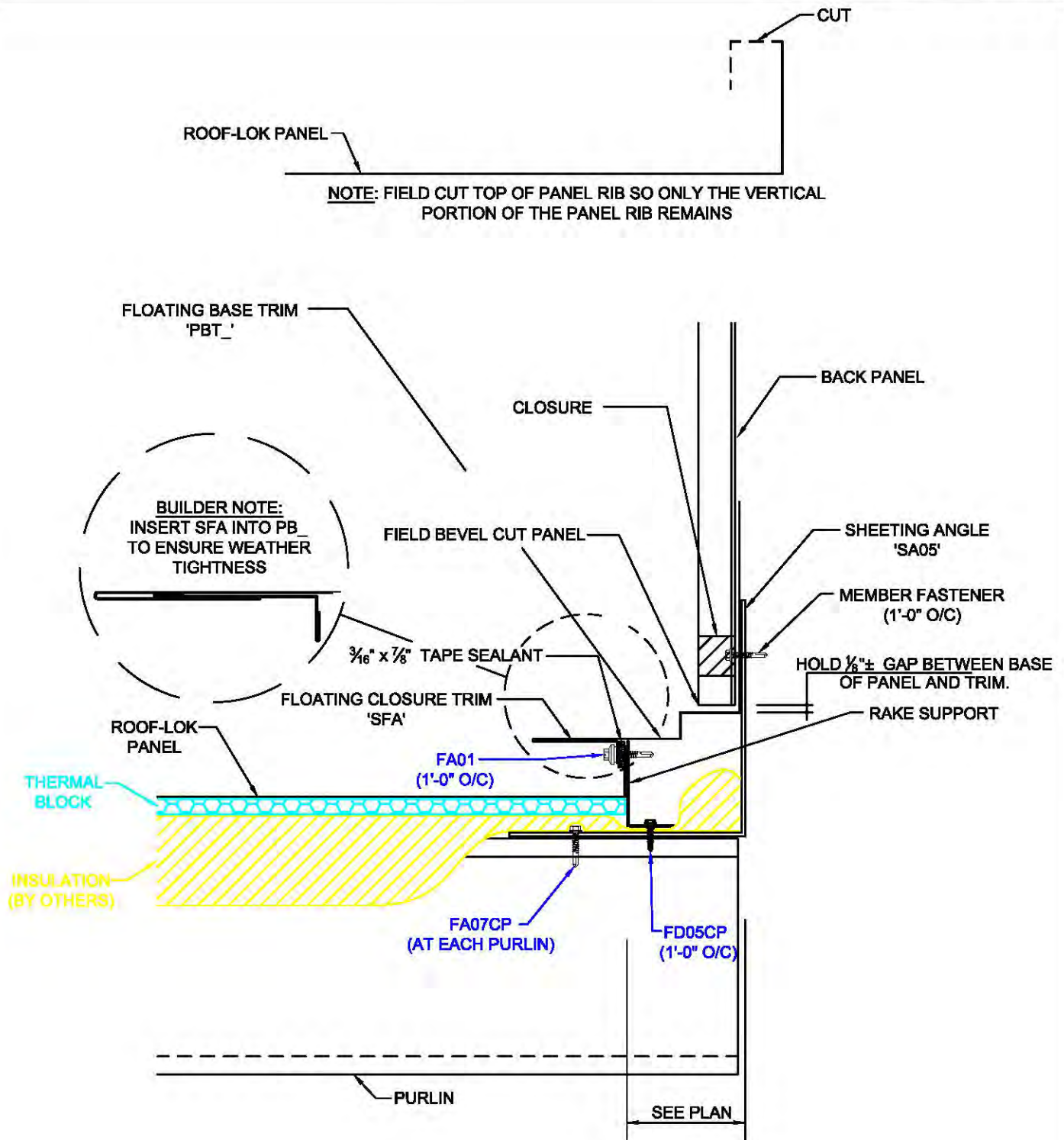
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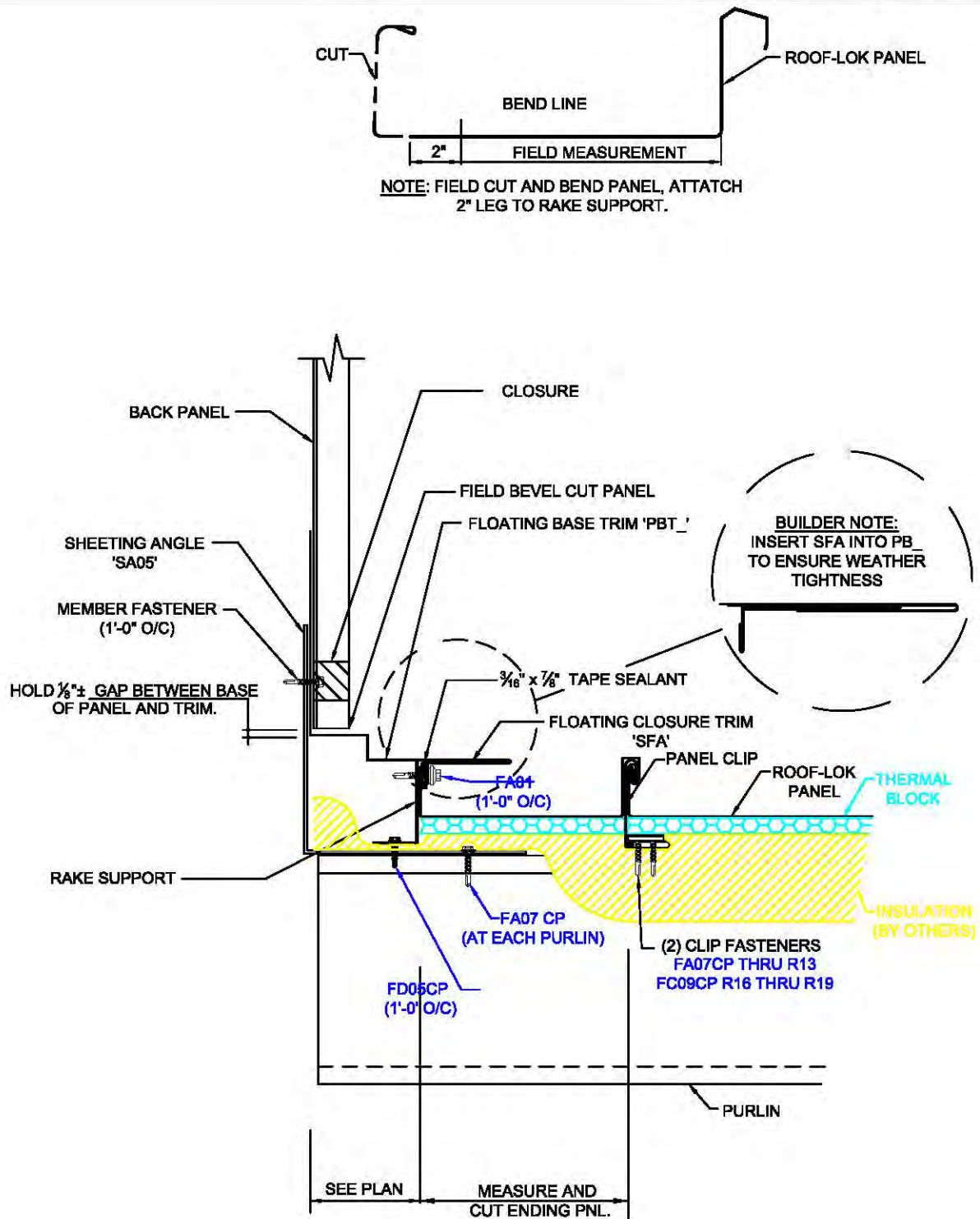
EE3046

ROOK-LOK PANEL STARTING ON MODULE
AT RAKE EXTENSION W/ SOFFIT
ROOF SLOPE $\leq 2:12$



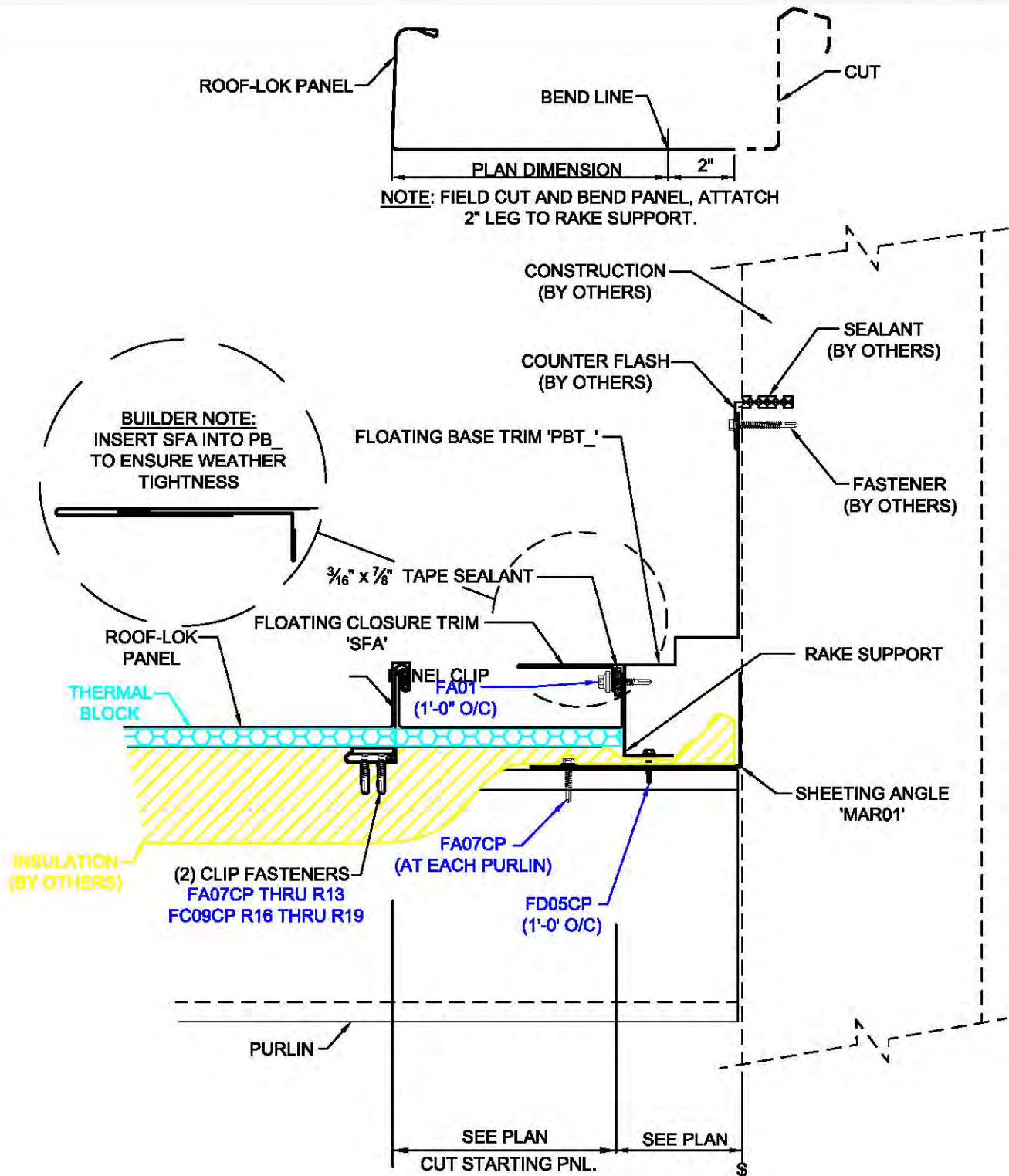


EF3011



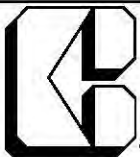
EF3014

ROOF-LOK ENDING HIGH LOW
(OFF MODULE)



EF3033

ROOF-LOK STARTING DETAIL (OFF MODULE)
PARAPET CONSTRUCTION BY OTHERS



KIRBY
BUILDING
SYSTEMS

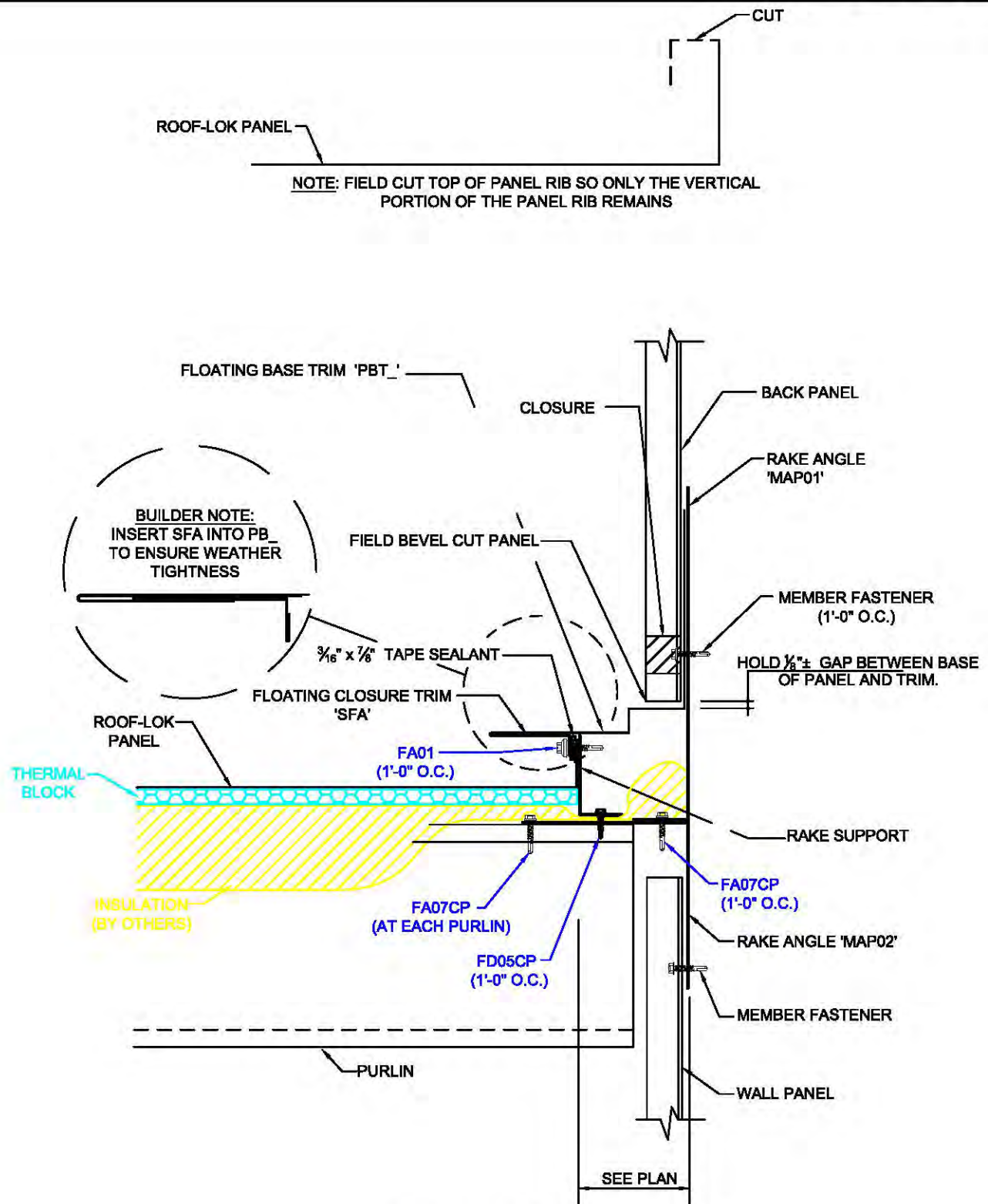
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PREPARED BY: BKC

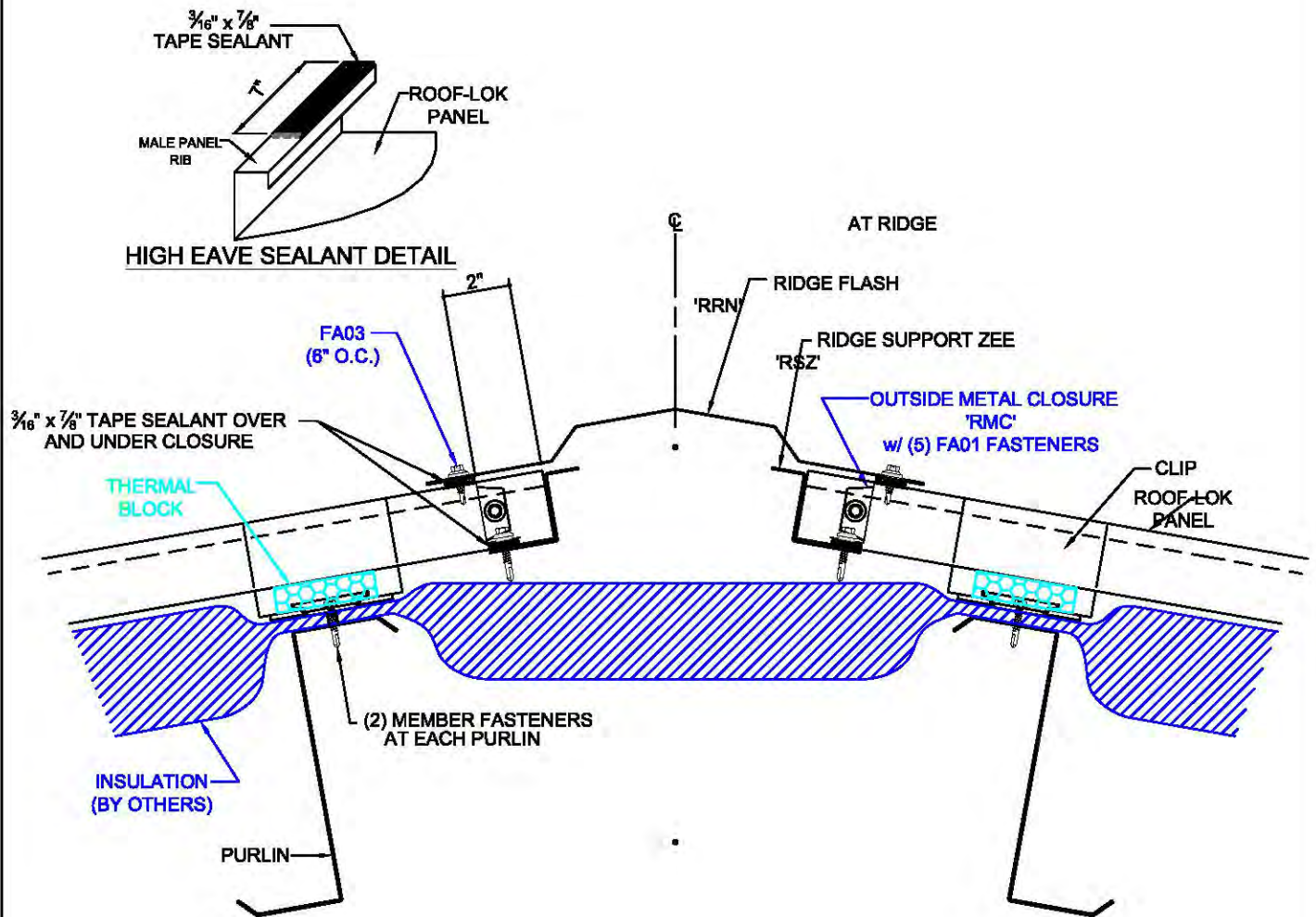
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EF3033



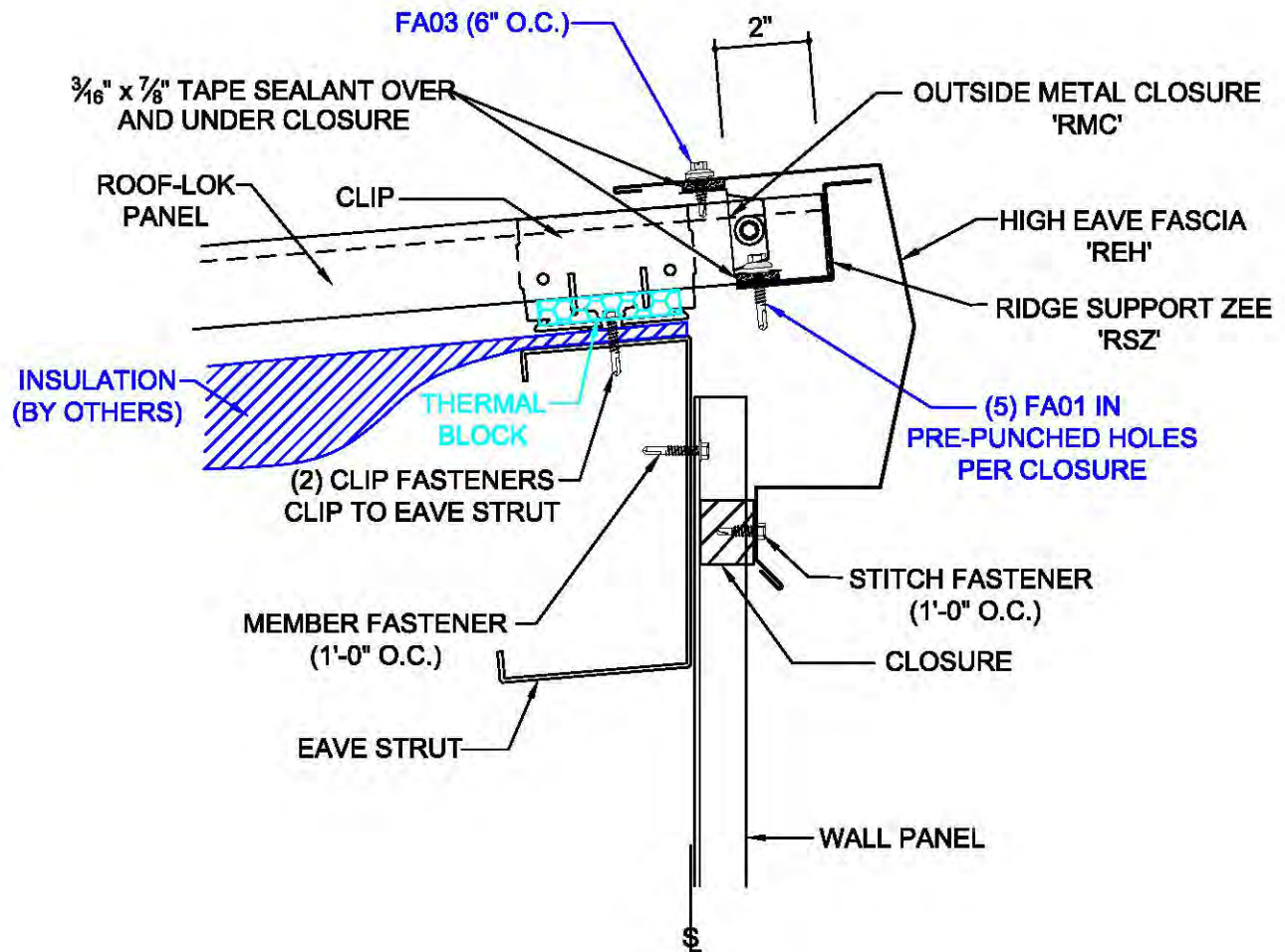
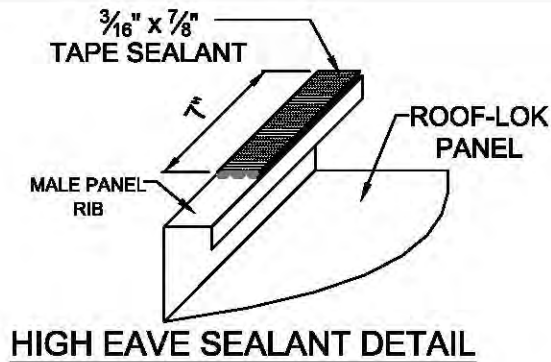
EF3111

ROOF-LOK STARTING HIGH LOW
(ON MODULE)



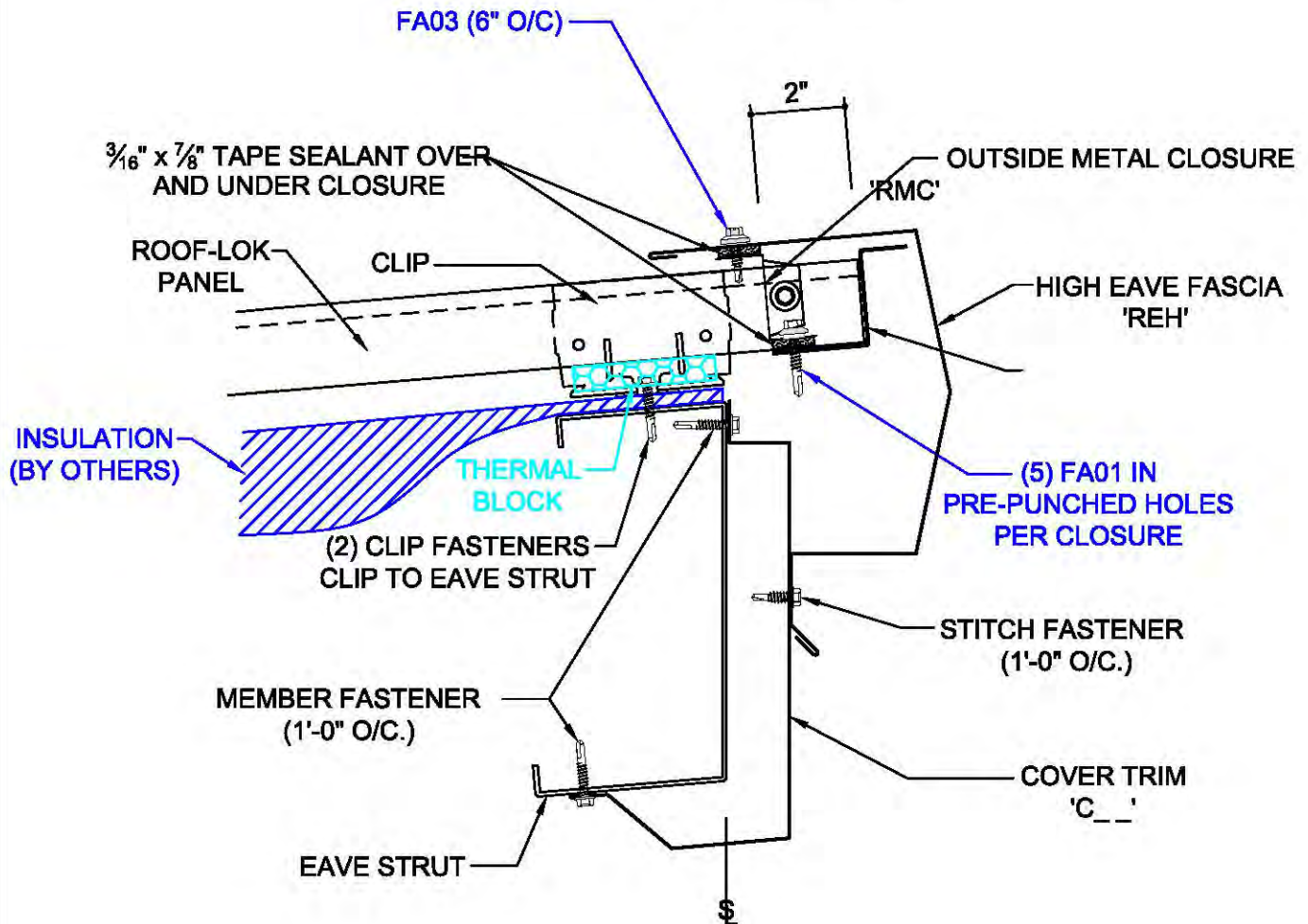
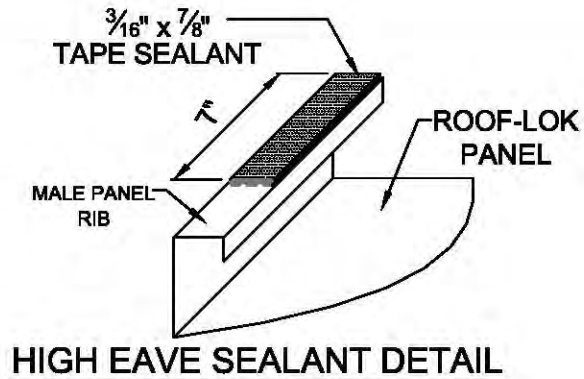
EG3011

ROOF-LOK RIDGE DETAIL



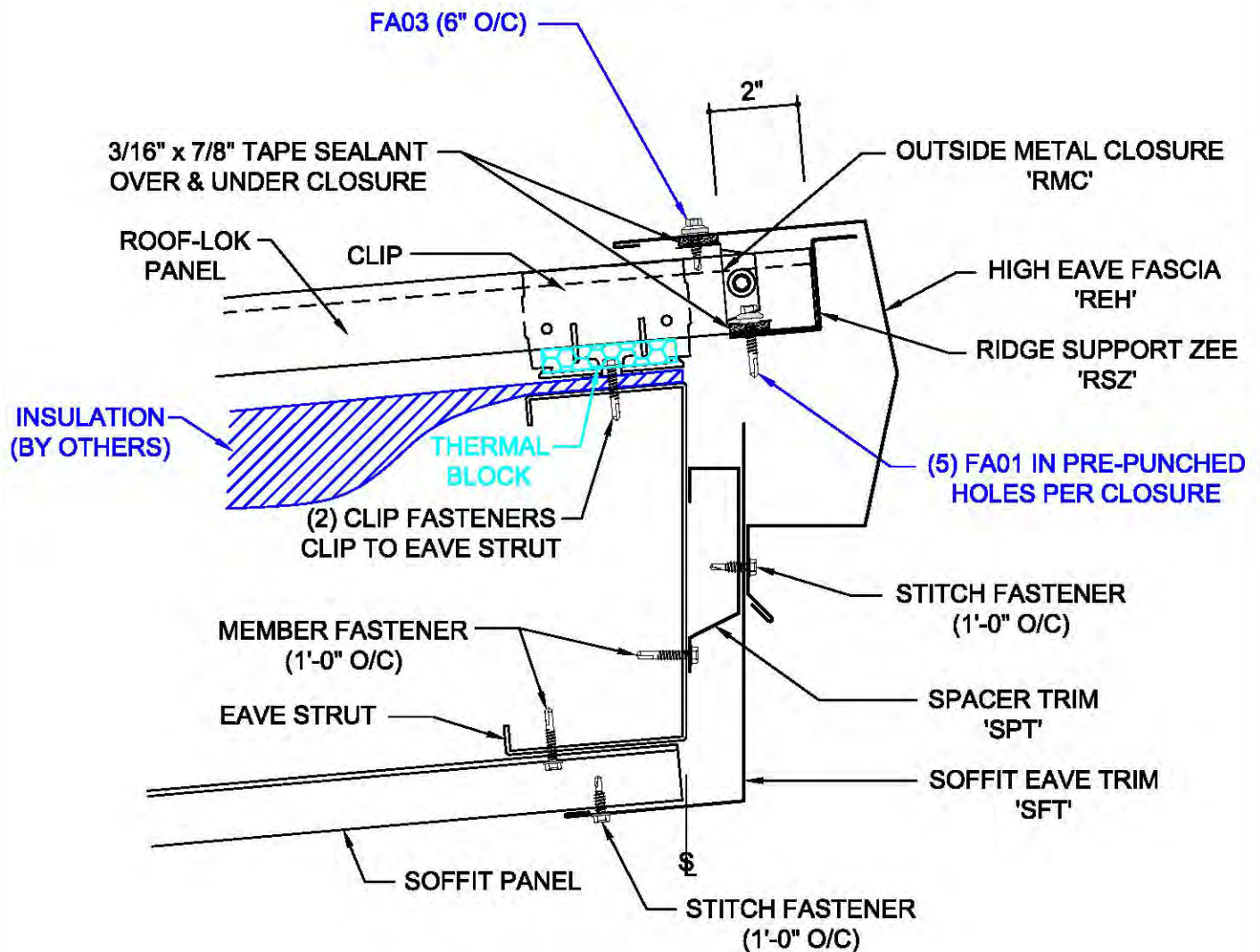
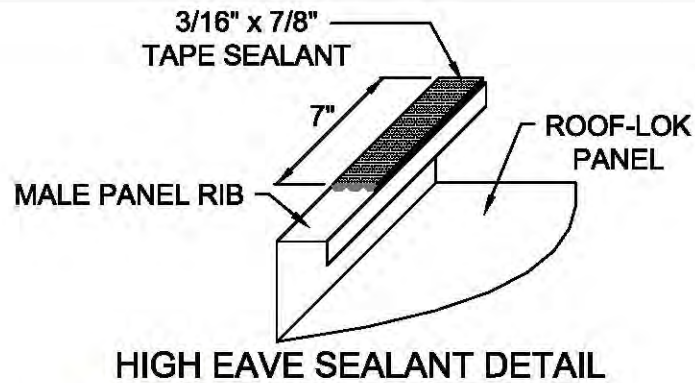
EH3011

ROOF-LOK HIGH EAVE DETAIL



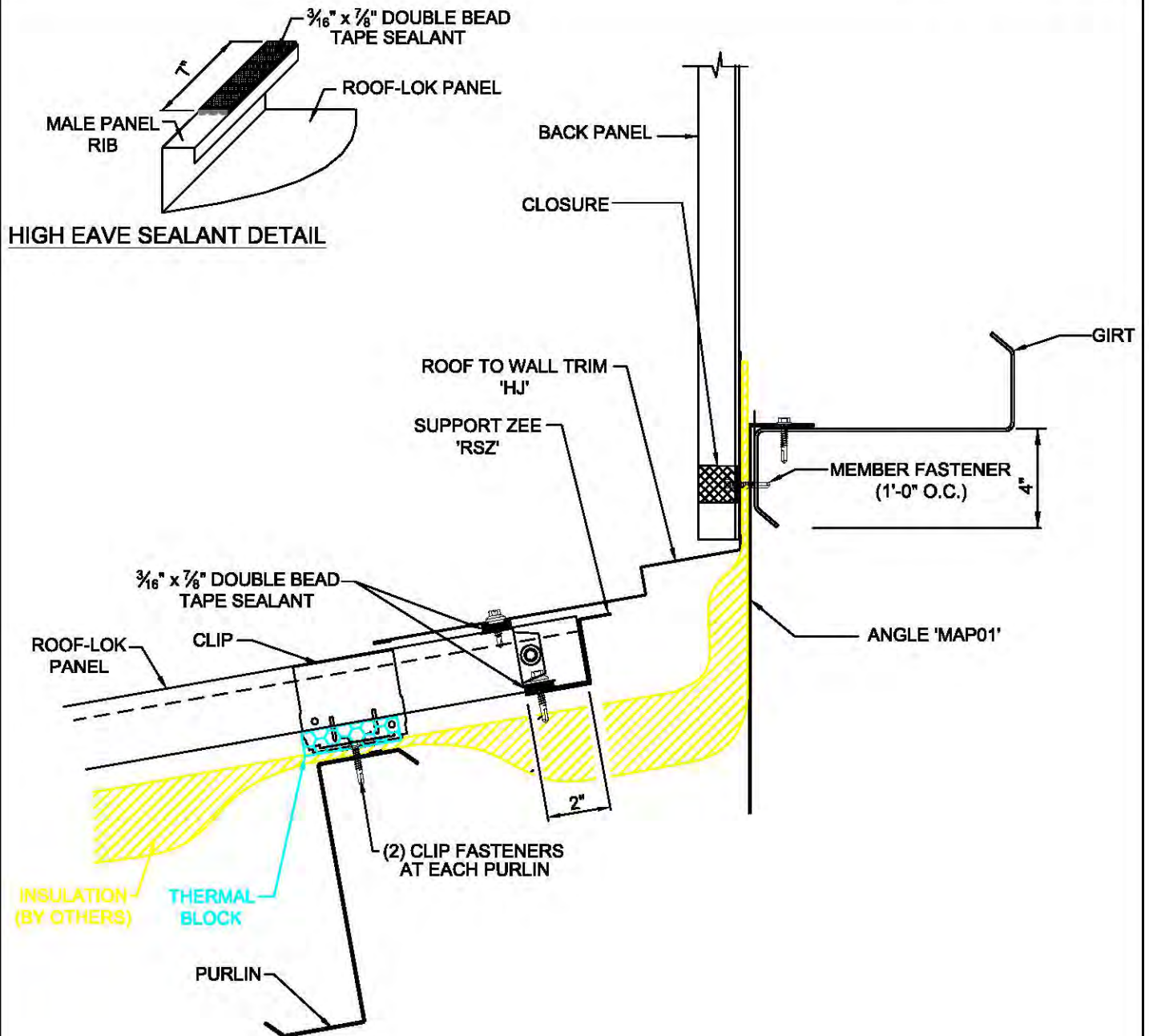
EH3071

**ROOF-LOK HIGH EAVE OPEN WALL
W/O SOFFIT**



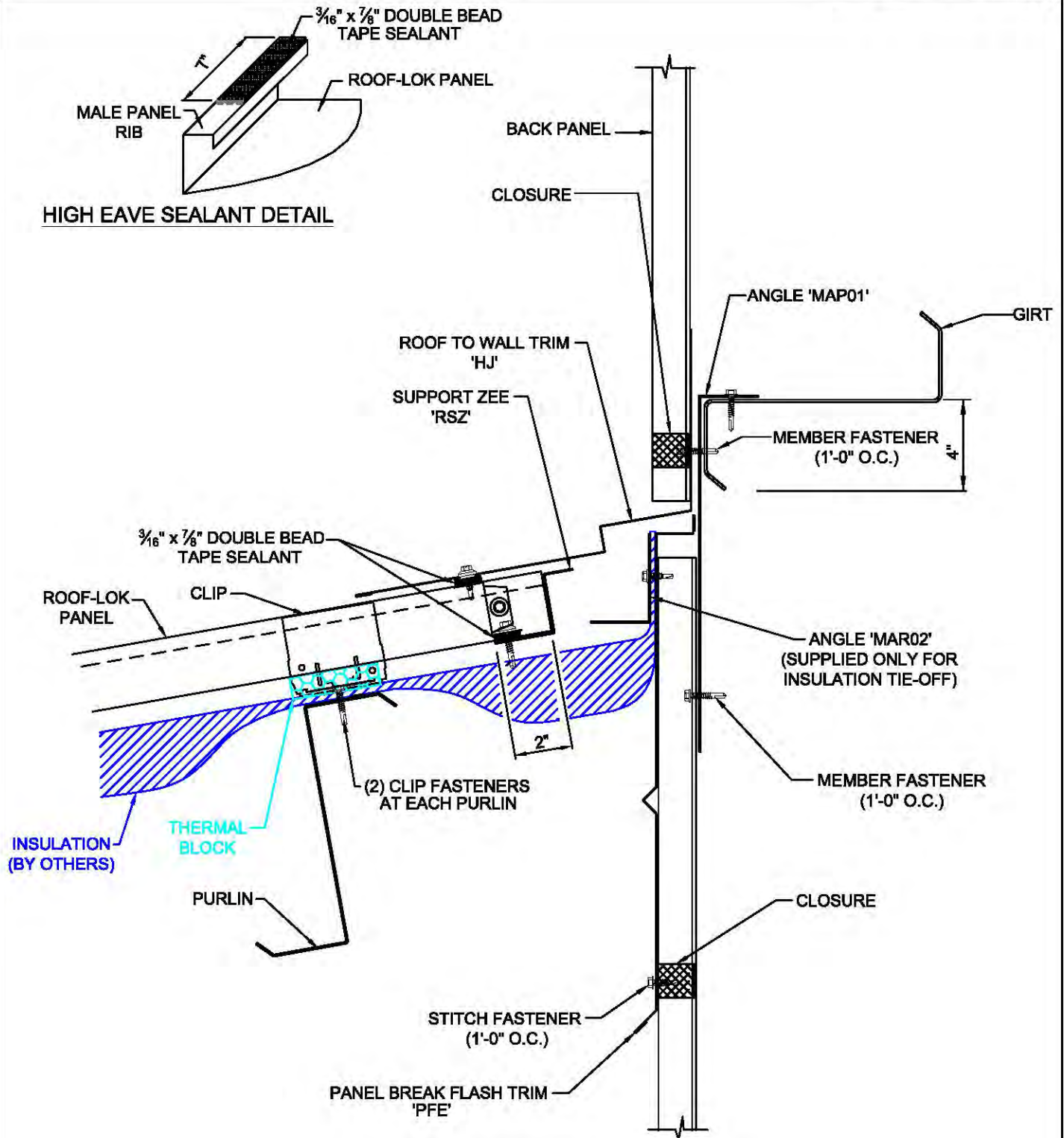
EH3076

ROOF-LOK HIGH EAVE OPEN WALL
W/ SOFFIT



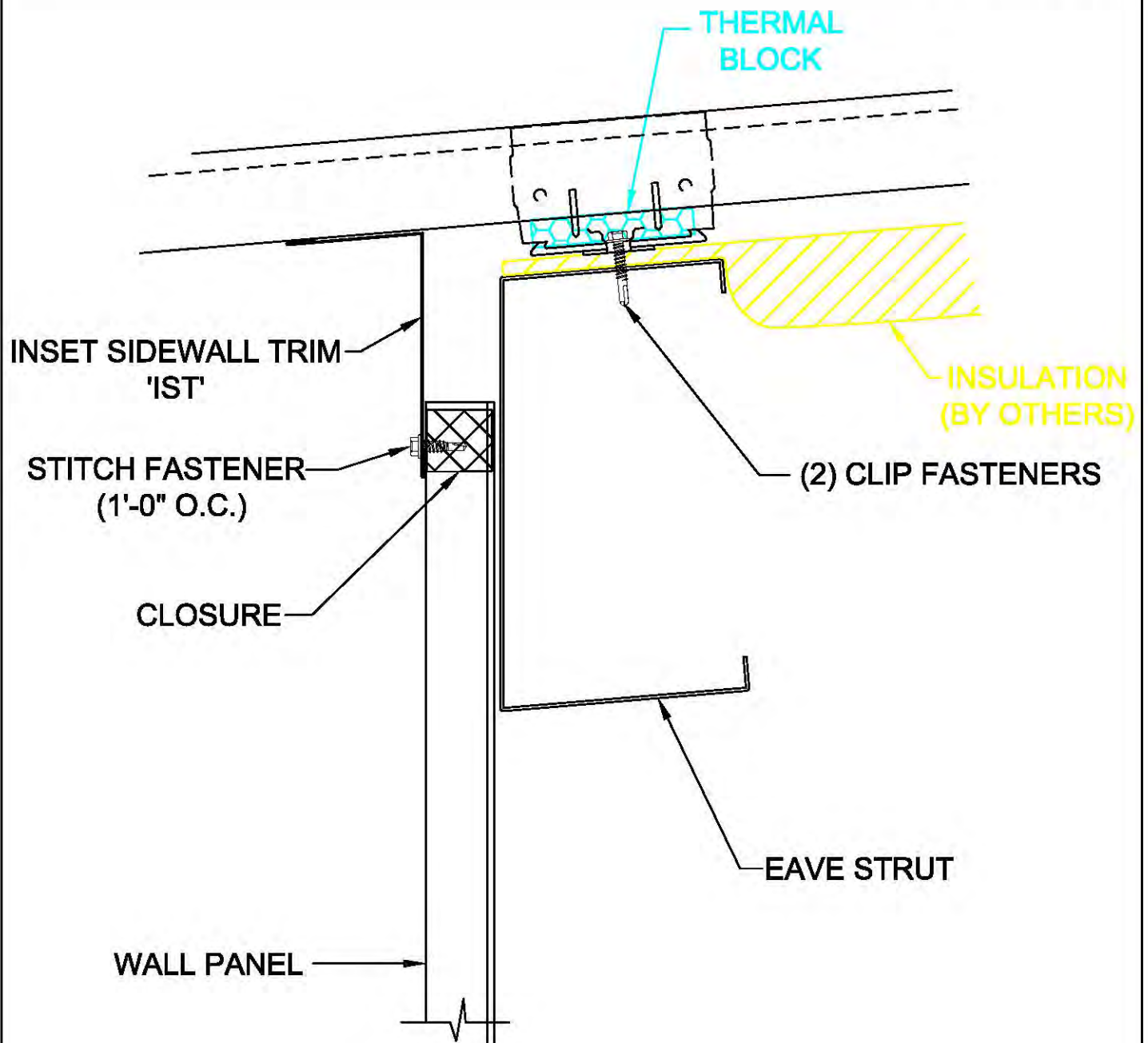
EI3011

ROOF-LOK ROOF TO WALL DETAIL OPEN BELOW

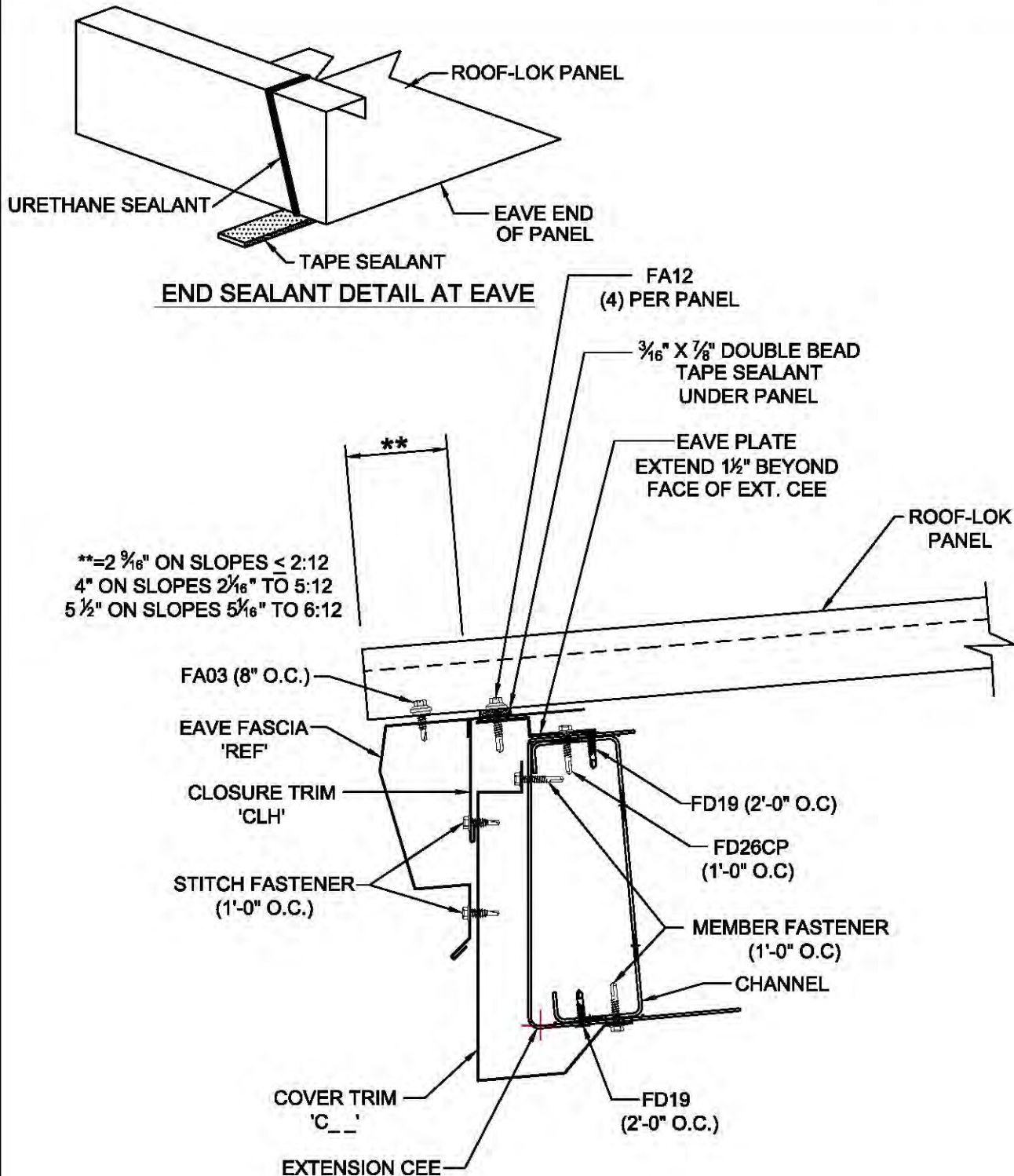


EI3111

ROOF-LOK ROOF TO WALL DETAIL
WALL PANEL BELOW

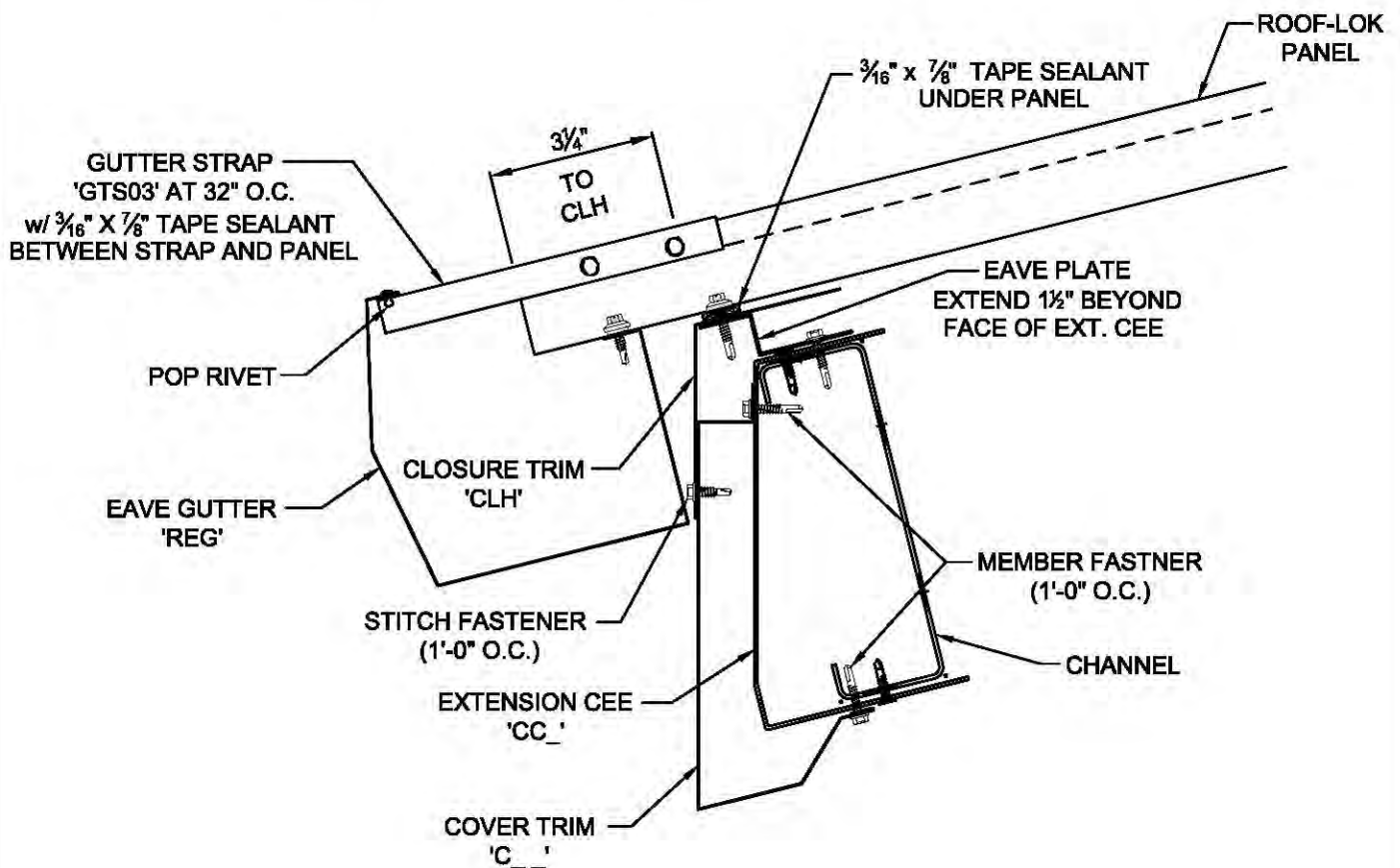
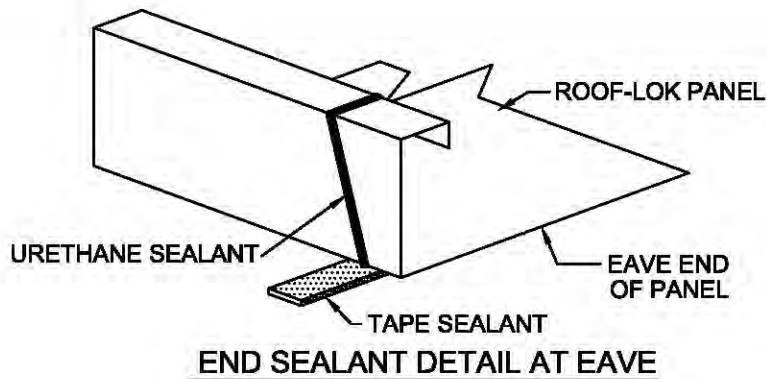
**EO3011**

**ROOF-LOK INTERIOR EAVE DETAIL
W/O SOFFIT**



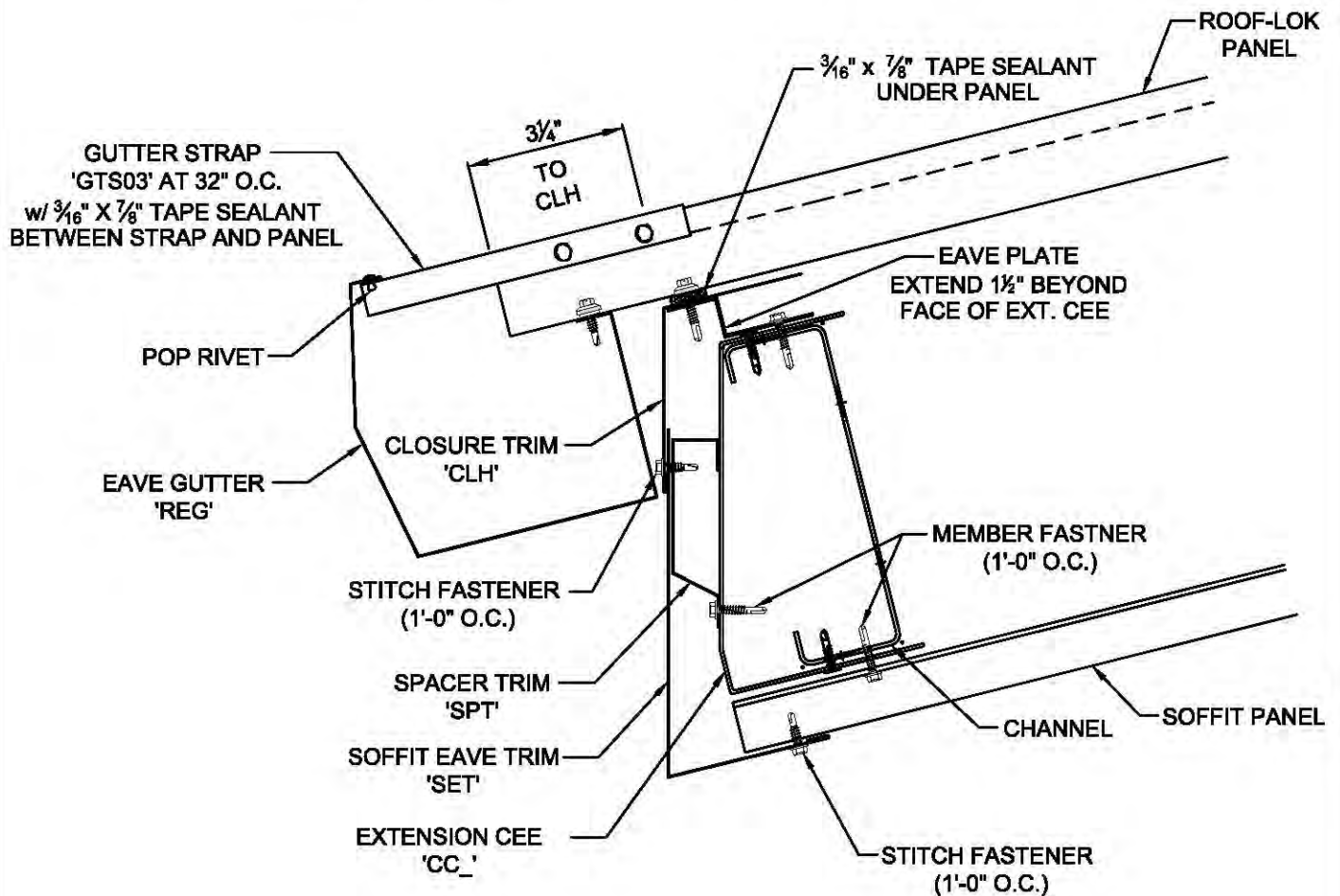
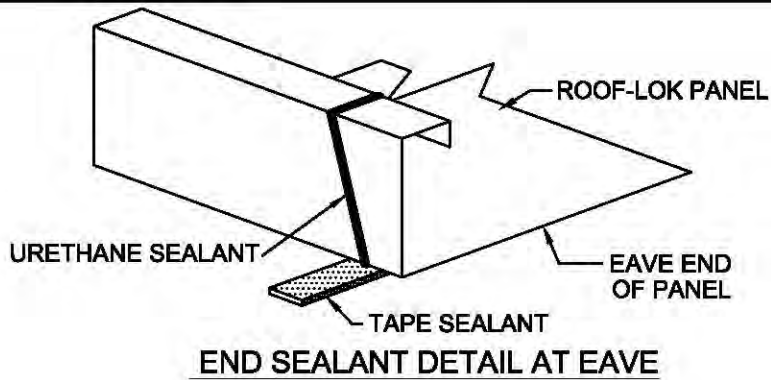
EO3031

**ROOF-LOK EXTENSION EAVE
w/ EAVE FASCIA w/o SOFFIT**



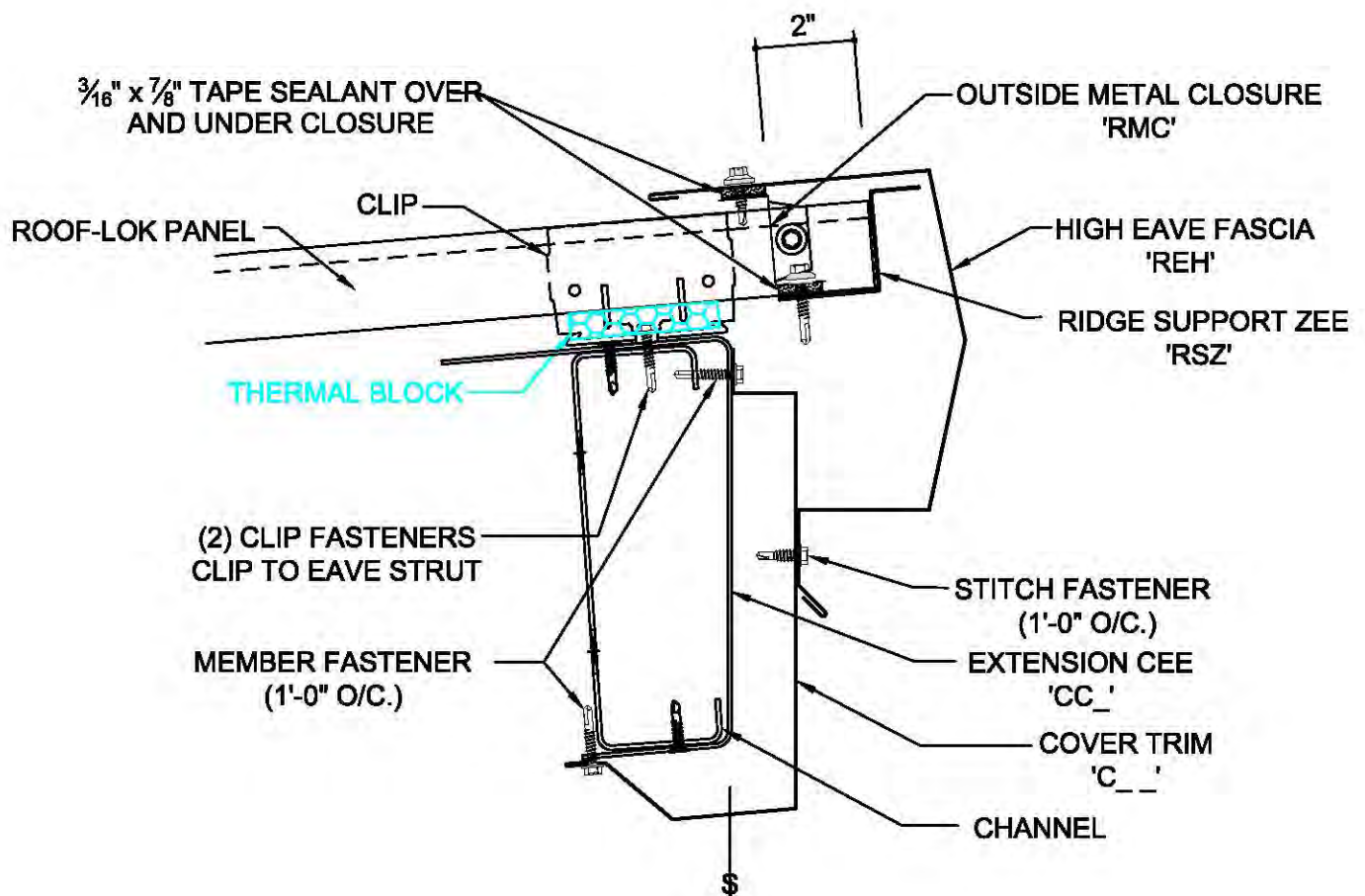
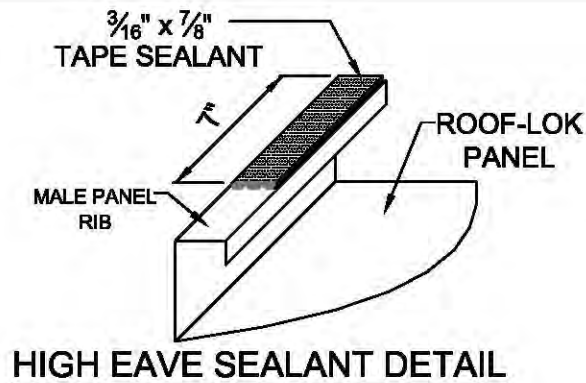
EO3041

**ROOF-LOK EXTENSION EAVE
GUTTER, W/O SOFFIT**



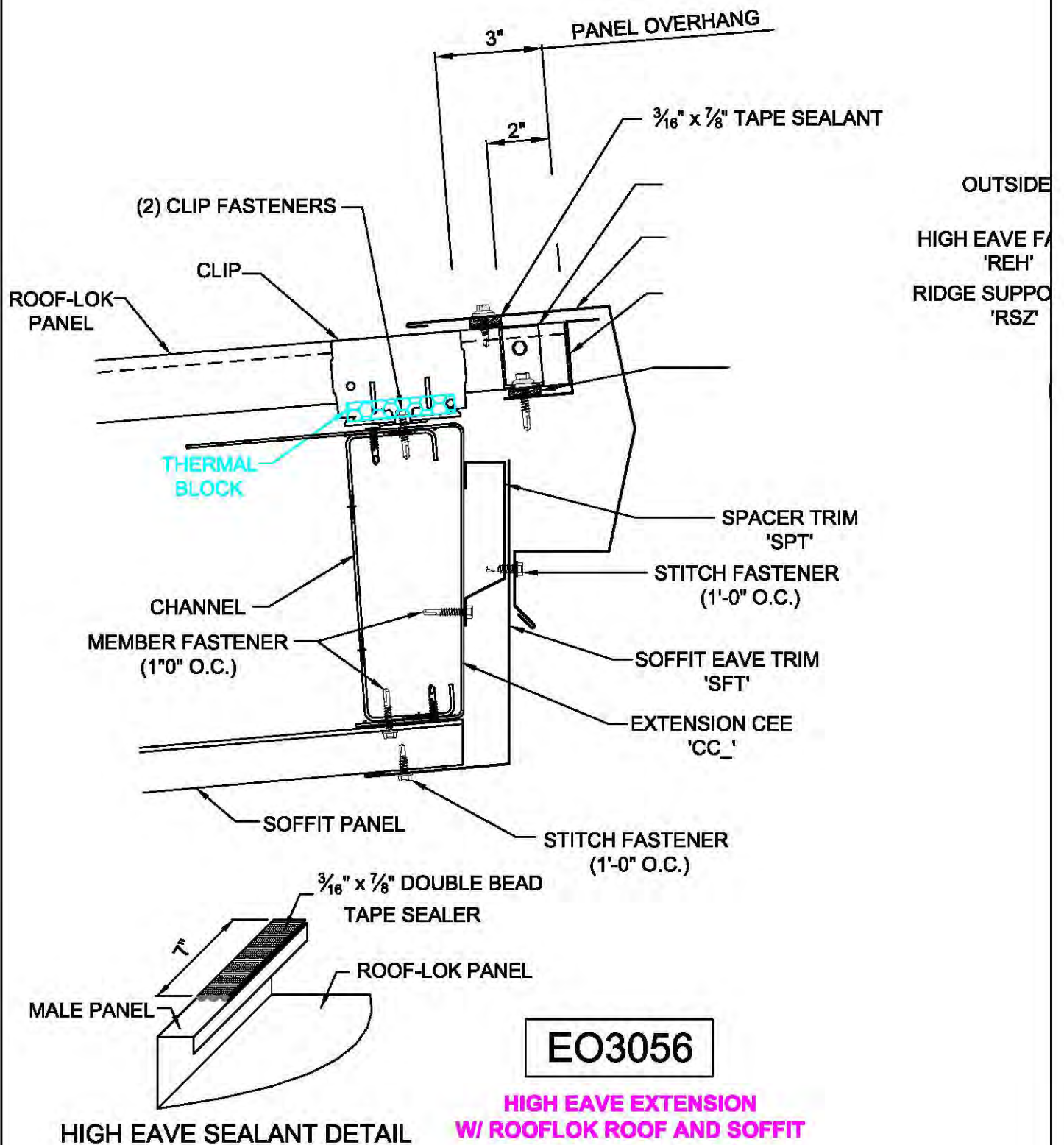
EO3046

**ROOF-LOK EXTENSION EAVE, GUTTER,
W/ KR SOFFIT AT EAVE EXTENSION**



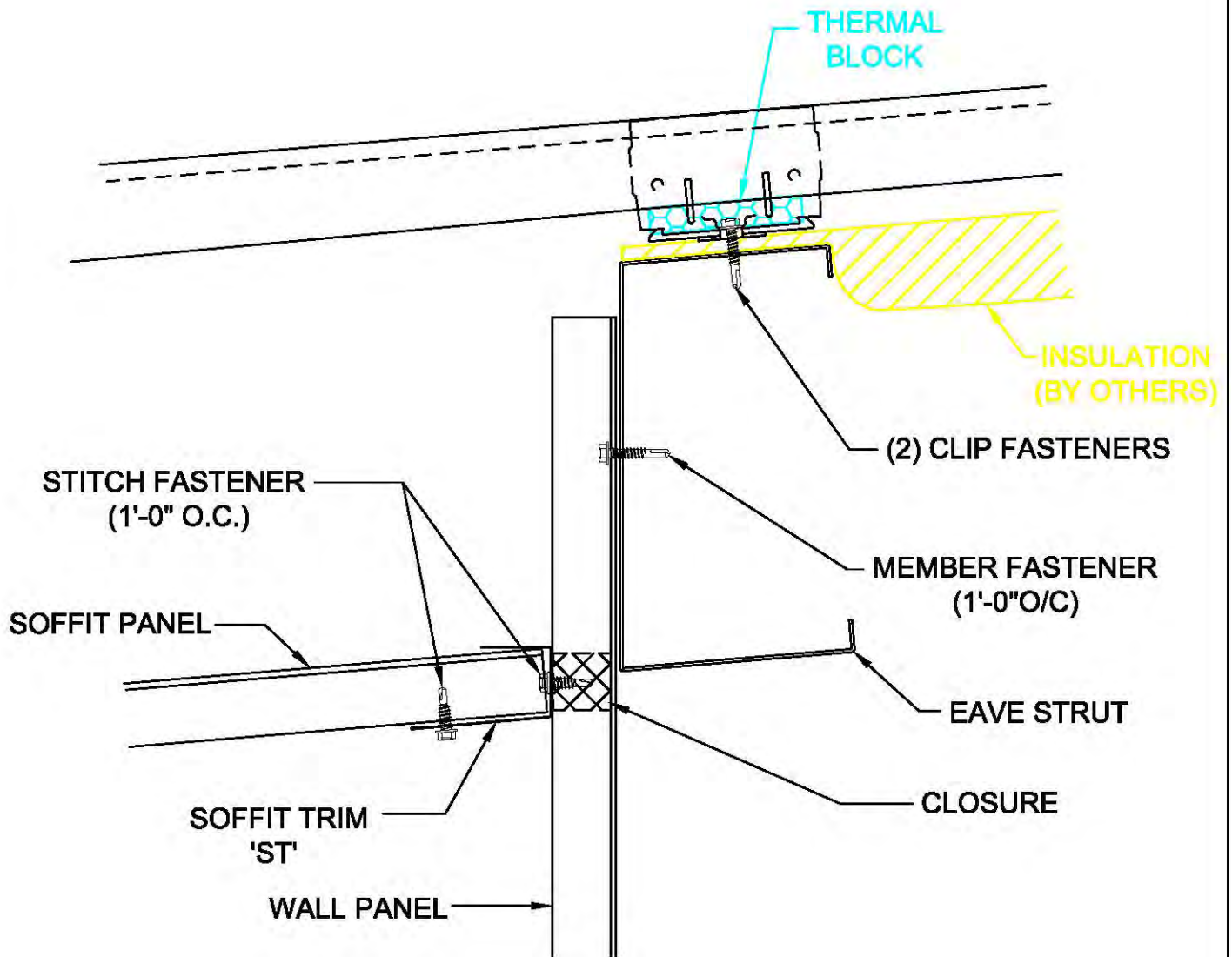
EO3051

ROOF-LOK HIGH EXTENSION
w/o SOFFIT

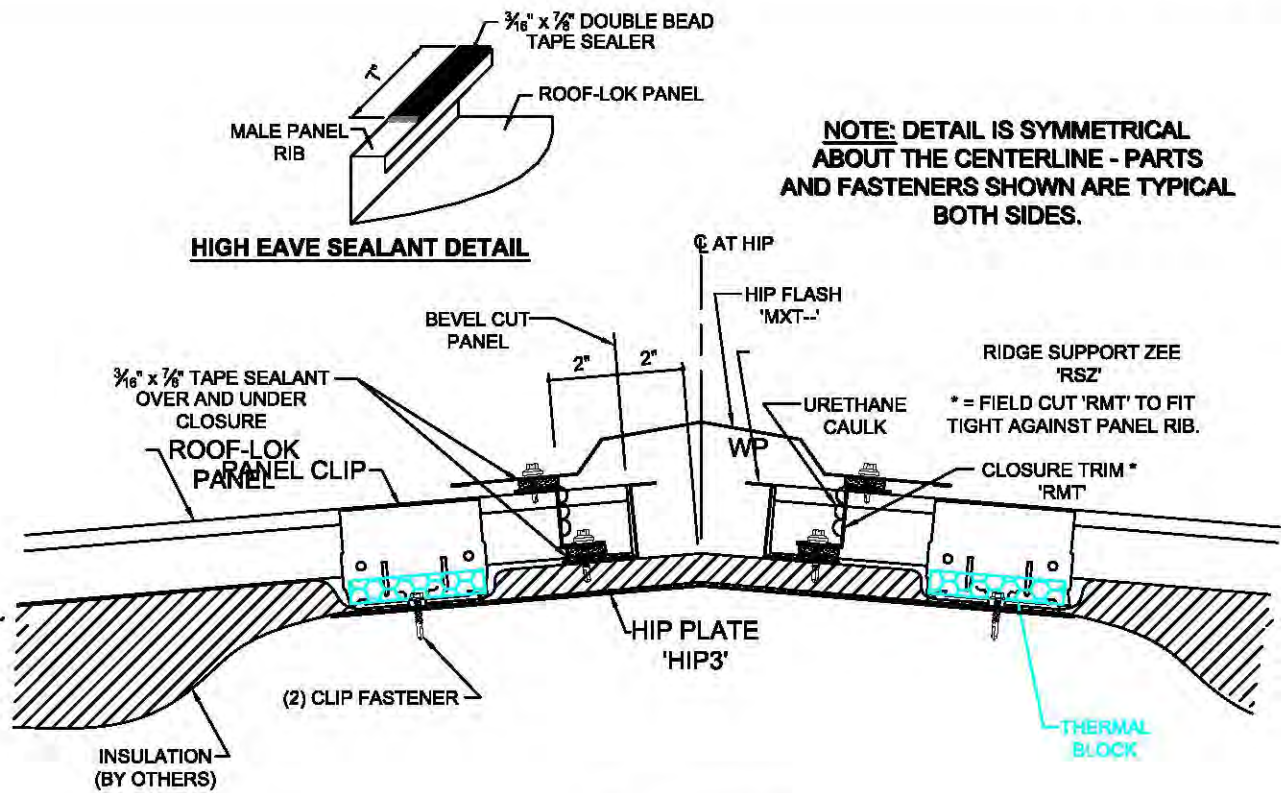


EO3056

HIGH EAVE EXTENSION
W/ ROOFLOK ROOF AND SOFFIT

**EO3111**

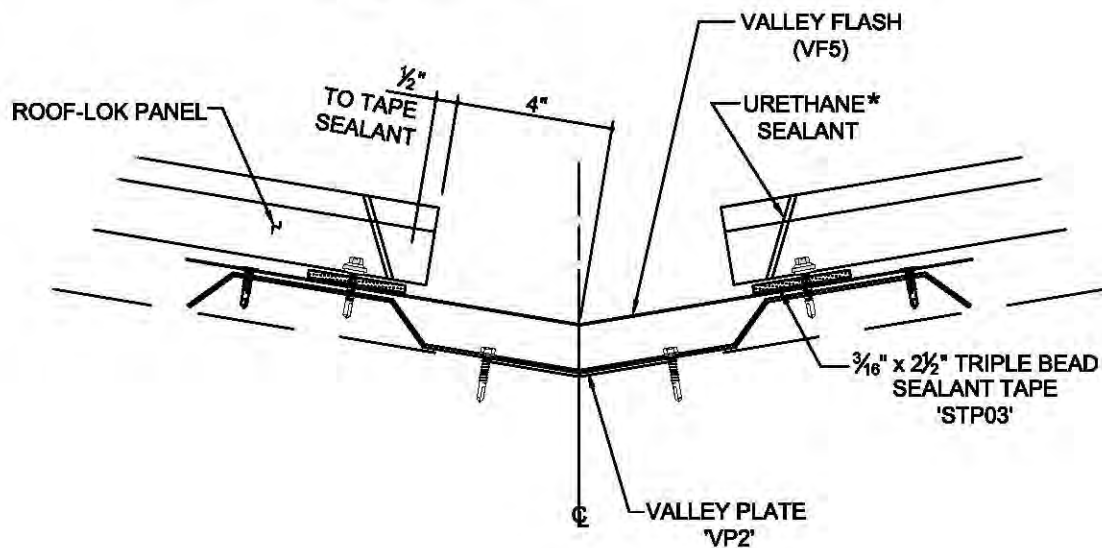
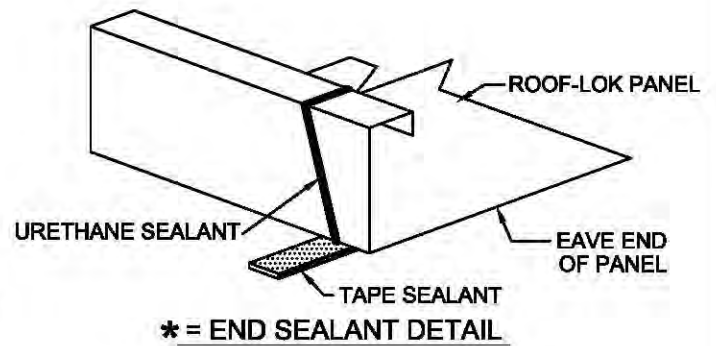
**ROOF-LOK INTERIOR EAVE DETAIL
W/ KR SOFFIT**



EP3021

ROOF-LOK HIP DETAIL

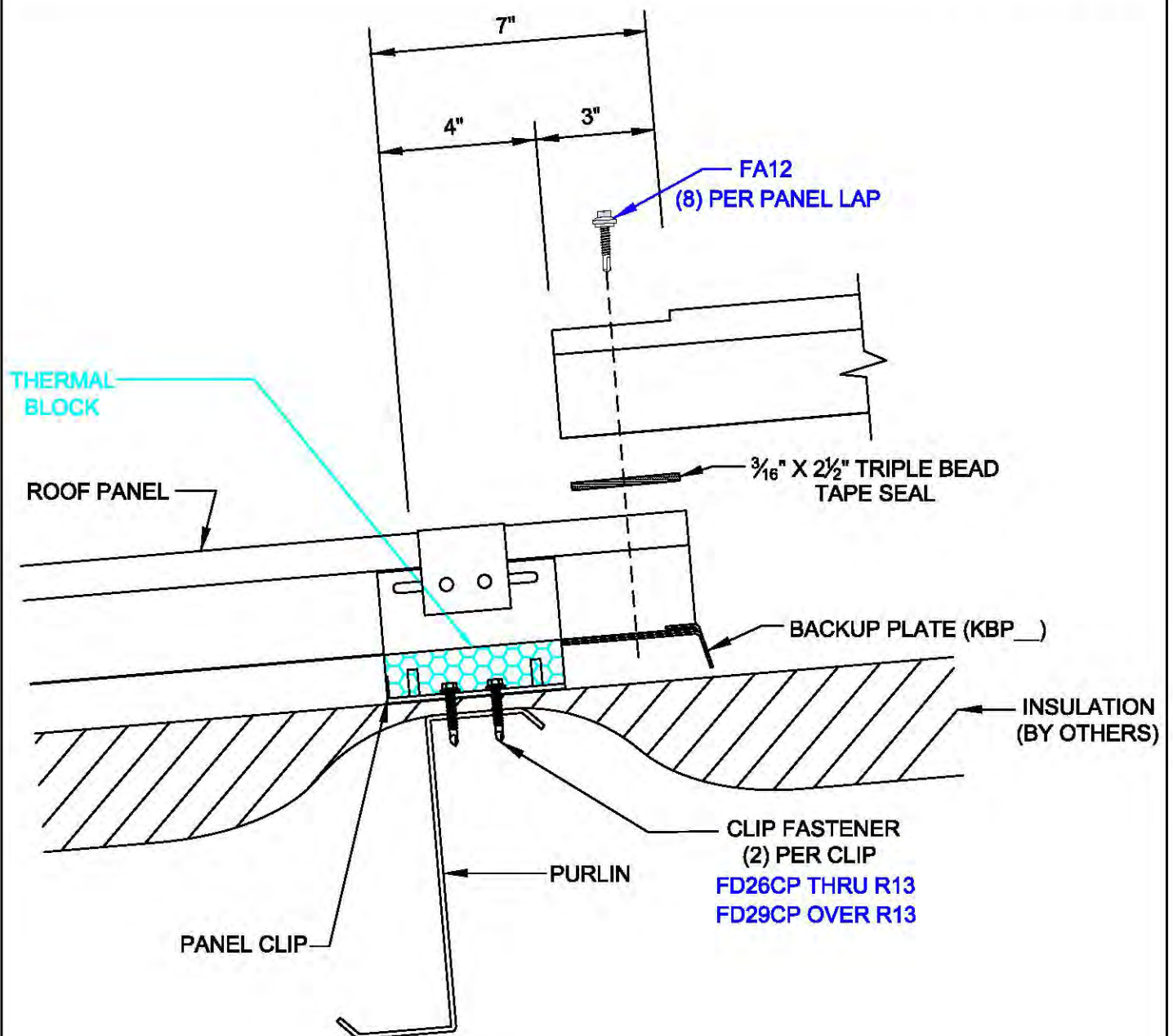
NOTE: VALLEY DETAIL IS SYMMETRICAL ABOUT THE CENTERLINE - PARTS AND FASTENERS SHOWN ARE TYPICAL BOTH SIDES.



SECTION 'A'

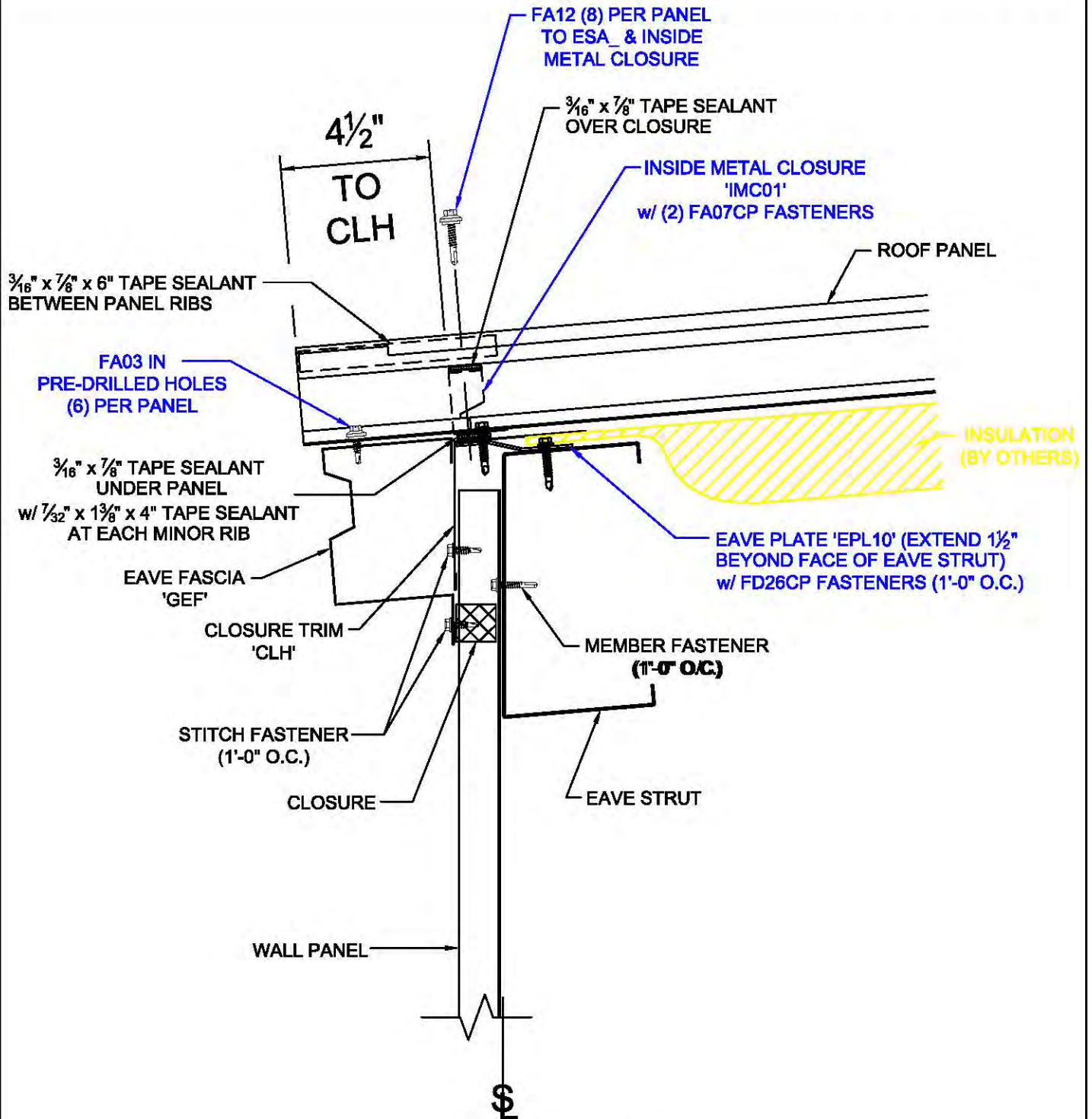
EP3041

ROOFLOK VALLEY INSTALLATION



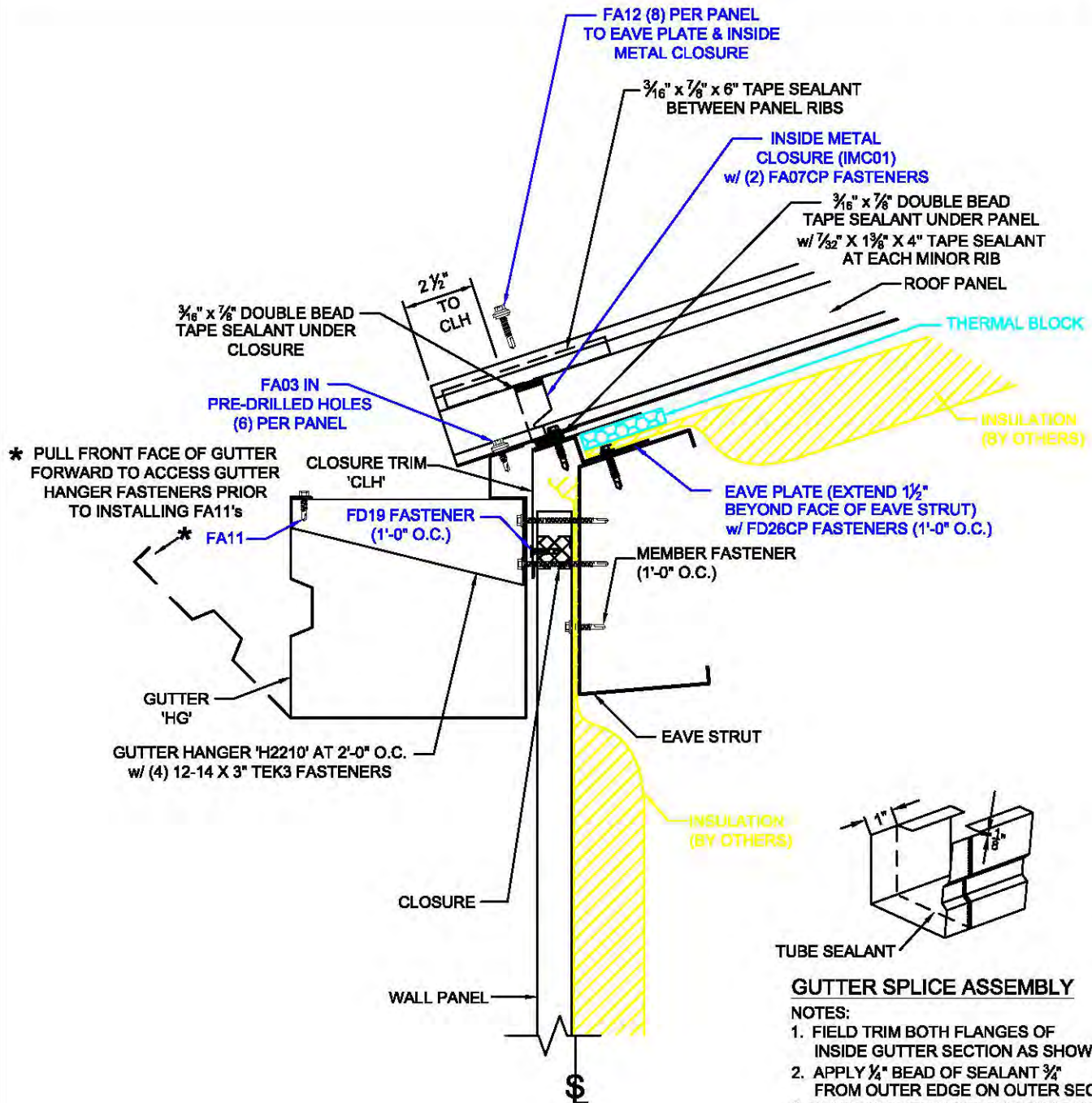
EA6025

KIRBYLOK ENDLAP



EC6012

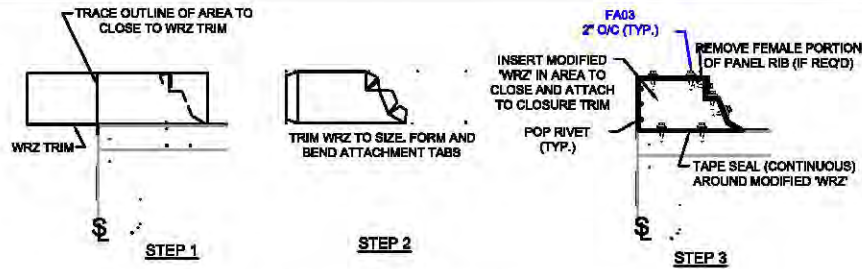
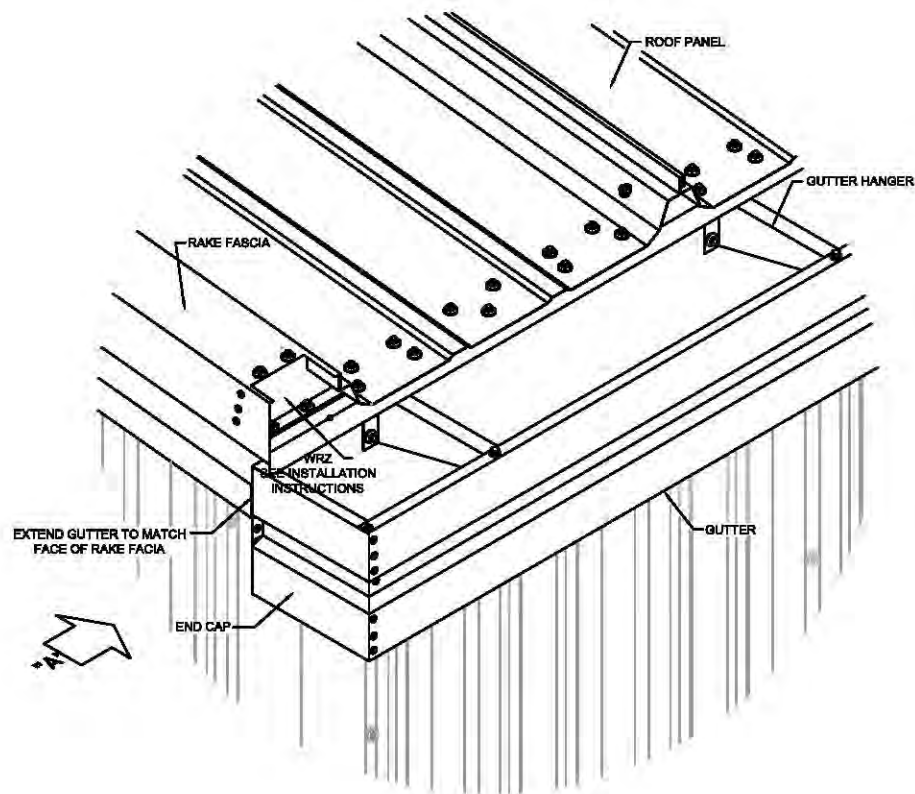
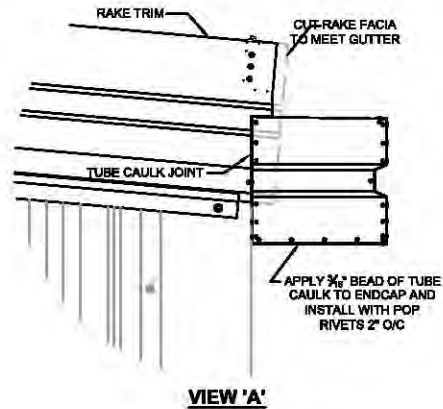
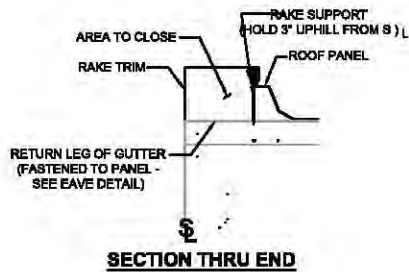
KIRBYLOK LOW SYSTEM W/ EAVE FASCIA AT A SHEETED WALL
FOR ROOF SLOPE > 2:12 OR LOWER SLOPES WITH A PURLIN < 3'-0" UPHILL.

**GUTTER SPLICE ASSEMBLY****NOTES:**

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

ED6021

KIRBYLOK ROOF w/ HORIZONTAL
GUTTER & SHEETED WALL

**'WRZ' INSTALLATION INSTRUCTIONS**

ED6022

HORIZONTAL GUTTER CORNER w/ KIRBYLOK ROOF

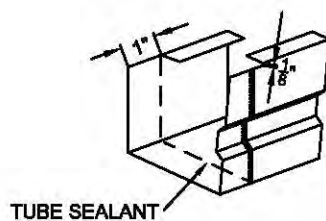
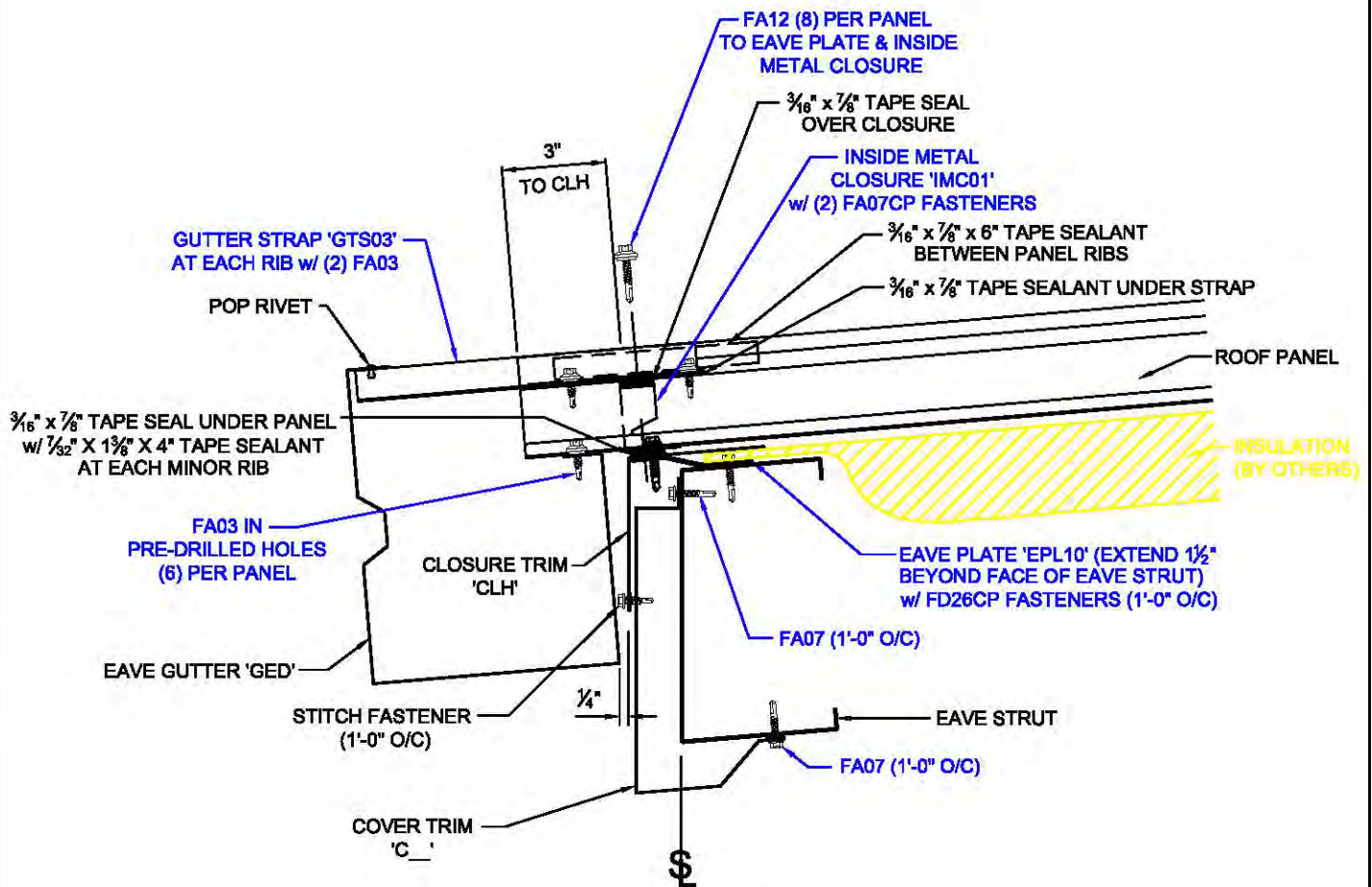


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PREPARED BY: BKC

DATE: 12-15-2016

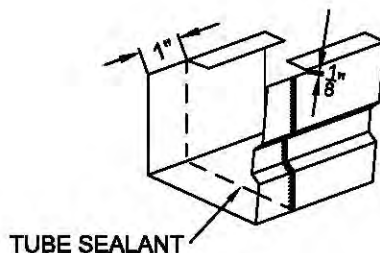
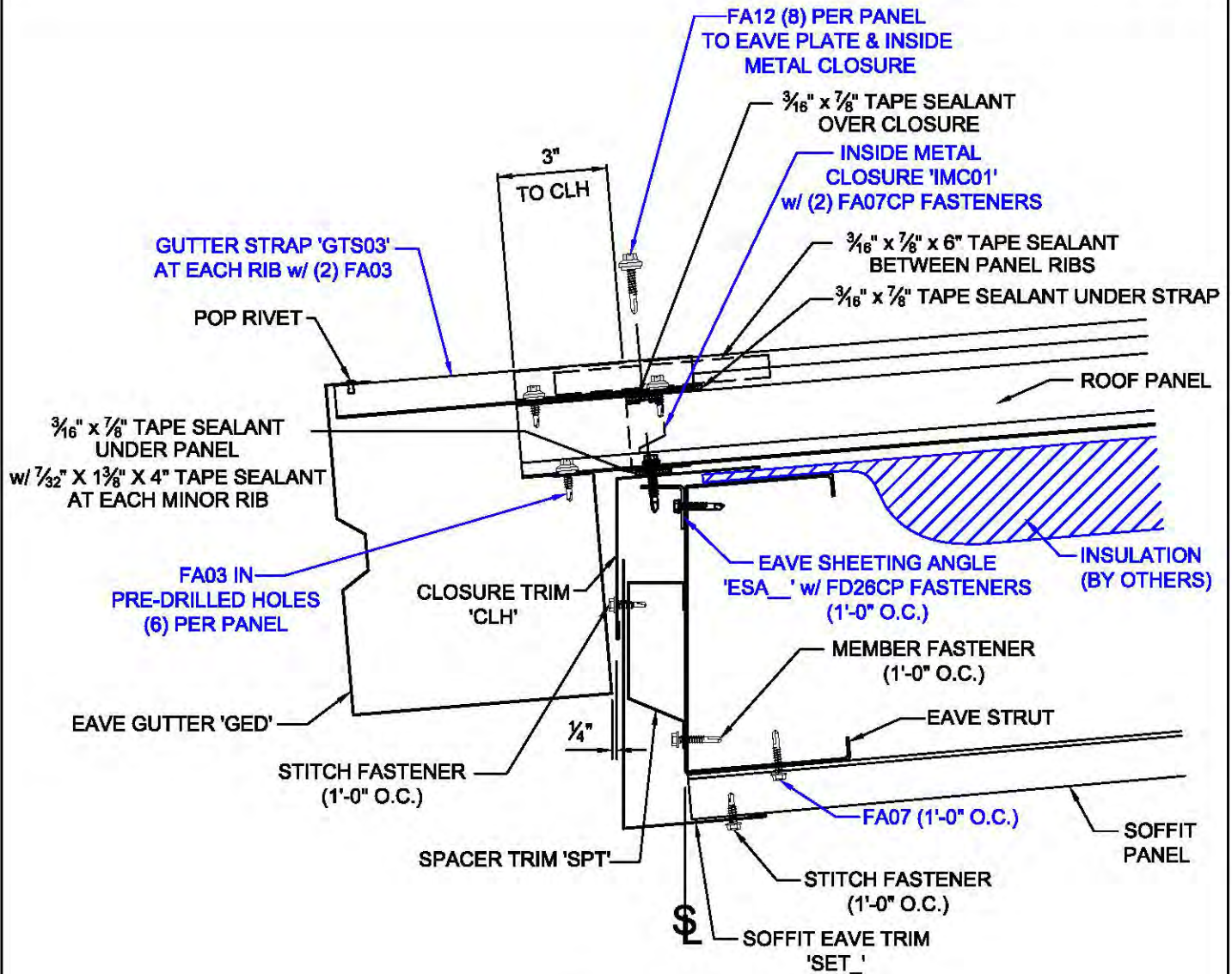
ED6022

**GUTTER SPLICE ASSEMBLY****NOTES:**

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{8}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

ED6072

**KIRBYLOK LOW SYSTEM EAVE w/ GUTTER
OPEN WALL W/O SOFFIT
FOR ROOF SLOPES $\leq 2:12$**



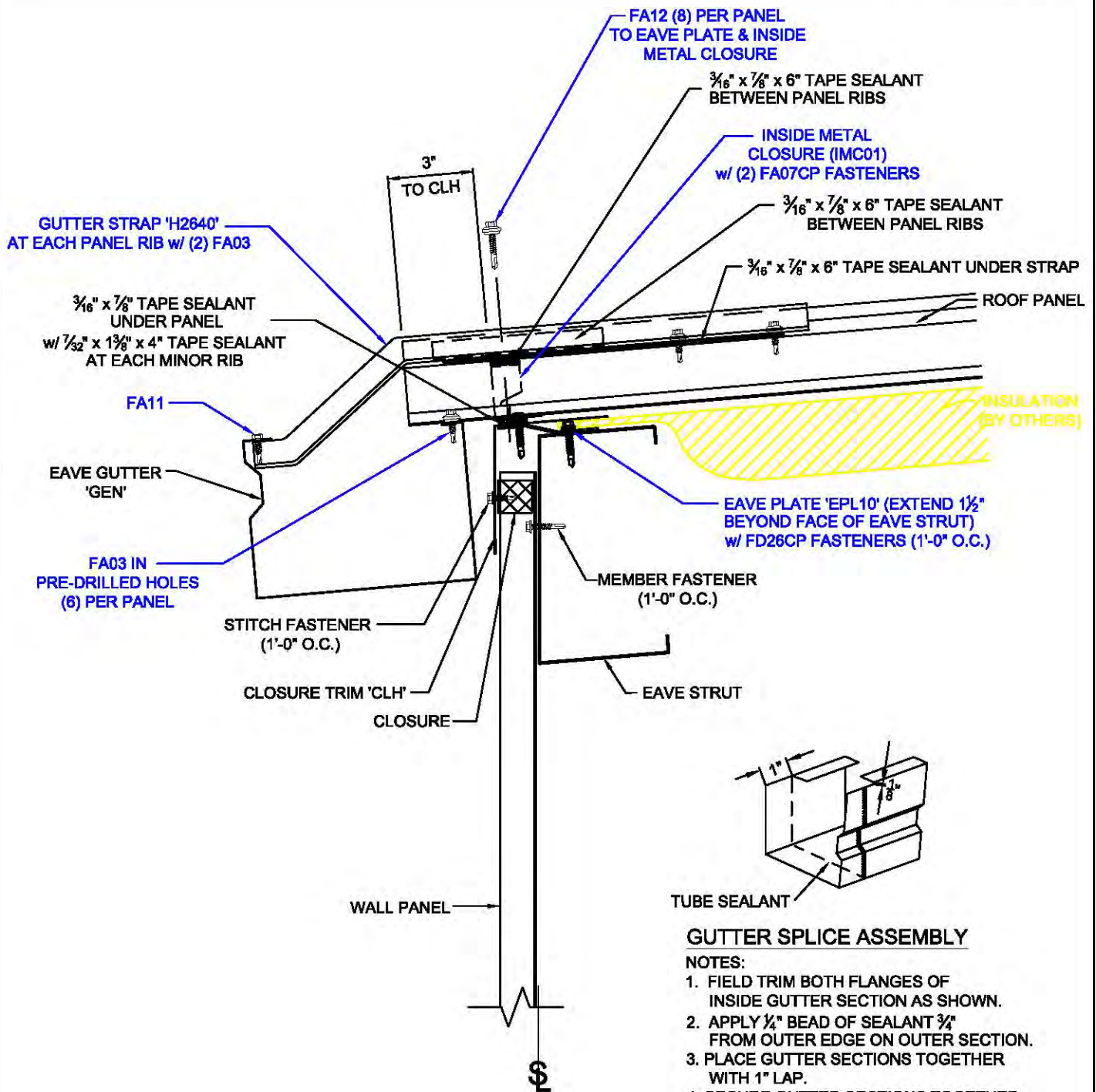
GUTTER SPLICE ASSEMBLY

NOTES:

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

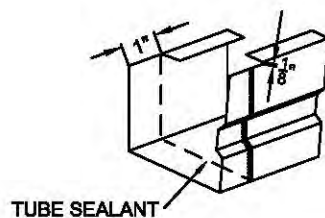
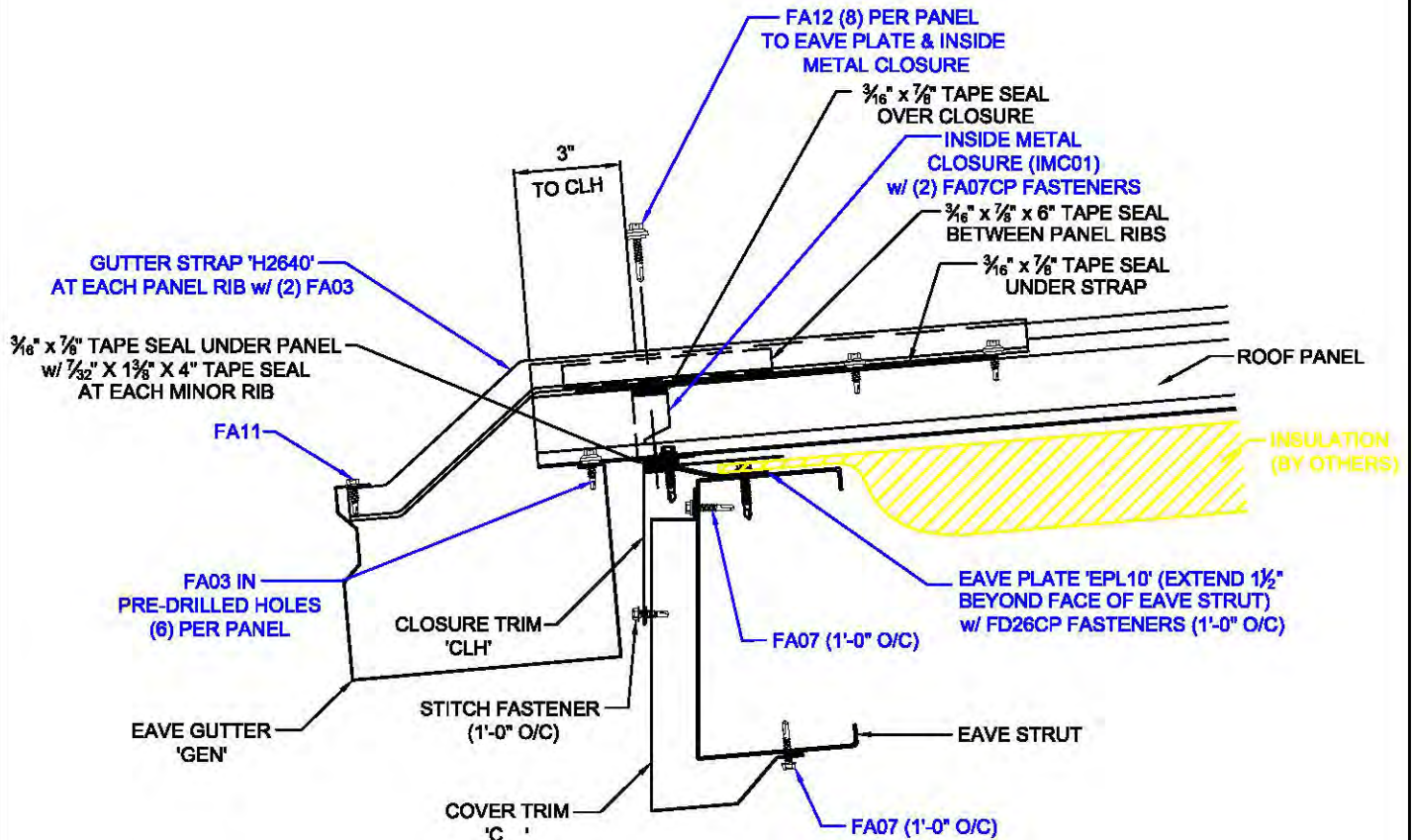
ED6076

KIRBYLOK EAVE LOW SYSTEM W/ GUTTER AND KR SOFFIT PANEL
FOR ROOF SLOPES $\leq 2:12$ AND FIRST PURLIN $> 3'-0"$ UPHILL



ED6112

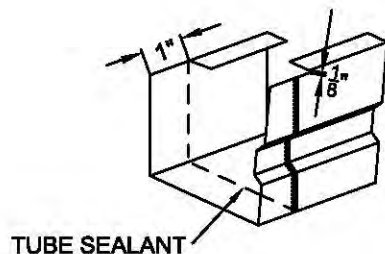
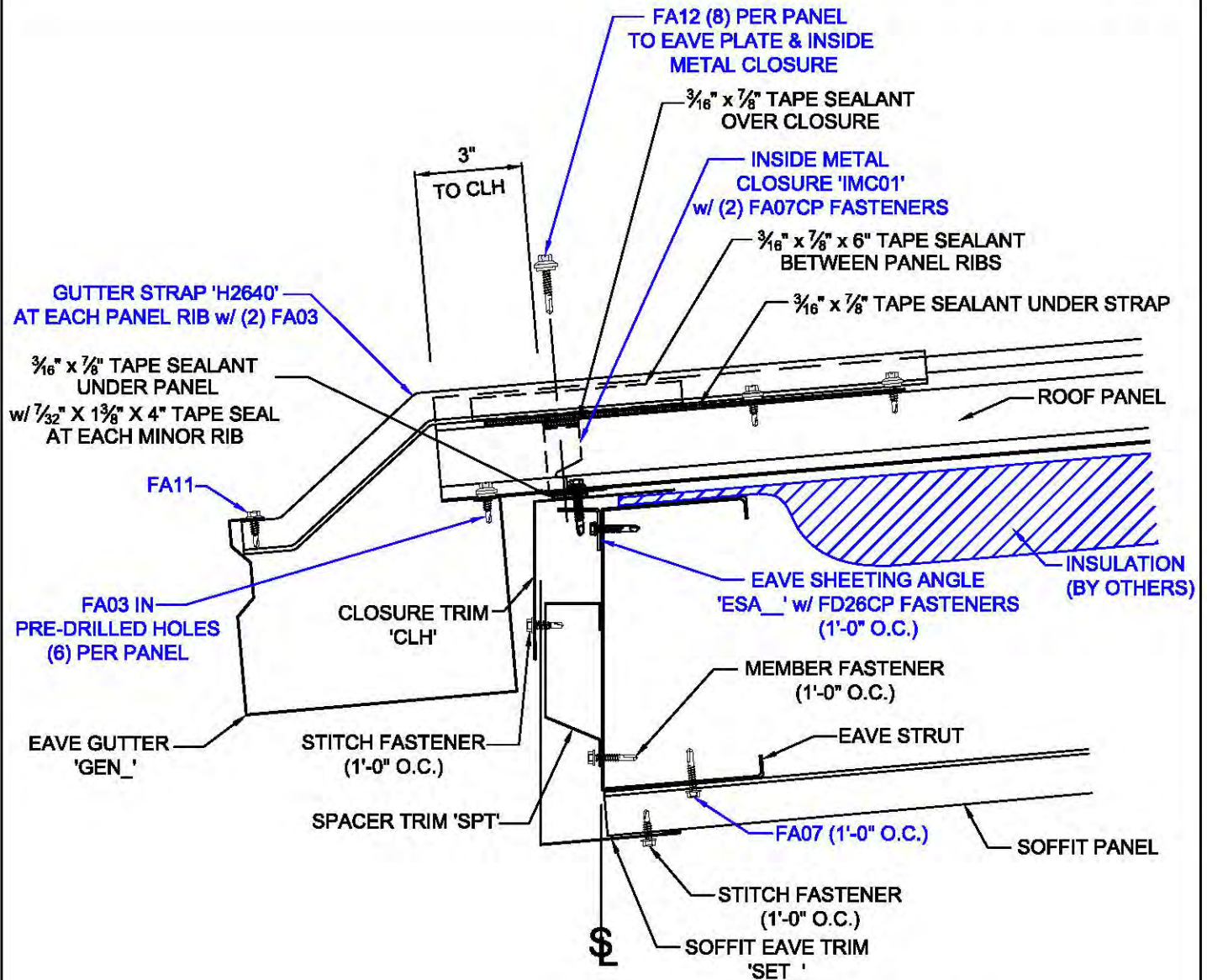
KIRBYLOK LOW SYSTEM EAVE w/ LOW PROFILE GUTTER AND SHEETED WALL
FOR ROOF SLOPES > 2:12 AND/OR FIRST PURLIN < 3'-0" UPHILL

**GUTTER SPLICE ASSEMBLY****NOTES:**

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

ED6172

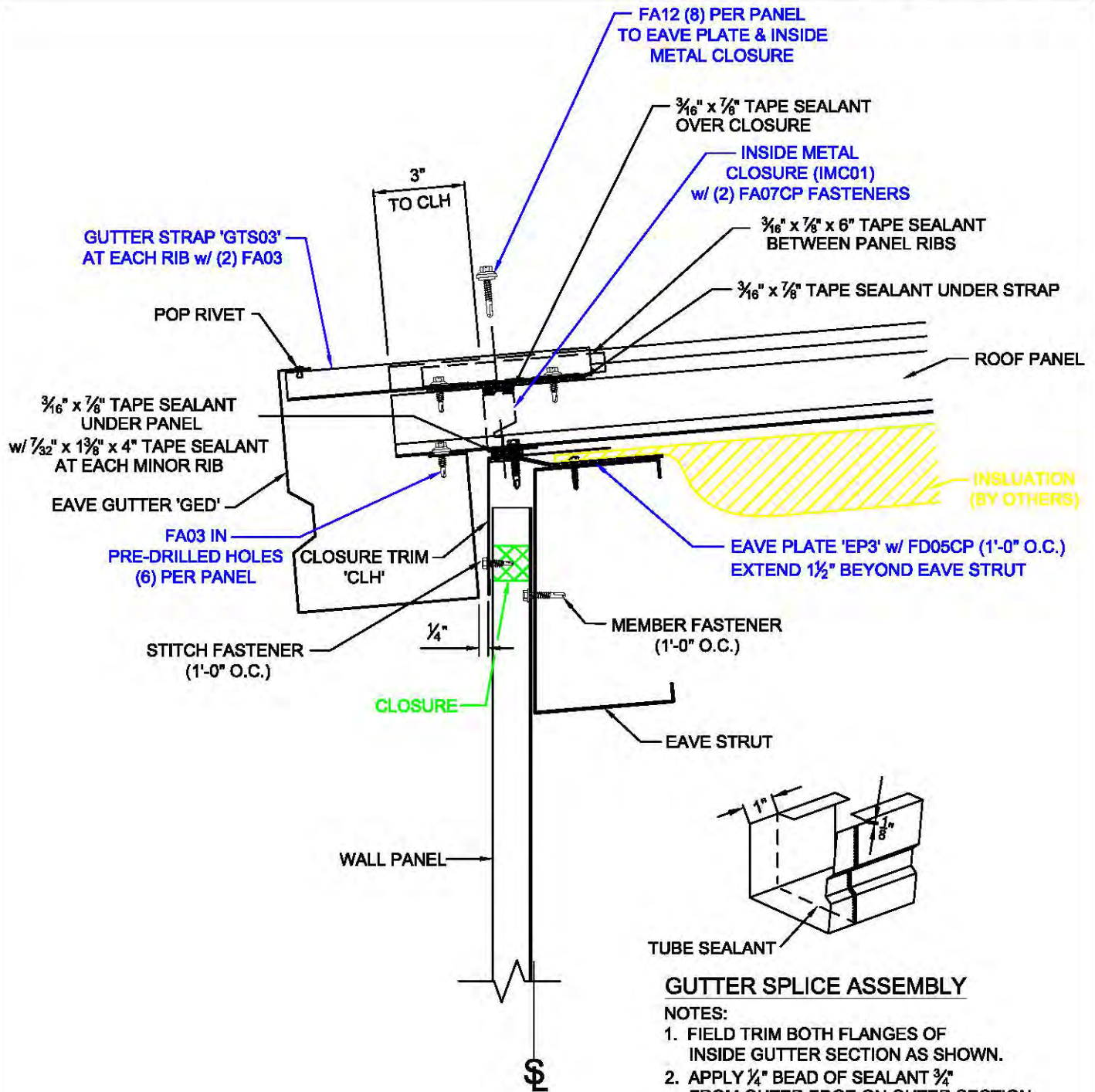
**KIRBYLOK LOW SYSTEM w/ LOW PROFILE GUTTER
OPEN WALL w/o SOFFIT
FOR ROOF SLOPES $\leq 2:12$**

**GUTTER SPLICE ASSEMBLY****NOTES:**

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

ED6176

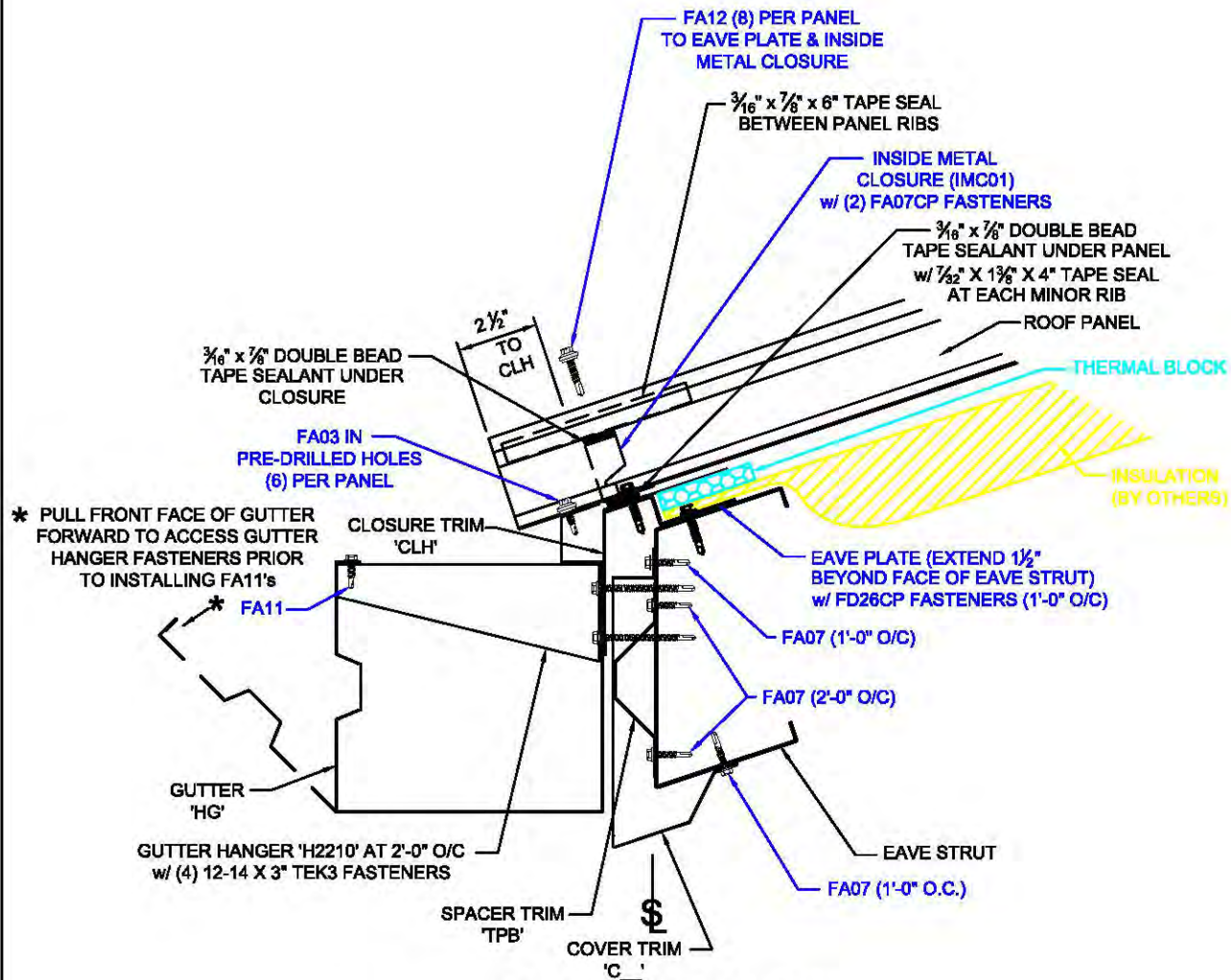
**KIRBYLOK EAVE LOW SYSTEM w/ LOW PROFILE GUTTER AND KR SOFFIT PANEL
FOR ROOF SLOPES $\leq 2:12$ AND FIRST PURLIN $> 3'-0"$ UPHILL**

**GUTTER SPLICE ASSEMBLY****NOTES:**

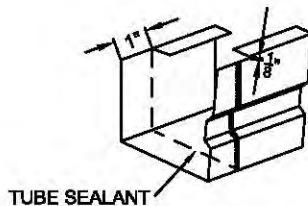
1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

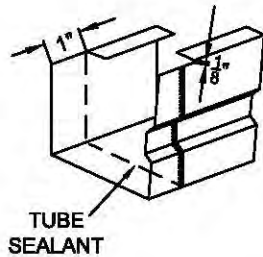
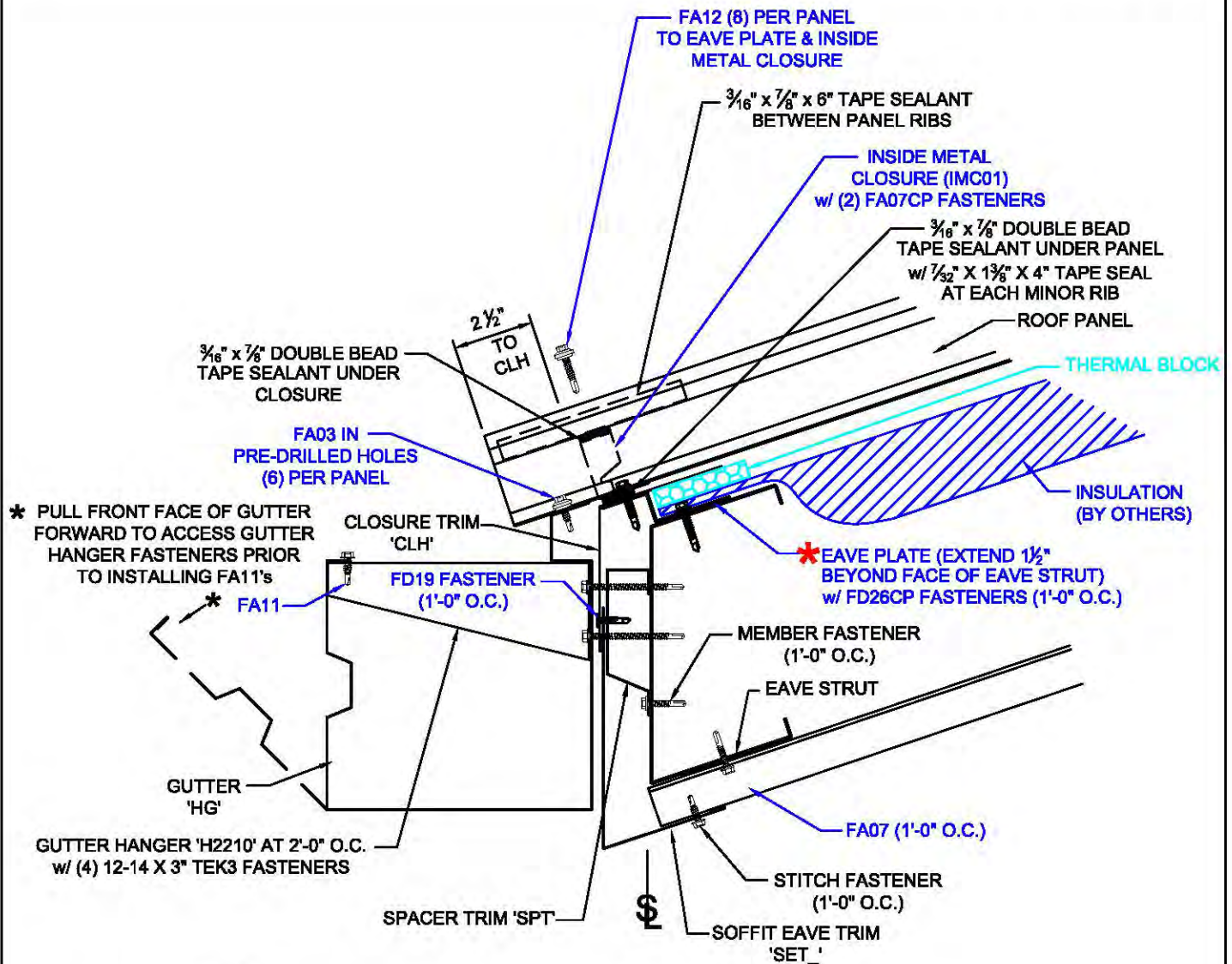
ED6212

**KIRBYLOK LOW SYSTEM EAVE w/ GUTTER AND SHEETED WALL
AND PINNED MID-POINT
FOR ROOF SLOPES $\leq 2:12$**

**GUTTER SPLICE ASSEMBLY****NOTES:**

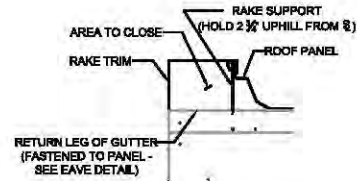
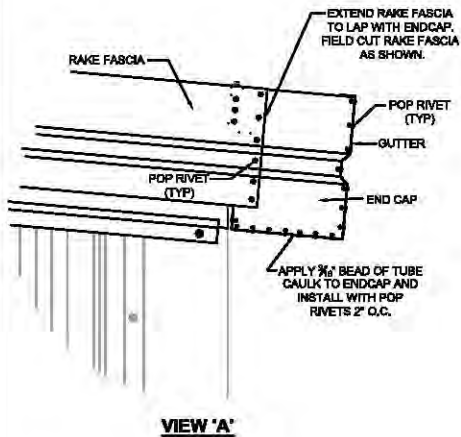
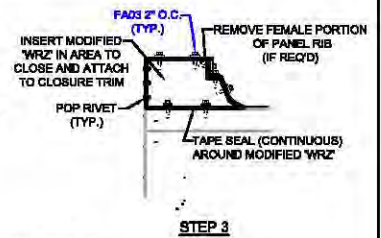
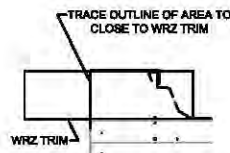
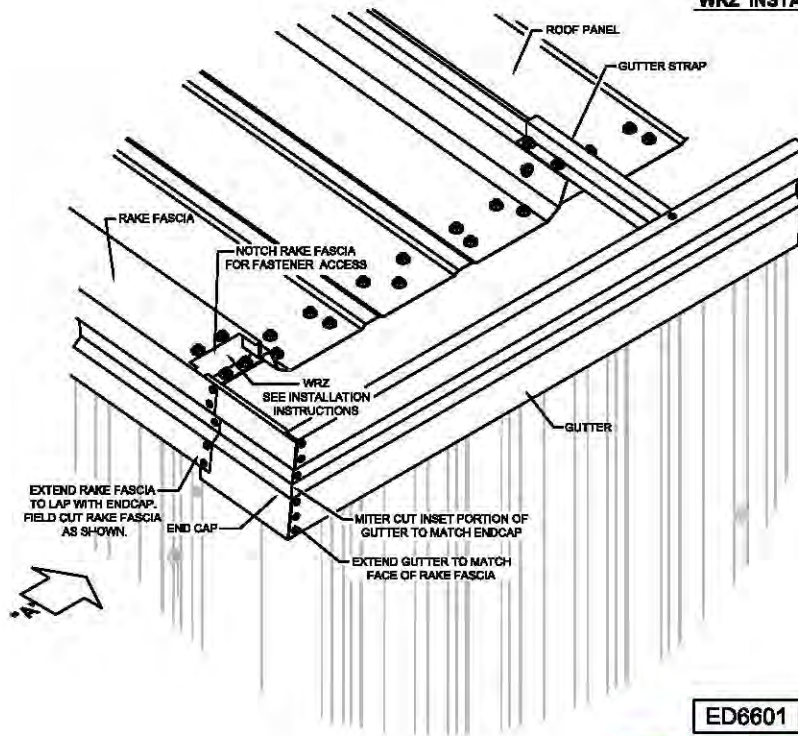
1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY 1/4" BEAD OF SEALANT 3/4" FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

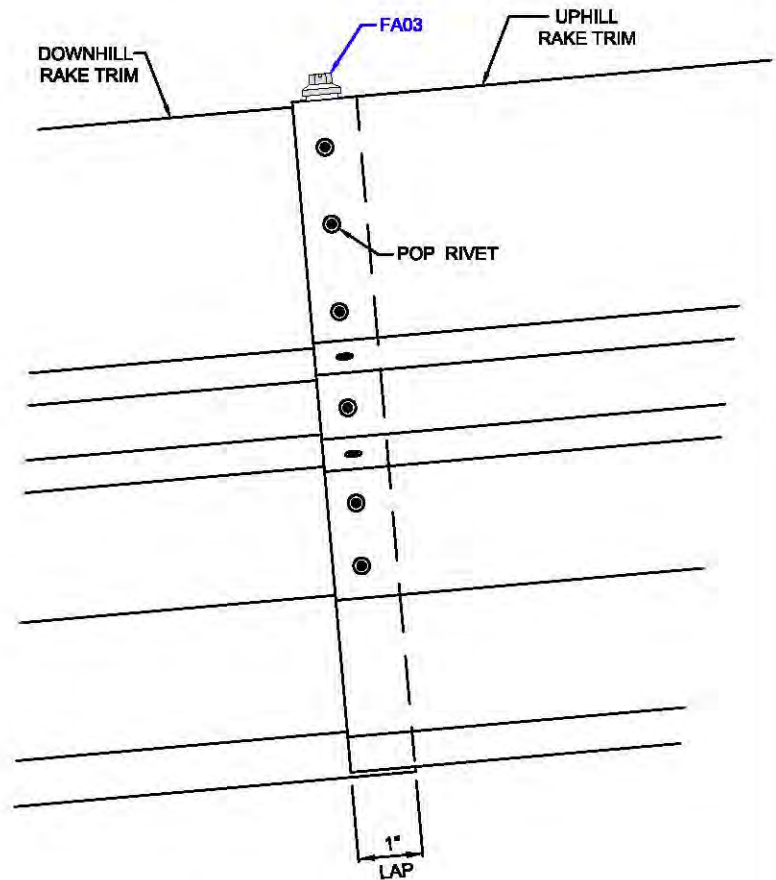
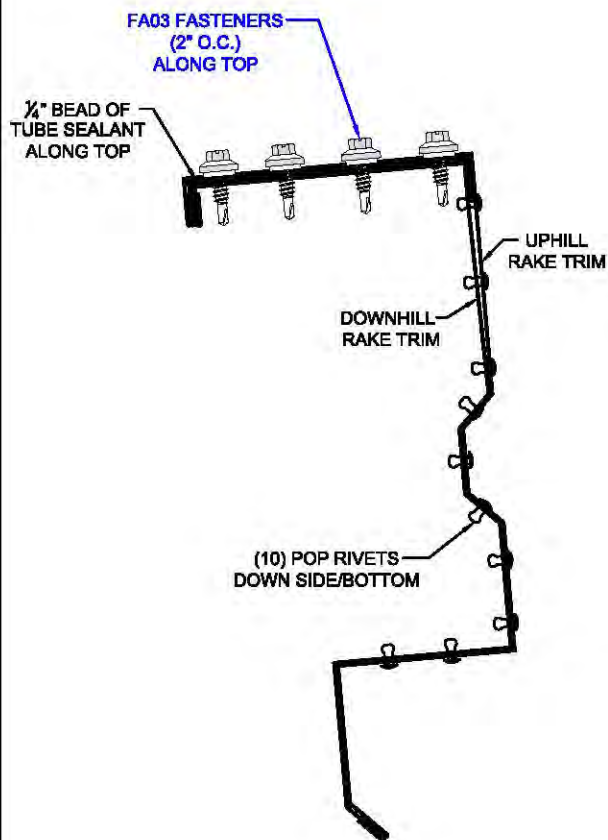
**ED6473**KIRBYLOK ROOF w/ HORIZONTAL GUTTER
& OPEN SIDEWALL

**GUTTER SPLICE ASSEMBLY****NOTES:**

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

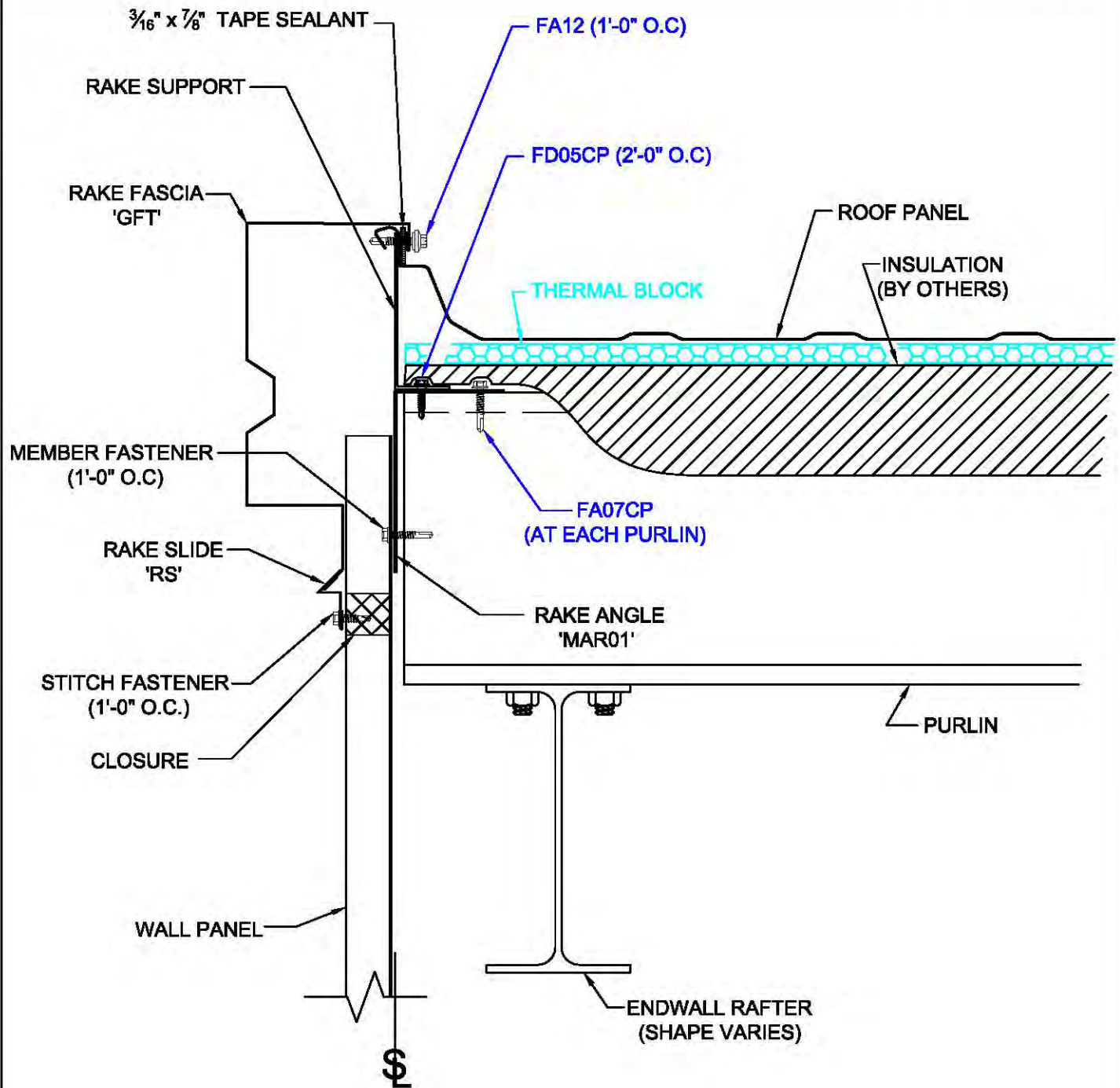
ED6477KIRBYLOK ROOF w/ HORIZONTAL GUTTER
& KR SOFFIT PANELS

**SECTION THRU END****'WRZ' INSTALLATION INSTRUCTIONS****ED6601**GUTTER TO RAKE FASCIA CORNER DETAIL
w/ KIRBY LOK ROOF



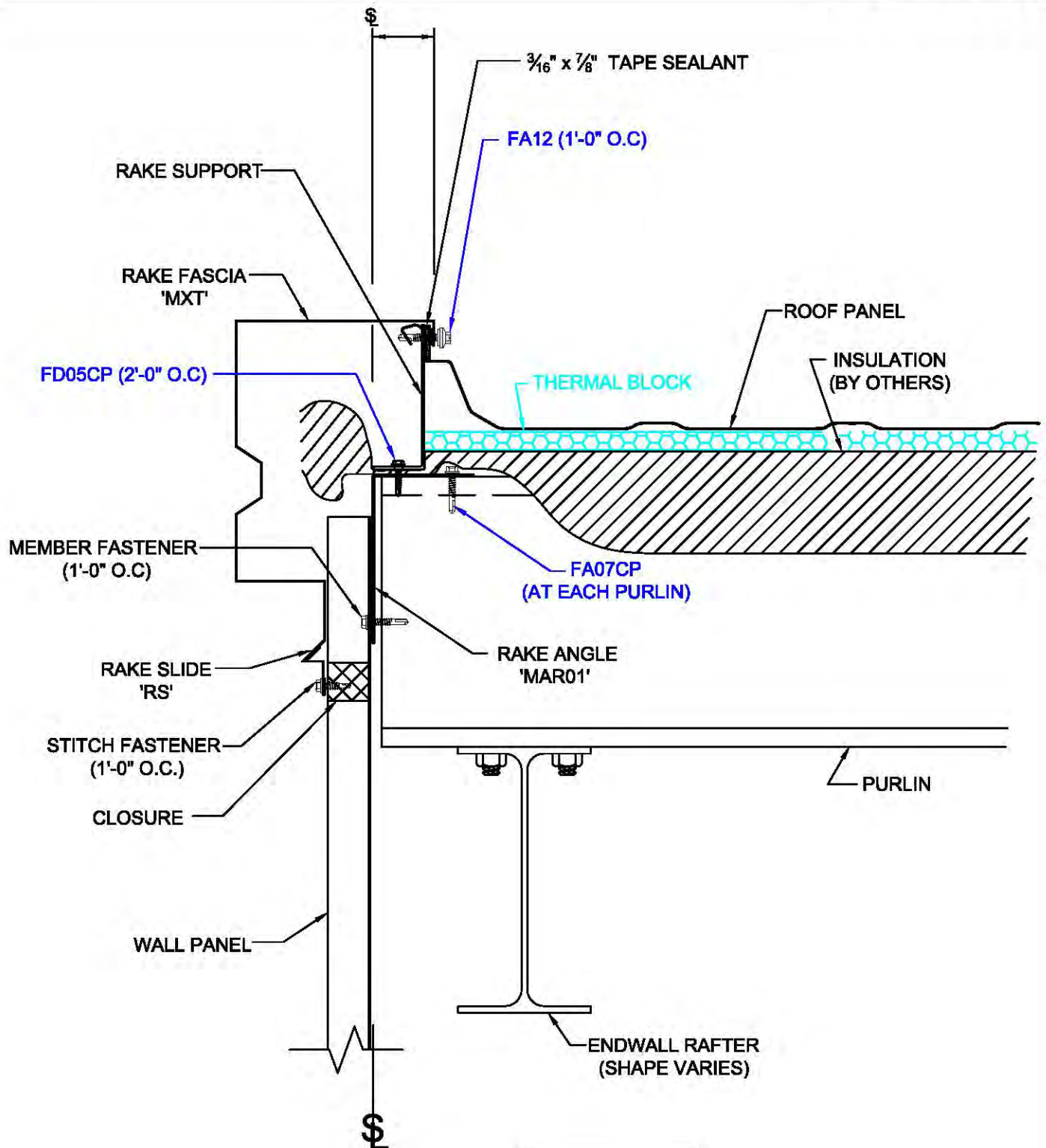
EE6001

RAKE TRIM LAP DETAIL



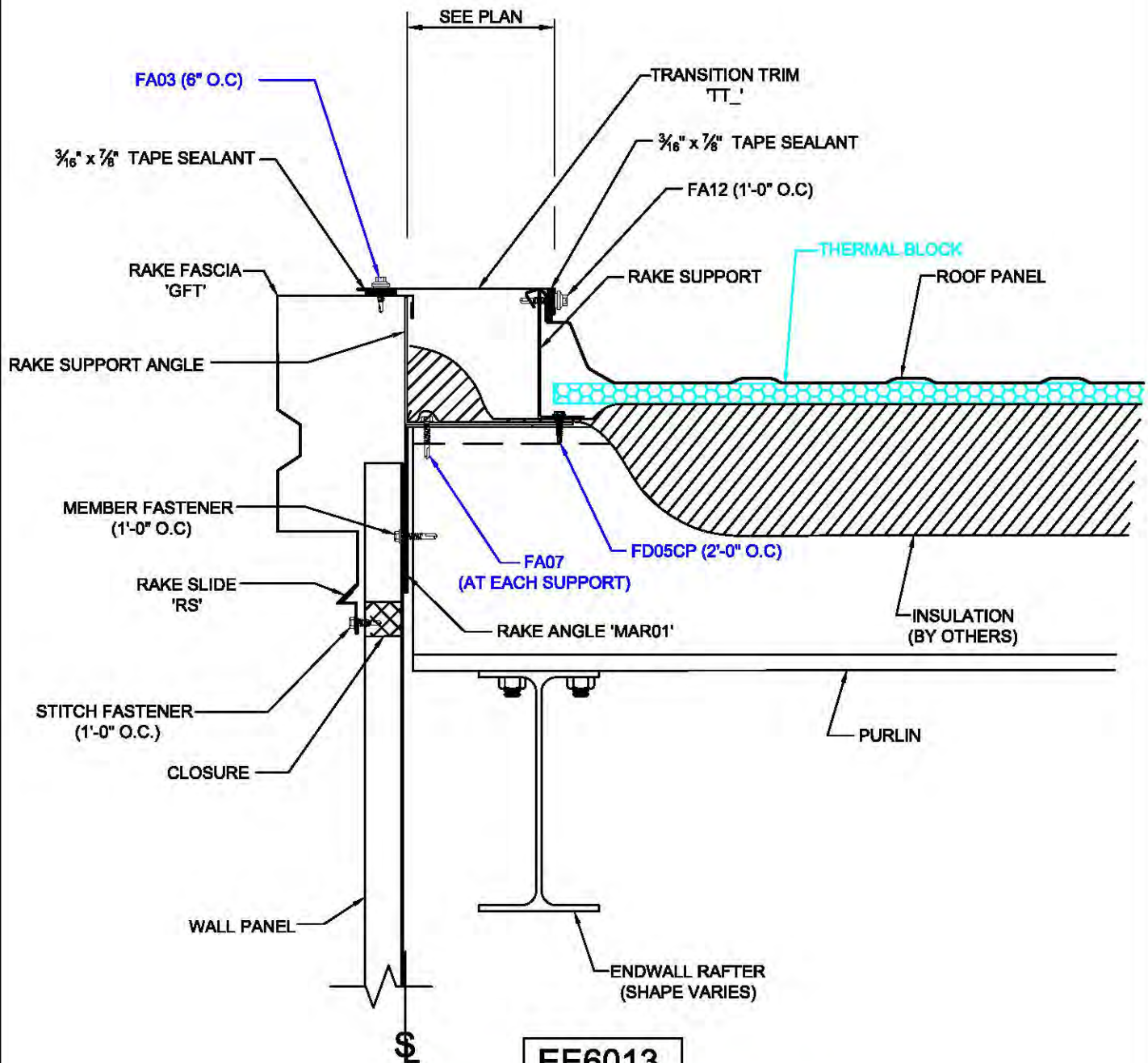
EE6011

TRAPEZOIDAL PANEL RAKE DETAIL ON MODULE
W/ SHEETED WALL WITH SLOPE $\leq 2:12$

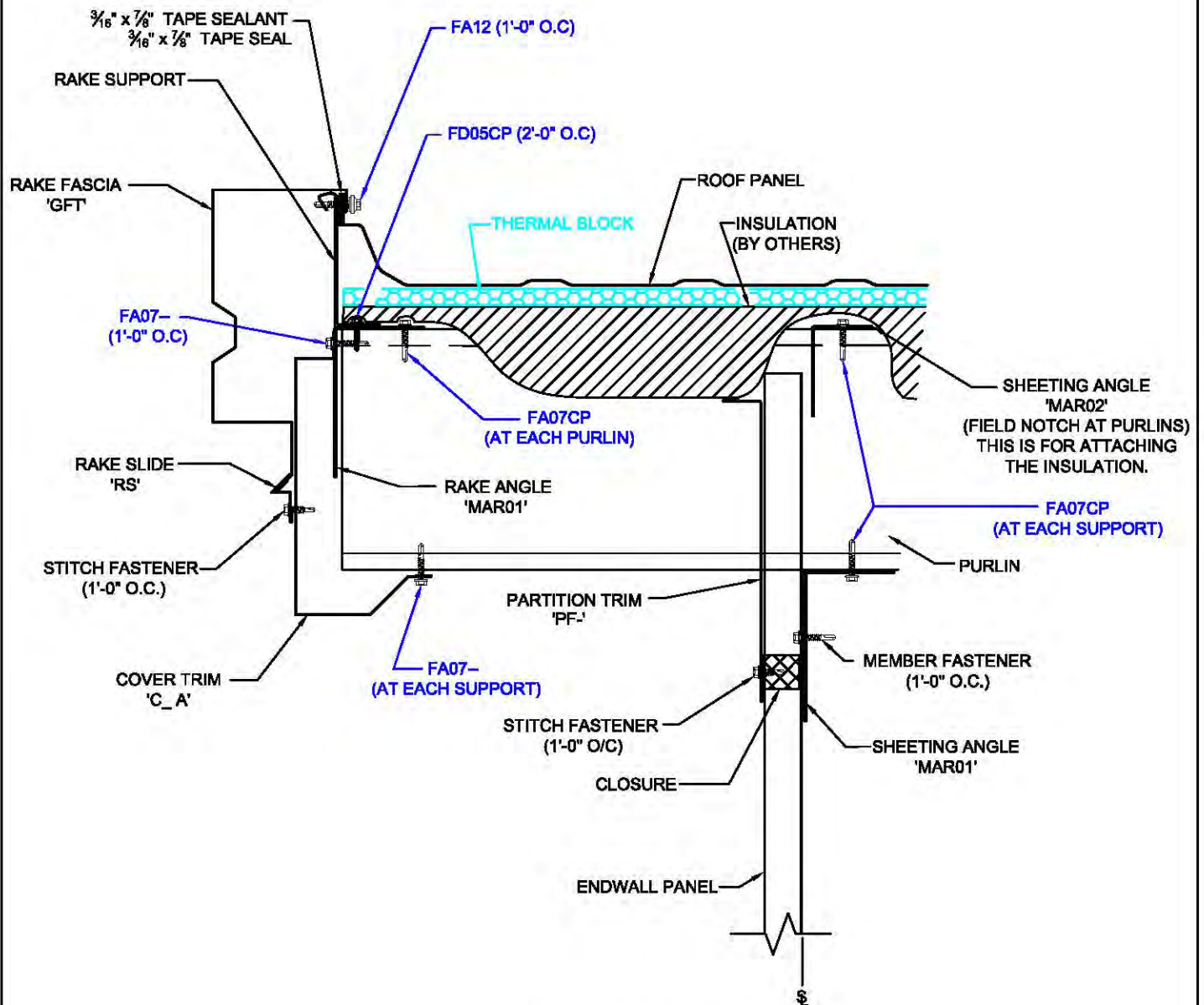


EE6012

TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
W/ SHEETED WALL AND ROOF SLOPE $\leq 2:12$

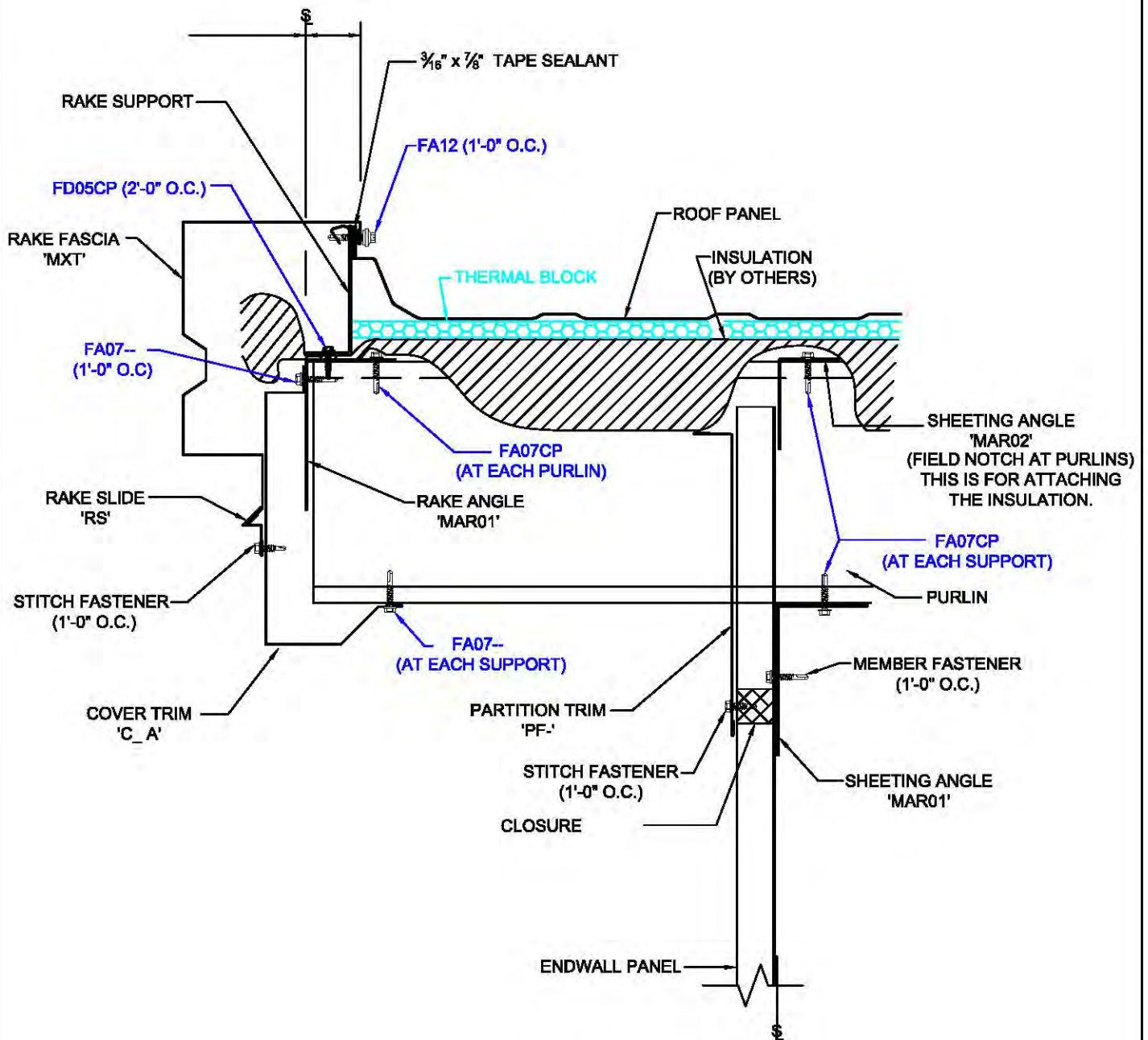


TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
W/ SHEETED WALL ROOF SLOPE $\leq 2:12$



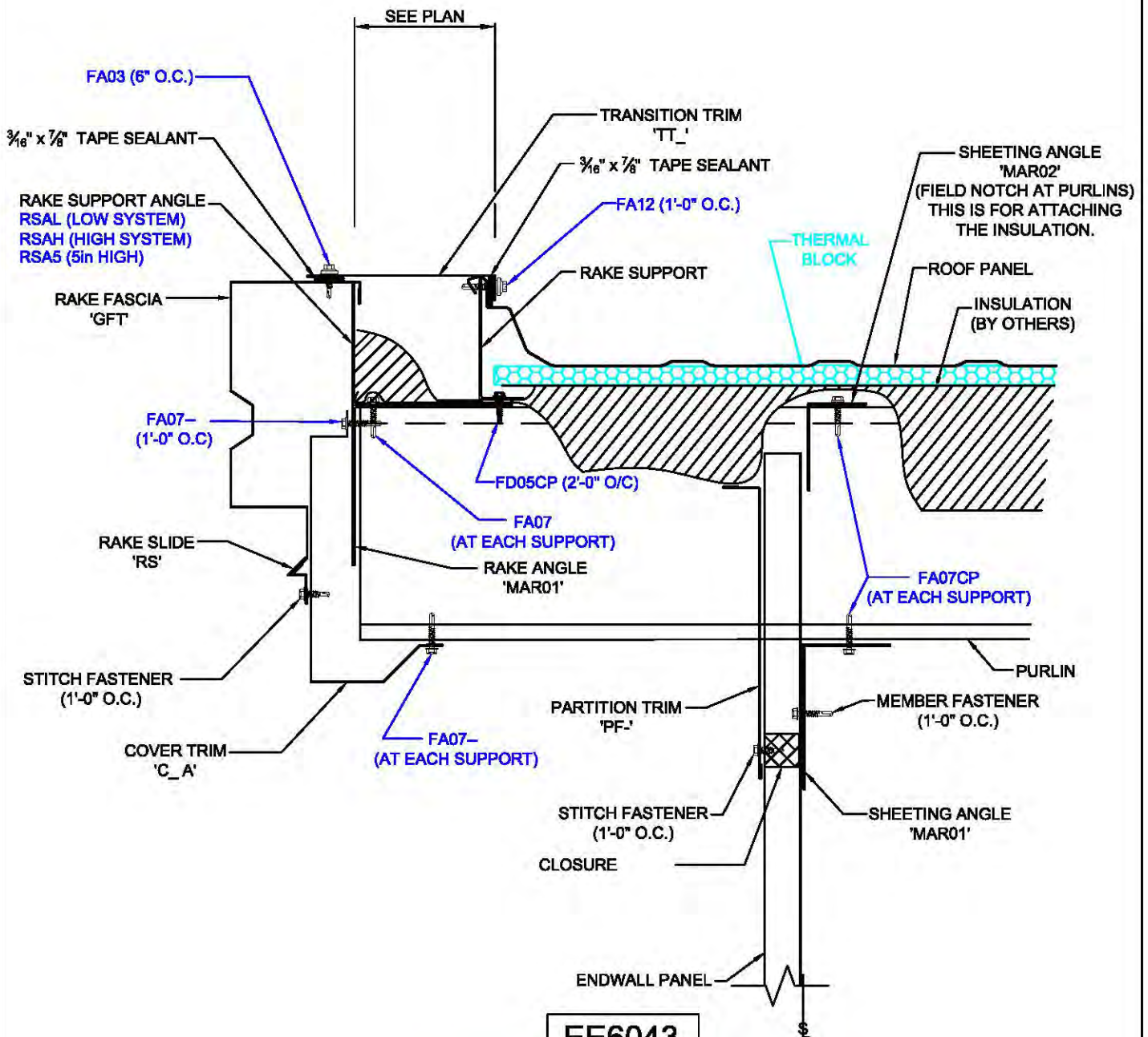
EE6041

TRAPEZOIDAL PANEL RAKE DETAIL ON MODULE
WITH RAKE EXTENSION W/O SOFFIT WITH SLOPE $\leq 2:12$

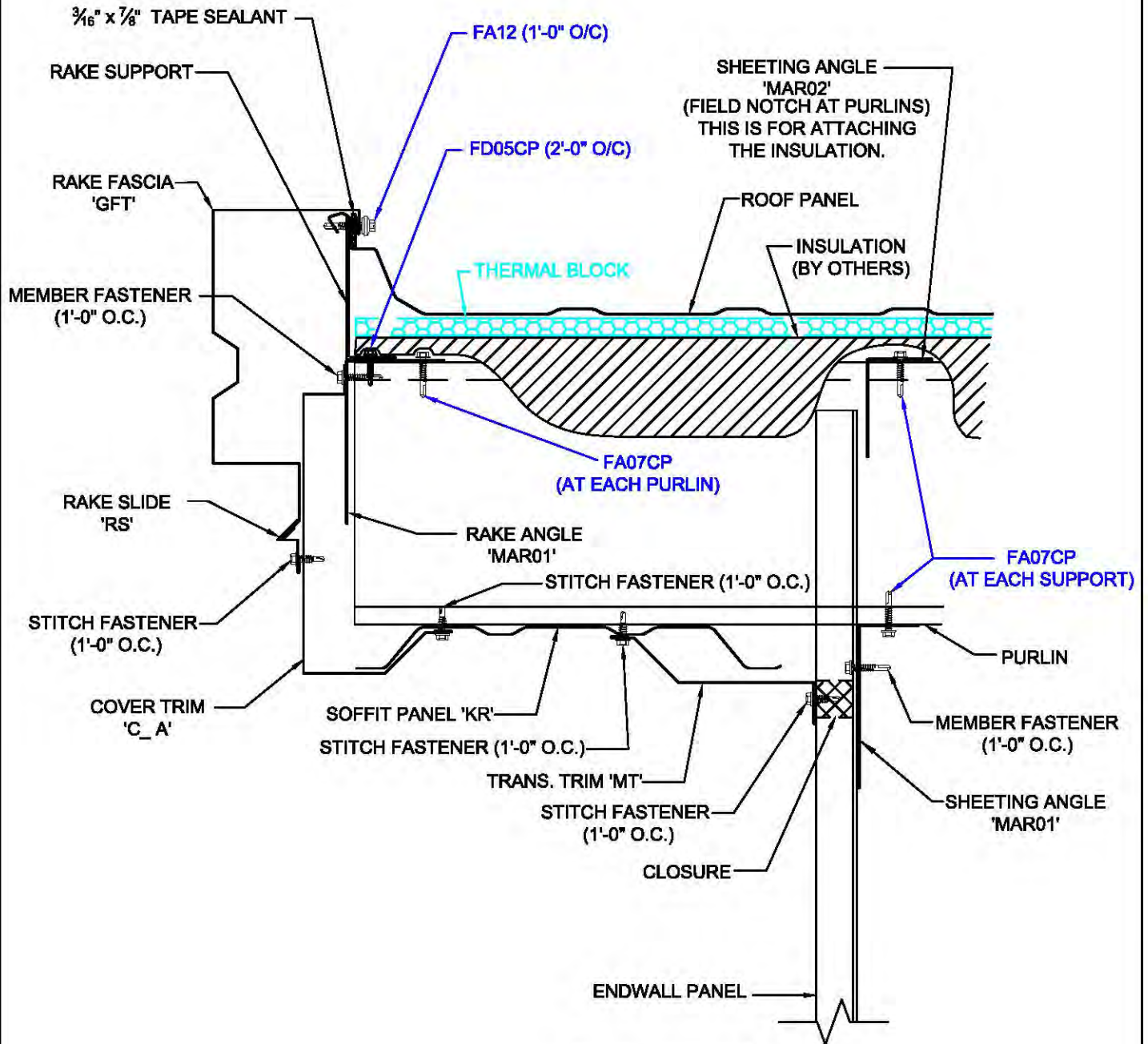


EE6042

TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
w/ RAKE EXTENSION w/o SOFFIT ROOF SLOPE $\leq 2:12$

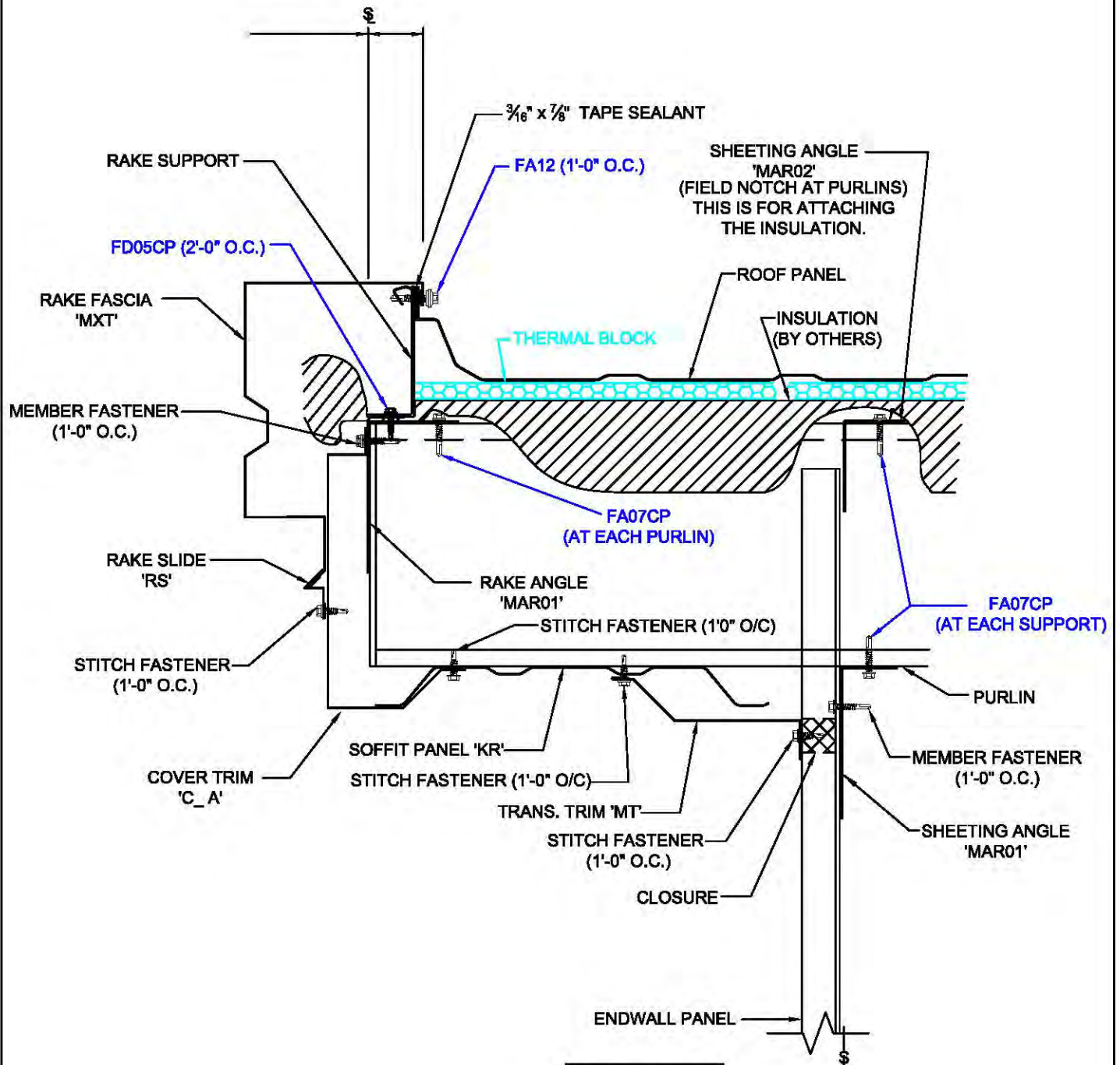


TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
w/ RAKE EXTENSION w/o SOFFIT ROOF SLOPE $\leq 2:12$



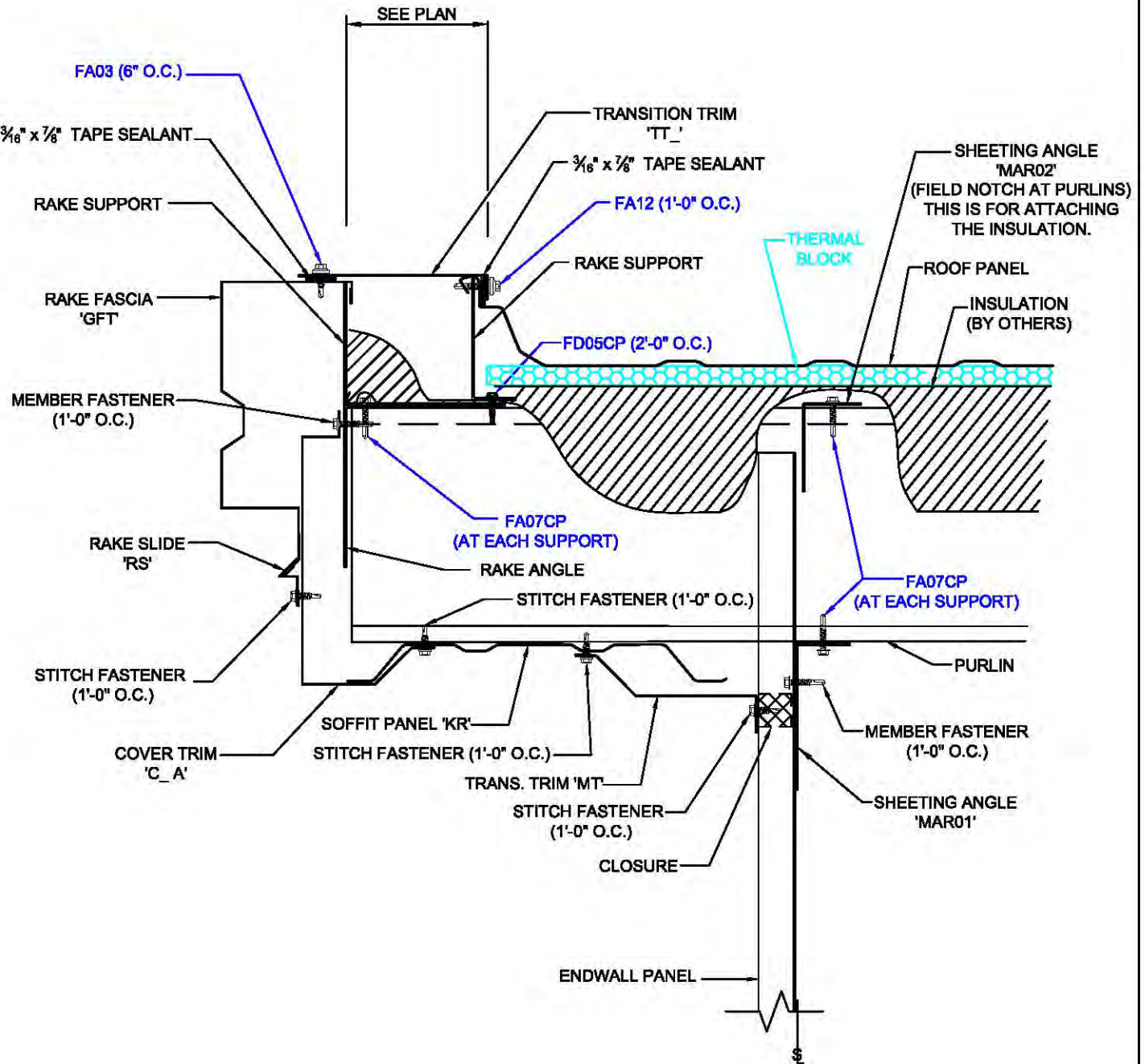
EE6046

TRAPEZOIDAL PANEL RAKE DETAIL ON MODULE
W/ RAKE EXTENSION AND KR SOFFIT WITH SLOPE $\leq 2:12$



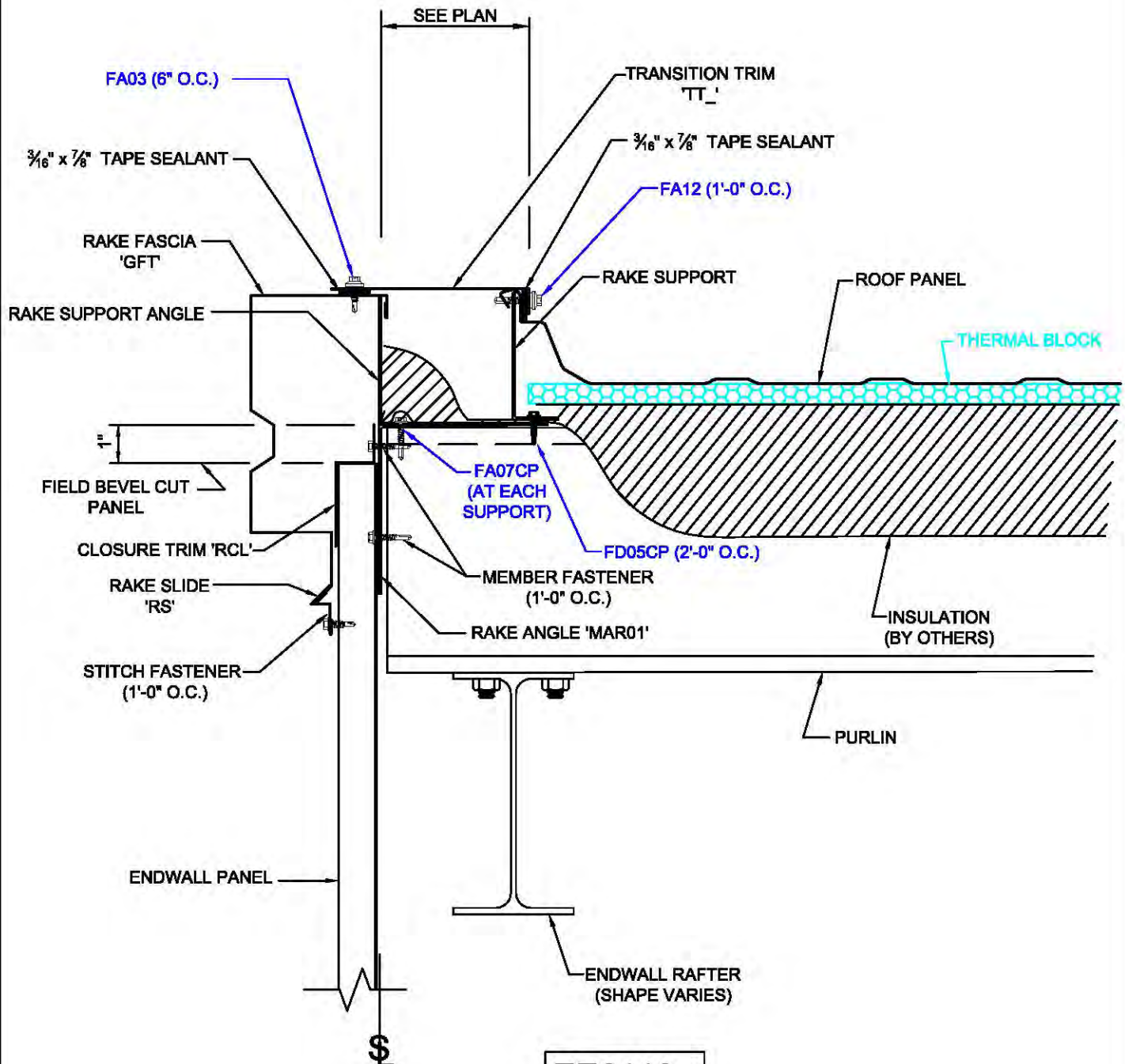
EE6047

TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
w/ RAKE EXTENSION & KR SOFFIT ROOF SLOPE $\leq 2:12$



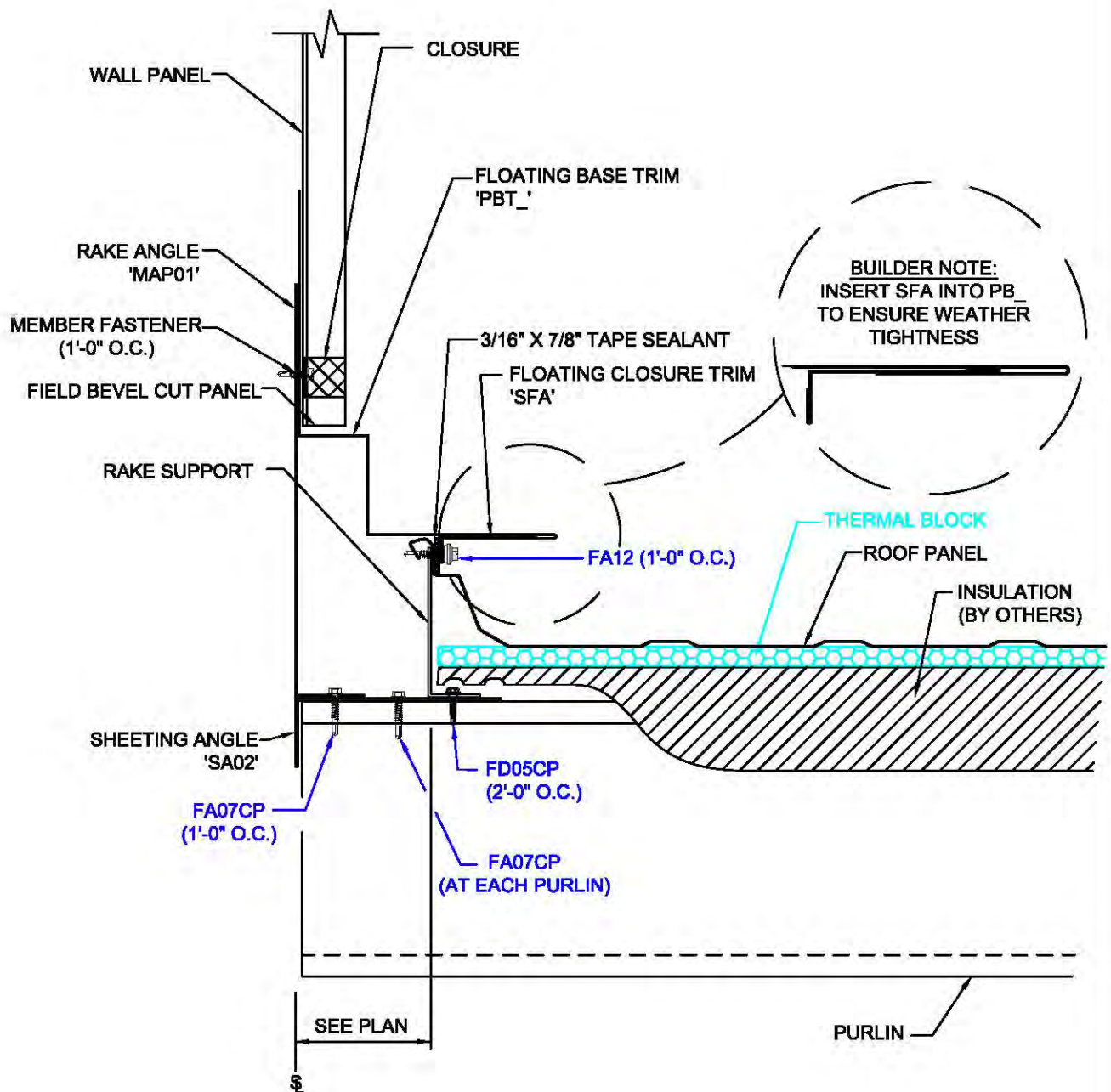
EE6048

TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
W/ RAKE EXTENSION W/O SOFFIT ROOF SLOPE \leq 2:12



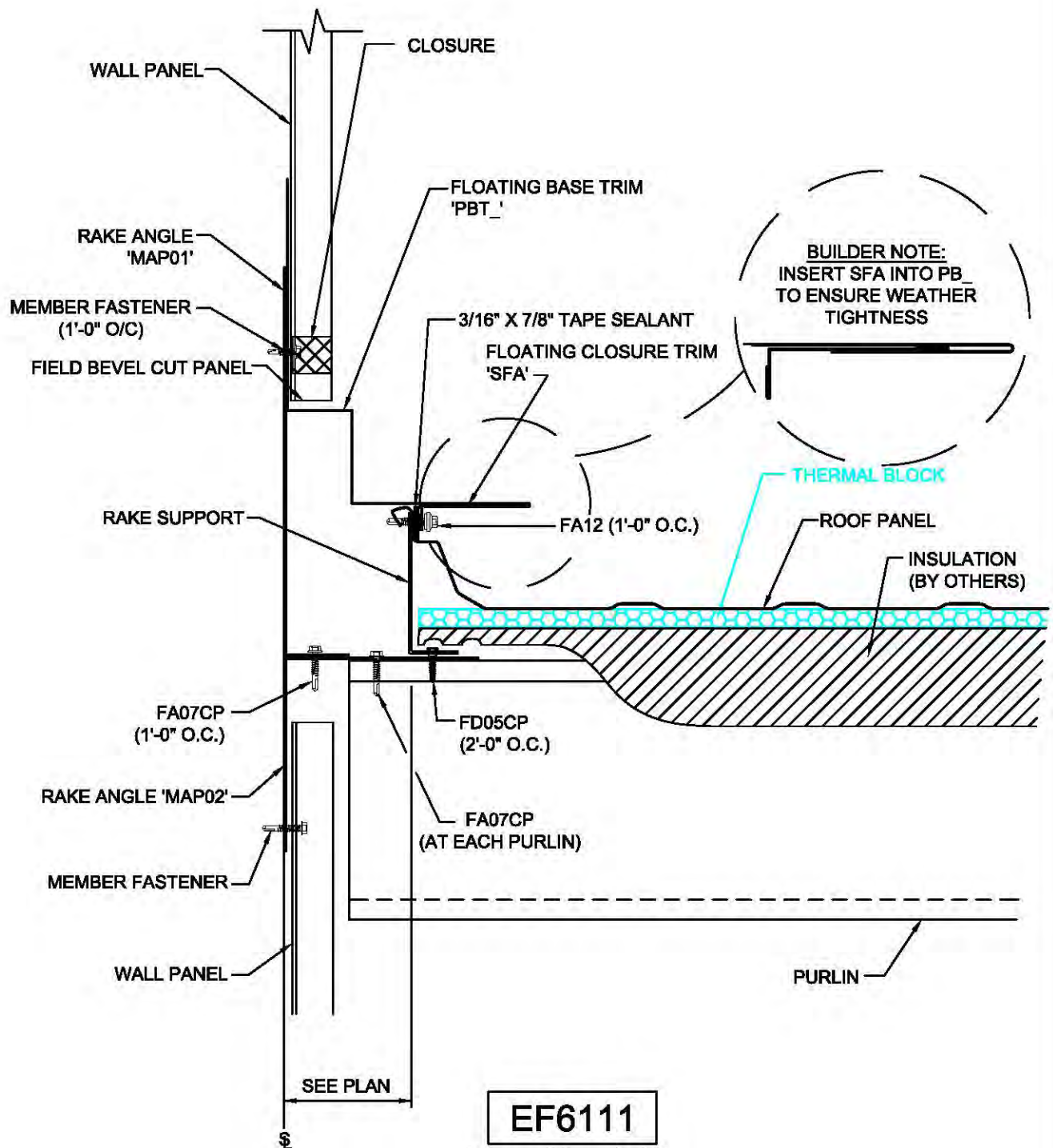
EE6113

TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
W/ SHEETED WALL ROOF SLOPE > 2:12



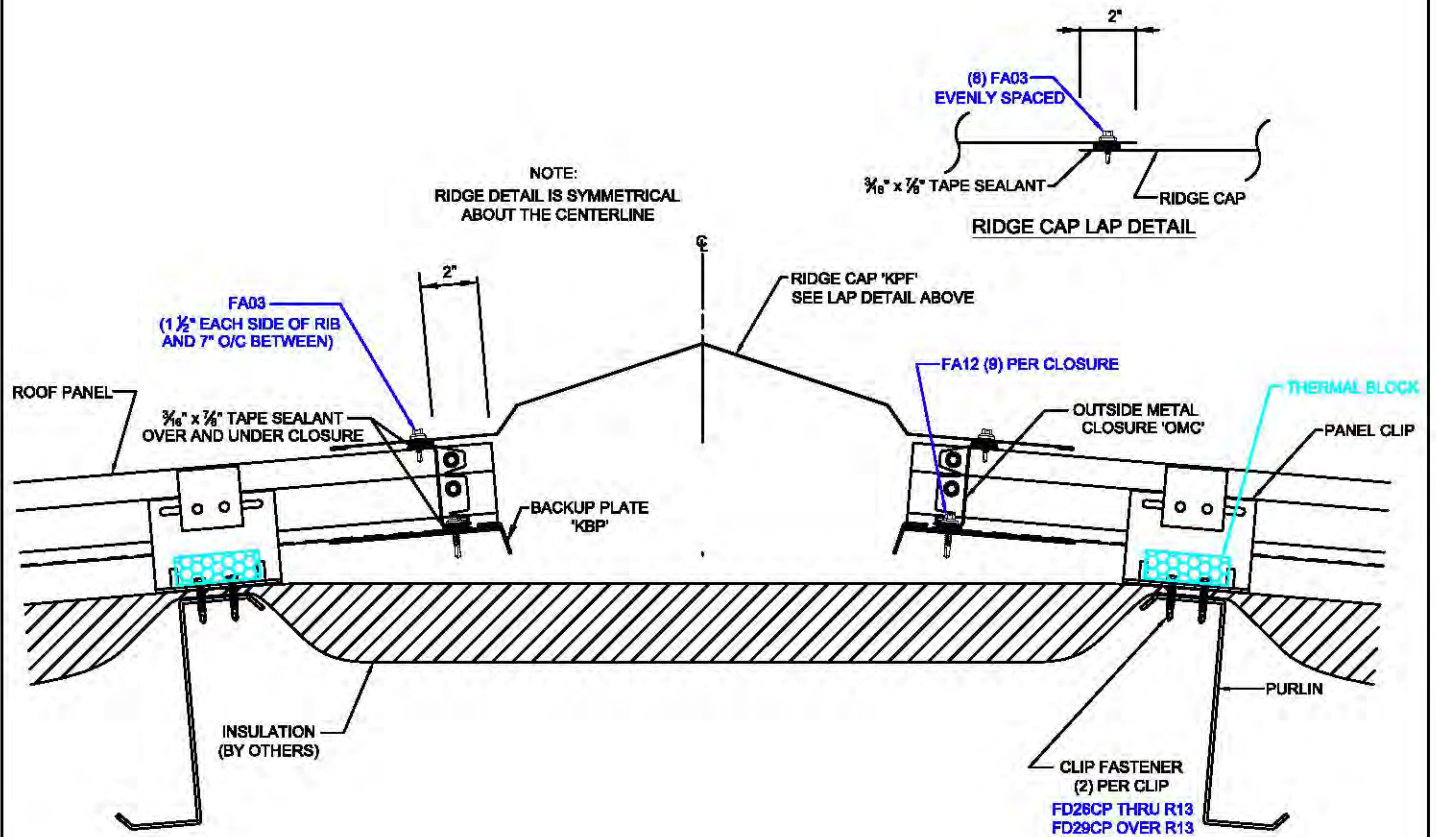
EF6011

TRAPEZOIDAL ROOF HIGH/LOW DETAIL
OPEN BELOW



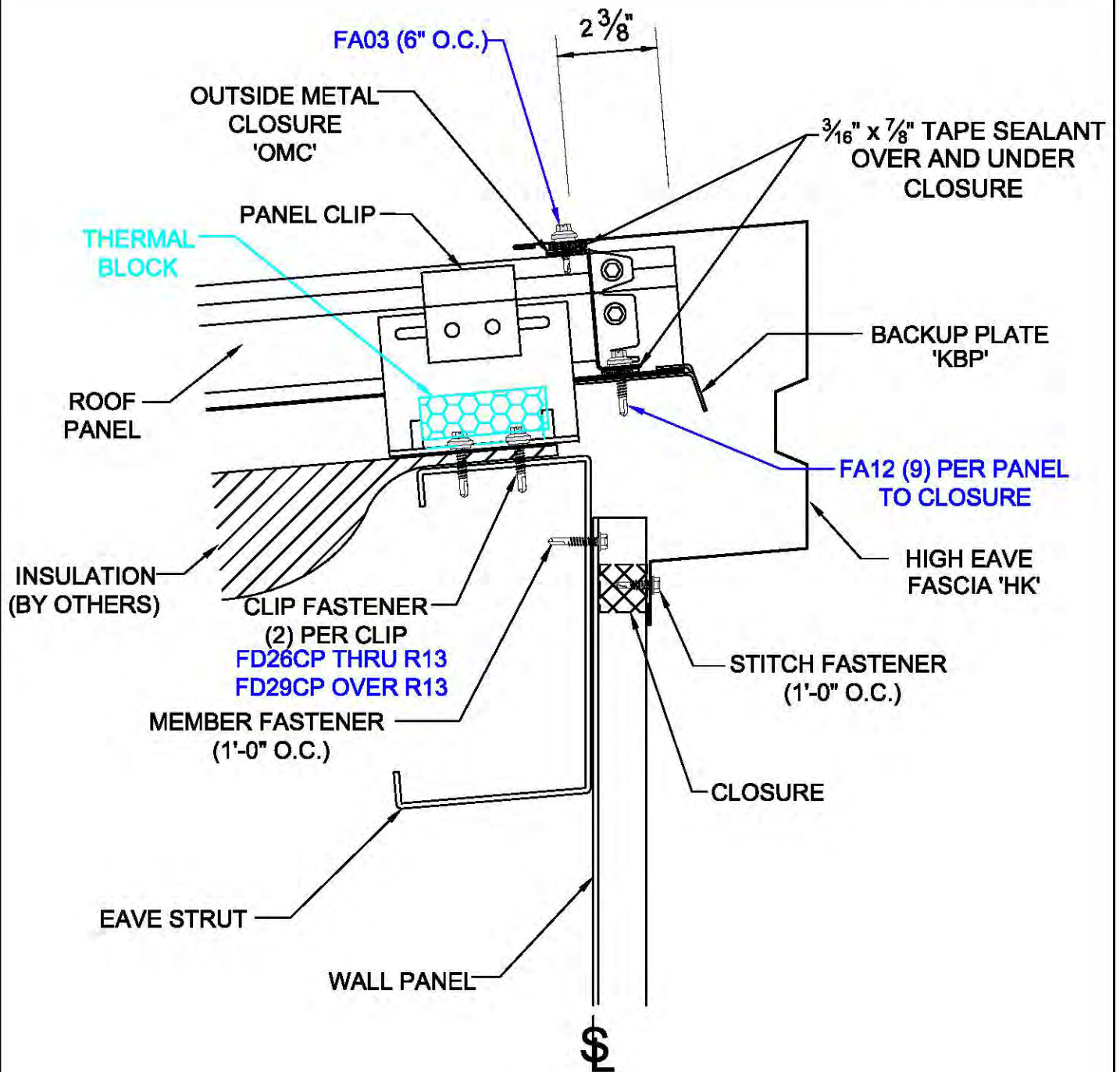
EF6111

TRAPEZOIDAL ROOF HIGH/LOW DETAIL
SHEETED BELOW



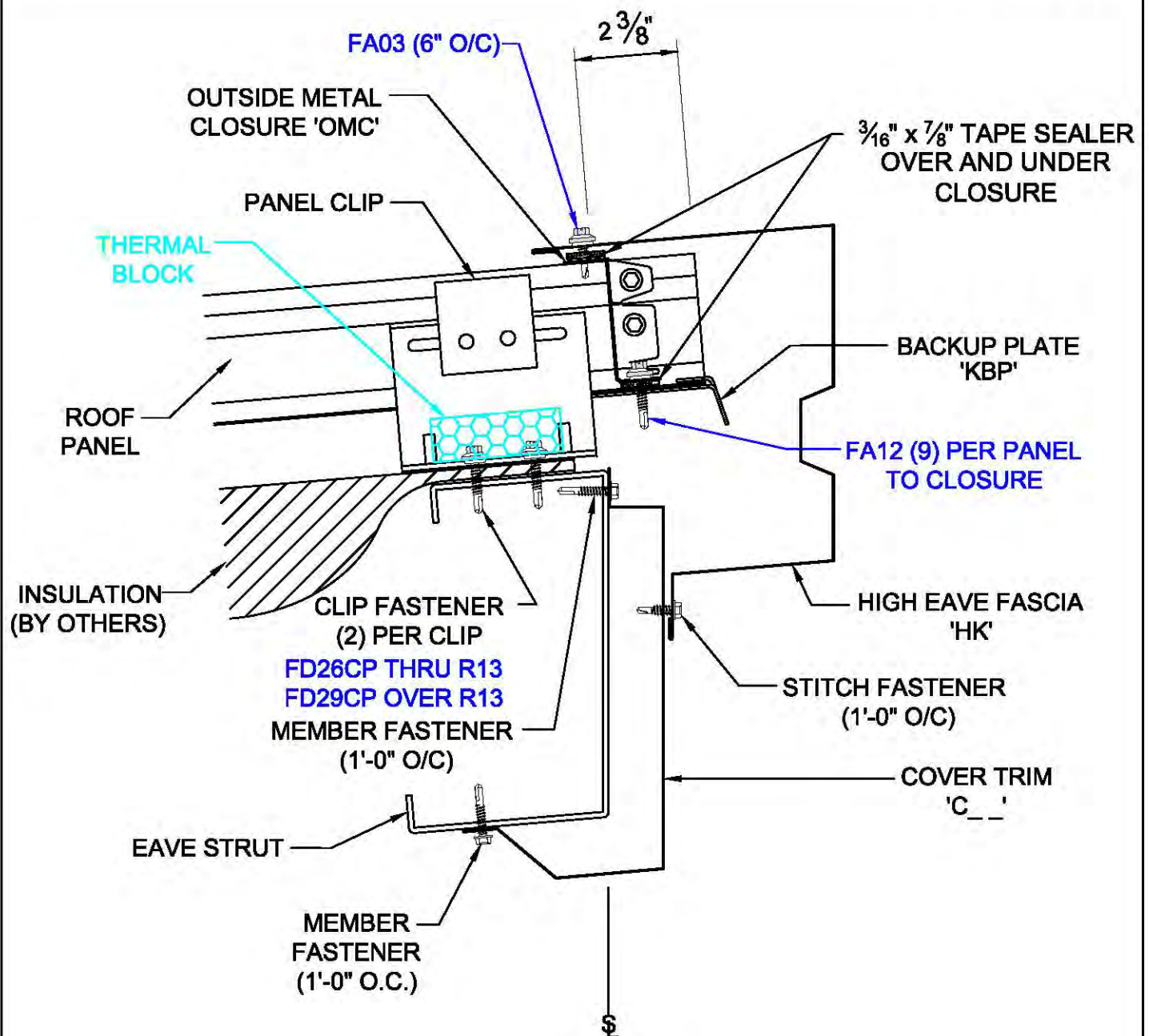
EG6011

KIRBYLOK RIDGE DETAIL



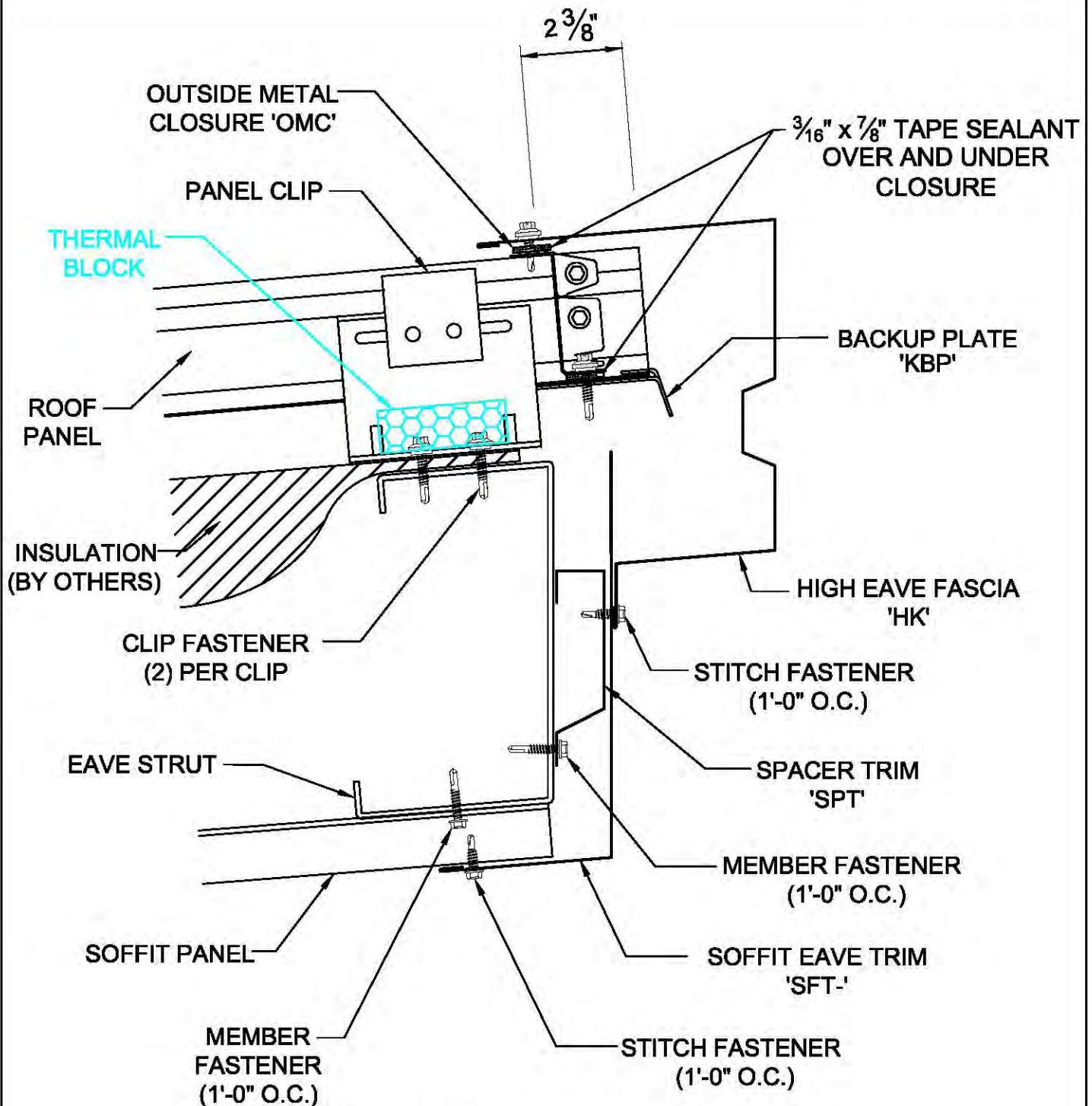
EH6011

KIRBYLOK HIGH EAVE DETAILw/ SHEETED WALL



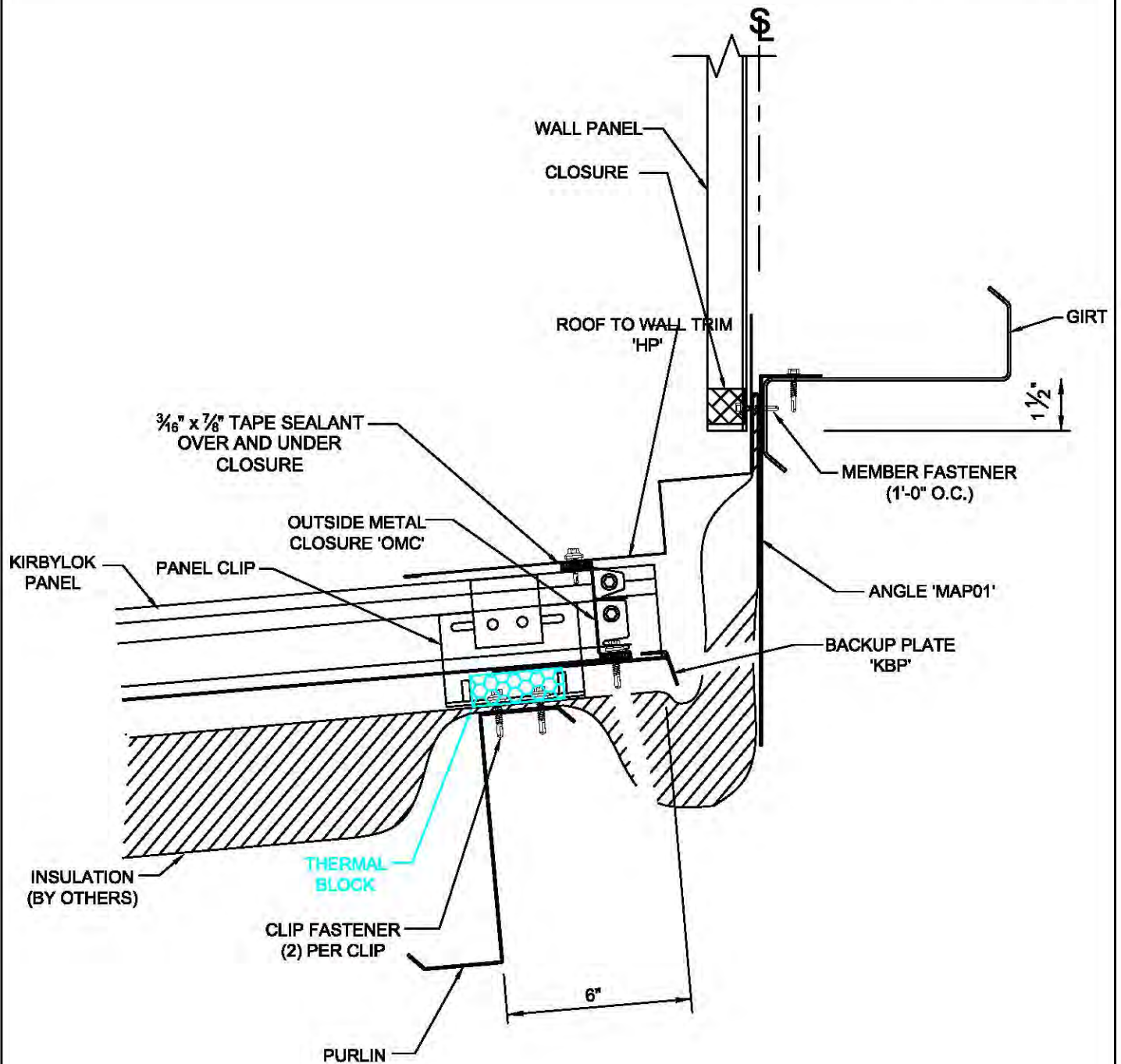
EH6071

KIRBYLOK HIGH EAVE, OPEN w/o SOFFIT.

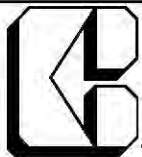


EH6076

KIRBYLOK HIGH EAVE, OPEN W/ KR SOFFIT



EI6011

KIRBYLOK ROOF TO WALL DETAIL
OPEN BELOWKIRBY
BUILDING
SYSTEMS

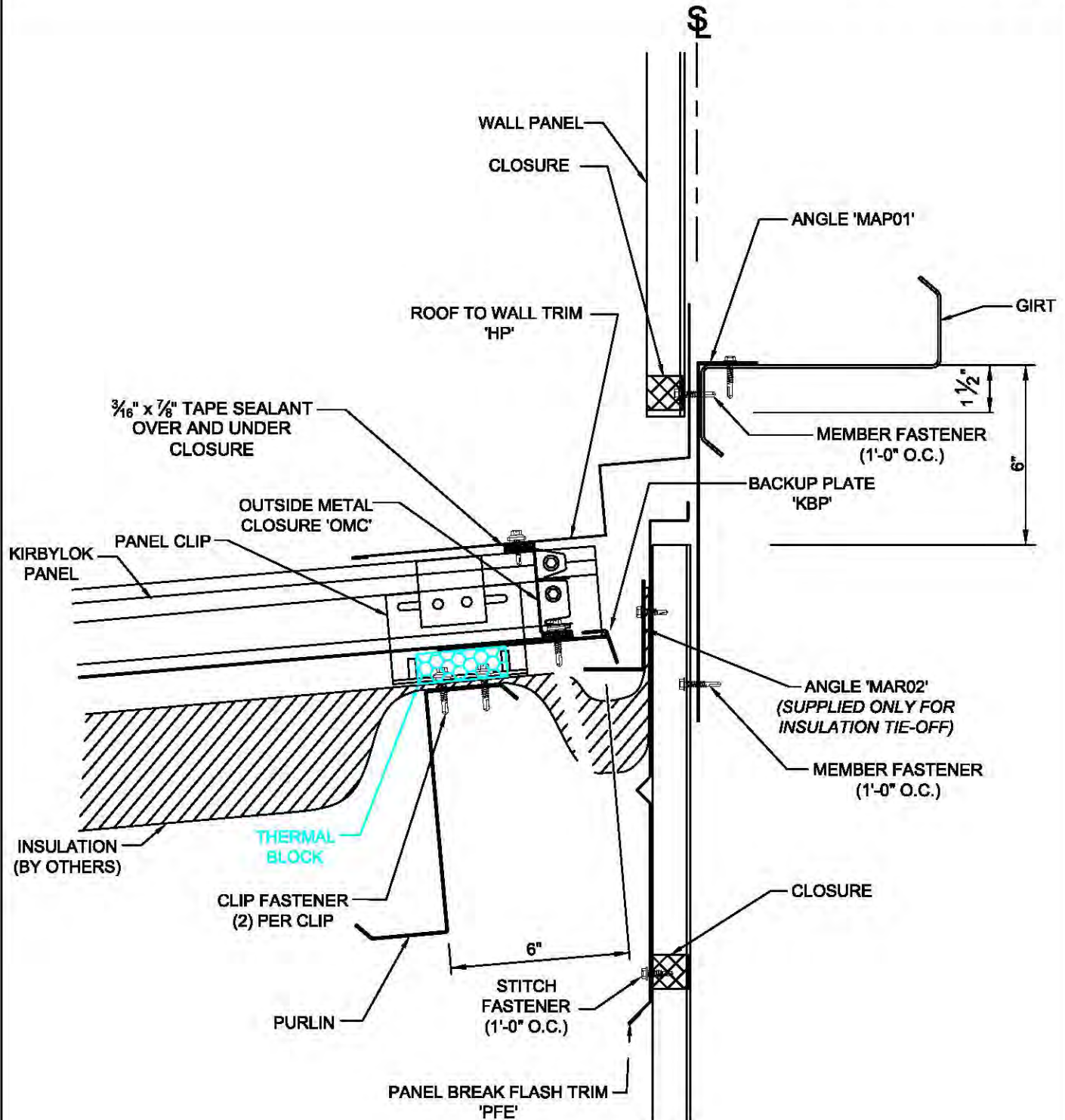
A NUCCA COMPANY

BETTER SOLUTIONS. BETTER BUILDING.

PREPARED BY: BKC

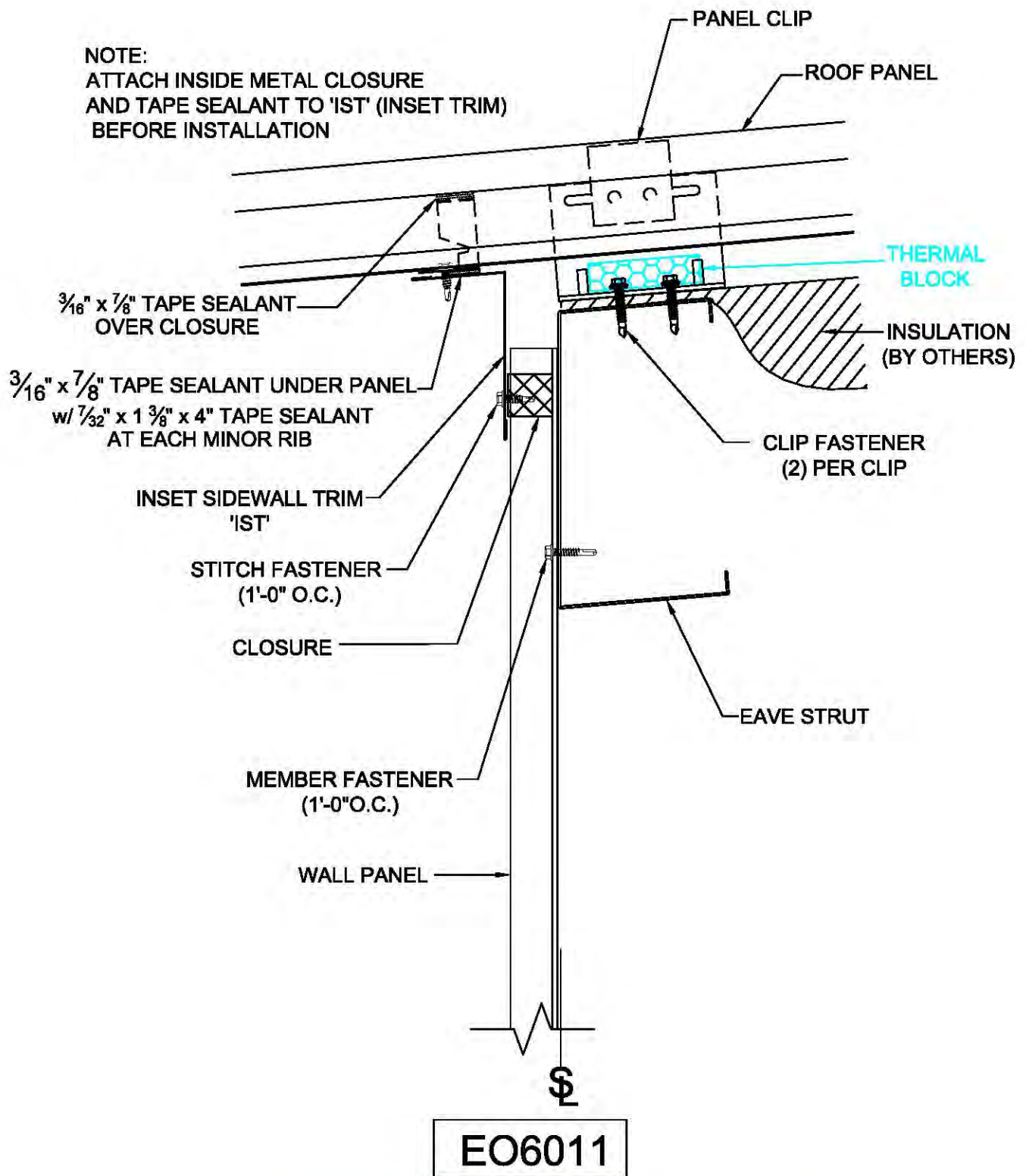
DATE: 3-1-18

EI6011



E16111

KIRBYLOK ROOF TO WALL DETAIL
SHEETED BELOW



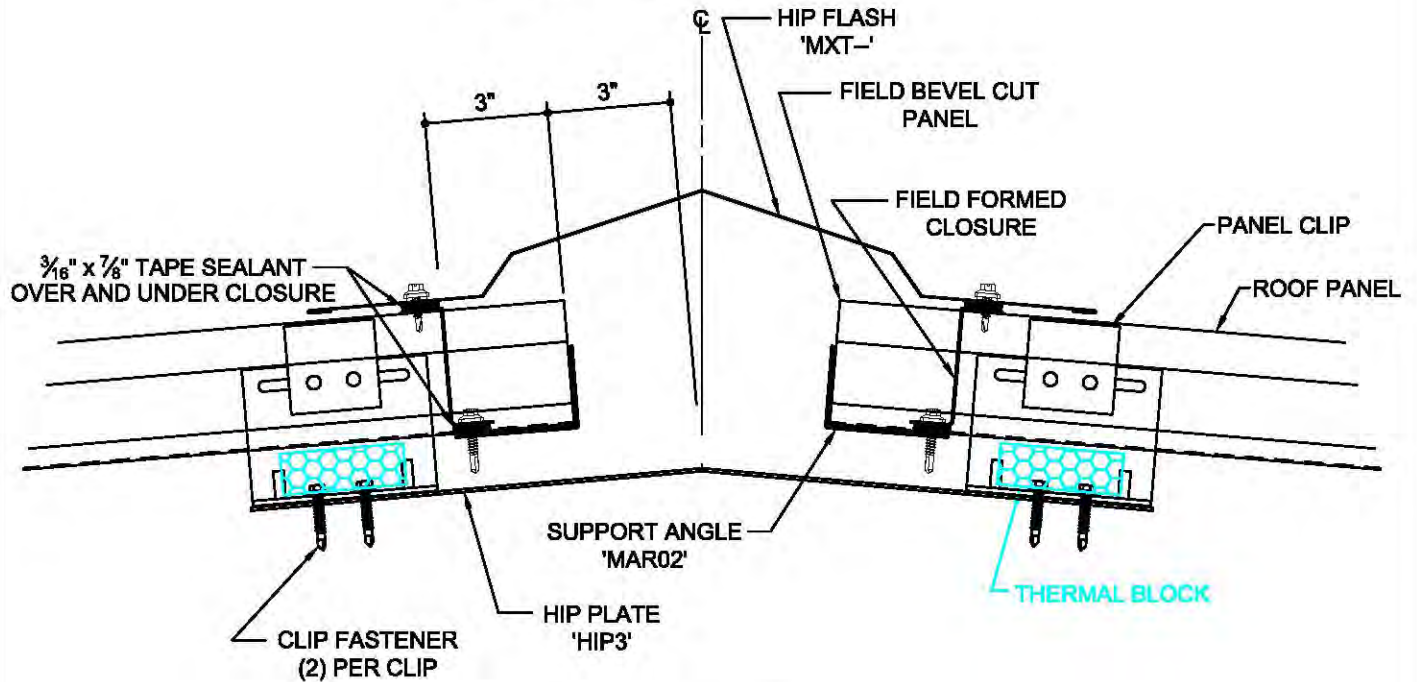
KIRBYLOK AT INSET SIDEWALL w/o SOFFIT



KIRBY
BUILDING
SYSTEMS
A NUCOR COMPANY
BETTER SOLUTIONS. BETTER BUILDINGS.

EO6111

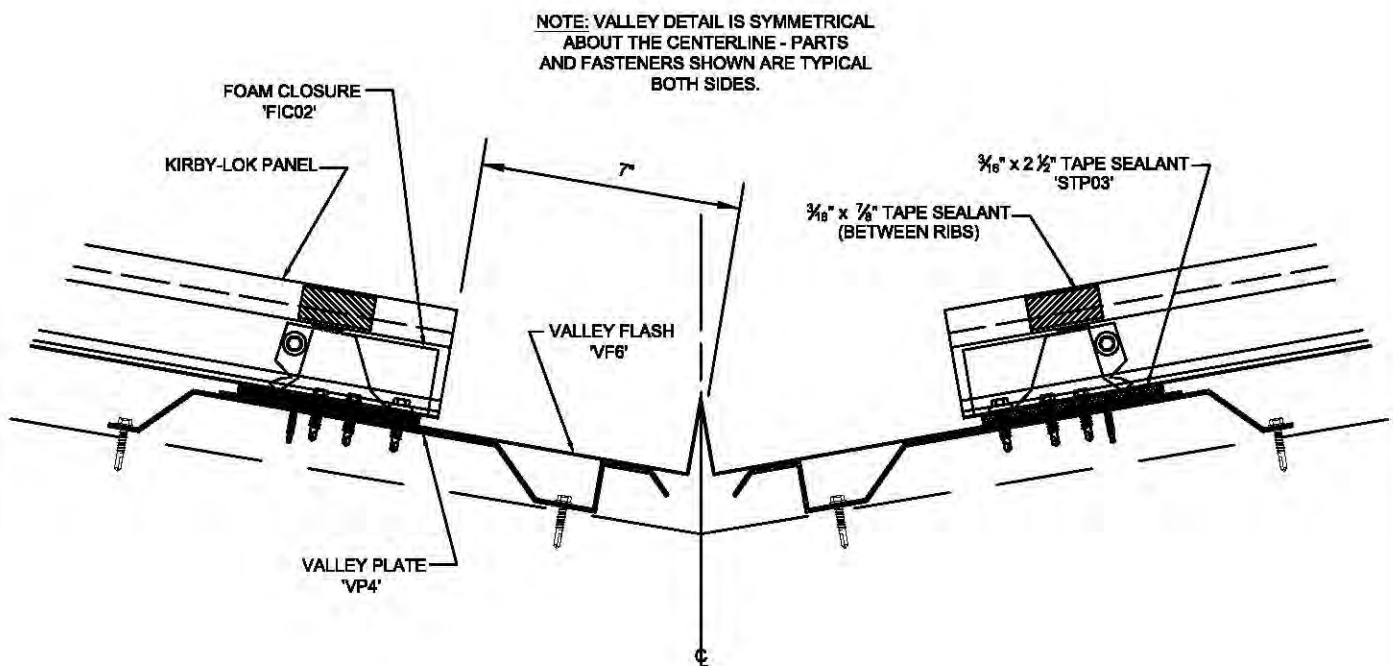
NOTE:
DETAIL IS SYMMETRICAL
ABOUT THE CENTERLINE



SECTION "A"

EE6021

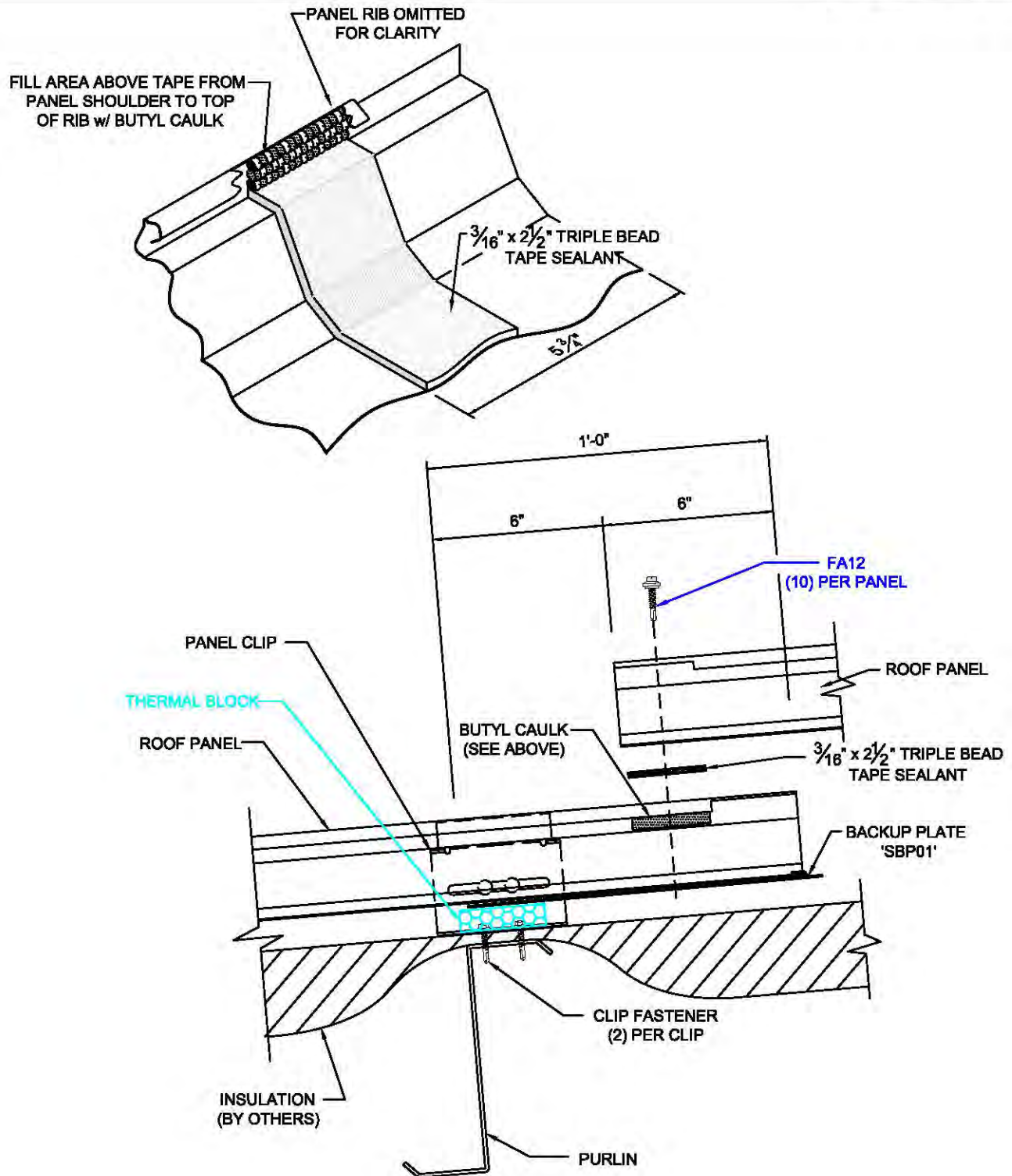
ROOFLOK SINGLE CURB INSTALLATION



SECTION 'A'

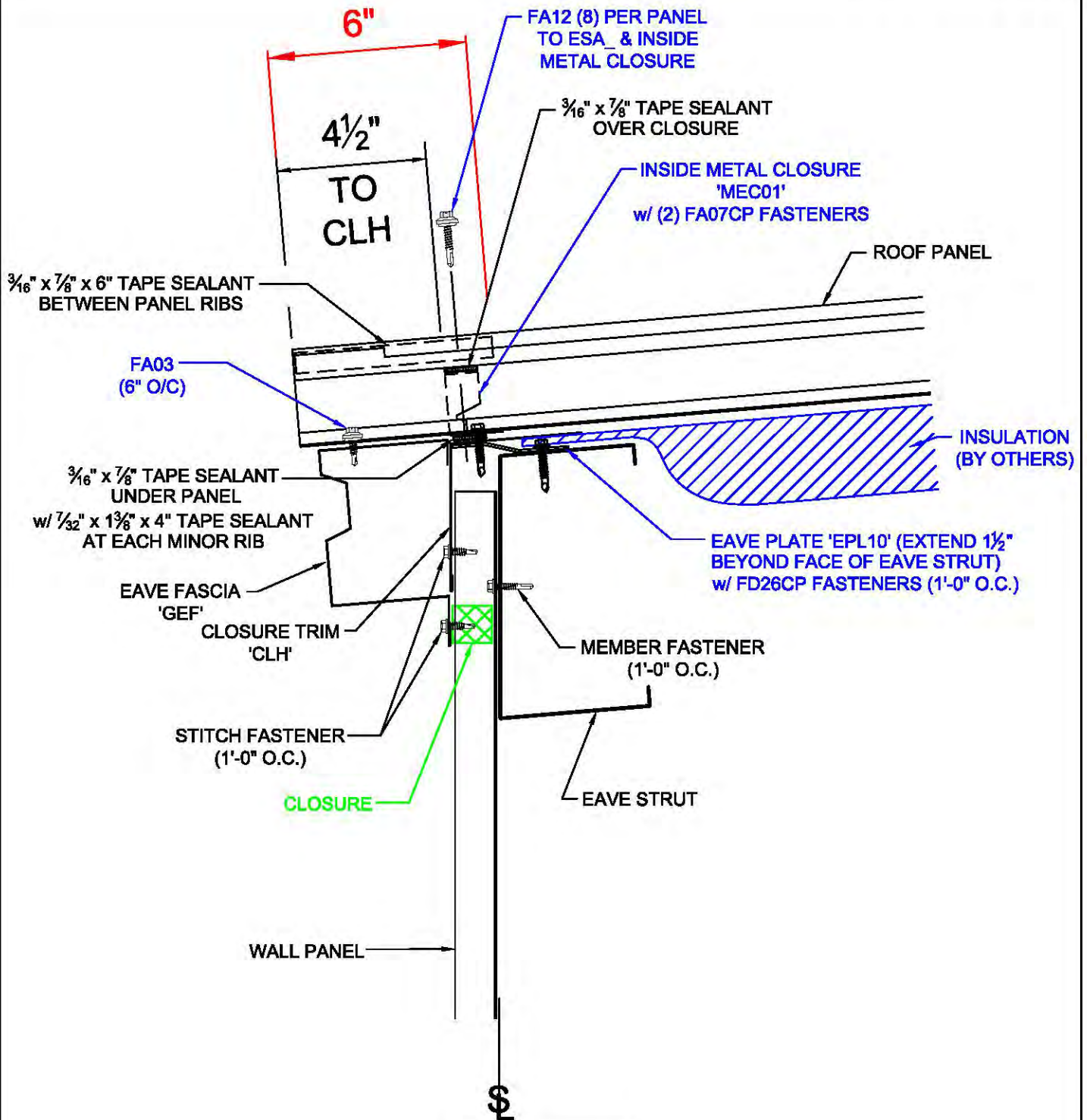
EE6041

ROOFLOK SINGLE CURB INSTALLATION



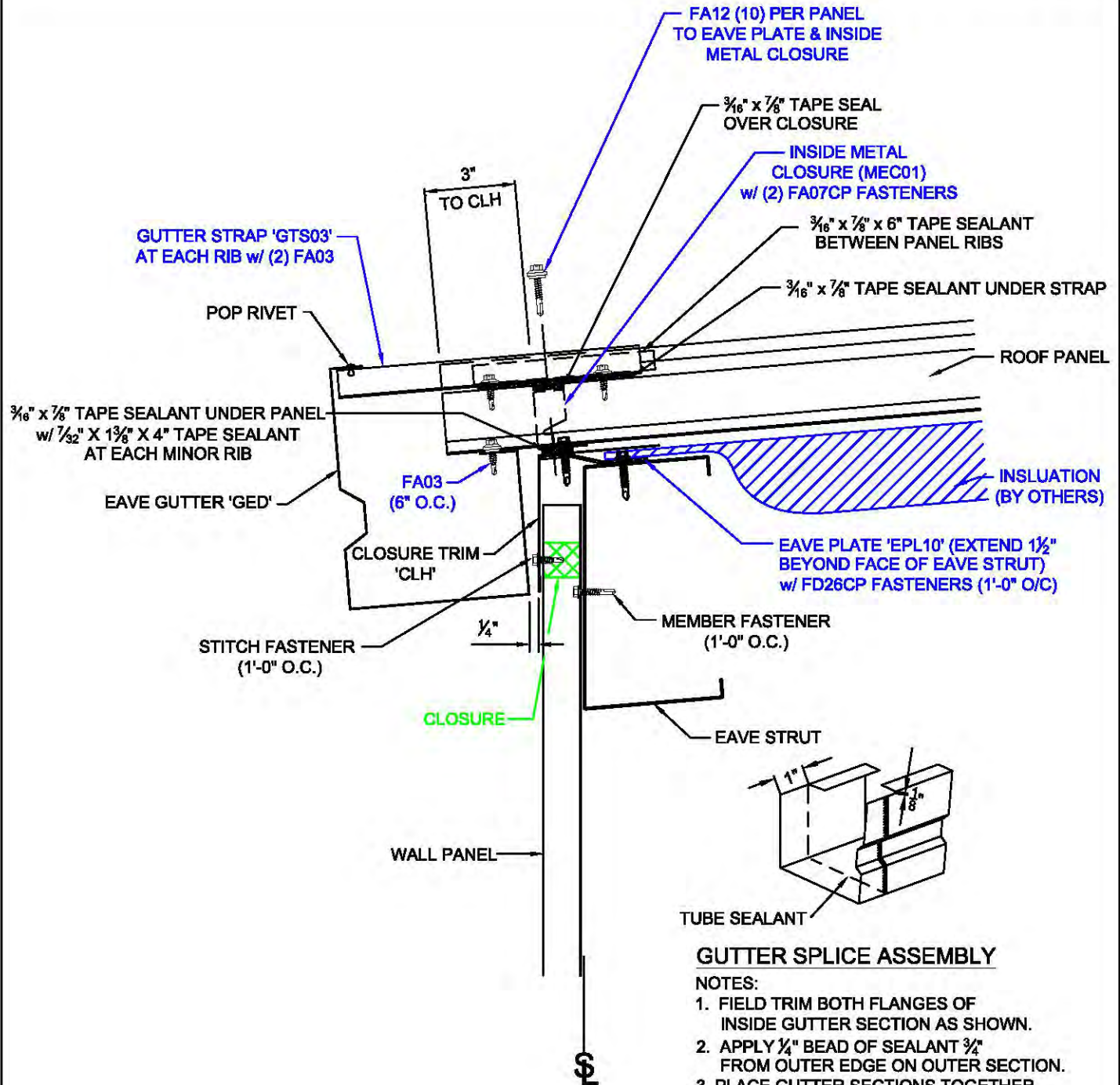
EA8025

SS360 ENDLAP DETAIL



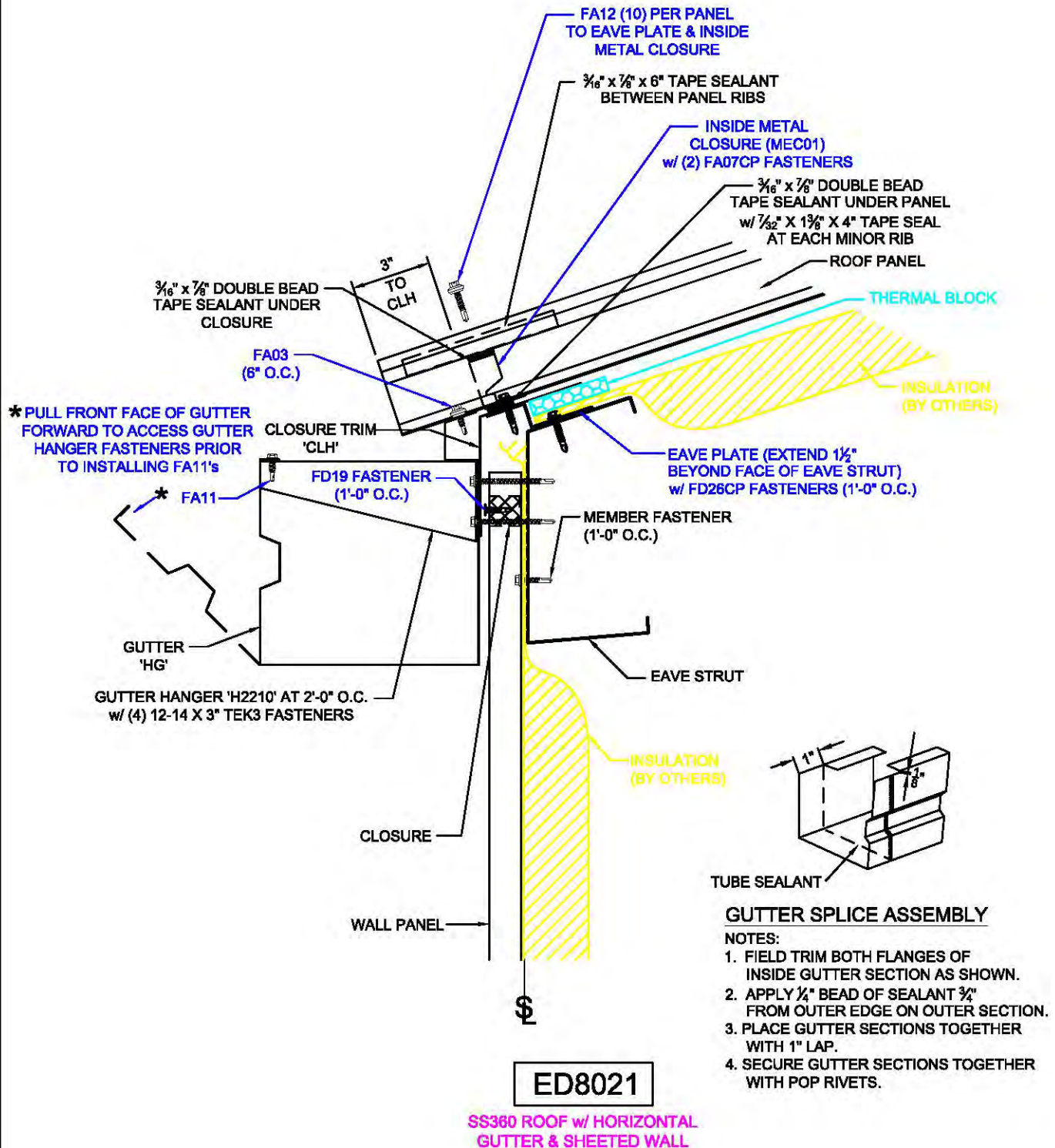
EC8012K

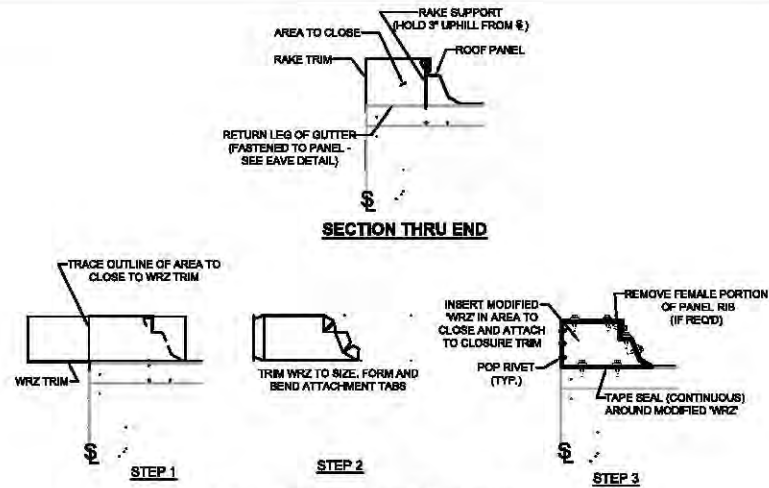
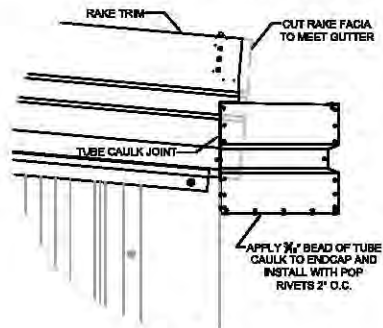
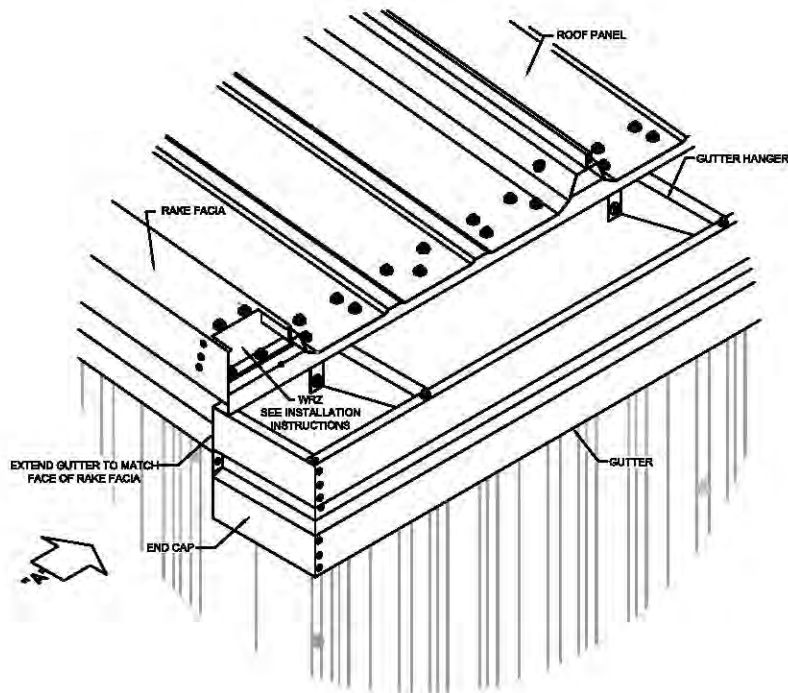
SS360 LOW SYSTEM W/ EAVE FASCIA AT A SHEETED WALL
FOR ROOF SLOPE > 2:12 OR LOWER SLOPES WITH A PURLIN < 3'-0" UPHILL.



ED8012

SS360 LOW SYSTEM EAVE w/ GUTTER AND SHEETED WALL
FOR ROOF SLOPES < 2:12 AND/OR FIRST PURLIN < 3'-0" UPHILL



**'WRZ' INSTALLATION INSTRUCTIONS****VIEW 'A'****ED8022**

HORIZONTAL GUTTER CORNER w/ S2490 ROOF

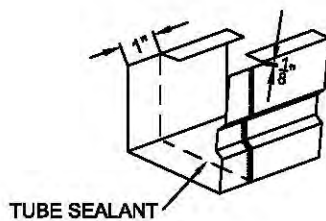
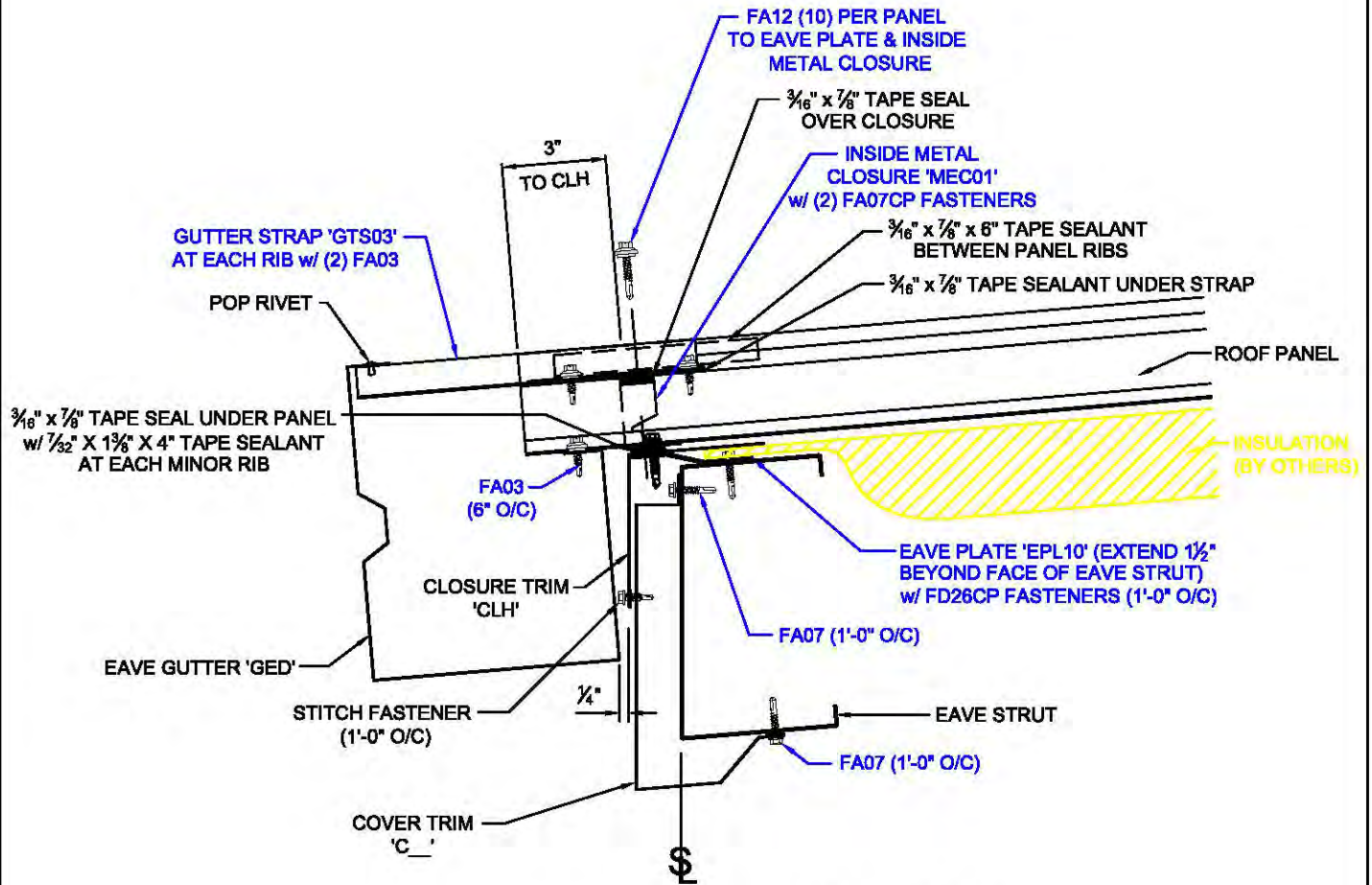


BETTER SOLUTIONS. BETTER BUILDINGS.

PREPARED BY: BKC

DATE: 12-16-16

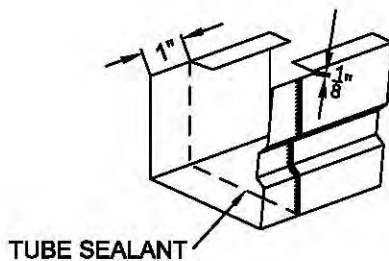
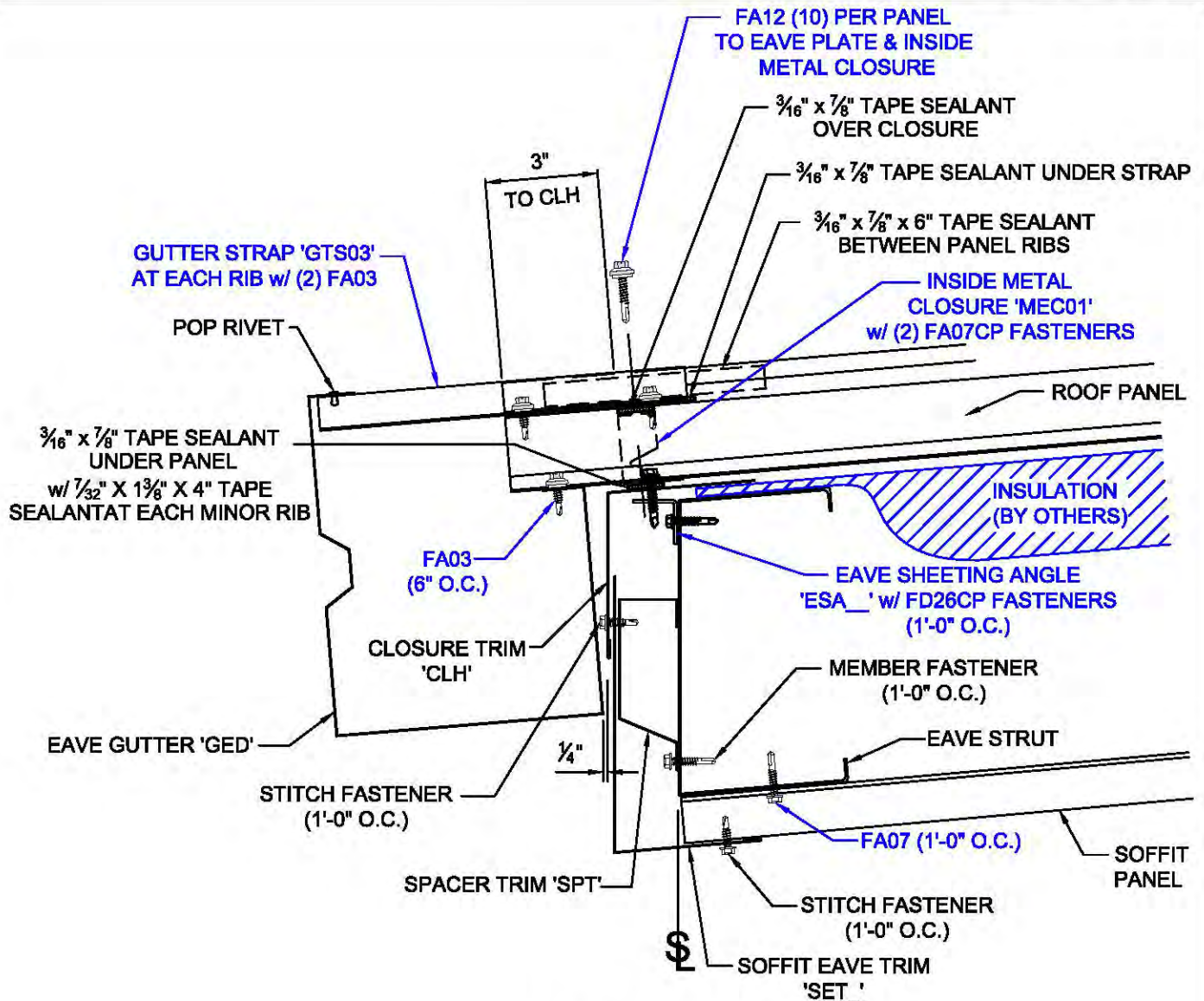
ED8022

**GUTTER SPLICE ASSEMBLY****NOTES:**

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

ED8072

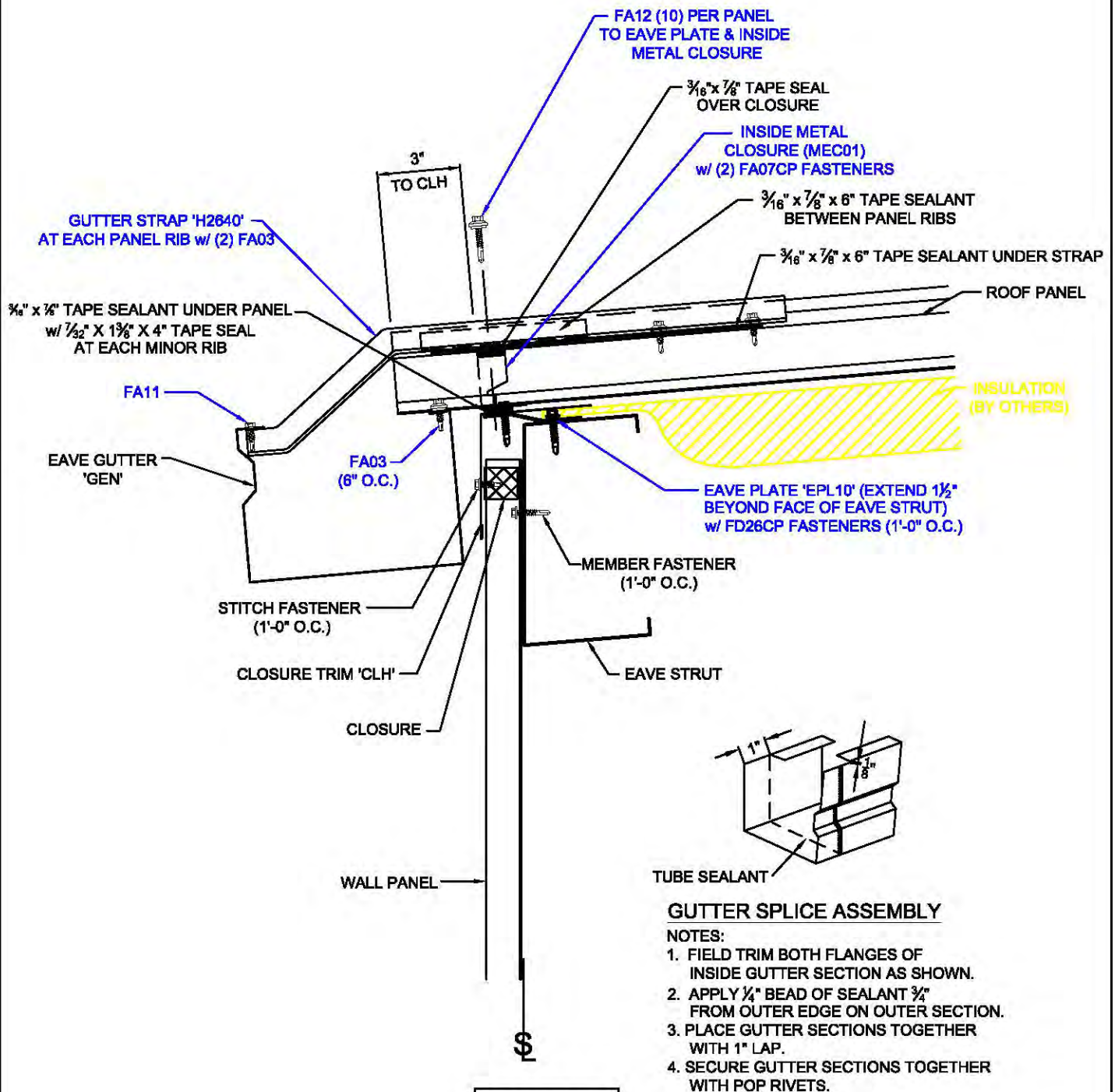
**SS360 LOW SYSTEM EAVE w/ GUTTER
OPEN WALL W/O SOFFIT
FOR ROOF SLOPES < 2:12**

**GUTTER SPLICE ASSEMBLY****NOTES:**

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

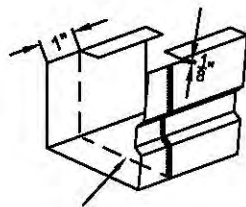
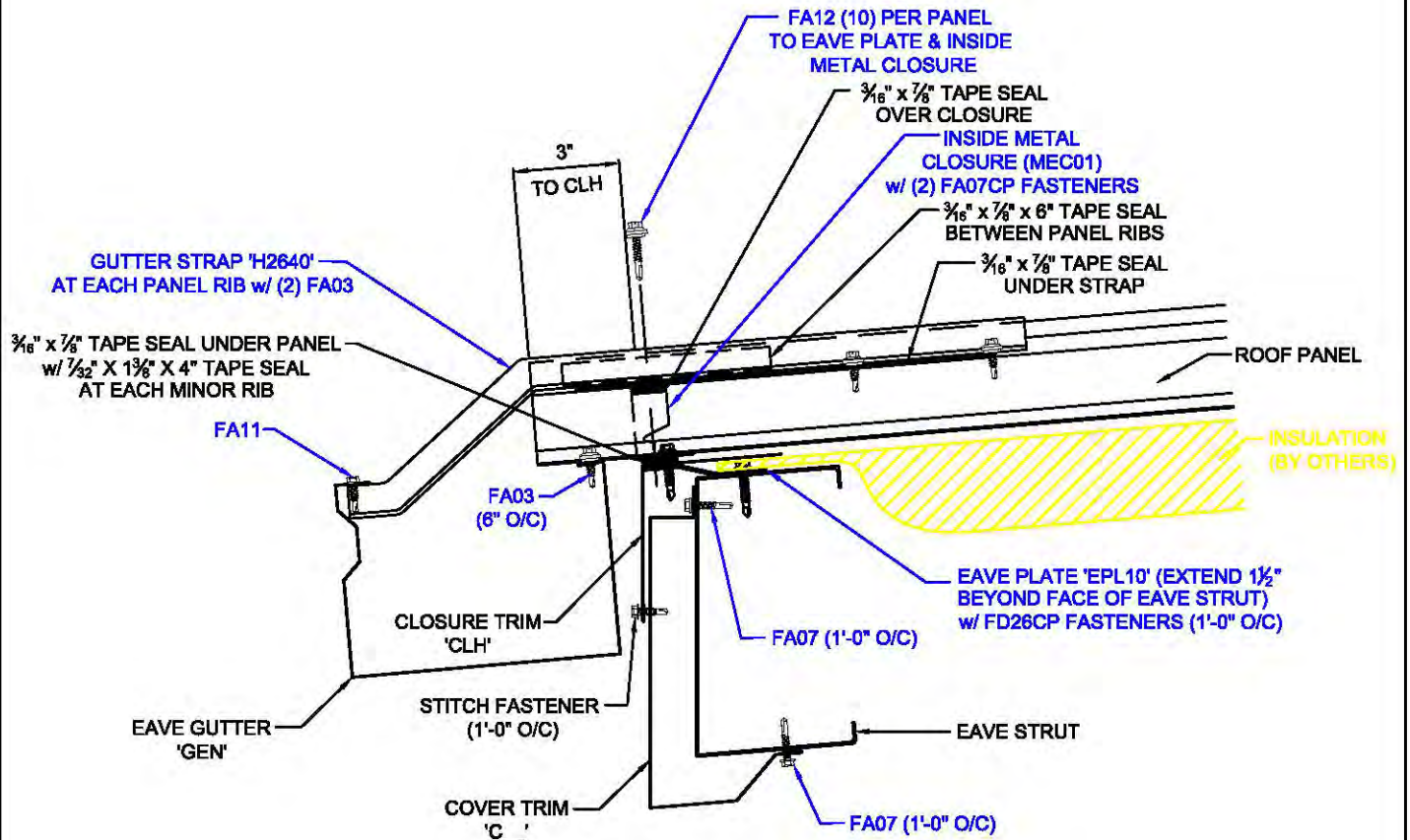
ED8076

**SS360 EAVE LOW SYSTEM W/ GUTTER AND KR SOFFIT PANEL
FOR ROOF SLOPES $\leq 2:12$ AND FIRST PURLIN $> 3'-0"$ UPHILL**



ED8112

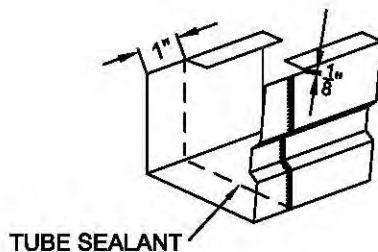
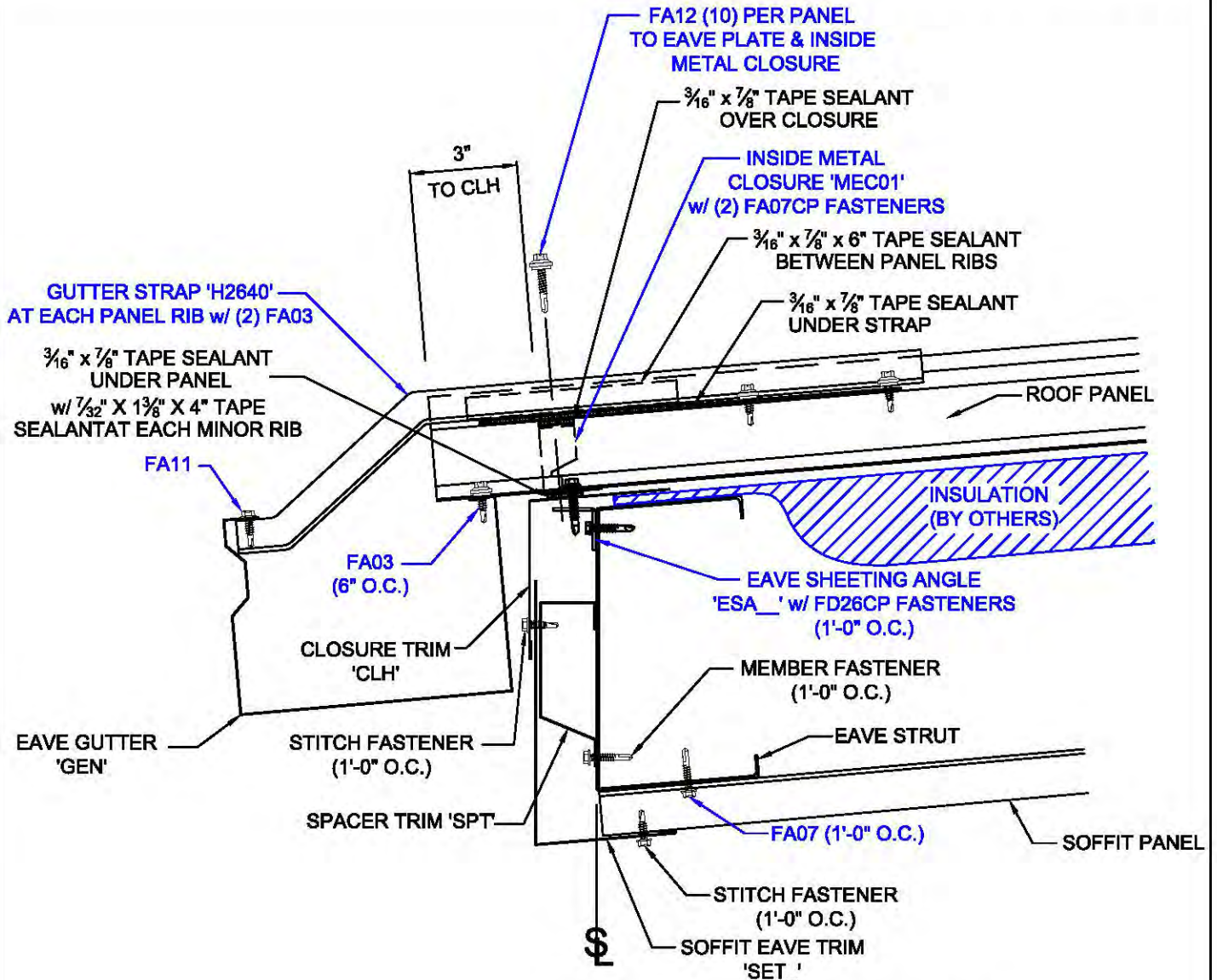
SS360 LOW SYSTEM EAVE w/ LOW PROFILE GUTTER AND SHEETED WALL
FOR ROOF SLOPES > 2:12 AND FIRST PURLIN < 3'-0" UPHILL

**GUTTER SPLICE ASSEMBLY****NOTES:**

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

ED8172

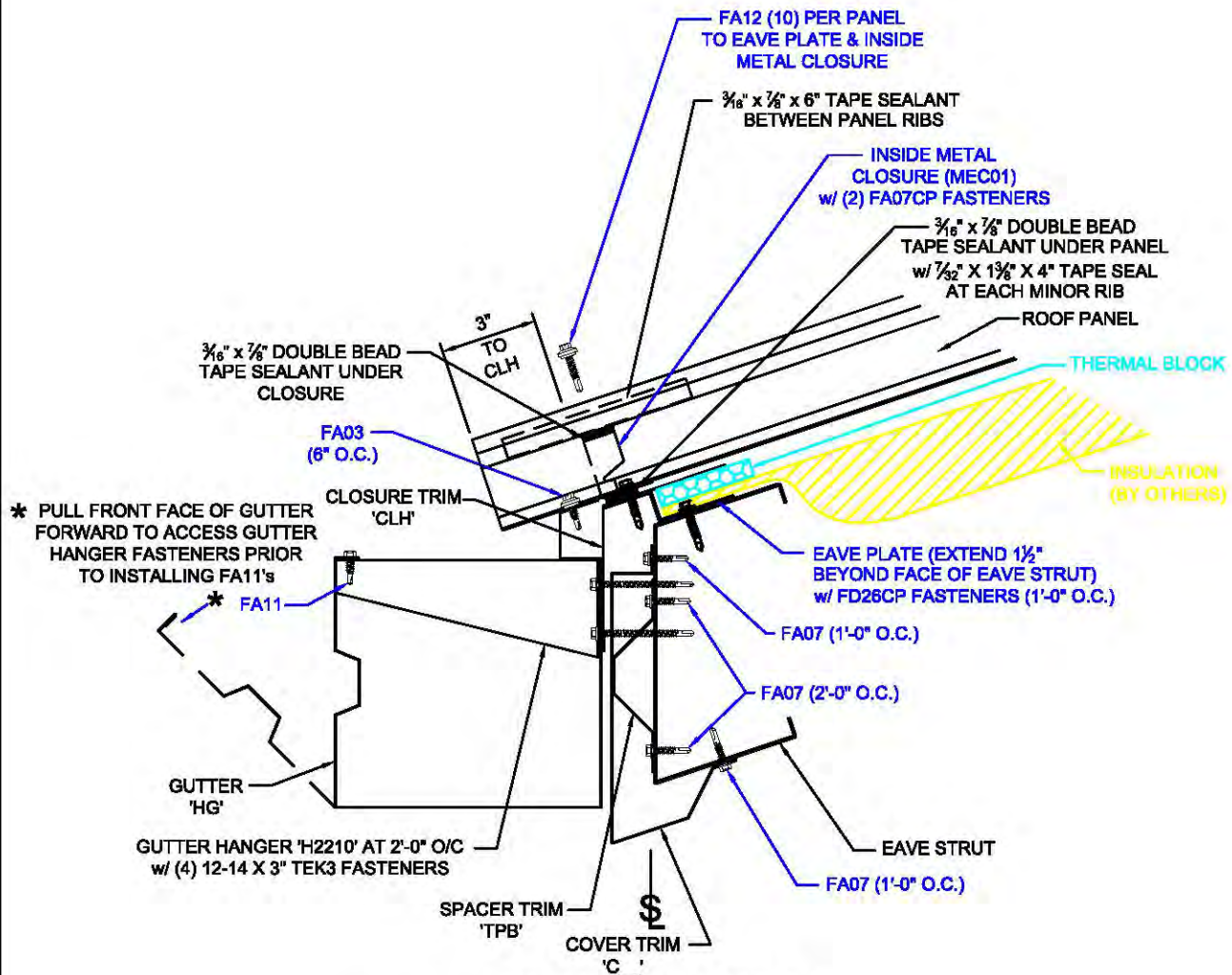
**SS360 LOW SYSTEM w/ LOW PROFILE GUTTER
OPEN WALL w/o SOFFIT
FOR ROOF SLOPES < 2:12**

**GUTTER SPLICE ASSEMBLY****NOTES:**

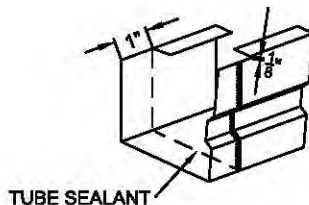
1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

ED8176

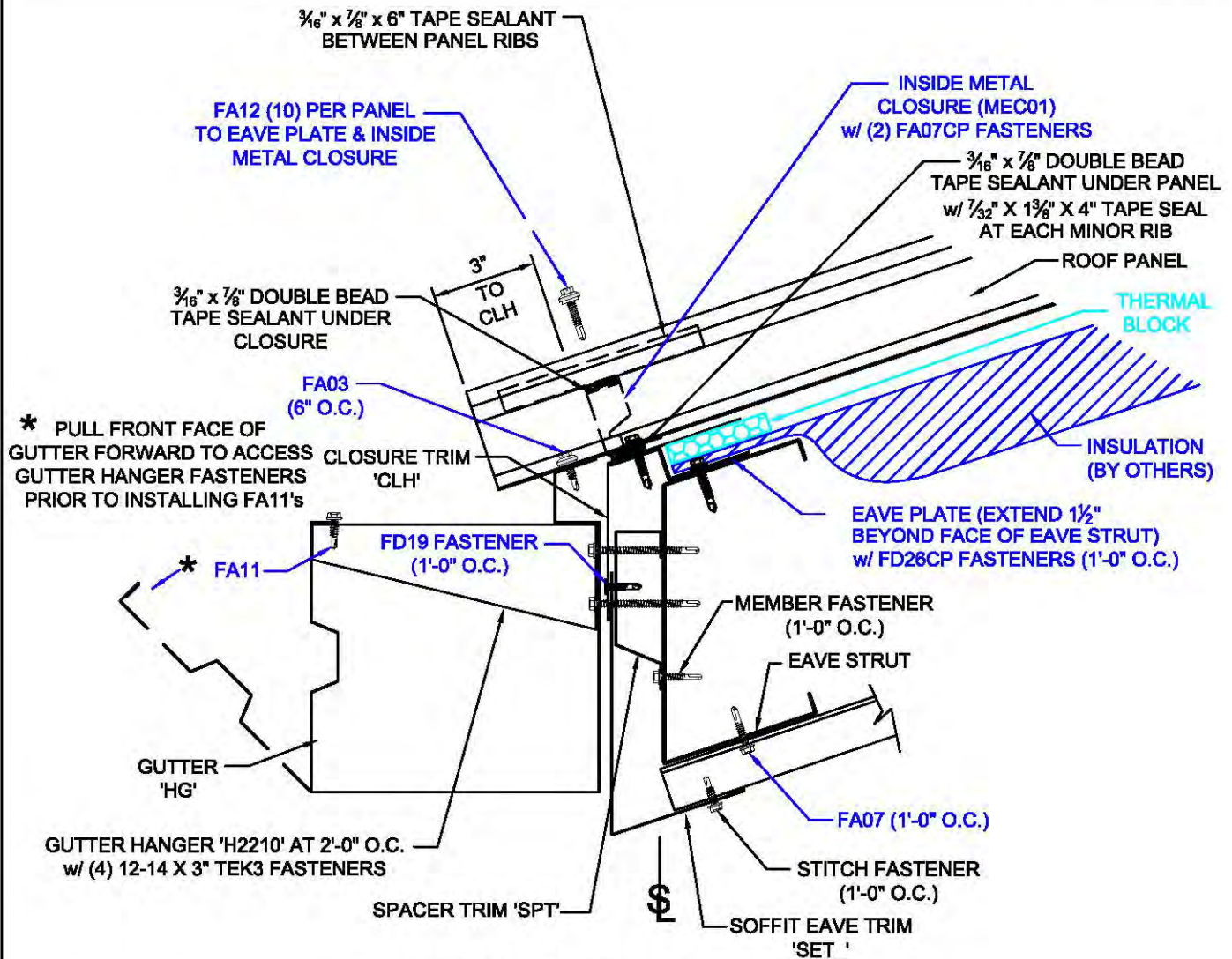
**SS360 EAVE LOW SYSTEM w/ LOW PROFILE GUTTER AND KR SOFFIT PANEL
FOR ROOF SLOPES $\leq 2:12$ AND FIRST PURLIN $> 3'-0"$ UPHILL**

**GUTTER SPLICE ASSEMBLY****NOTES:**

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

**ED8473**

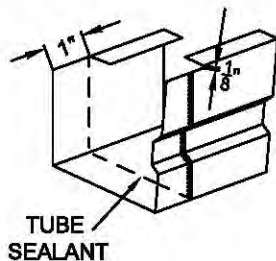
SS360 ROOF w/ HORIZONTAL GUTTER & OPEN SIDEWALL



GUTTER SPLICE ASSEMBLY

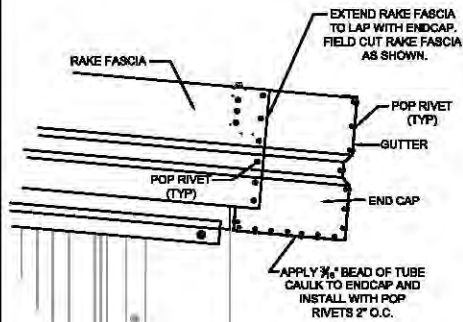
NOTES:

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

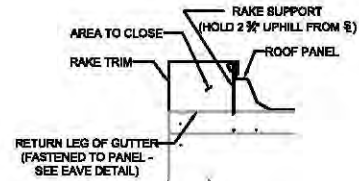


ED8477

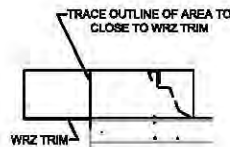
SS360 ROOF w/ HORIZONTAL GUTTER AND KR SOFFIT PANELS



VIEW 'A'



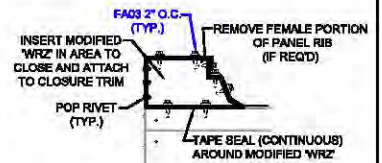
SECTION THRU END



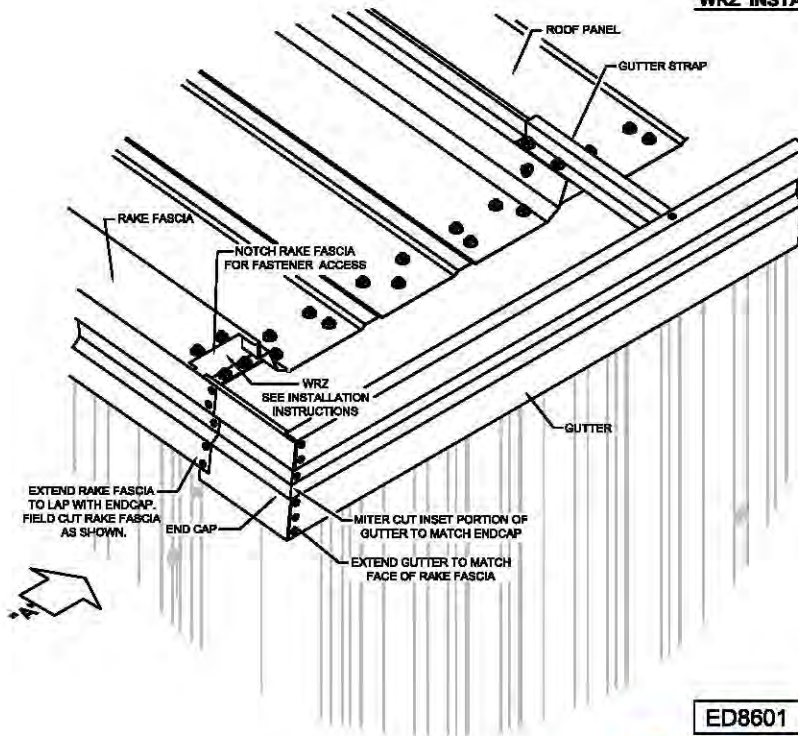
STEP 1



STEP 2

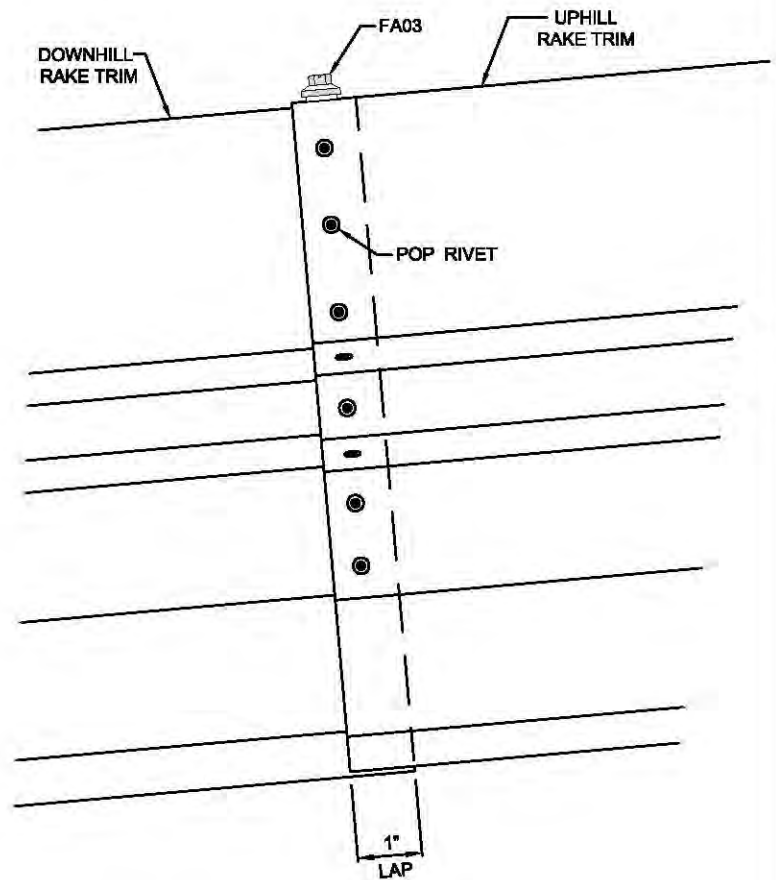
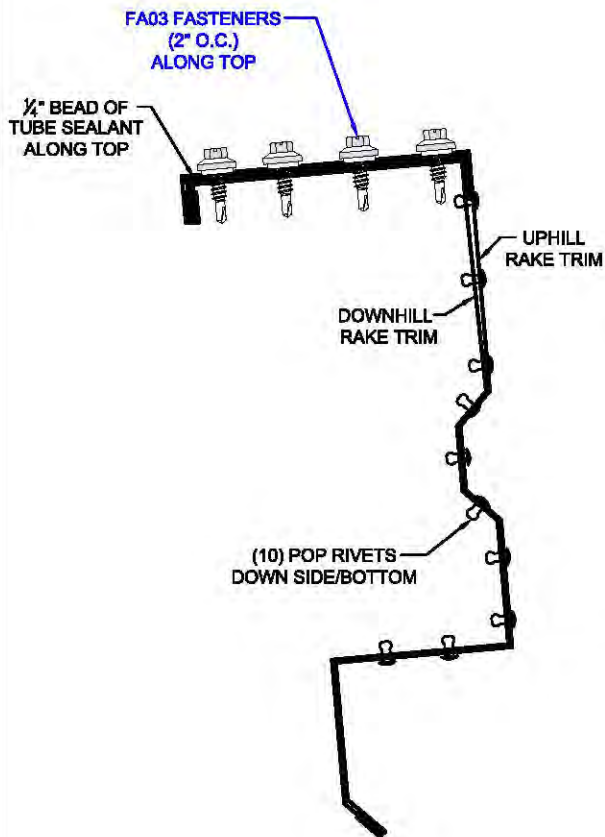


STEP 3

WRZ' INSTALLATION INSTRUCTIONS

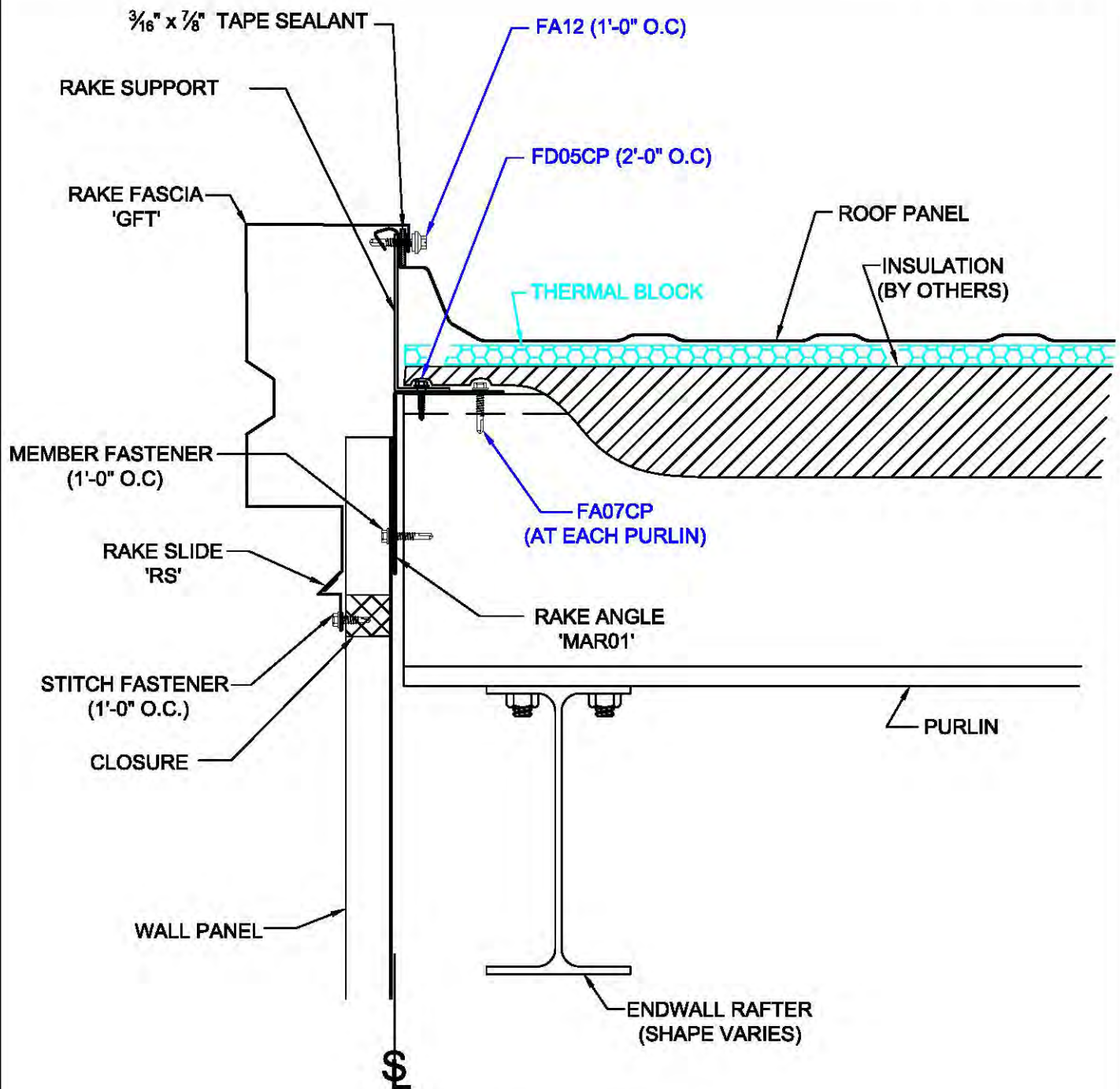
ED8601

GUTTER TO RAKE FASCIA CORNER DETAIL
w/ 655ER ROOF



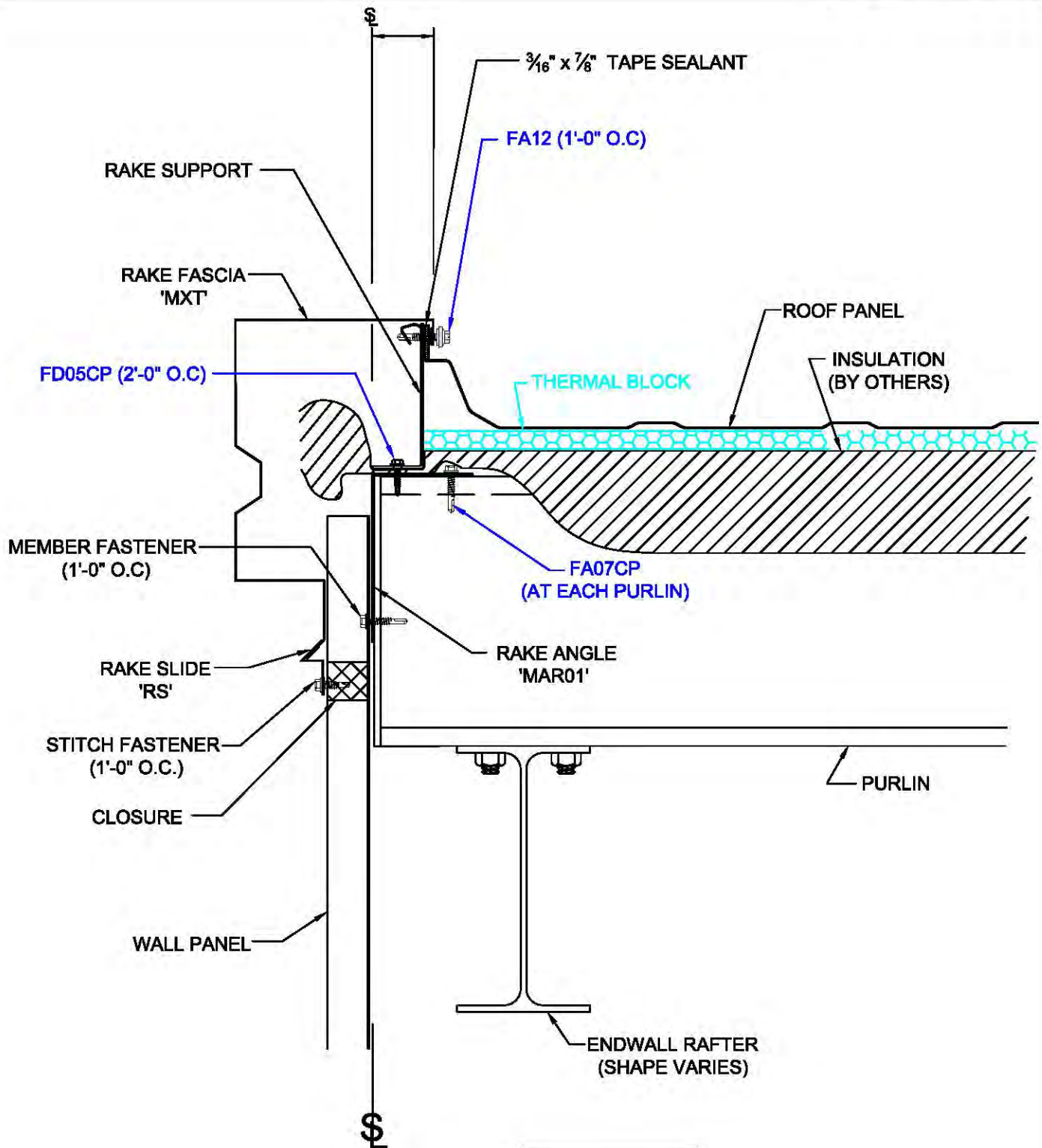
EE8001

RAKE TRIM LAP DETAIL



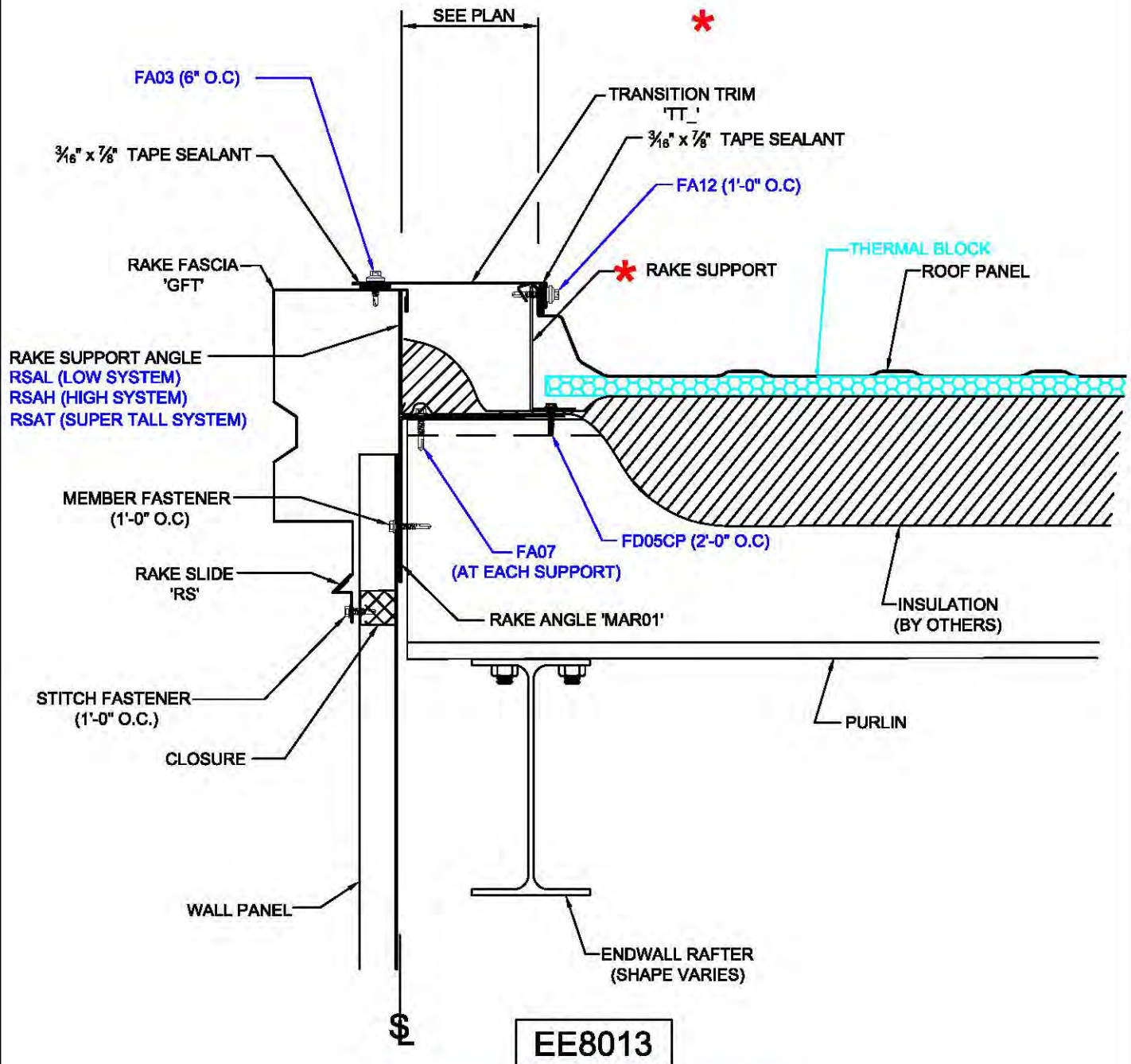
EE8011

TRAPEZOIDAL PANEL RAKE DETAIL ON MODULE
W/ SHEETED WALL WITH SLOPE $\leq 2:12$

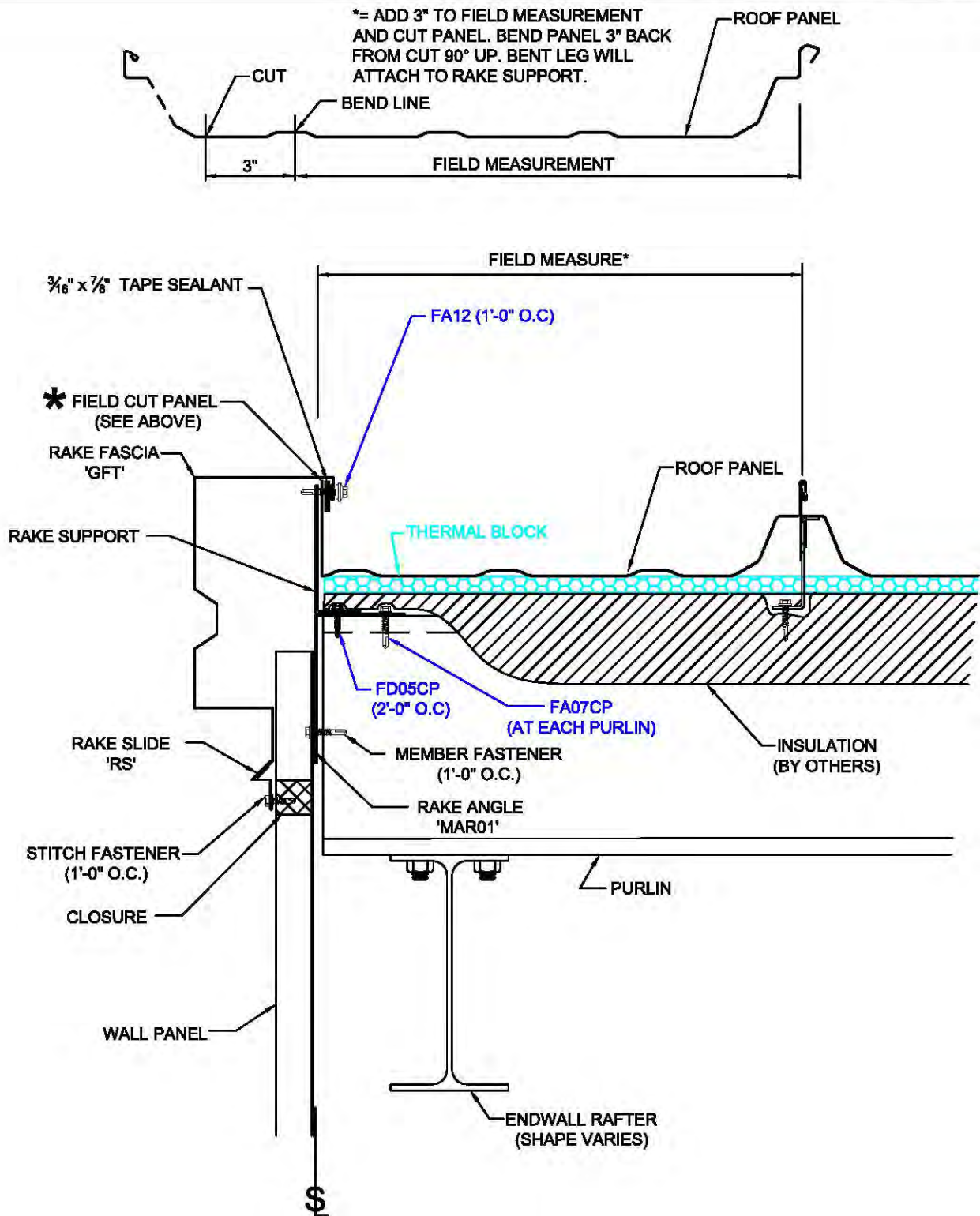


EE8012

TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
W/ SHEETED WALL AND ROOF SLOPE $\leq 2:12$

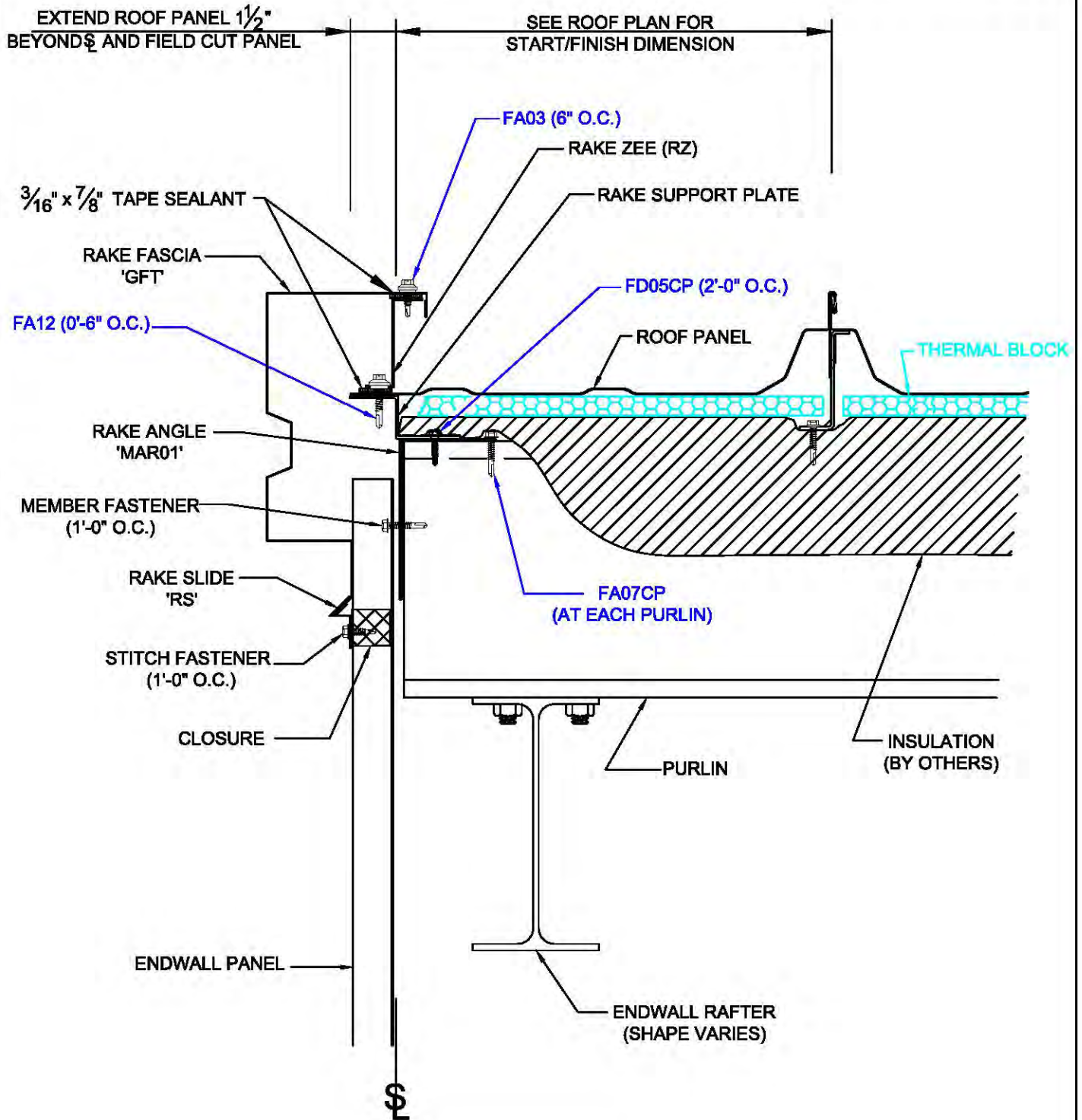


TRAPEZOIDAL PANEL RAKE DETAILOFF MODULE
W/ SHEETED WALL ROOF SLOPE $\leq 2:12$



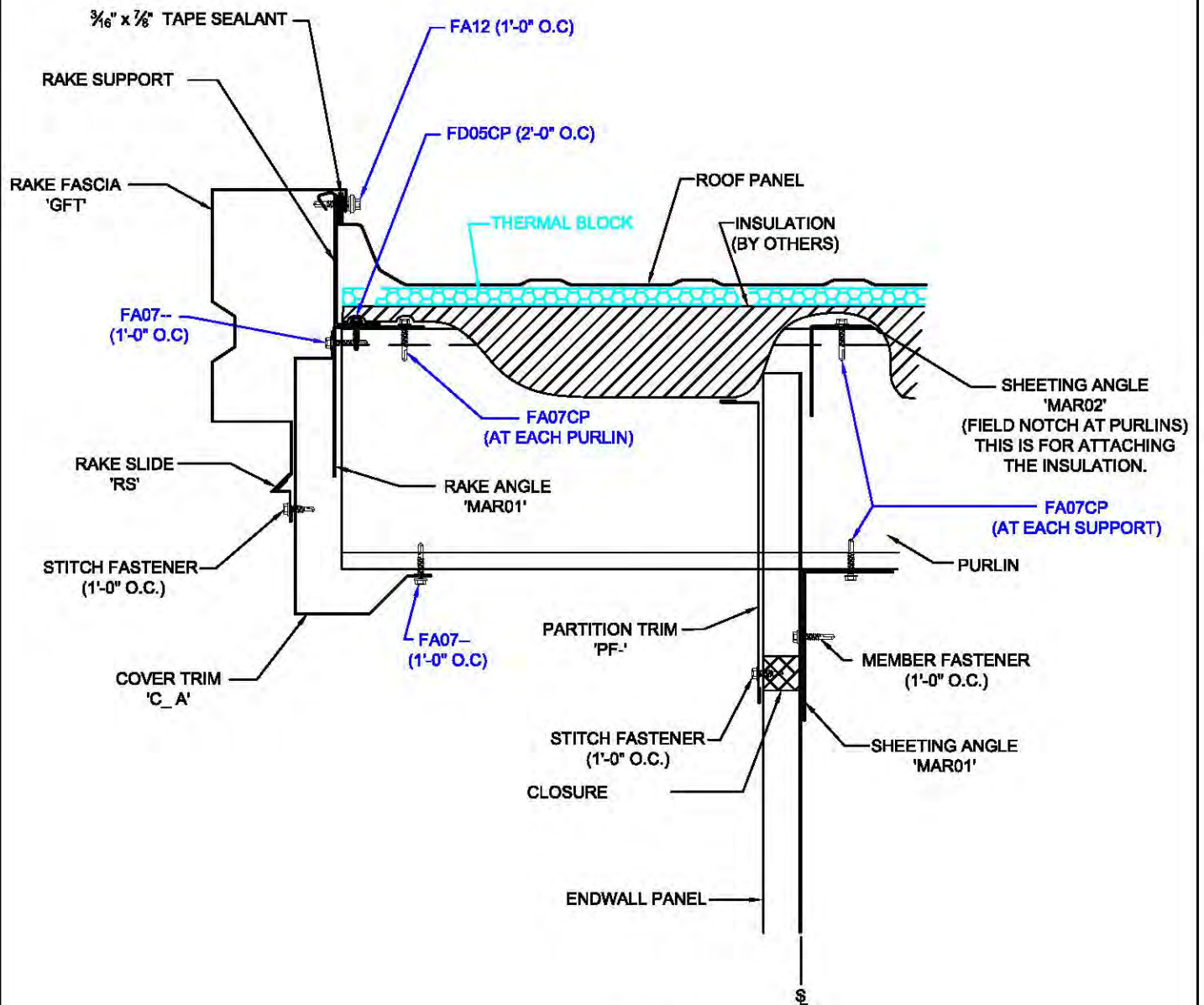
EE8014

TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
W/ SHEETED WALL WITH SLOPE $\leq 2:12$



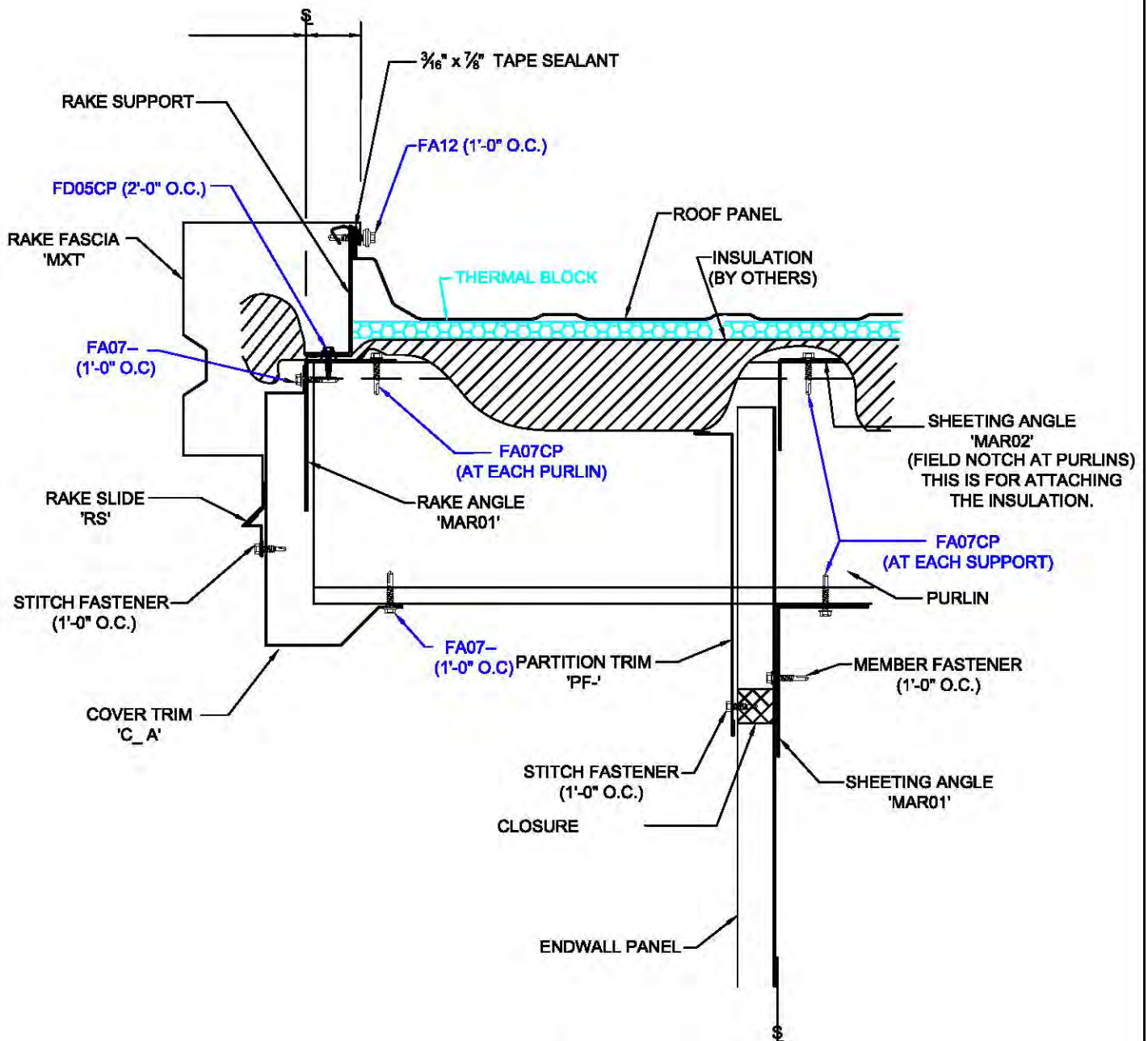
EE8015

SS360 RAKE DETAIL OFF MODULE
w/ SHEETED WALL AND ROOF SLOPE $\leq 2:12$



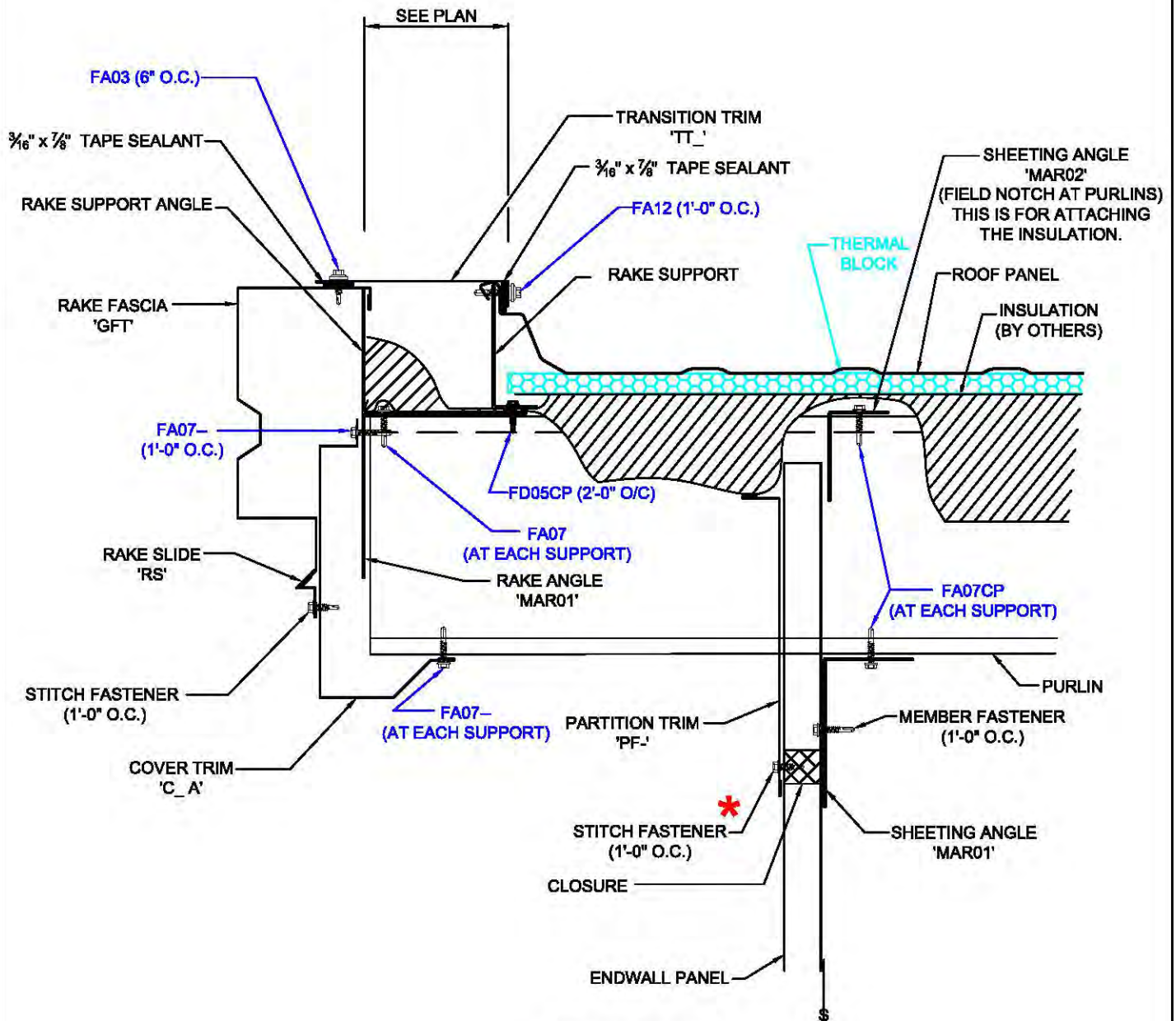
EE8041

TRAPEZOIDAL PANEL RAKE DETAIL ON MODULE
WITH RAKE EXTENSION W/O SOFFIT WITH SLOPE $\leq 2:12$



EE8042

TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
w/ RAKE EXTENSION w/o SOFFIT ROOF SLOPE $\leq 2:12$



EE8043

TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
w/ RAKE EXTENSION w/o SOFFIT ROOF SLOPE $\leq 2:12$



KIRBY
BUILDING
SYSTEMS

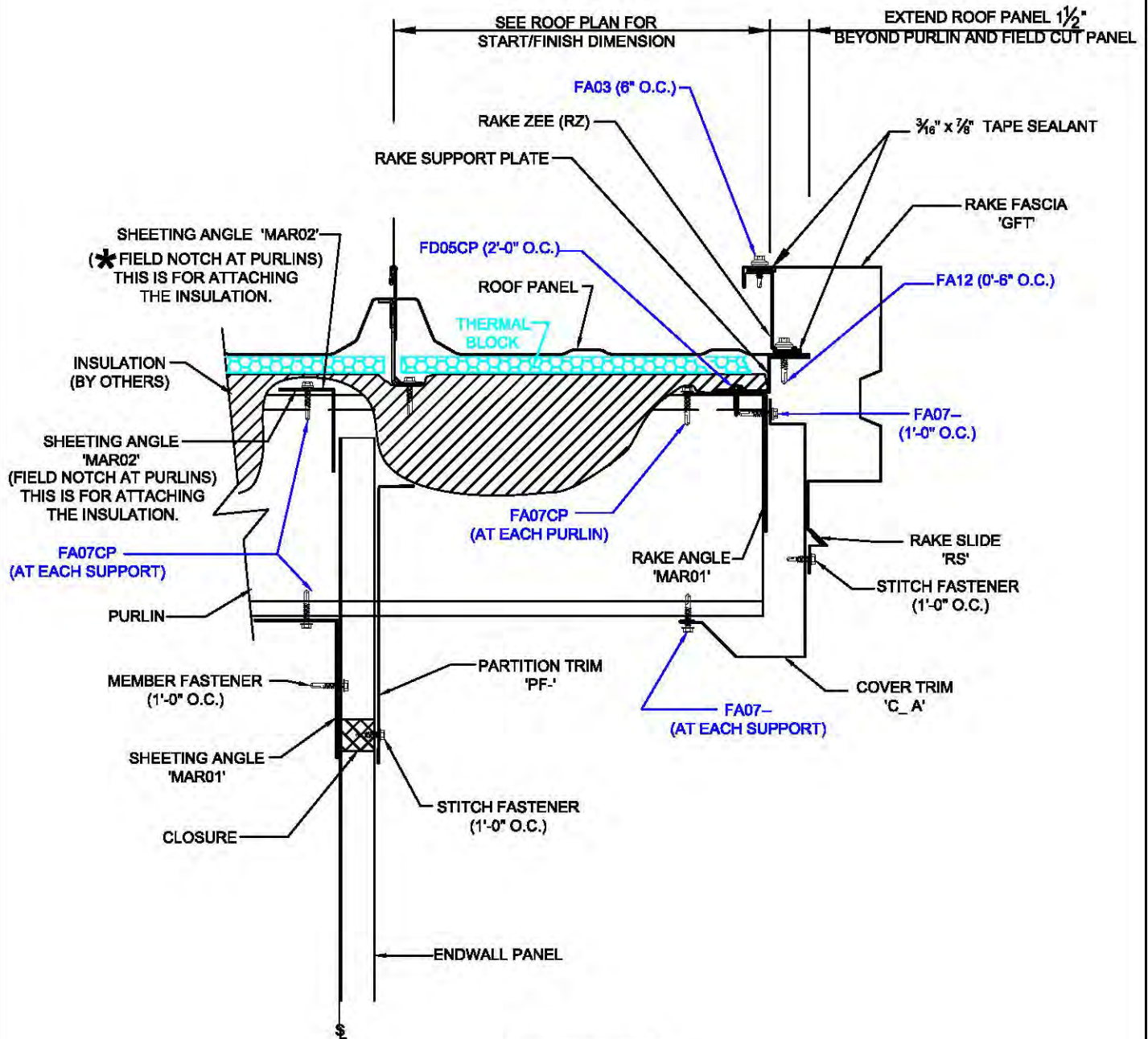
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BETTER SOLUTIONS. BETTER BUILDINGS.

PREPARED BY: BKC

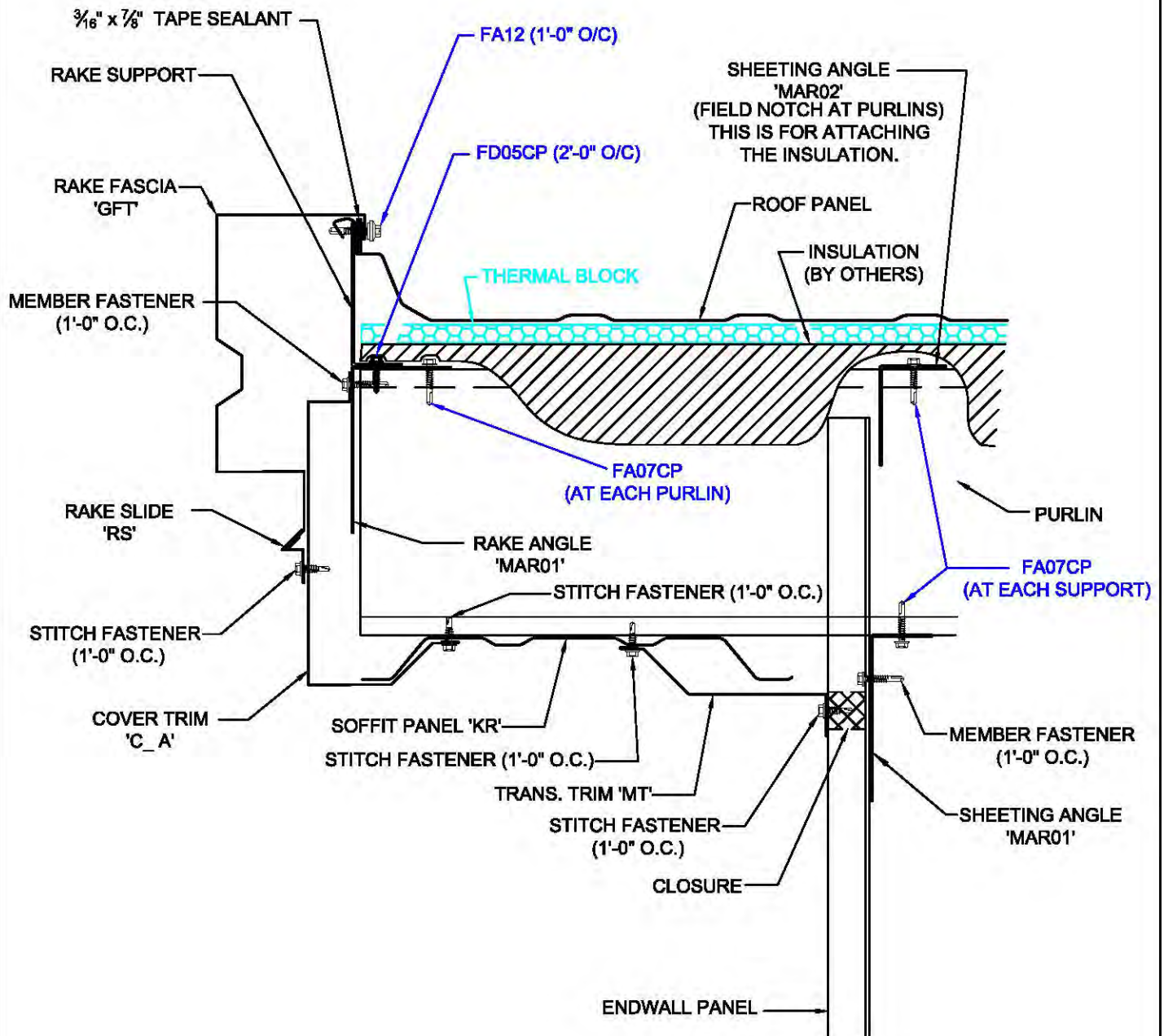
DATE: 2-14-2018

EE8043



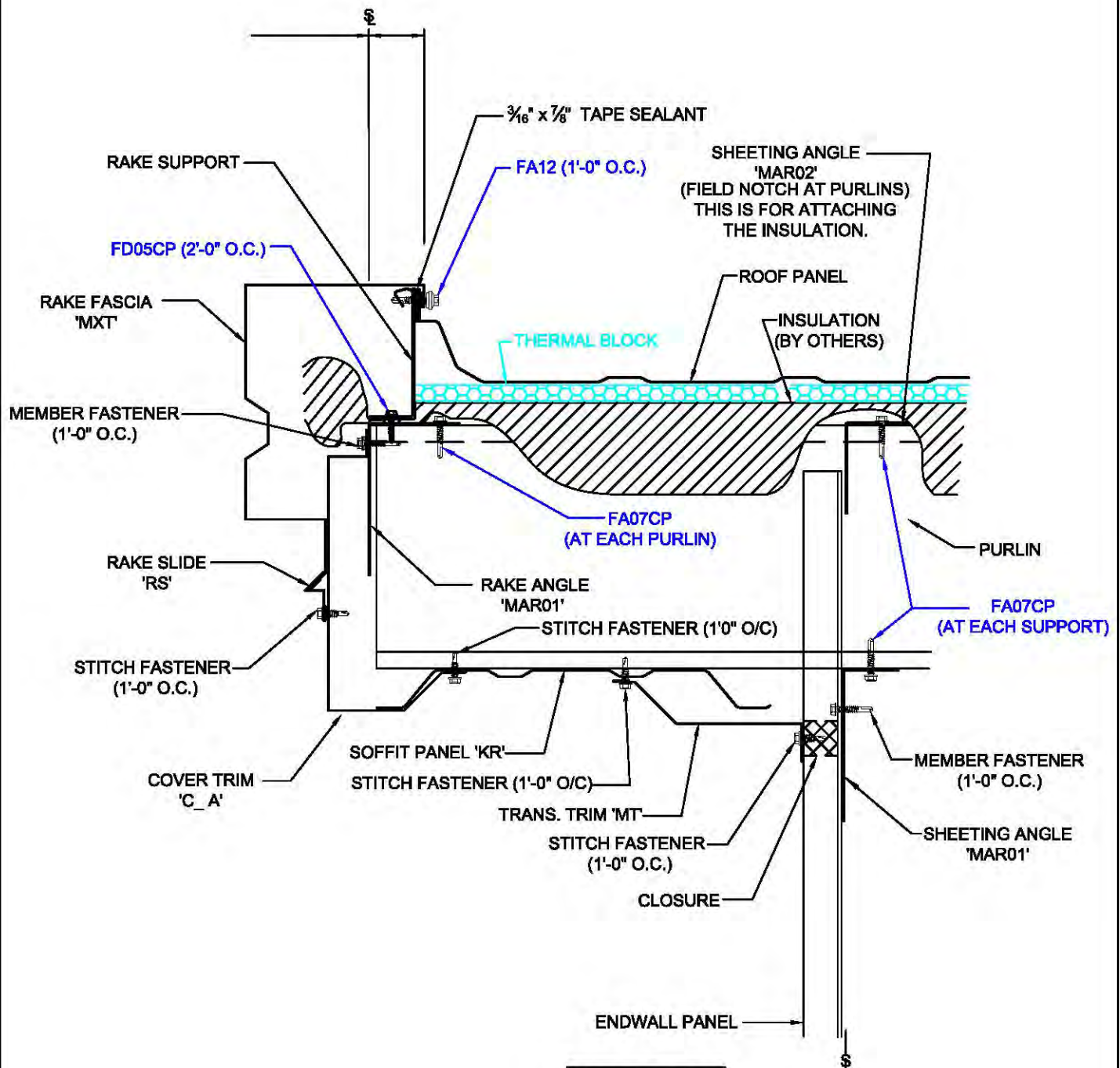
EE8045

SS360 RAKE DETAIL OFF MODULE
W/ RAKE EXTENSION W/O SOFFIT AND ROOF SLOPE $\leq 2:12$



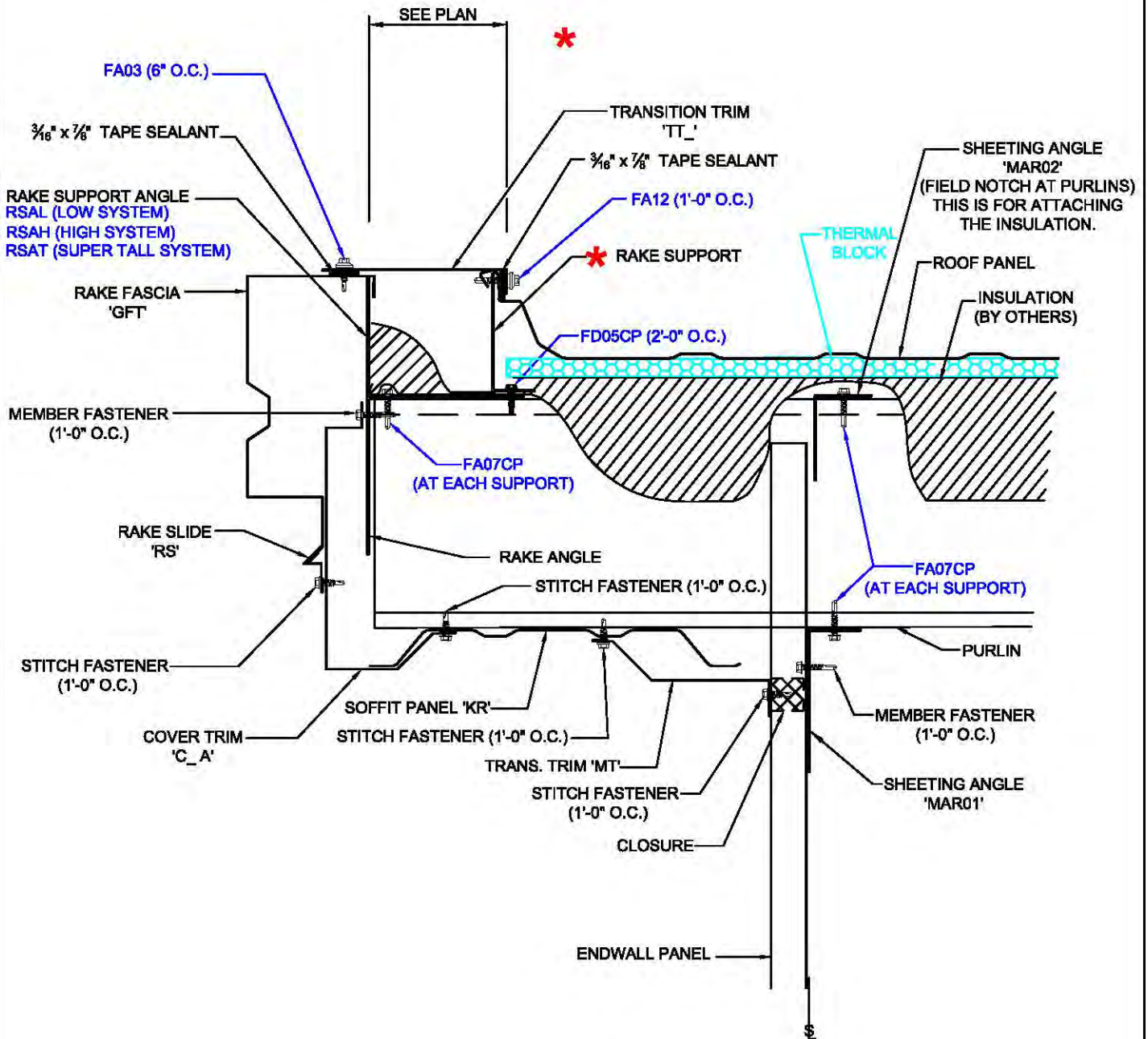
EE8046

TRAPEZOIDAL PANEL RAKE DETAIL ON MODULE
W/ RAKE EXTENSION AND KR SOFFIT WITH SLOPE $\leq 2:12$



EE8047

TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
w/ RAKE EXTENSION & KR SOFFIT ROOF SLOPE $\leq 2:12$

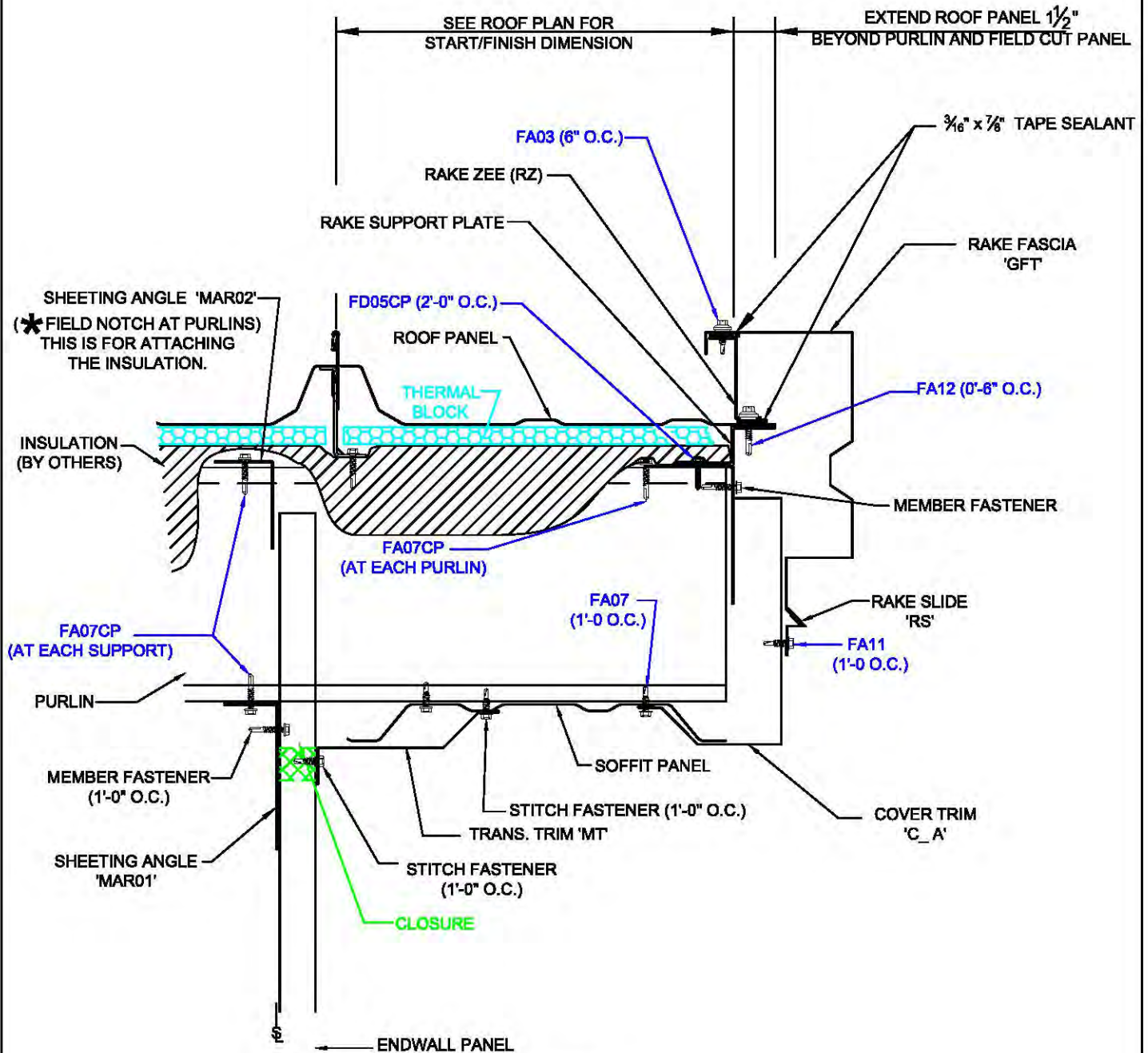


EE8048

TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
W/ RAKE EXTENSION W/O SOFFIT ROOF SLOPE $\leq 2:12$

EE8

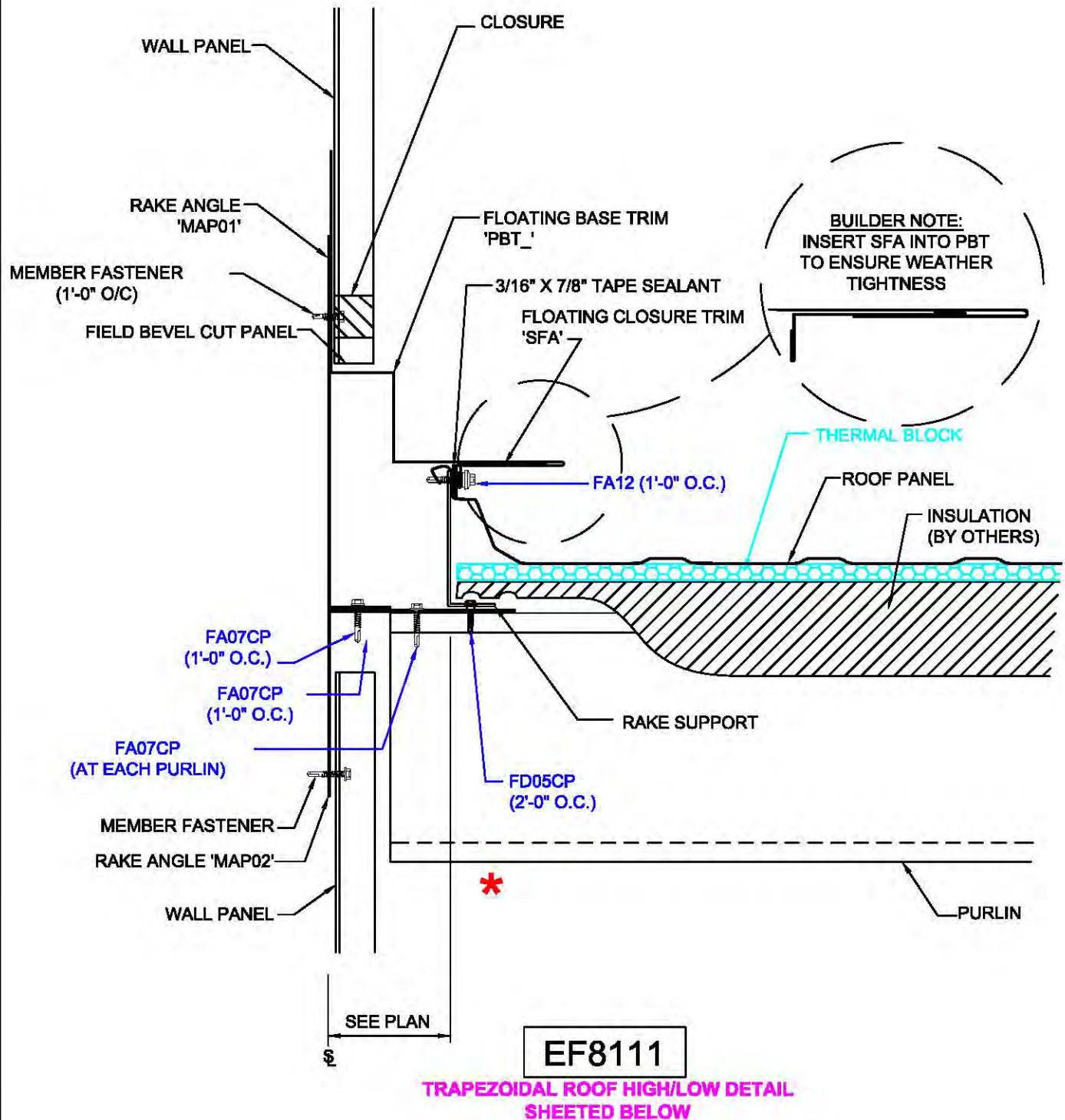


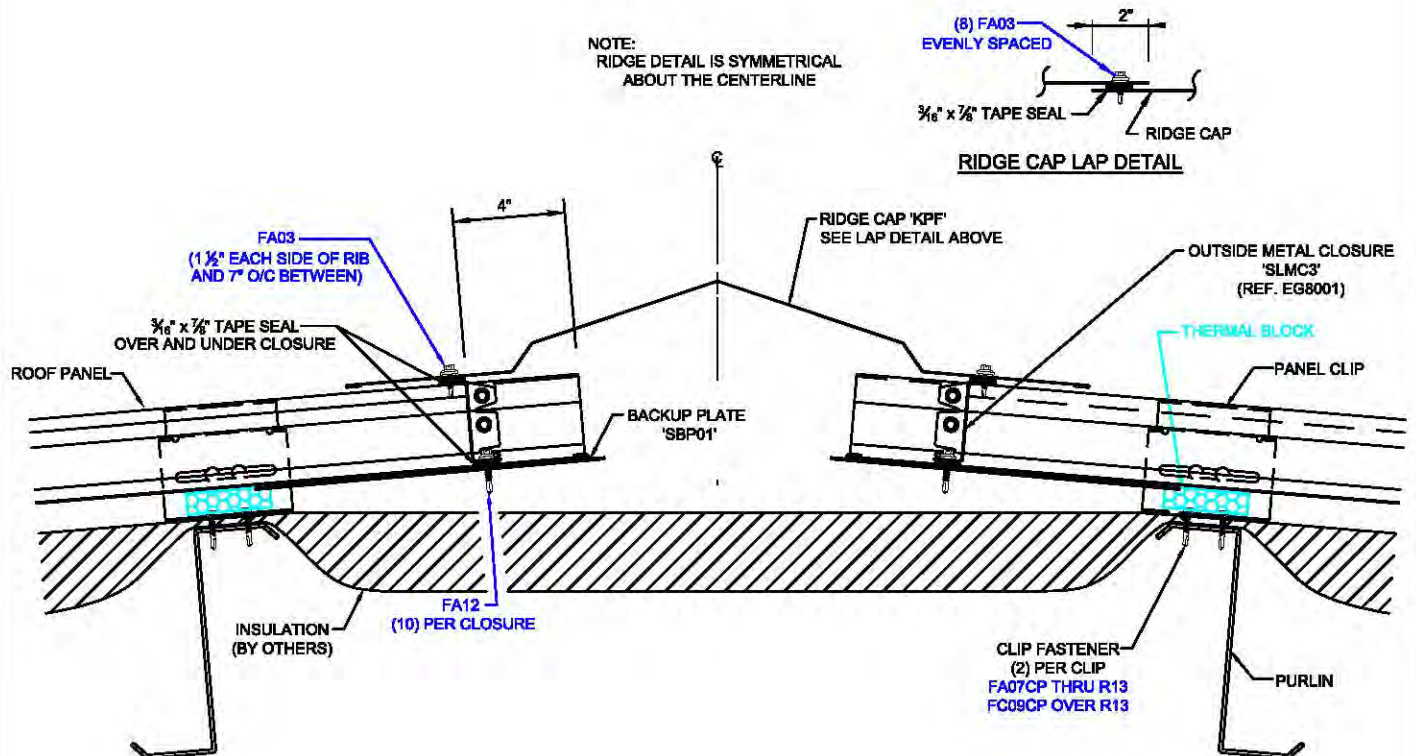


EE8050

TRAPEZOIDAL PANEL RAKE DETAIL OFF MODULE
W/ RAKE EXTENSION AND KR SOFFIT ROOF SLOPE $\leq 2:12$

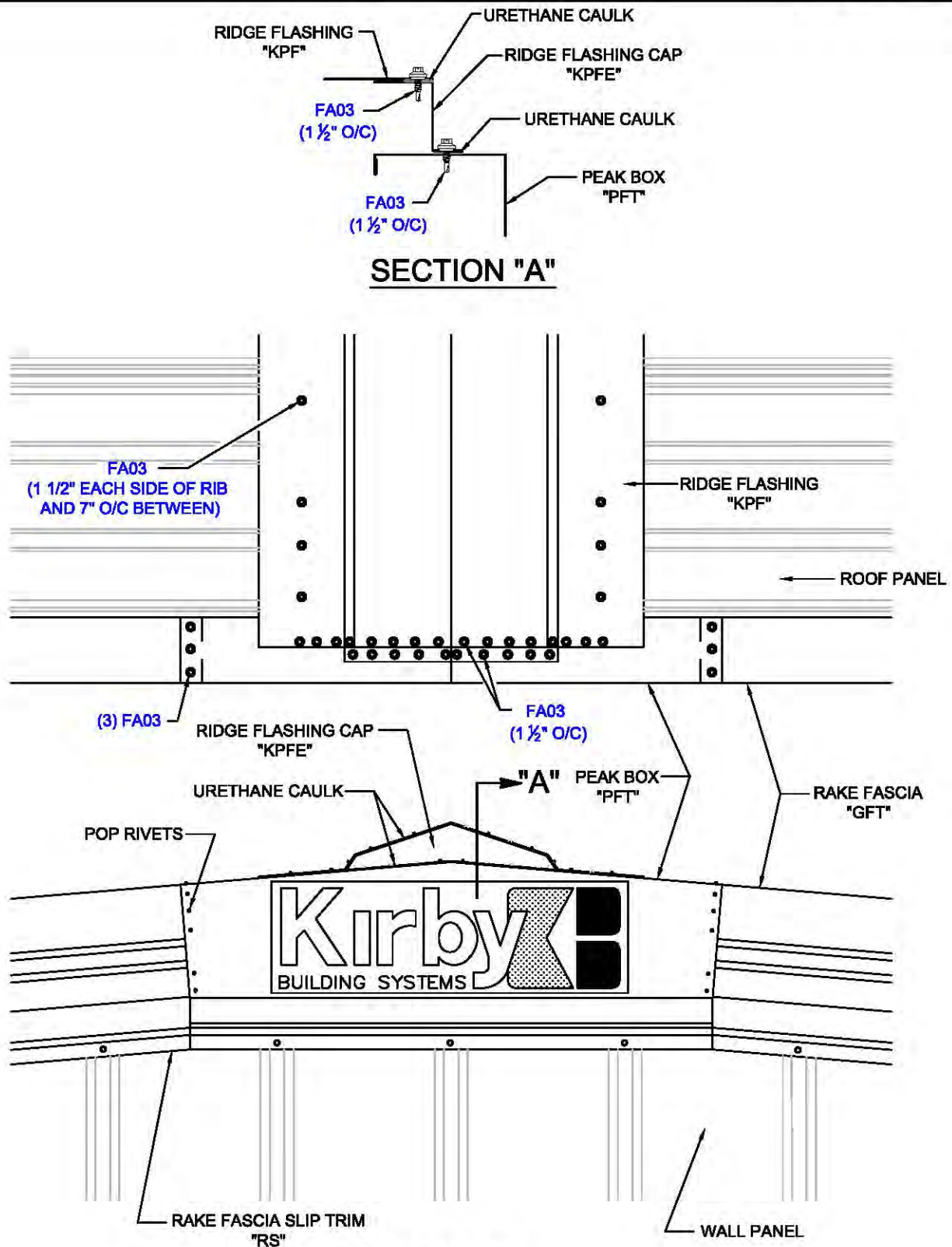






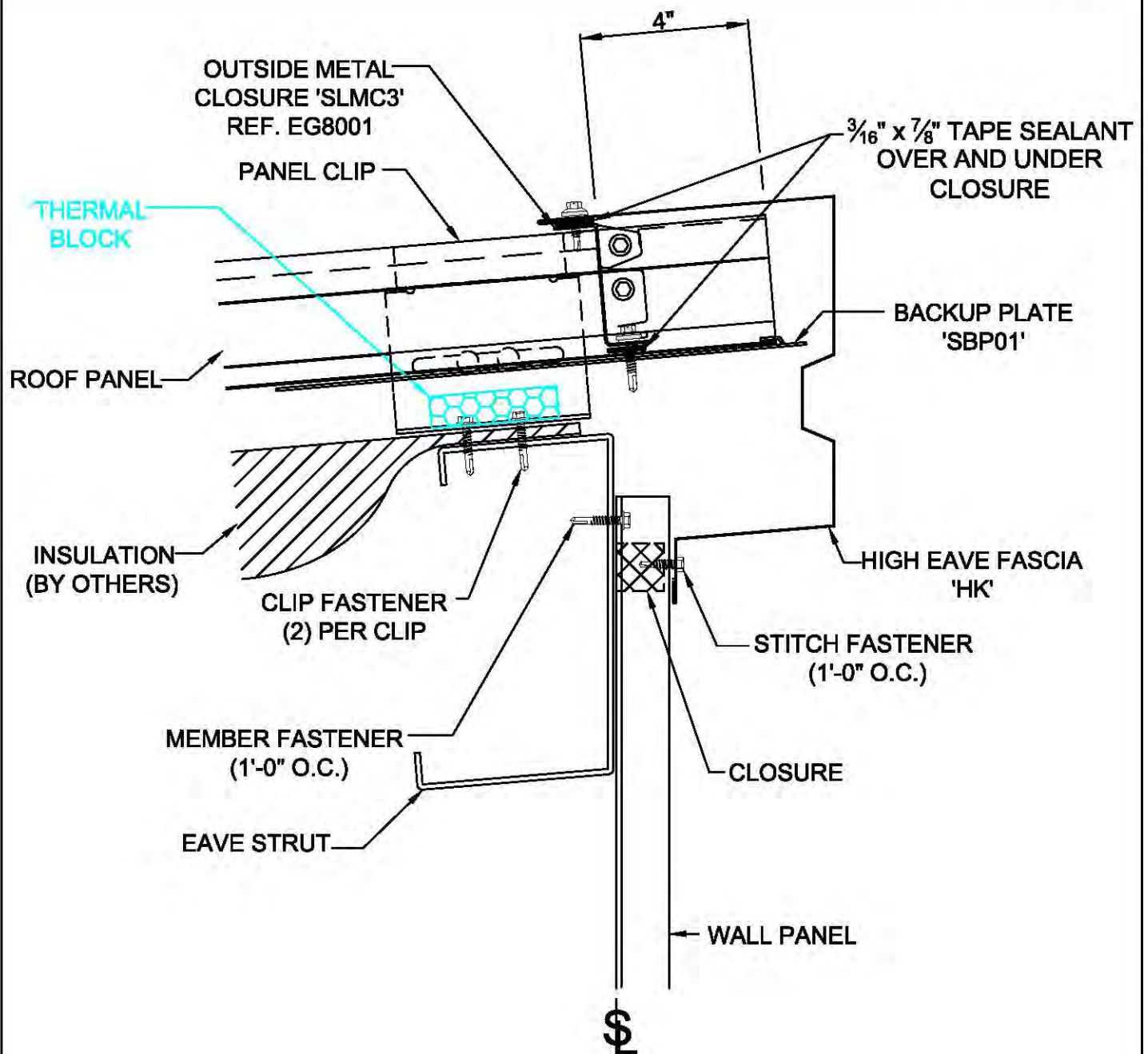
EG8011

SS360 RIDGE DETAIL



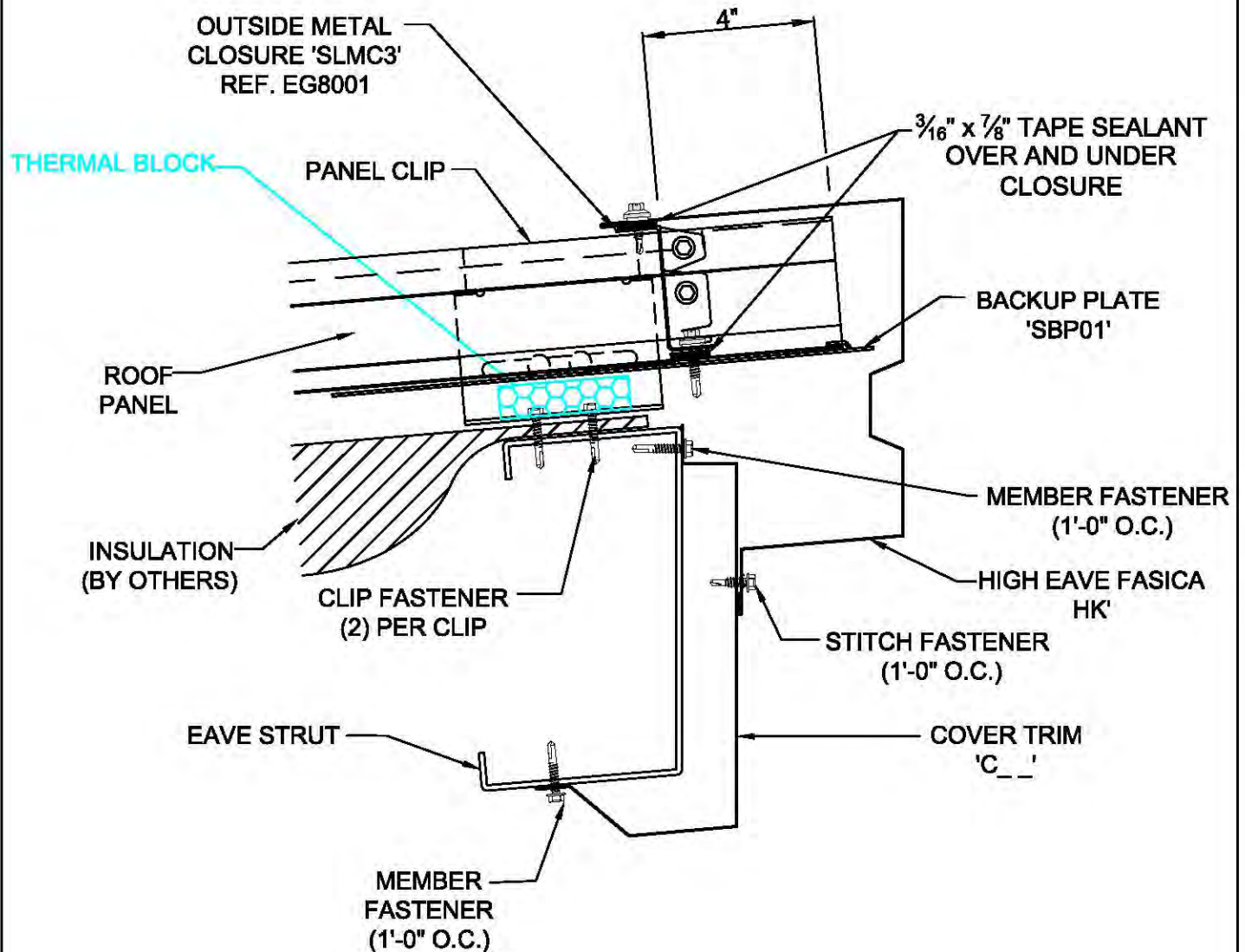
EG8051

RIDGE CAP CLOSURE INSTALLATION



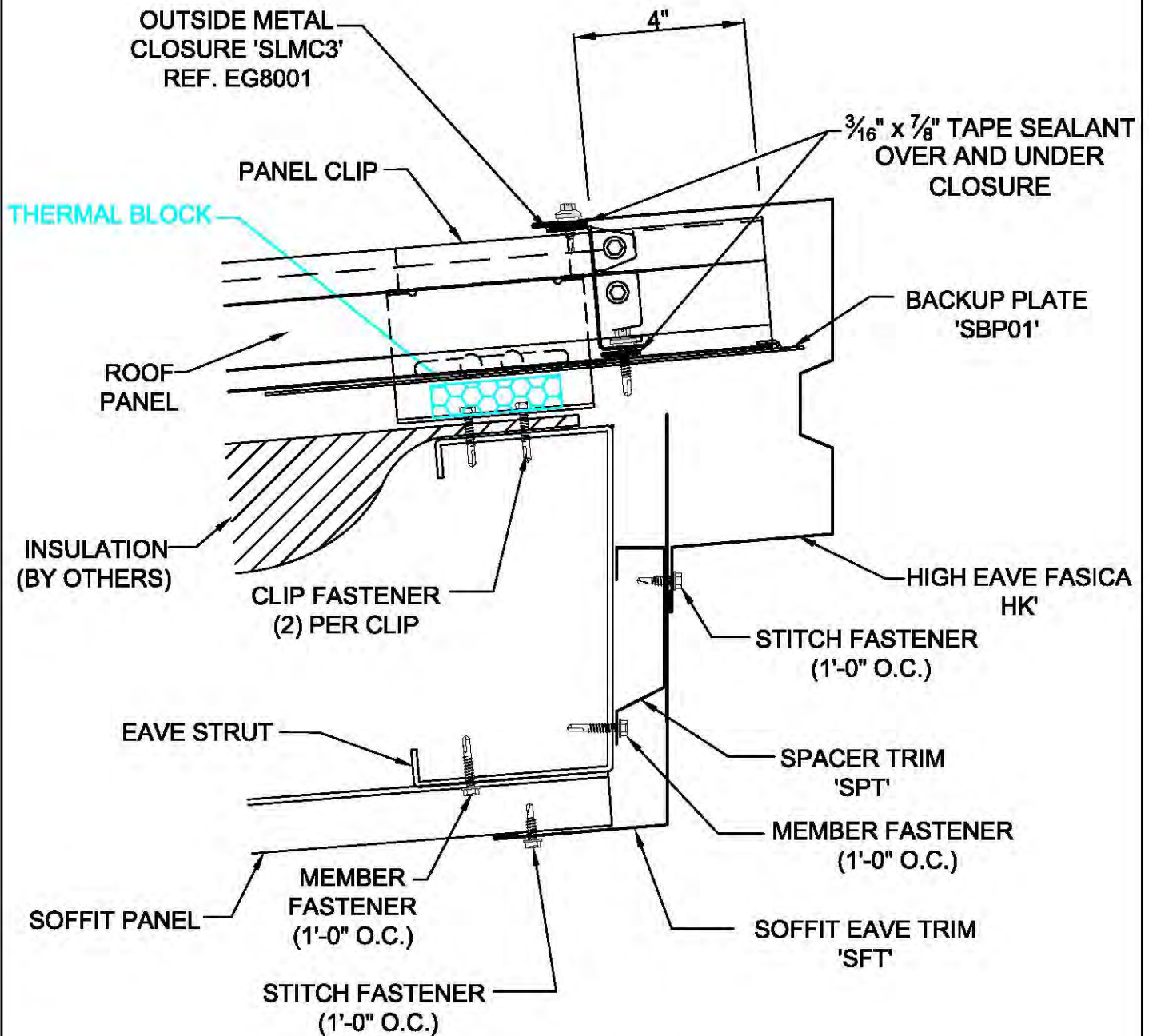
EH8011

SS360 HIGH EAVE DETAIL WITH SHEETED WALL



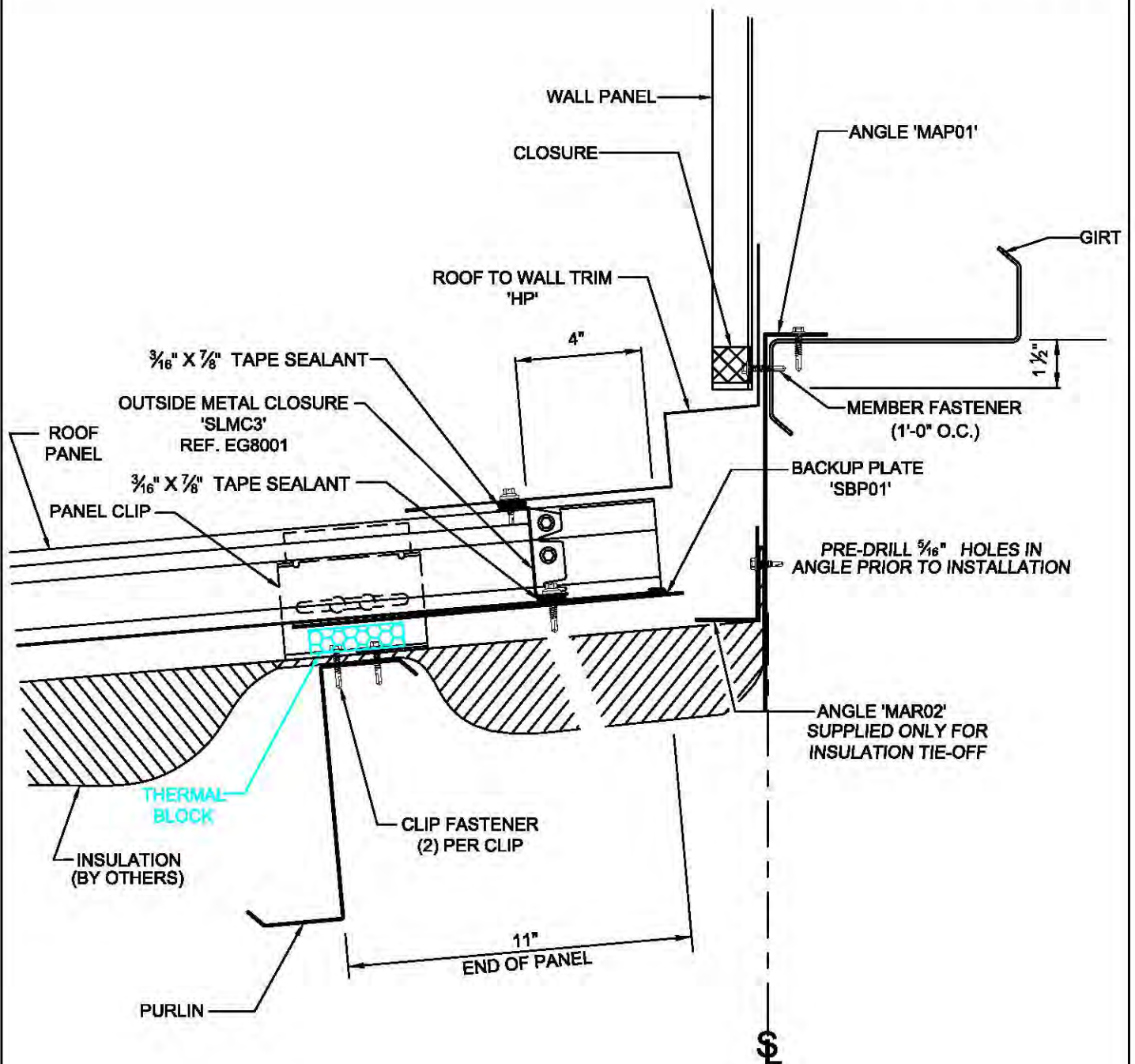
EH8071

SS360 HIGH EAVE, OPEN W/O SOFFIT



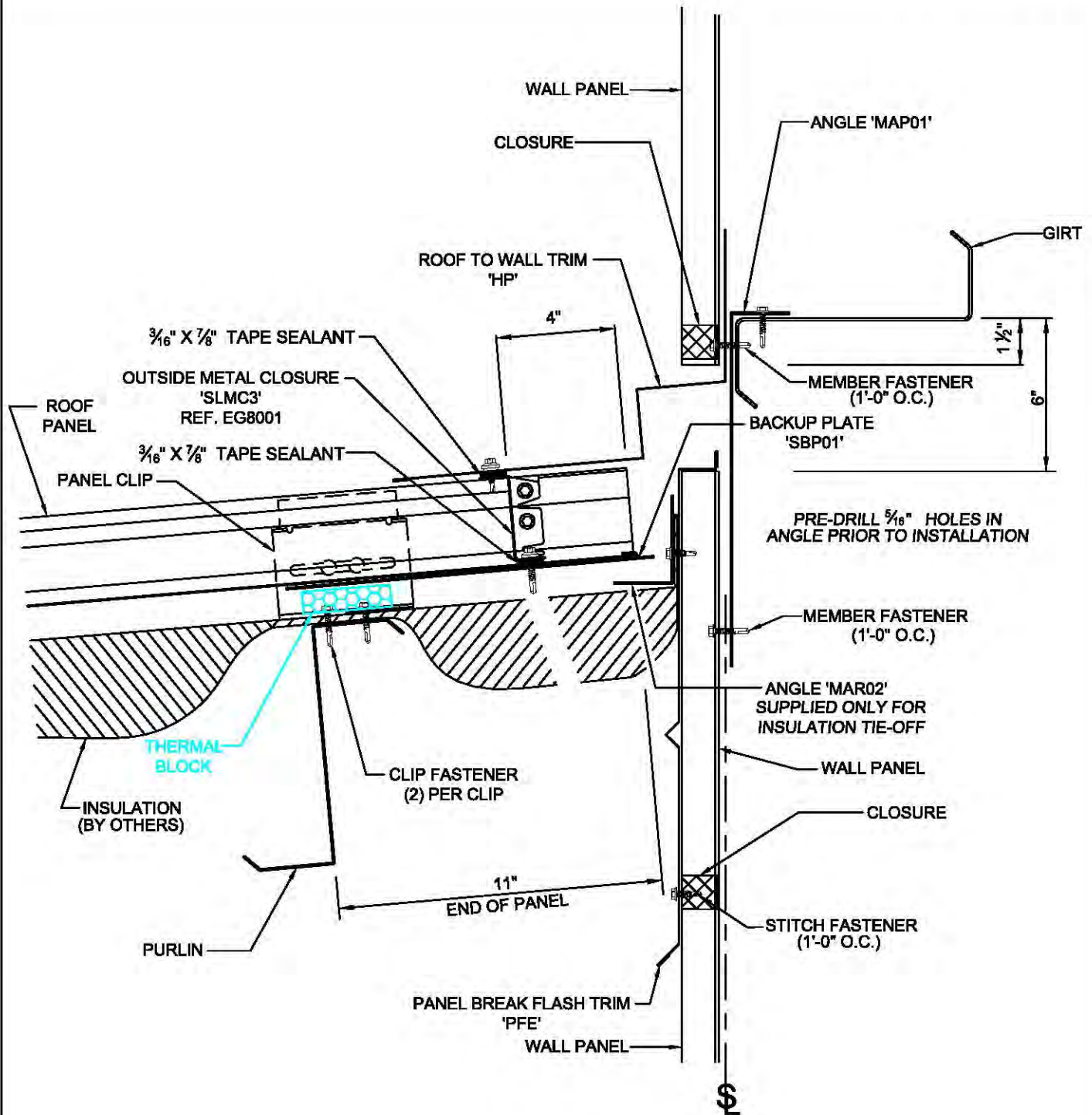
EH8076

SS360 HIGH EAVE, OPEN W/ KR SOFFIT



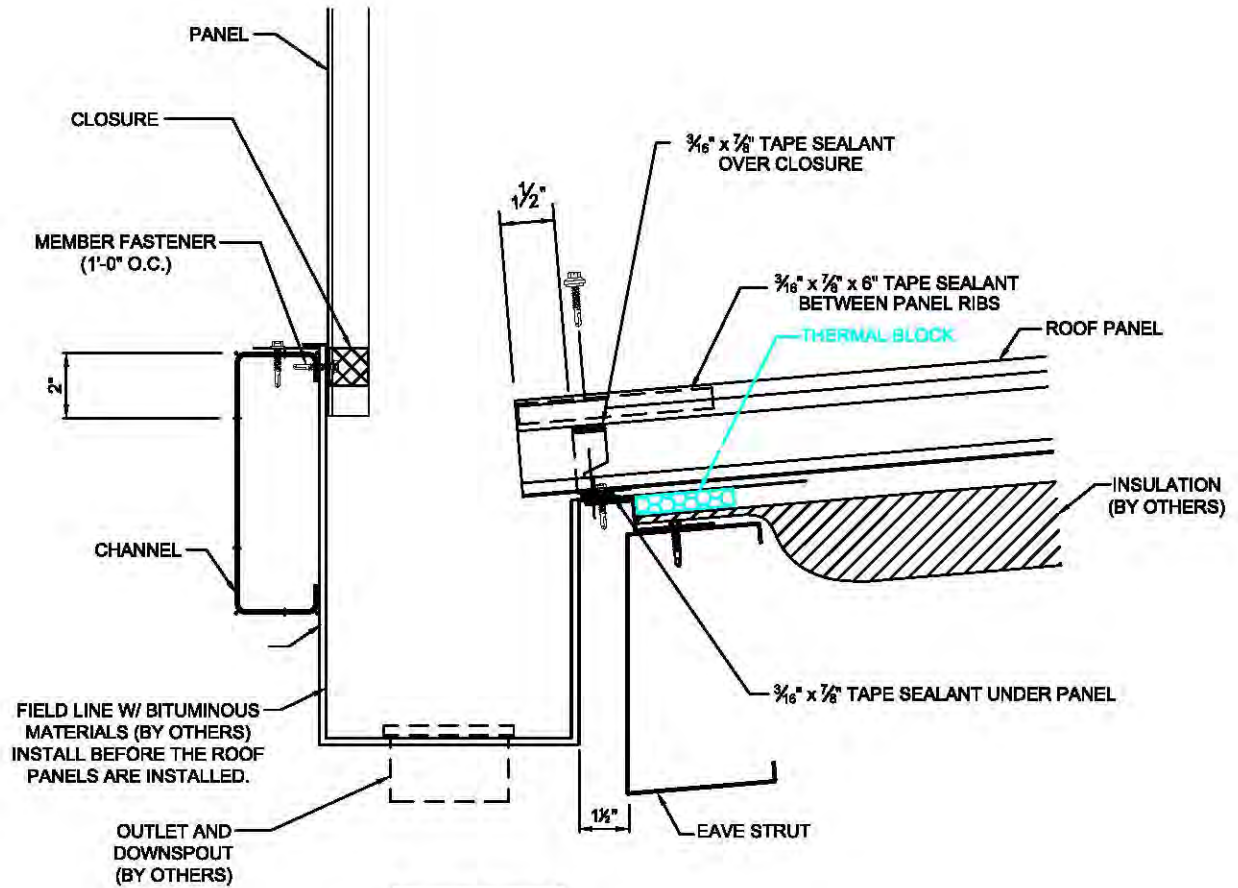
EI8011

SS360 ROOF TO WALL DETAIL W/ OPEN WALL BELOW



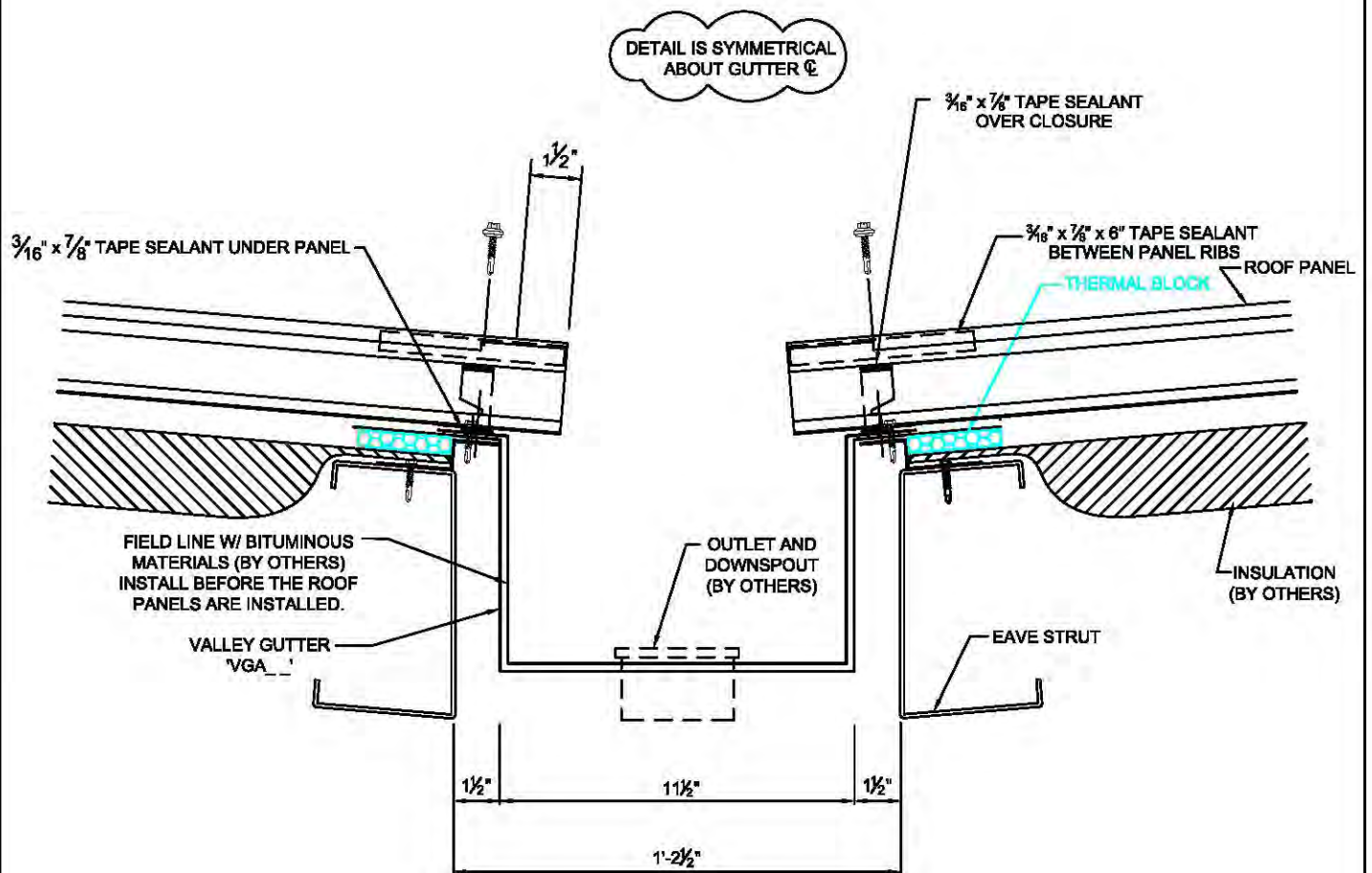
EI8111

SS360 ROOF TO WALL DETAIL
SHEETED ABOVE AND BELOW



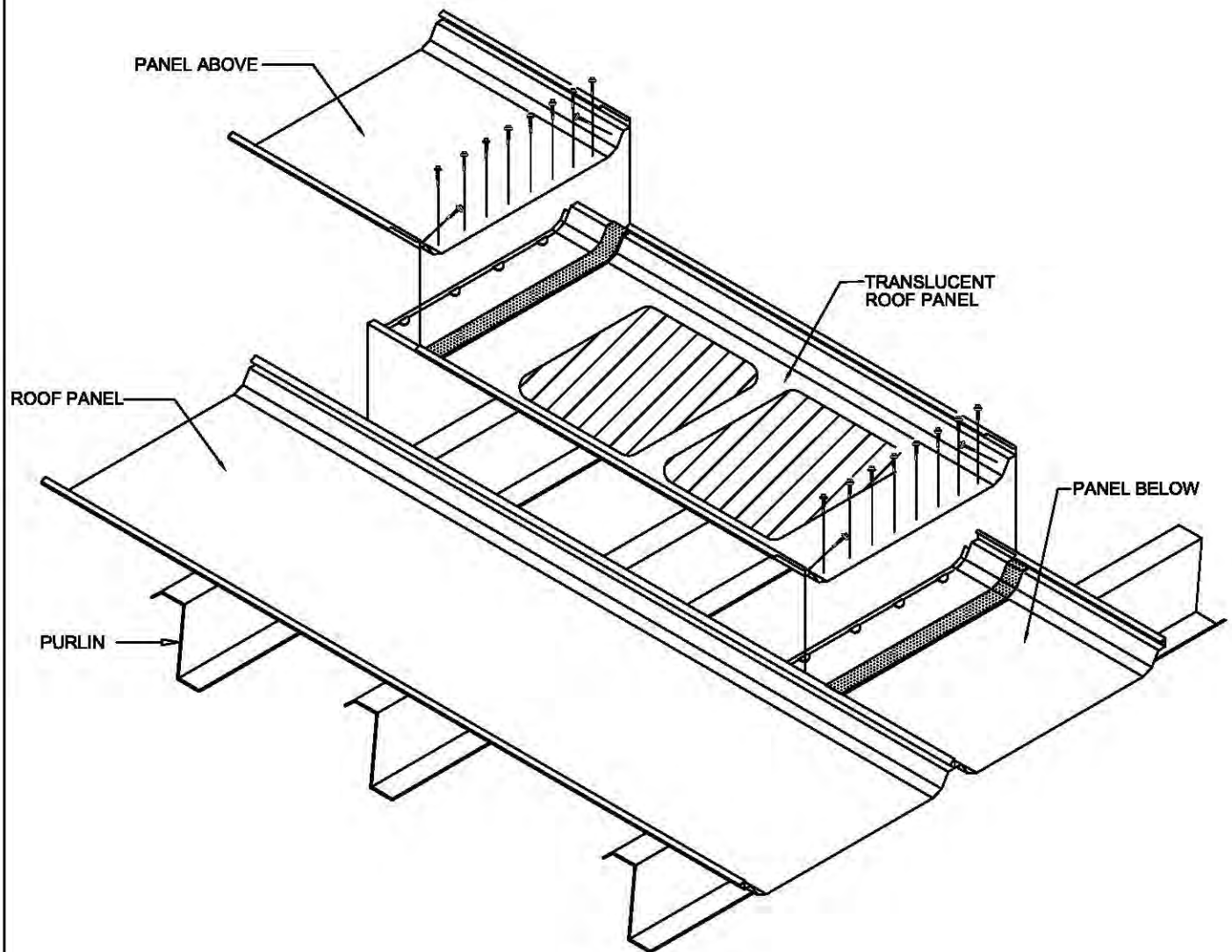
EK8021

SS360 PARAPET GUTTER W/ KBS PARAPET

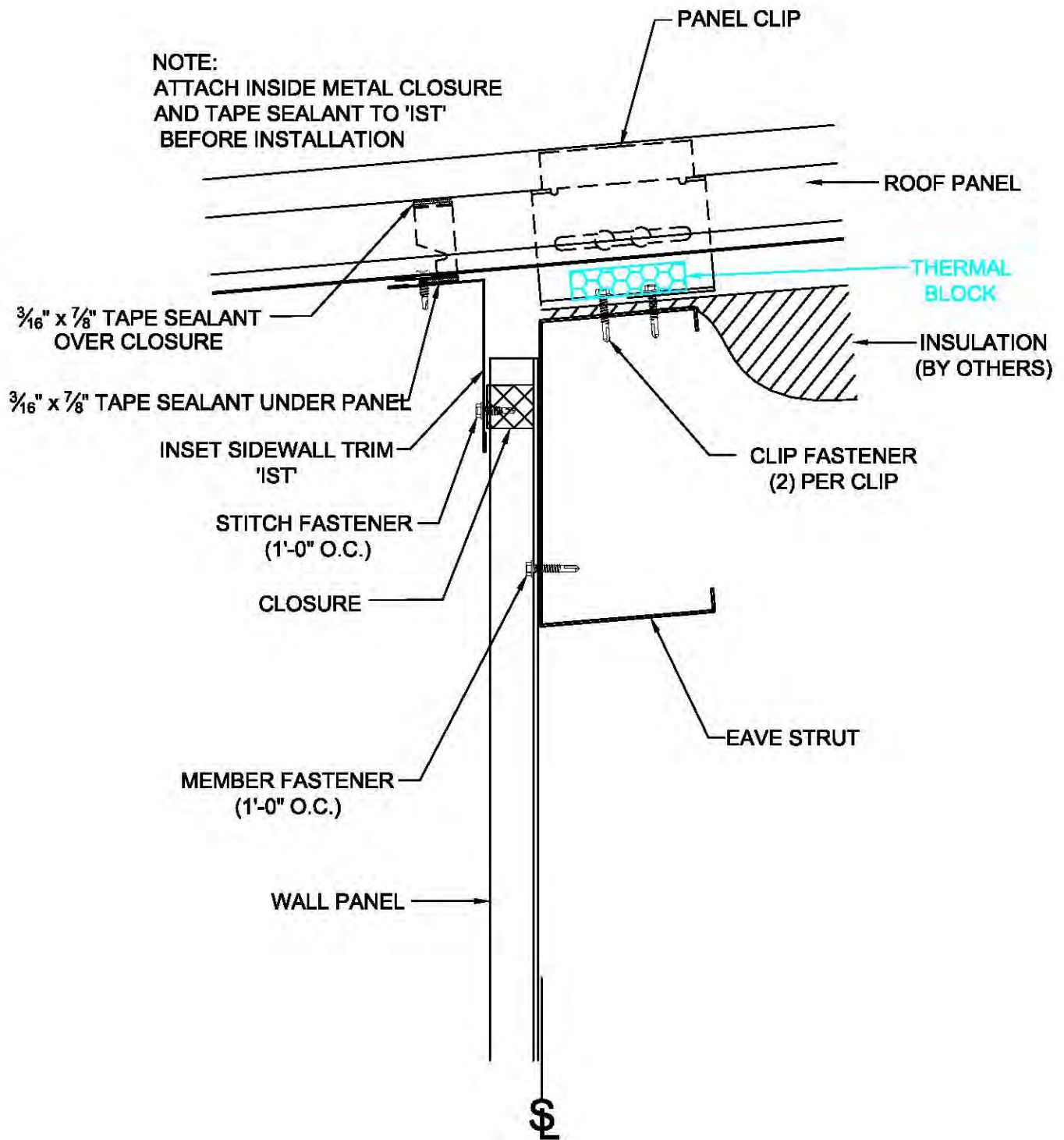


EK8051

SS380 w/ VALLEY GUTTER

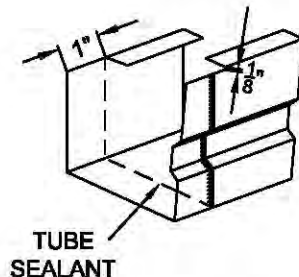
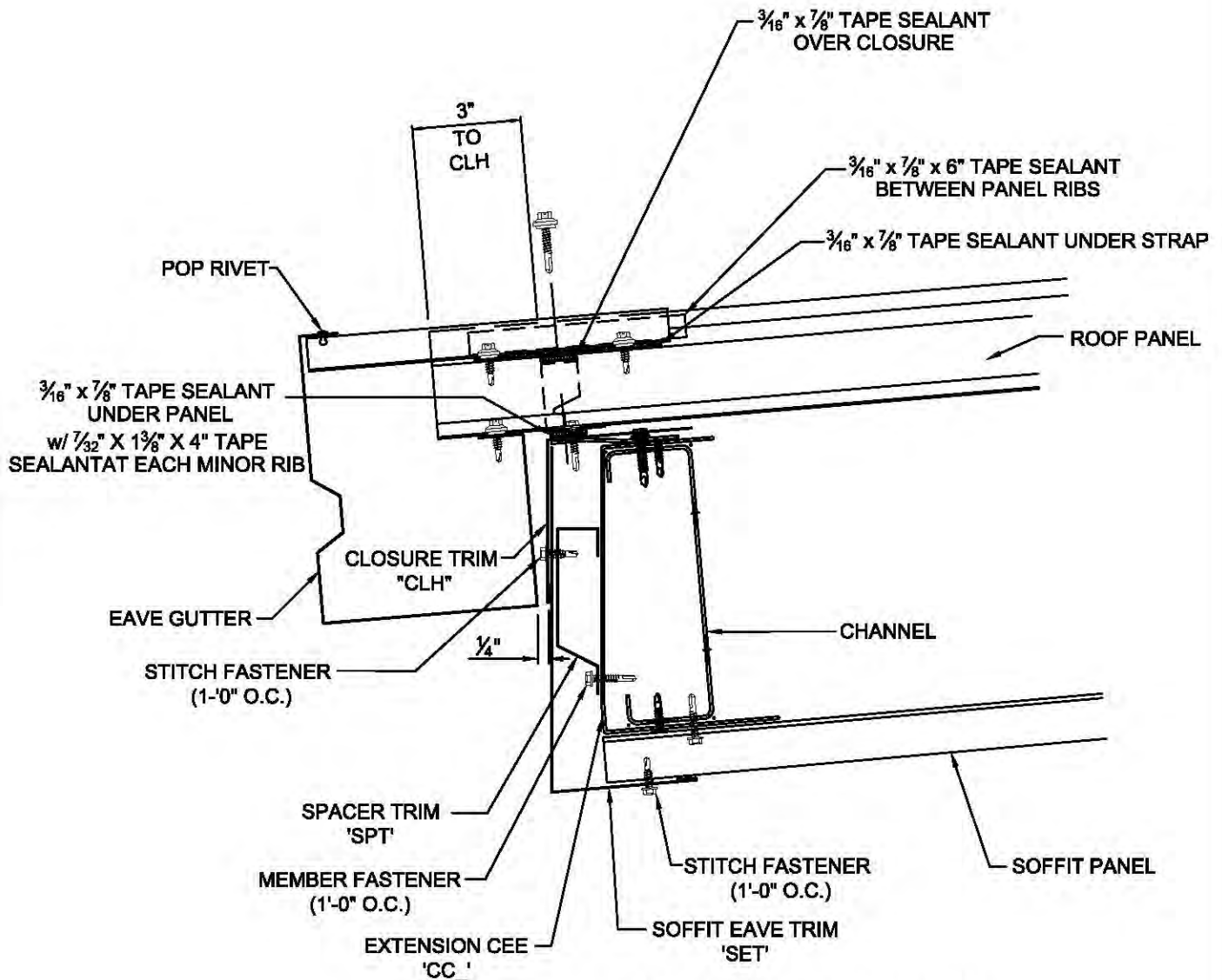
**EM8011**

SS360 TRANSLUCENT PANEL INSTALLATION



EO8011

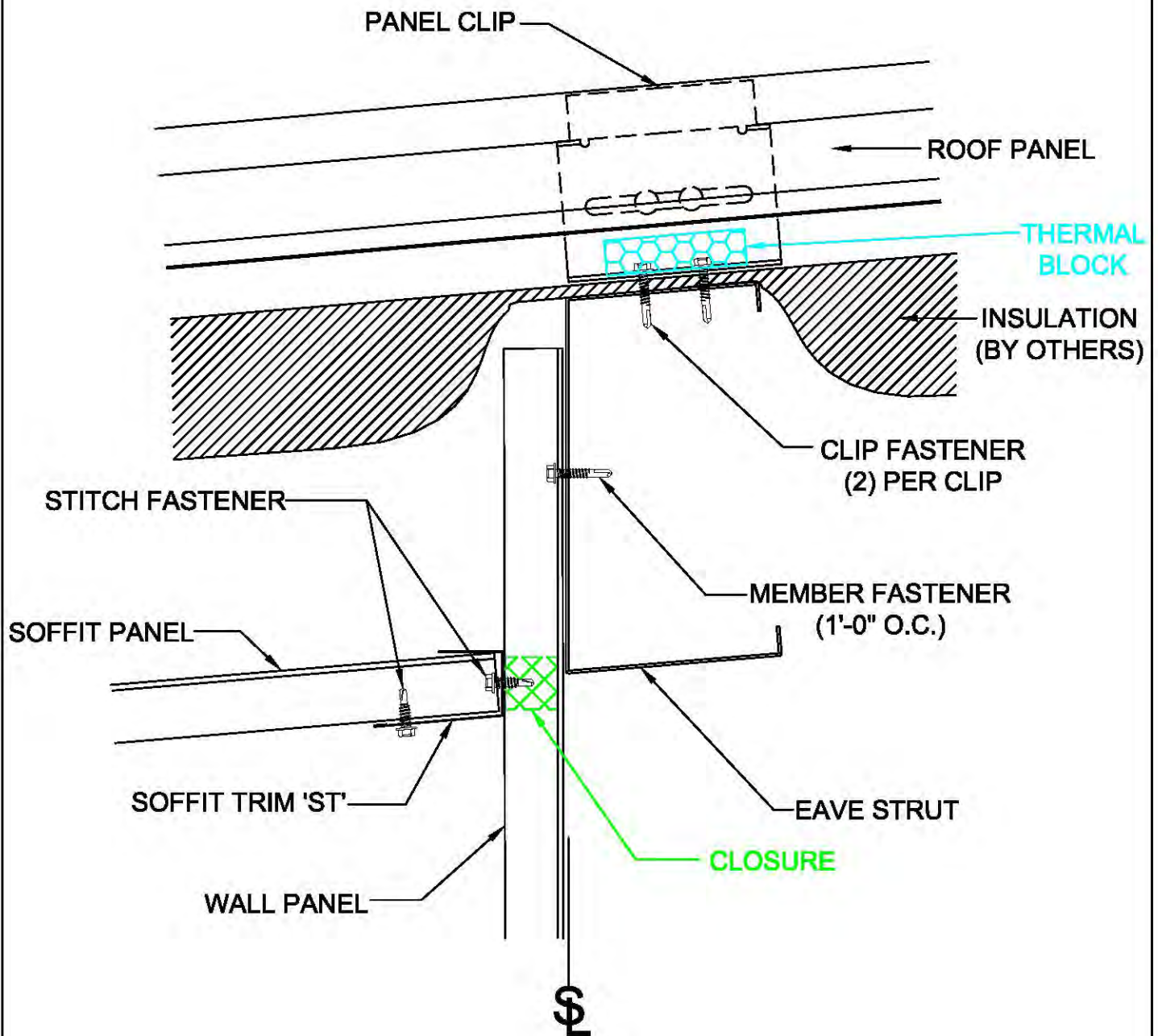
SS360 AT INSET SIDEWALL w/o SOFFIT

**GUTTER SPLICE ASSEMBLY****NOTES:**

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

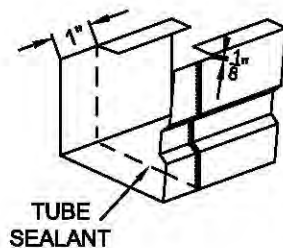
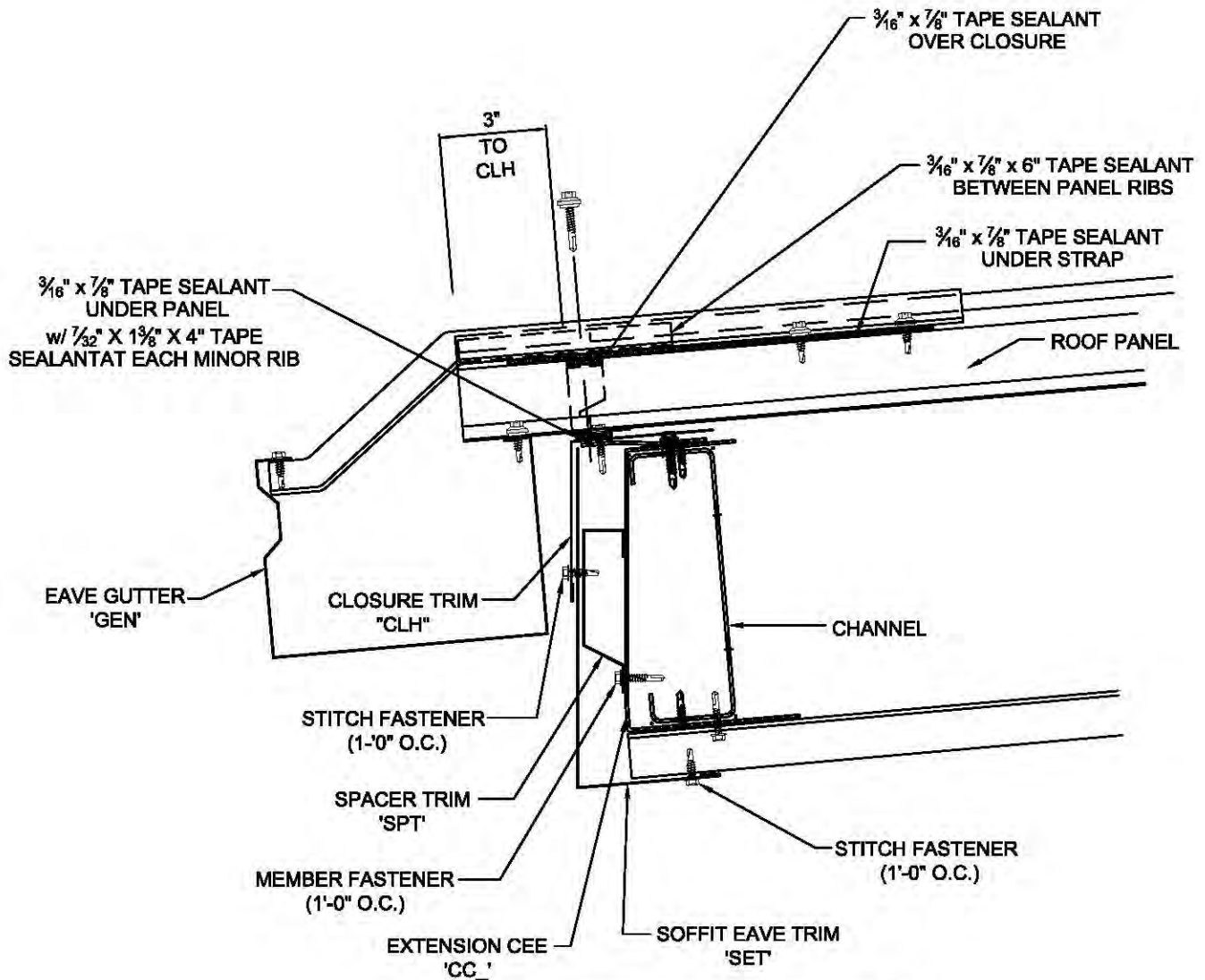
EO8047

**SS360 EAVE EXTENSION LOW SYSTEM EAVE W/ GUTTER AND KR SOFFIT PANEL,
FOR ROOF SLOPES < 2:12 AND FIRST PURLIN < 3'-0" UPHILL**



EO8111

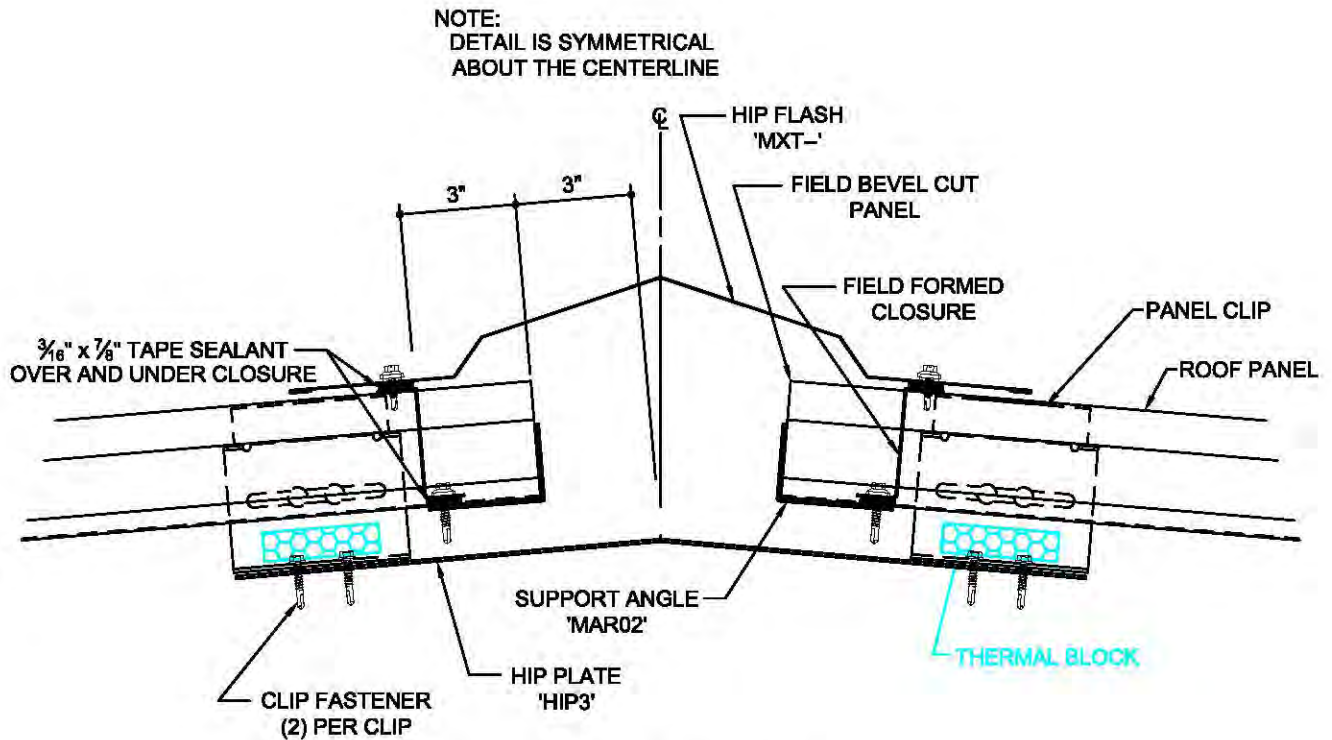
SS360 AT INSET SIDEWALL w/ KR SOFFIT

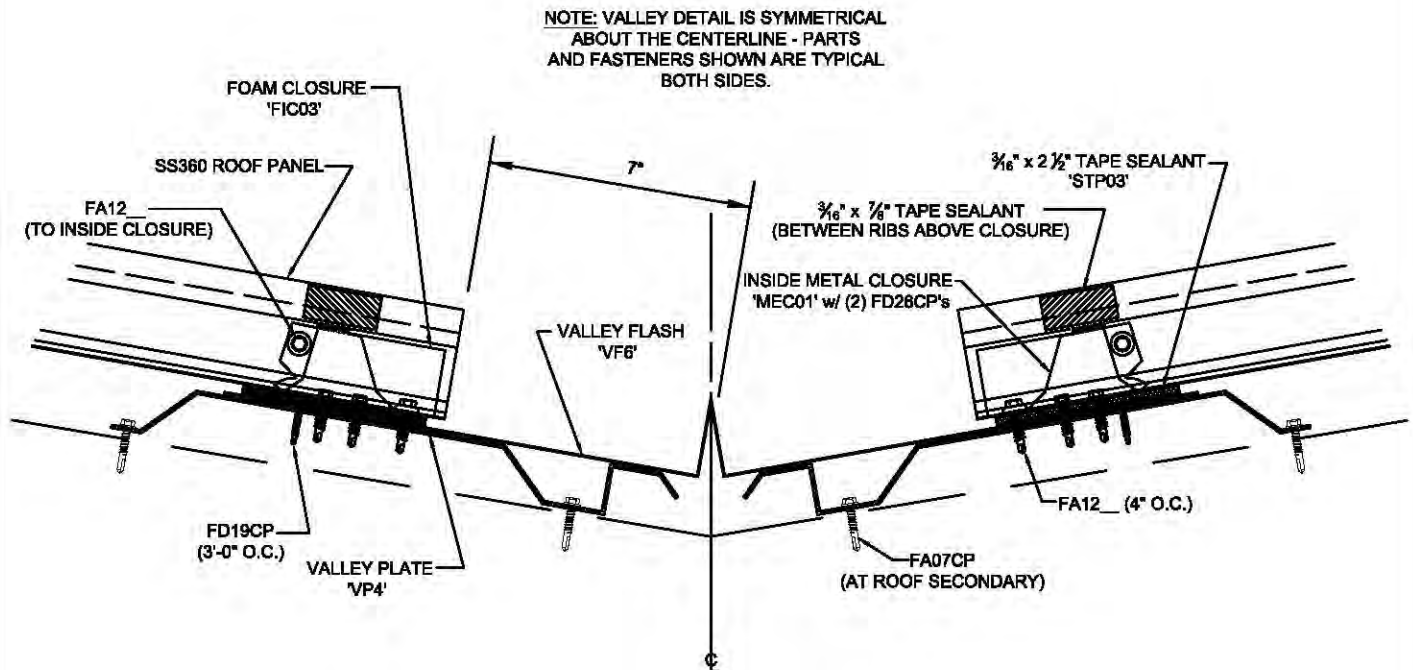
**GUTTER SPLICE ASSEMBLY****NOTES:**

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM OUTER EDGE ON OUTER SECTION.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.

EO8147

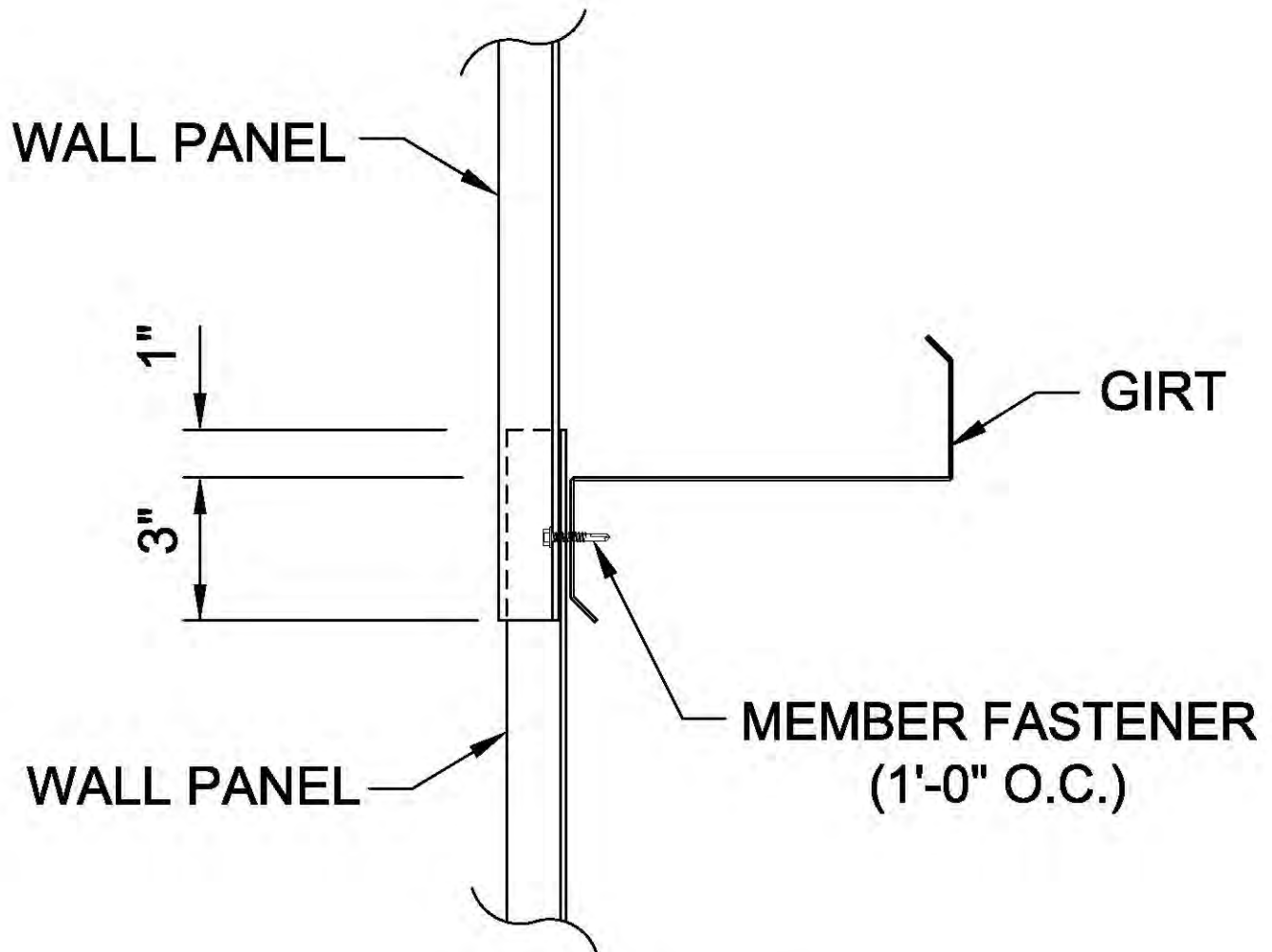
SS360 EAVE EXTENSION LOW SYSTEM W/ GUTTER AND KR SOFFIT PANEL FOR ROOF SLOPES < 2:12 AND FIRST PURLIN < 3'-0" UPHILL

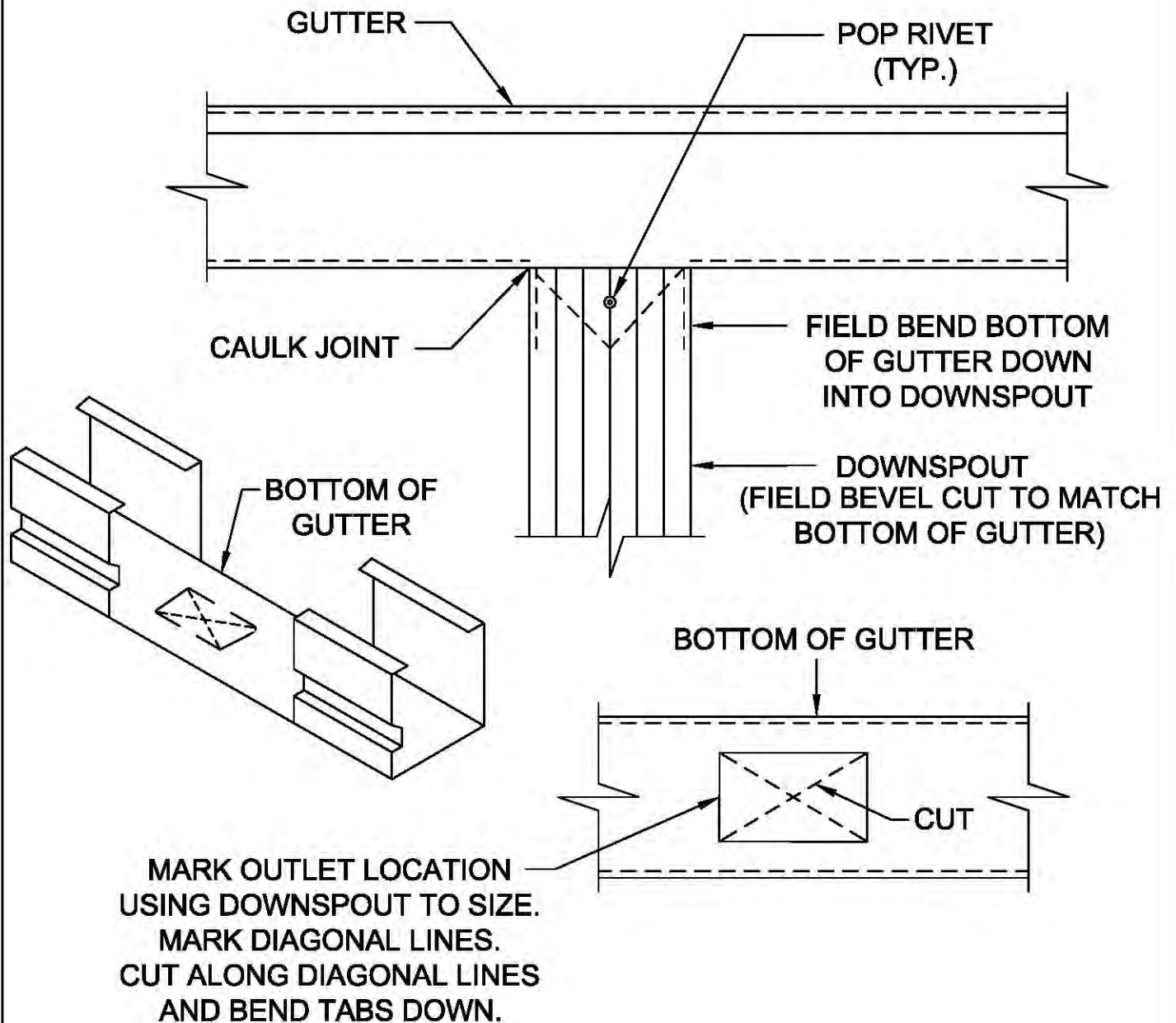
**SECTION "A"****EP8021****SS360 HIP INSTALLATION**

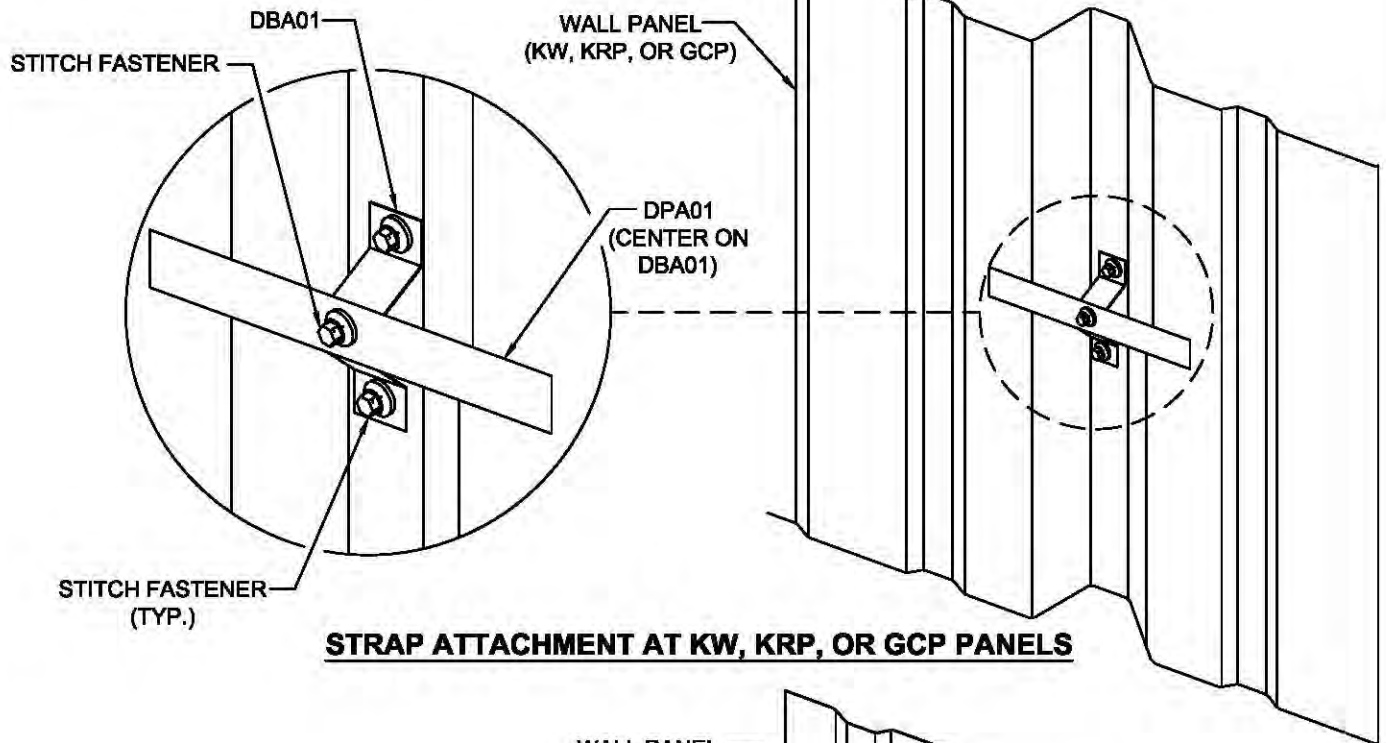
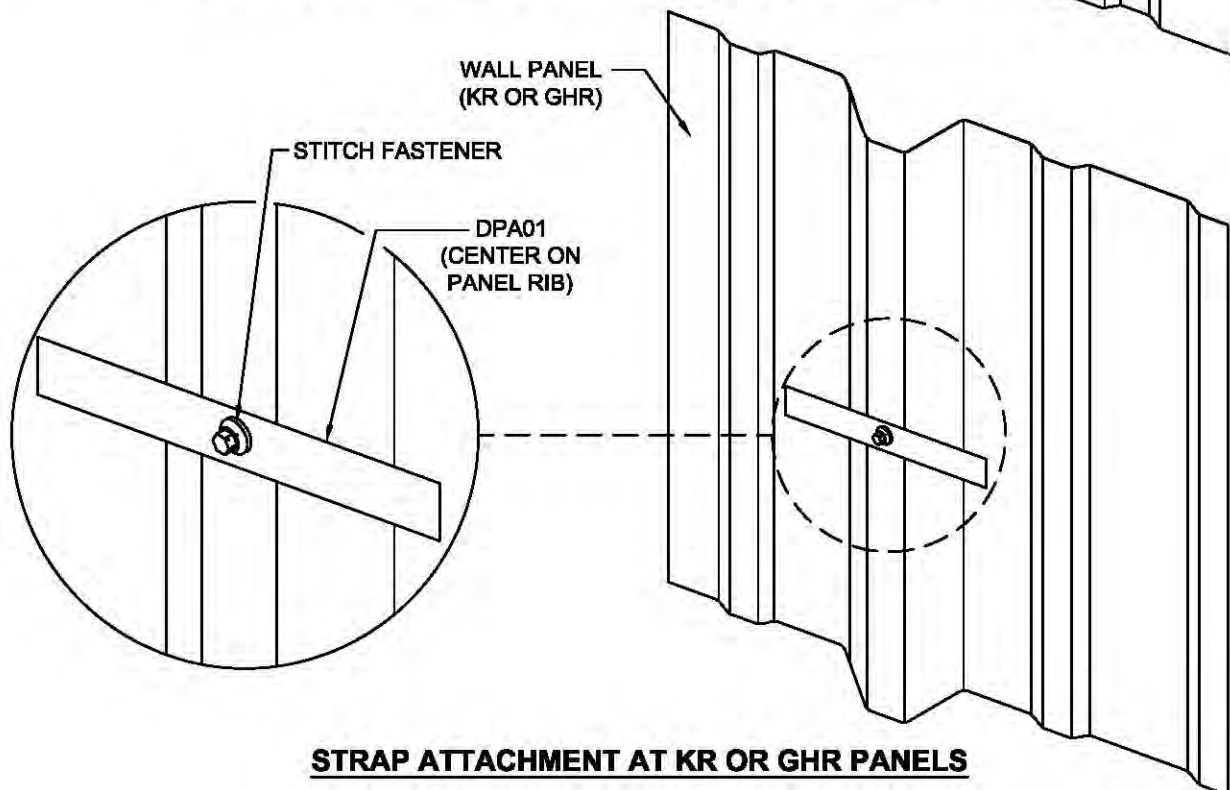


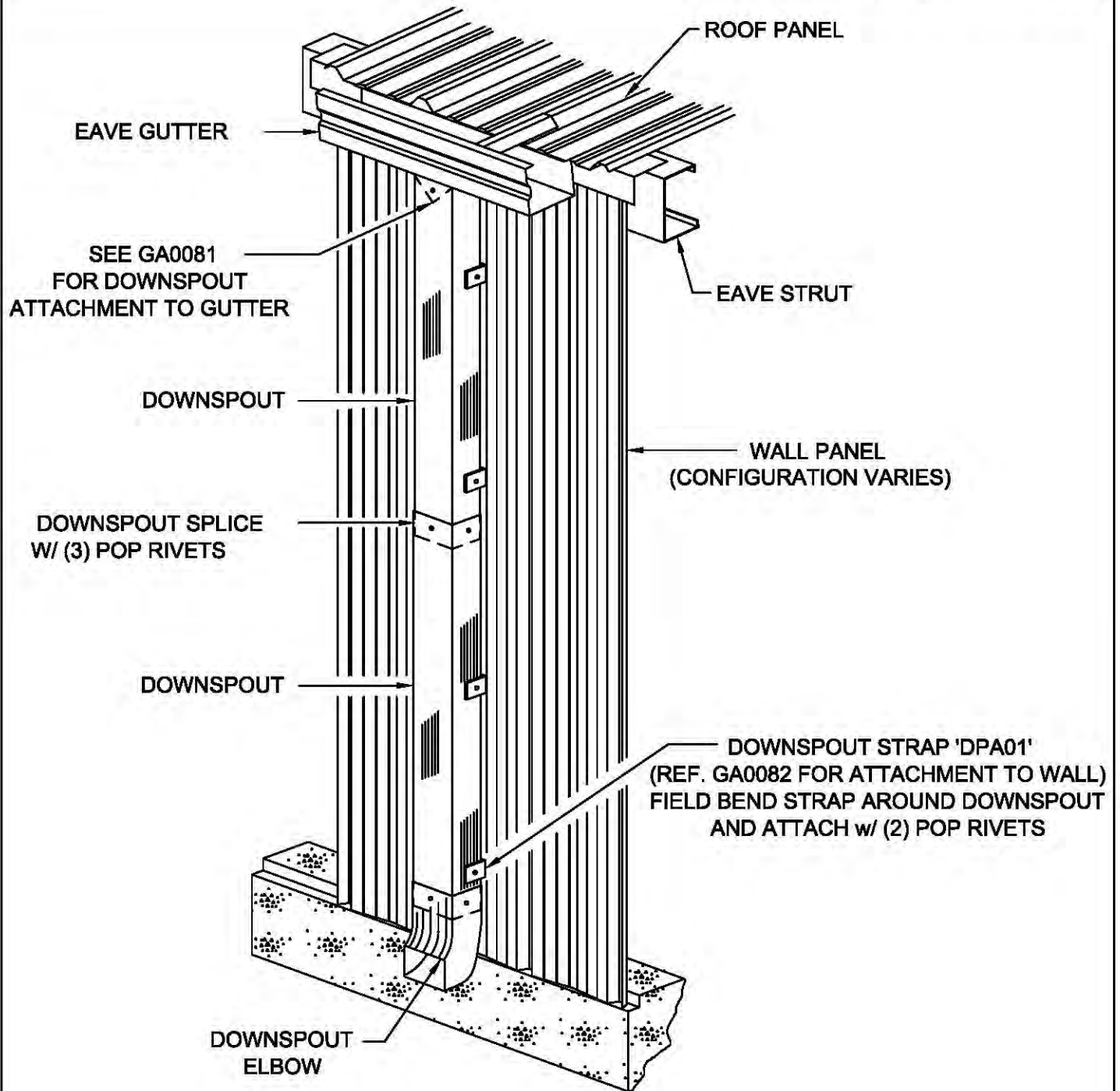
EP8041

SS360 VALLEY INSTALLATION

**GA0072****WALL PANEL LAP DETAIL**

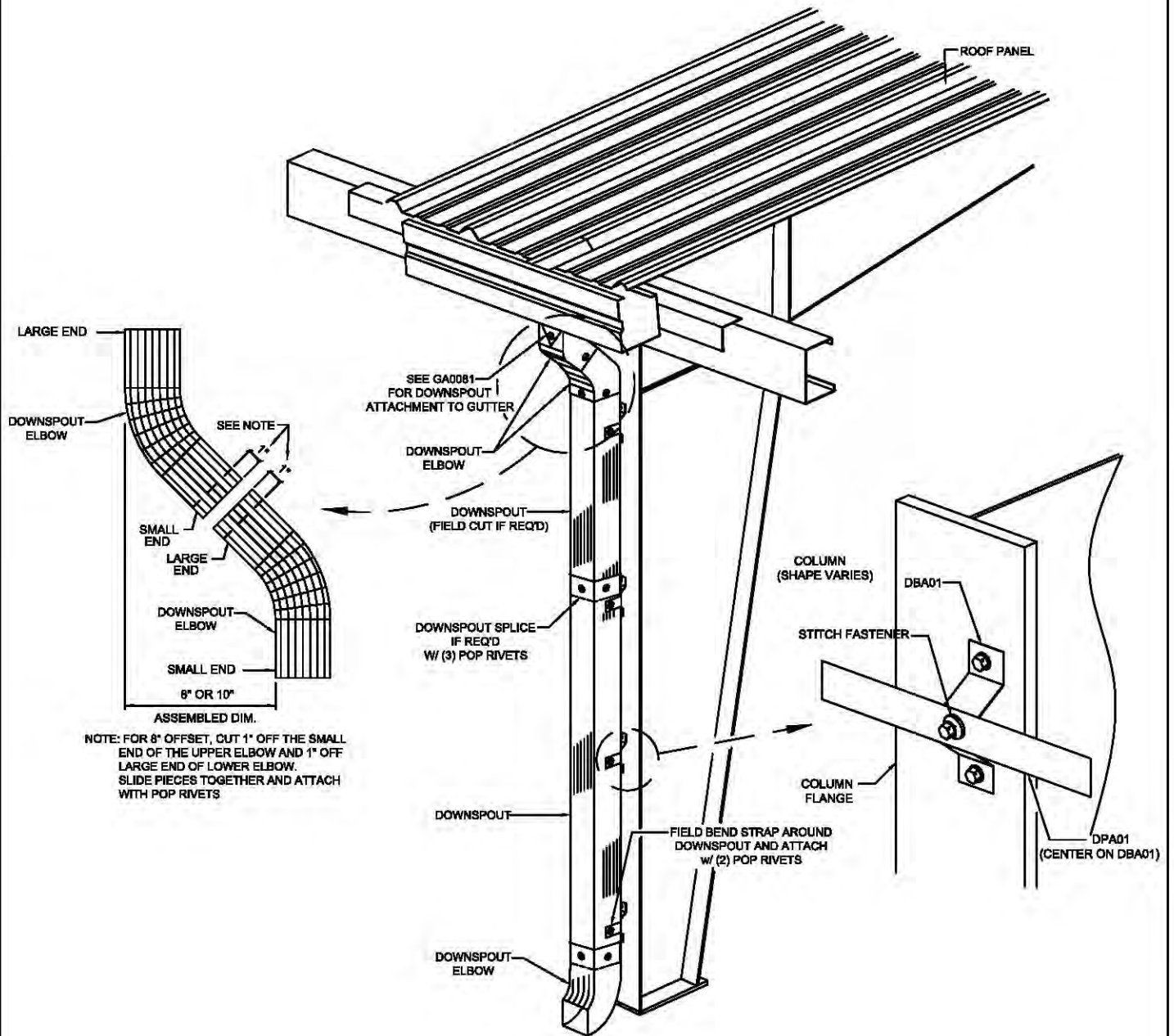
**GA0081****DOWNSPOUT CONNECTION TO GUTTER**

**STRAP ATTACHMENT AT KW, KRP, OR GCP PANELS****STRAP ATTACHMENT AT KR OR GHR PANELS****GA0082****STANDARD DOWNSPOUT STRAP INSTALLATION**



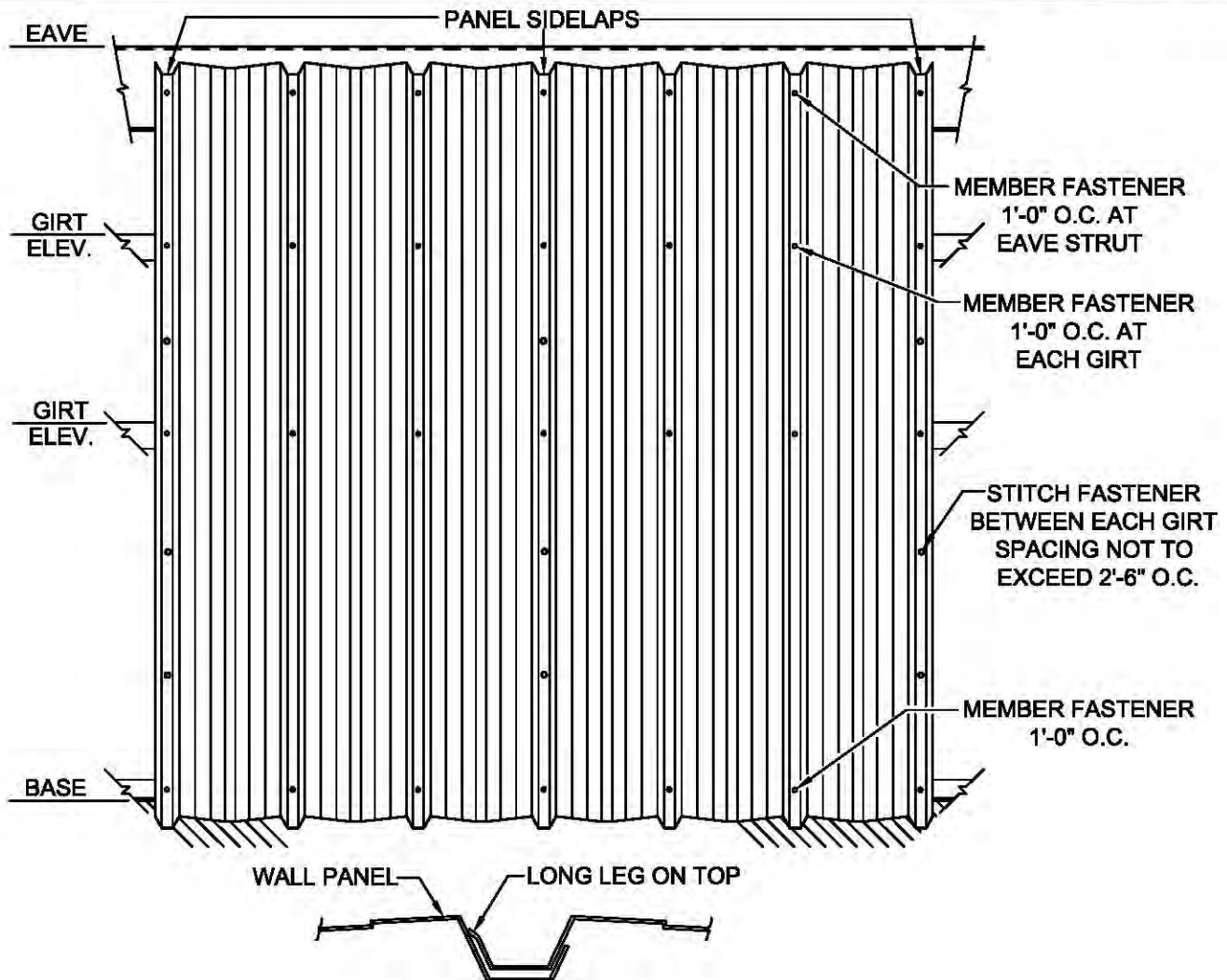
GA0085

STANDARD DOWNSPOUT LAYOUT
WITH FULL HEIGHT WALL PANEL



GA0089

STANDARD DOWNSPOUT LAYOUT
WITH OPEN SIDEWALL (8" OR 10" BY-FRAME)



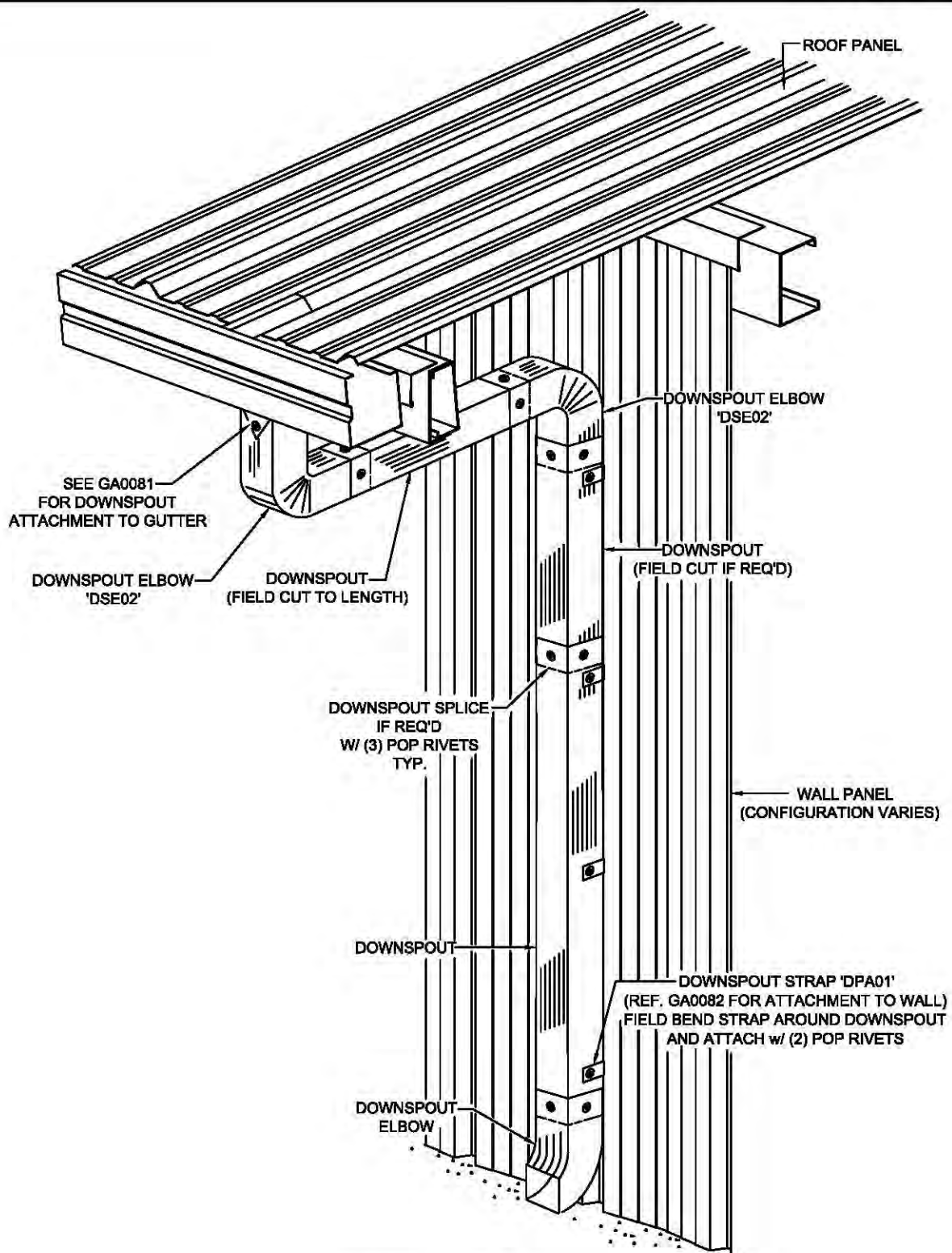
SIDELAP DETAIL

GENERAL NOTES:

1. BLOCK GIRTS TO "LEVEL" POSITION BEFORE STARTING PANEL ERECTION. MAINTAIN BLOCKING UNTIL MEMBER FASTENERS ARE INSTALLED.
2. MEASURE AND MARK 36" O.C. BEGINNING AT PANEL START DIMENSION (REFERENCE SHEETING ELEVATION ON ERECTION DRAWINGS). USE THESE MARKS TO INSURE PANEL COVERAGE IS MAINTAINED DURING INSTALLATION.
3. ALIGN AND PLUMB FIRST WALL PANEL.
4. REFER TO DRAWING 'C1' FOR MEMBER AND STITCH FASTENER REQUIREMENTS.
5. TO PREVENT "OIL-CANNING", ALL PANEL FASTENING SHOULD START FROM BASE AND SECURED TO EACH GIRT TOWARD EAVE.
6. WALL PANELS MUST BE CLEANED AT THE END OF WORK DAY. ANY METAL SHAVINGS SHOULD BE REMOVED IN SUCH A MANNER AS TO PREVENT DAMAGE TO THE PANELS.

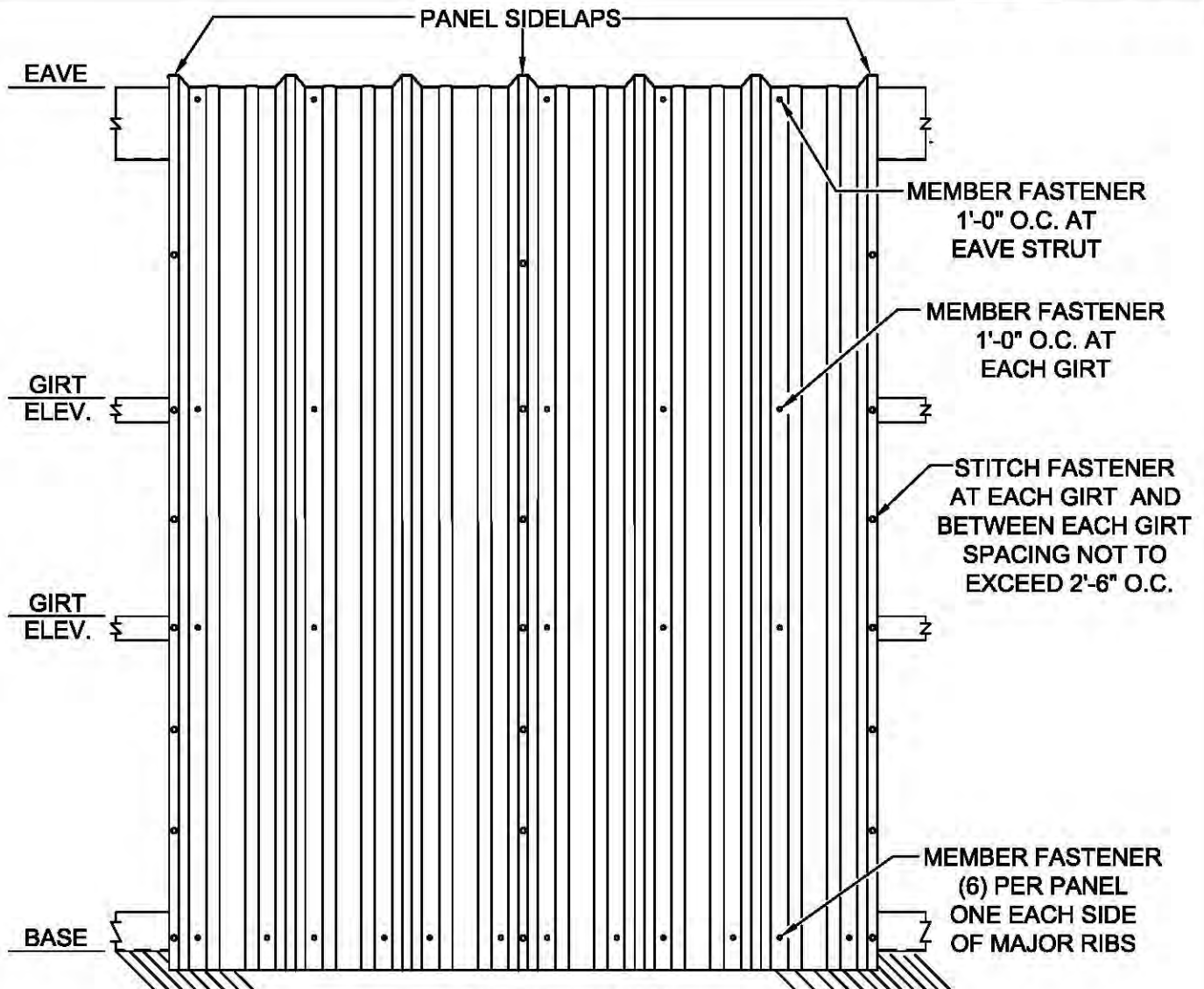
GA0101

TYPICAL KIRBYWALL INSTALLATION



GA0185

STANDARD DOWNSPOUT RETURN

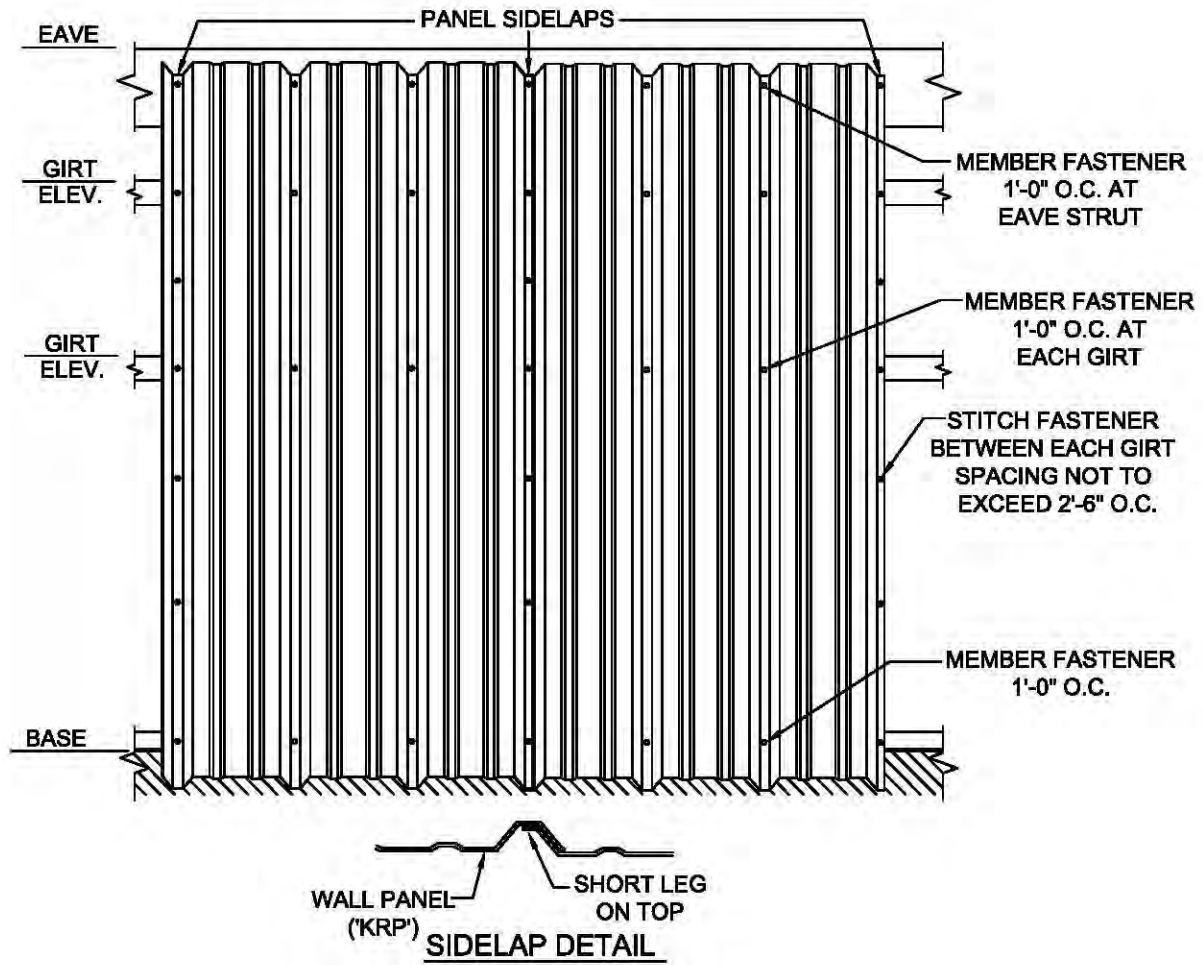


GENERAL NOTES:

1. BLOCK GIRTS TO "LEVEL" POSITION BEFORE STARTING PANEL ERECTION. MAINTAIN BLOCKING UNTIL MEMBER FASTENERS ARE INSTALLED.
2. MEASURE AND MARK 36" O.C. BEGINNING AT THE STEEL LINE(UNLESS NOTED ON THE ERECTION DRAWINGS). USE THESE MARKS TO INSURE PANEL COVERAGE IS MAINTAINED DURING INSTALLATION.
3. ALIGN AND PLUMB FIRST WALL PANEL.
4. REFER TO DRAWING 'C1' FOR MEMBER AND STITCH FASTENER REQUIREMENTS.
5. TO PREVENT "OIL-CANNING", ALL PANEL FASTENING SHOULD START FROM BASE AND SECURED TO EACH GIRT TOWARD EAVE.

GA0201

TYPICAL KIRBYRIB WALL INSTALLATION

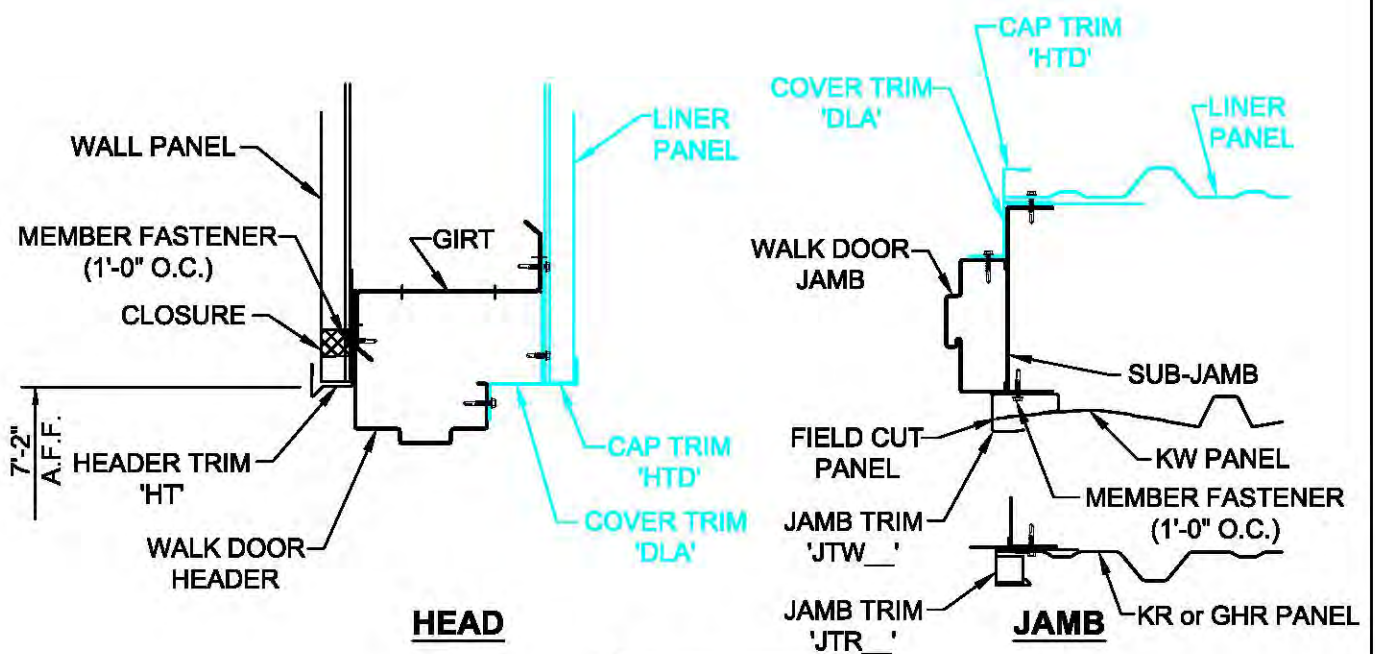


GENERAL NOTES:

1. BLOCK GIRTS TO "LEVEL" POSITION BEFORE STARTING PANEL ERECTION. MAINTAIN BLOCKING UNTIL MEMBER FASTENERS ARE INSTALLED.
2. MEASURE AND MARK 36" O.C. BEGINNING AT PANEL START DIMENSION (REFERENCE SHEETING ELEVATION ON ERECTION DRAWINGS). USE THESE MARKS TO INSURE PANEL COVERAGE IS MAINTAINED DURING INSTALLATION.
3. ALIGN AND PLUMB FIRST WALL PANEL.
4. REFER TO DRAWING 'C1' FOR MEMBER AND STITCH FASTENER REQUIREMENTS.
5. TO PREVENT "OIL-CANNING", ALL PANEL FASTENING SHOULD START FROM BASE AND SECURED TO EACH GIRT TOWARD EAVE.
6. WALL PANELS MUST BE CLEANED AT THE END OF WORK DAY. ANY METAL SHAVINGS SHOULD BE REMOVED IN SUCH A MANNER AS TO PREVENT DAMAGE TO THE PANELS.

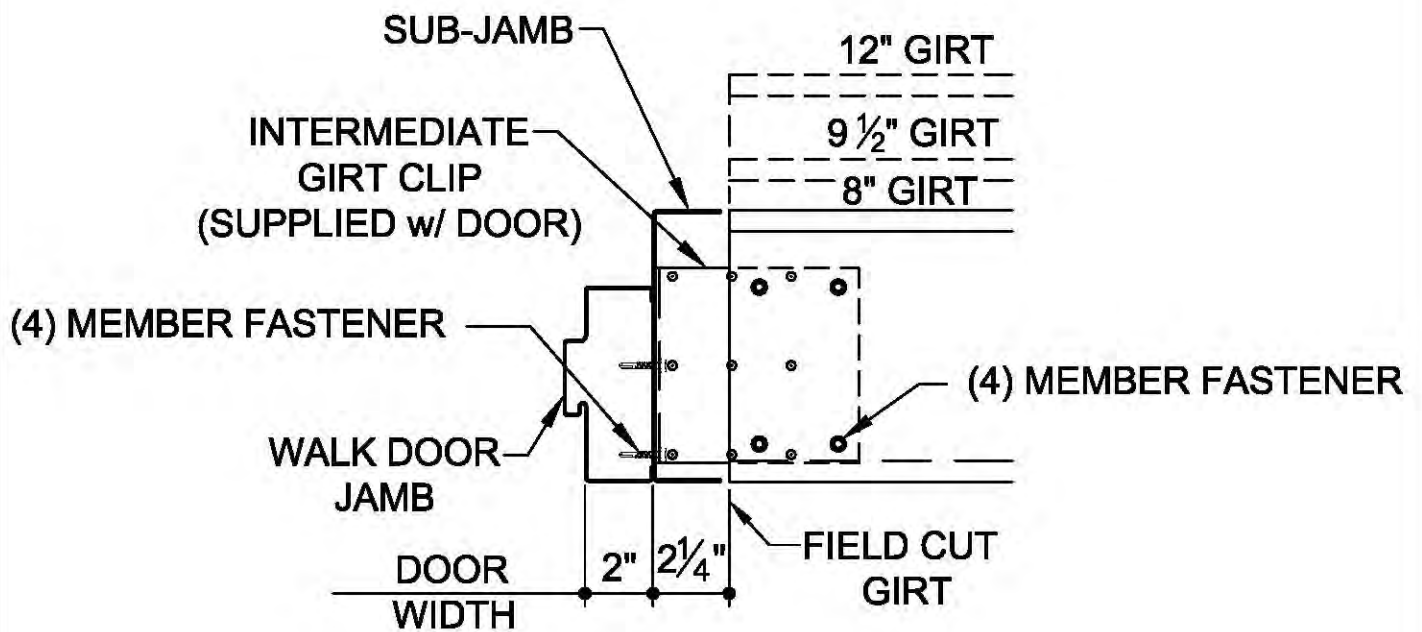
GA0301

TYPICAL 'KRP' INSTALLATION



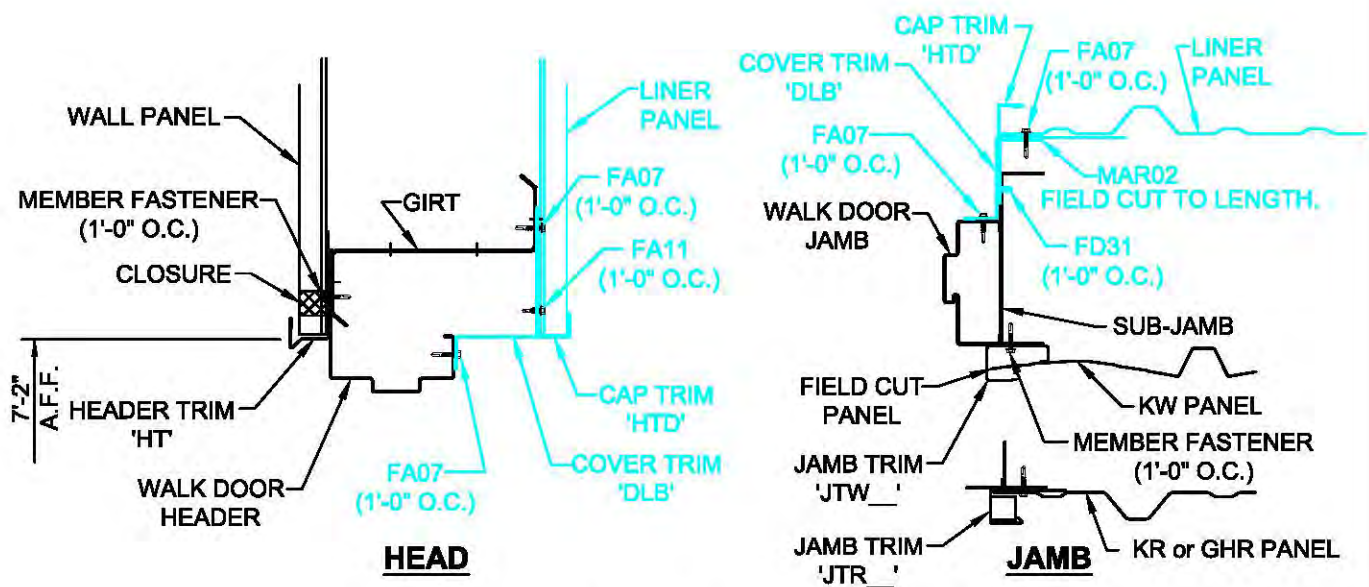
GA0821

WALK DOOR TRIM DETAIL
w/ 8" GIRTS & KR, GHR OR KW WALL PANEL



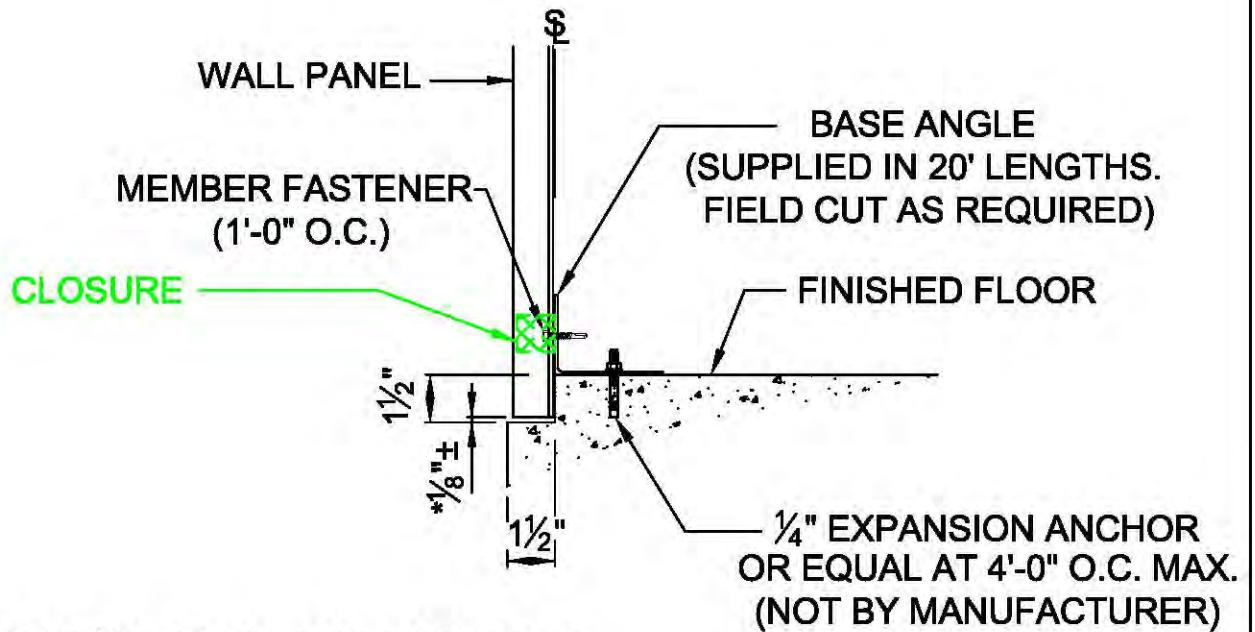
GA0892

**INTERMEDIATE GIRT ATTACHMENT
TO WALK DOOR SUB-FRAME**



GA0921

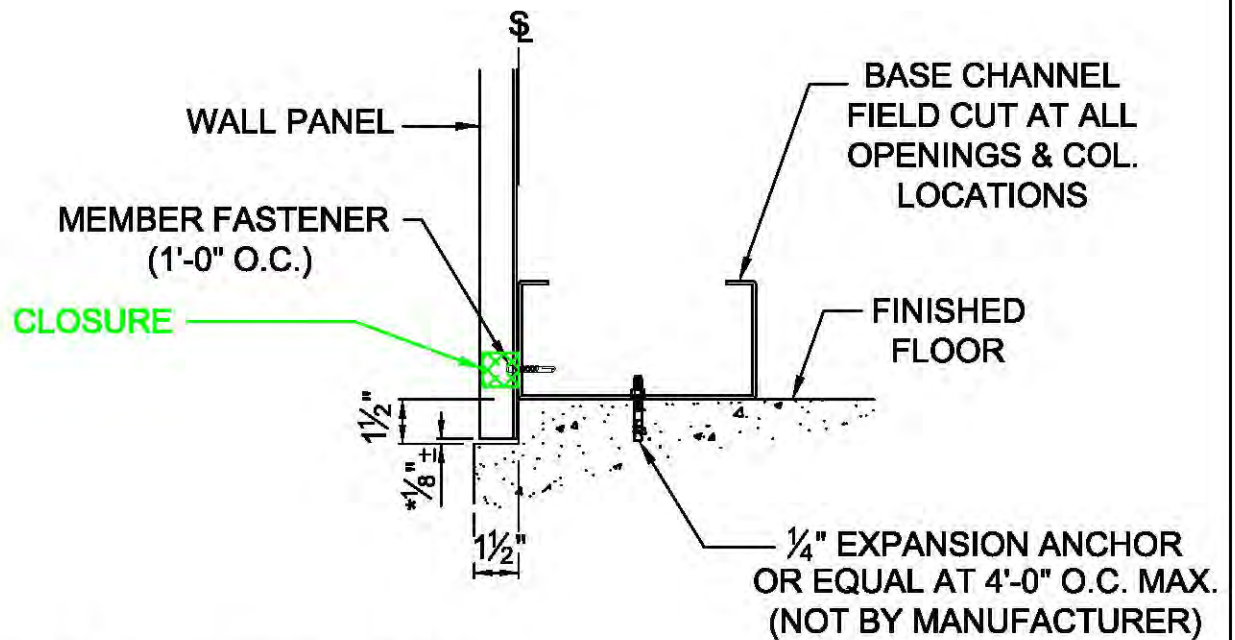
WALK DOOR TRIM DETAIL
w/ 9 1/2" GIRTS & KR, GHR or KW WALL PANEL



*NOTE: HOLD $\frac{1}{8}" \pm$ GAP BETWEEN BASE OF
PANEL & CONCRETE

GB0001

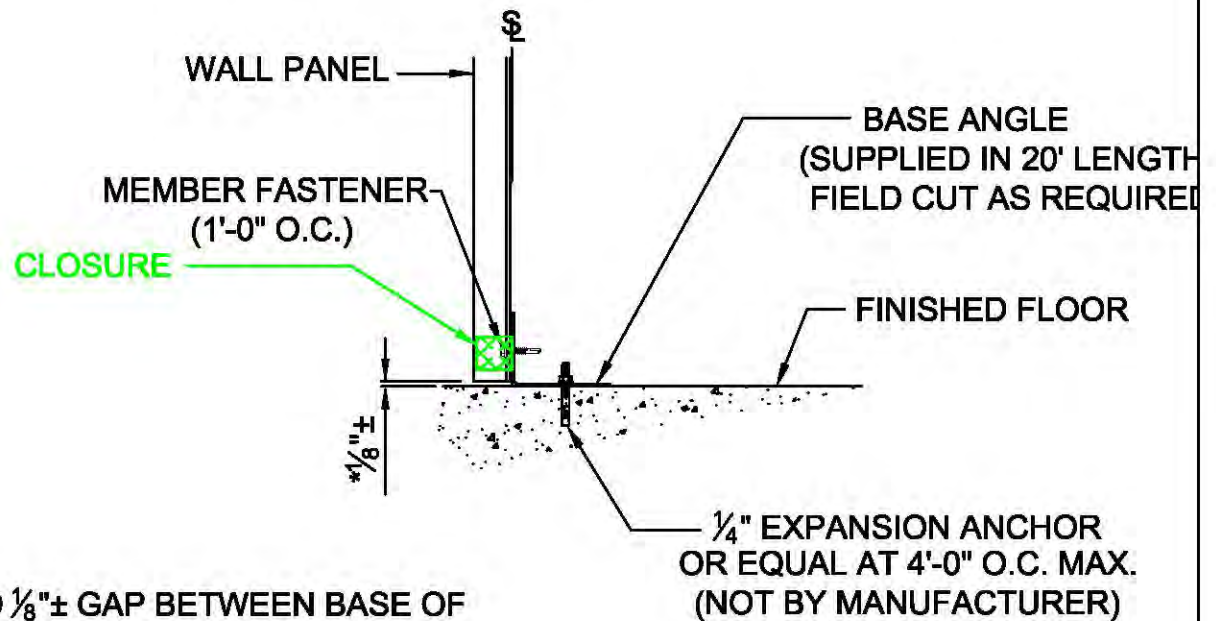
CONCRETE NOTCH W/ BASE ANGLE



*NOTE: ALLOW $\frac{1}{8}" \pm$ GAP BETWEEN BASE
OF PANEL AND CONCRETE.

GB0002

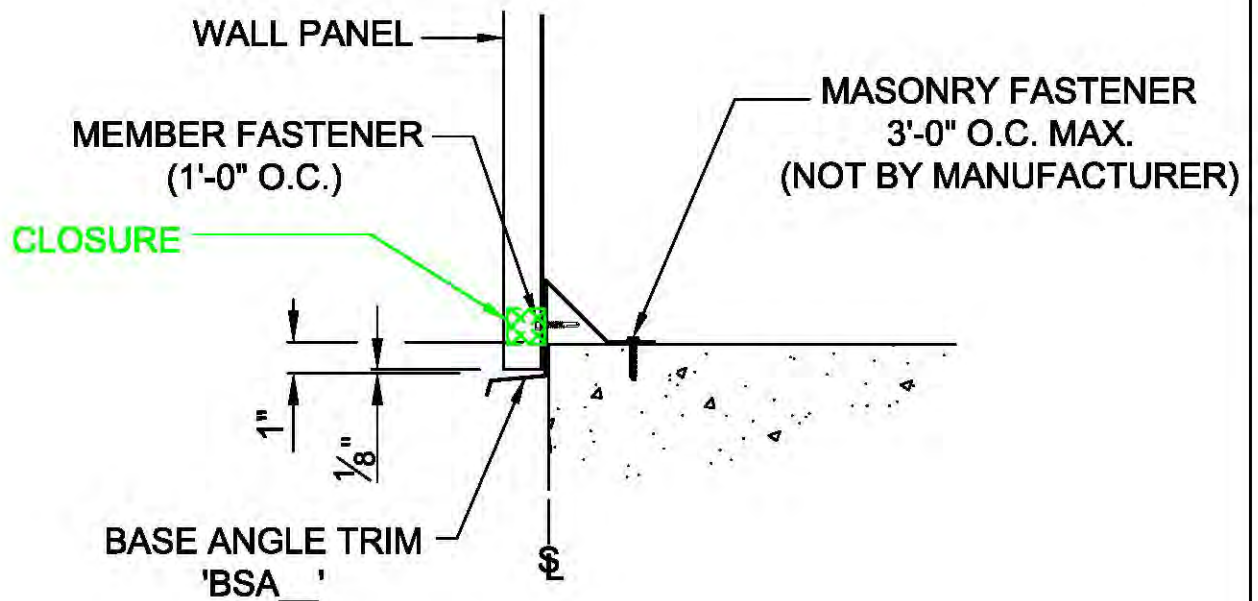
CONCRETE NOTCH W/ BASE CHANNEL



*NOTE: HOLD $\frac{1}{8}" \pm$ GAP BETWEEN BASE OF
PANEL & CONCRETE

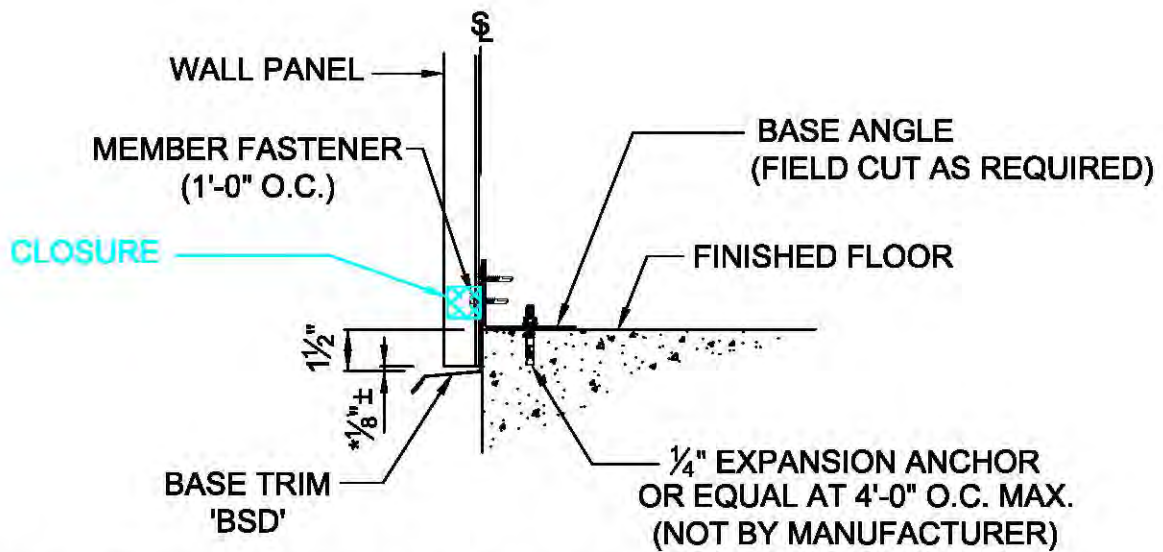
GB0003

FLUSH CONCRETE w/ BASE ANGLE



GB0010

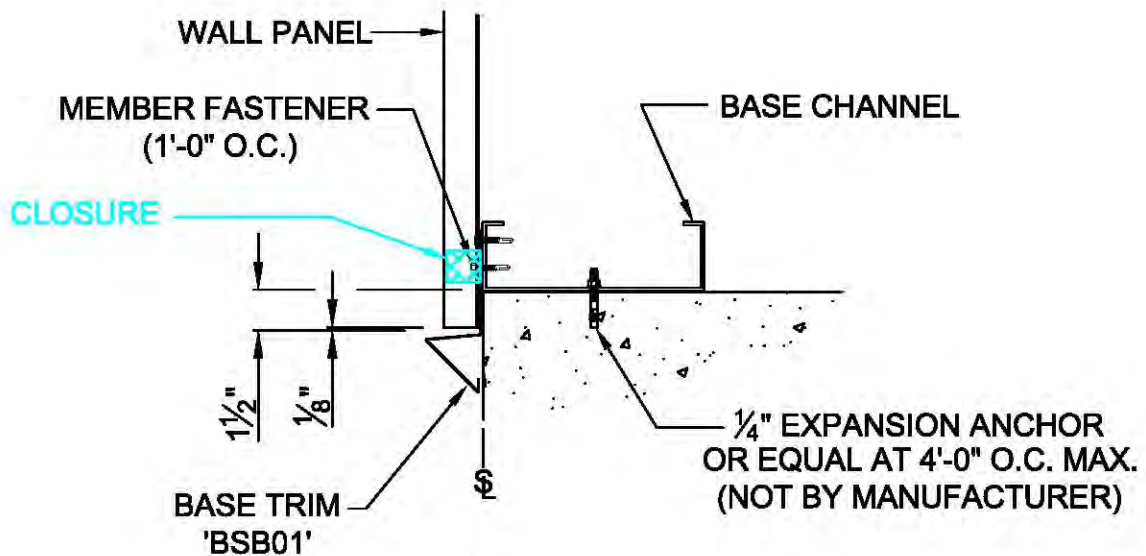
BASE ANGLE TRIM DETAIL



*NOTE: HOLD $\frac{1}{8}" \pm$ GAP BETWEEN BASE OF
PANEL & BASE FLASH

GB0020

BASE w/ BASE ANGLE AND BASE FLASH



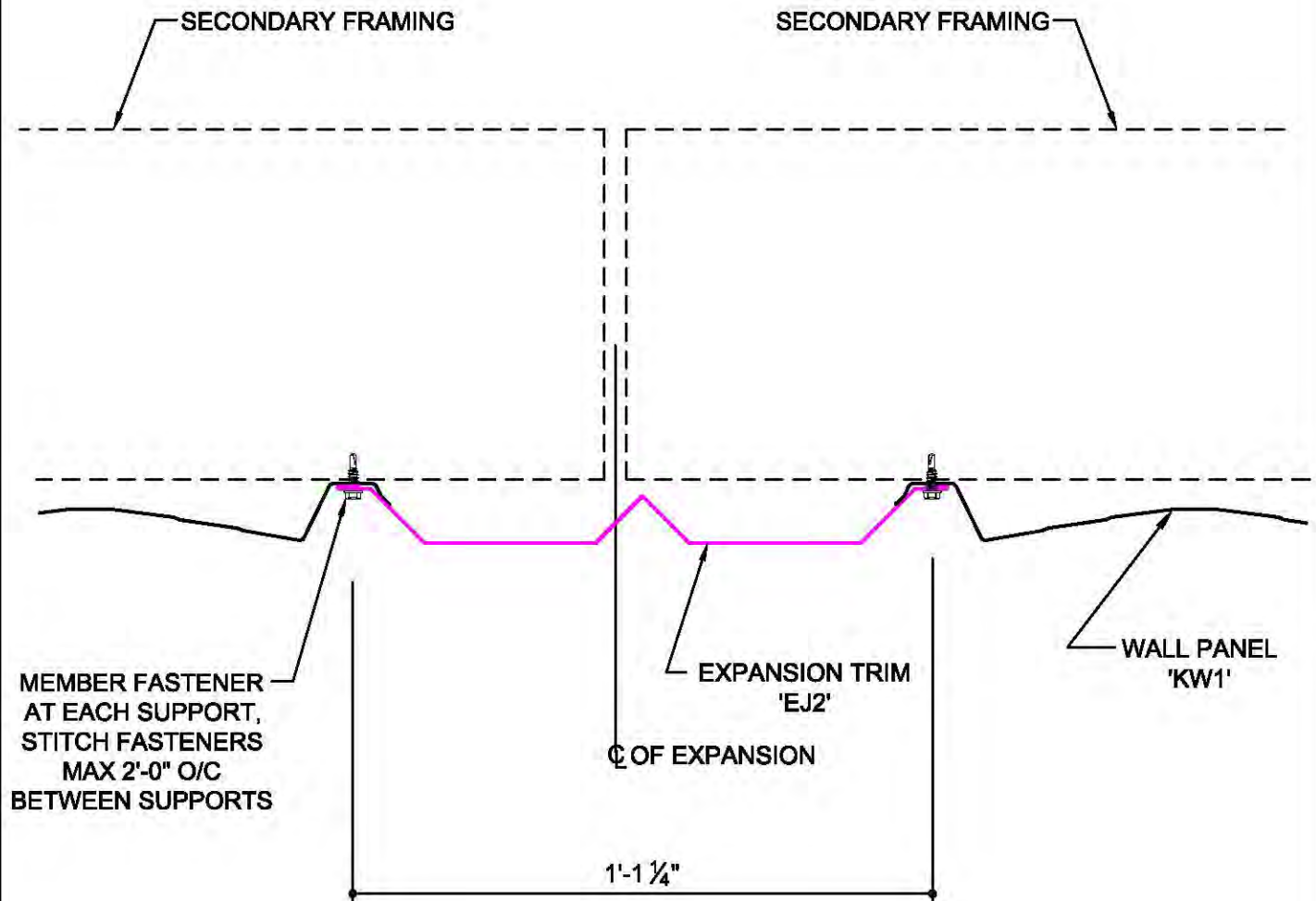
GB0030

BASE TRIM DETAIL



KIRBY WALL PANEL OUTSIDE CORNER DETAIL

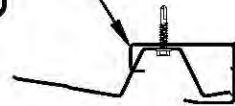




GC0163

KIRBY WALL PANEL
WALL EXPANSION JOINT

FIELD CUT TRIM LEG
WHEN REQUIRED



FIELD CUT
PANEL

ALTERNATE FINISH DETAIL

SUPPORT MEMBER



COVER TRIM

MEMBER FASTENER
(AT EACH SUPPORT)

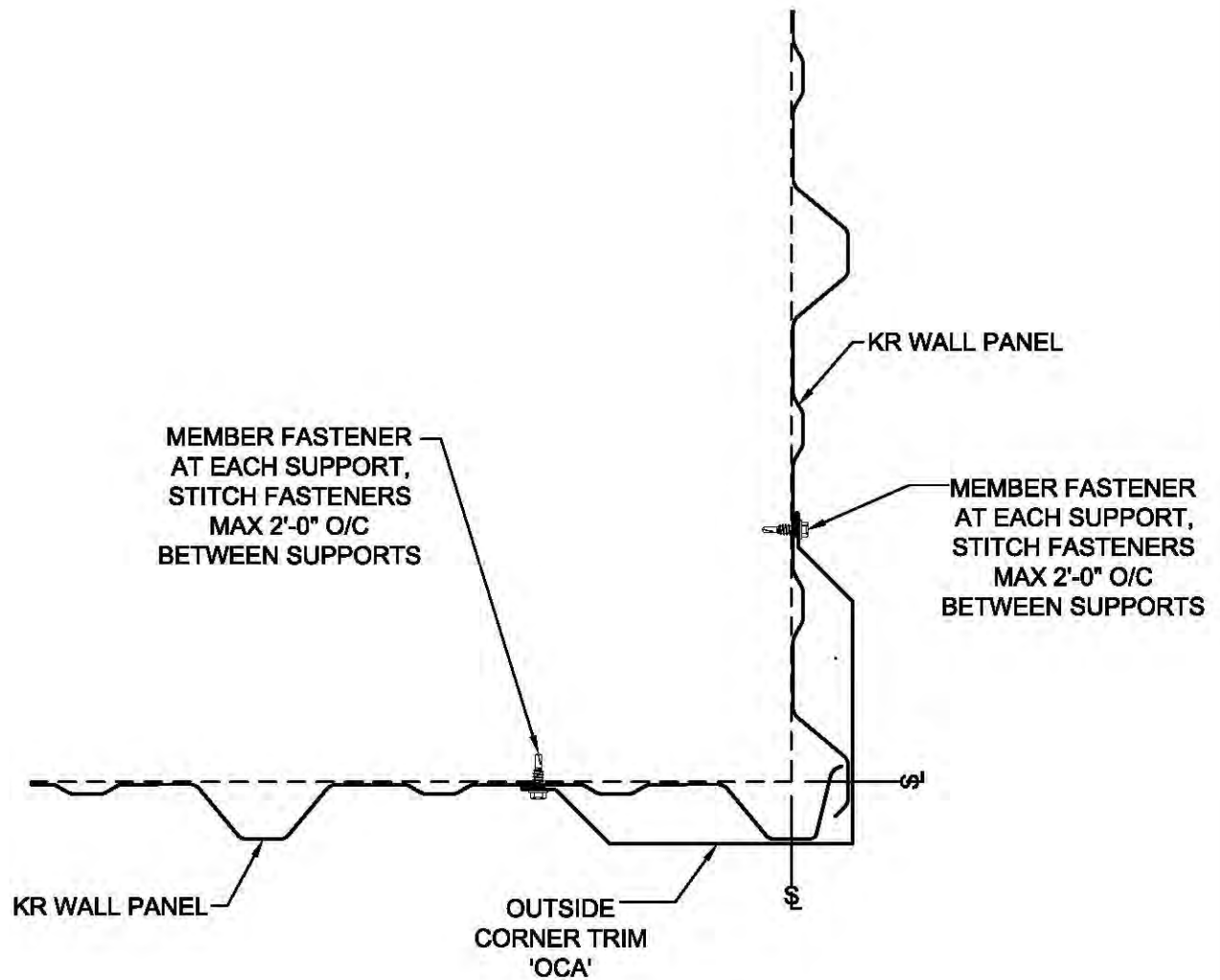
KW WALL
PANEL

JAMB TRIM
'JTW'

FIELD CUT
PANEL

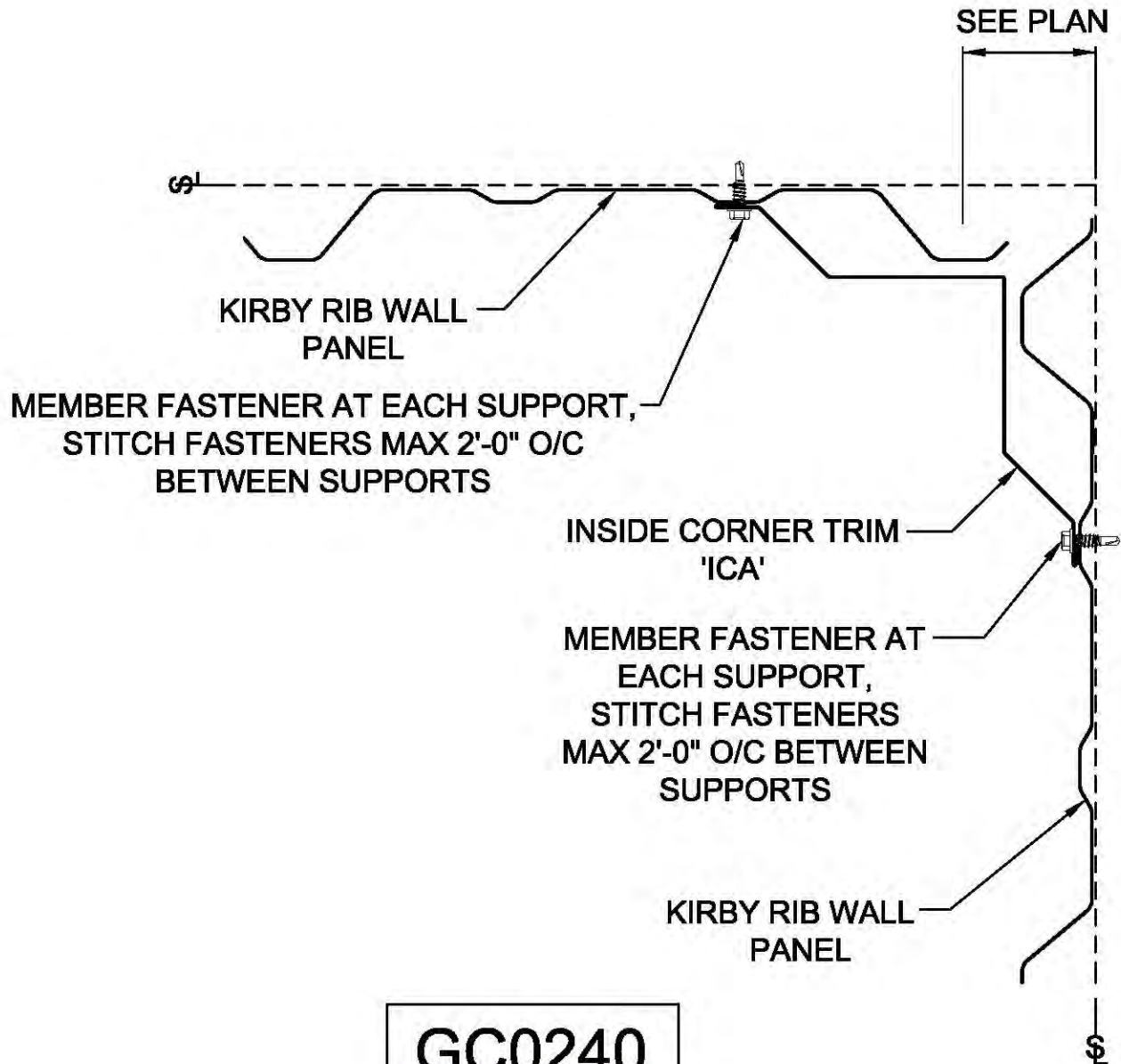
GC0173

**KIRBY WALL PANEL TERMINATION DETAIL
w/ COVER TRIM**

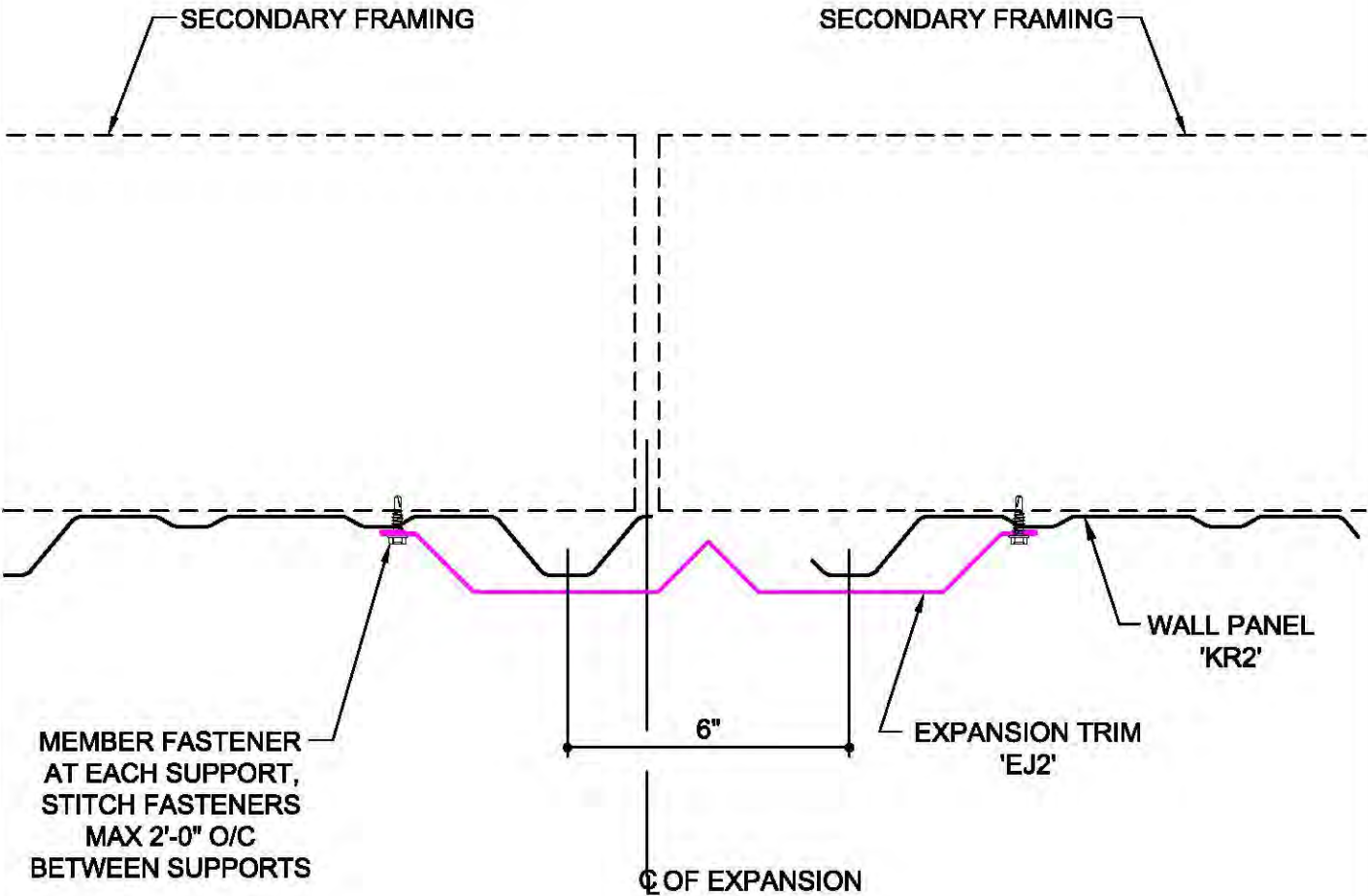


GC0210

KIRBY RIB PANEL OUTSIDE CORNER
DETAIL



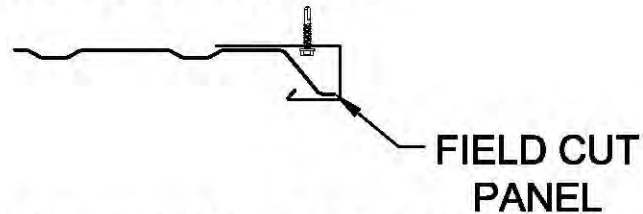
**KIRBY RIB PANEL
INSIDE CORNER DETAIL**



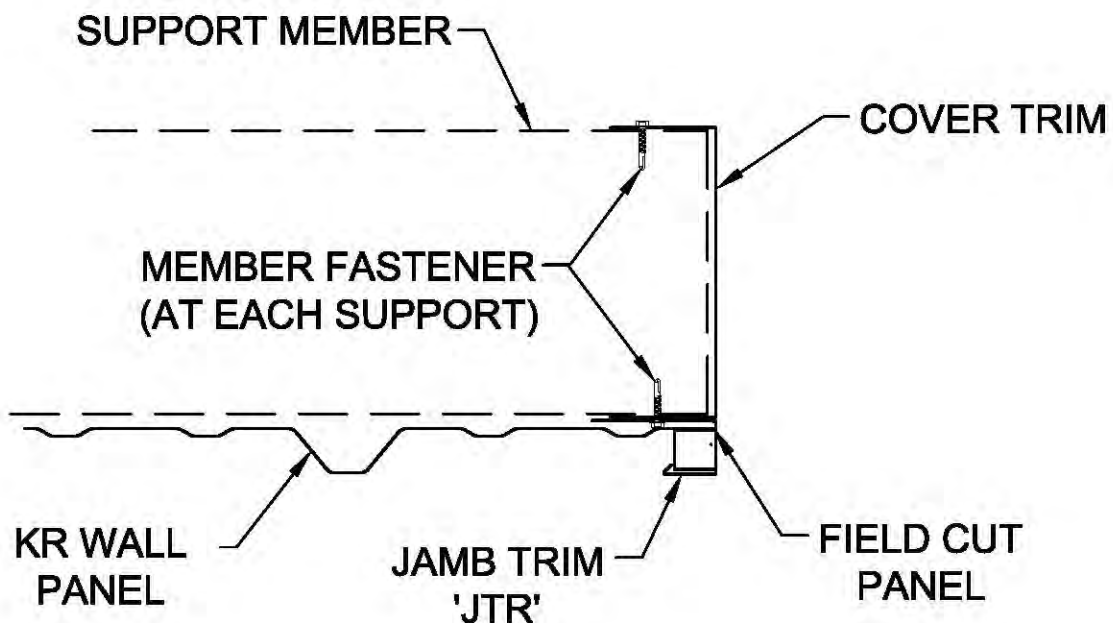
GC0263

KIRBYRIB PANEL
WALL EXPANSION JOINT

NOTE:
OMIT "U" PIECE WHEN
FINISHING AT HIGH RIB

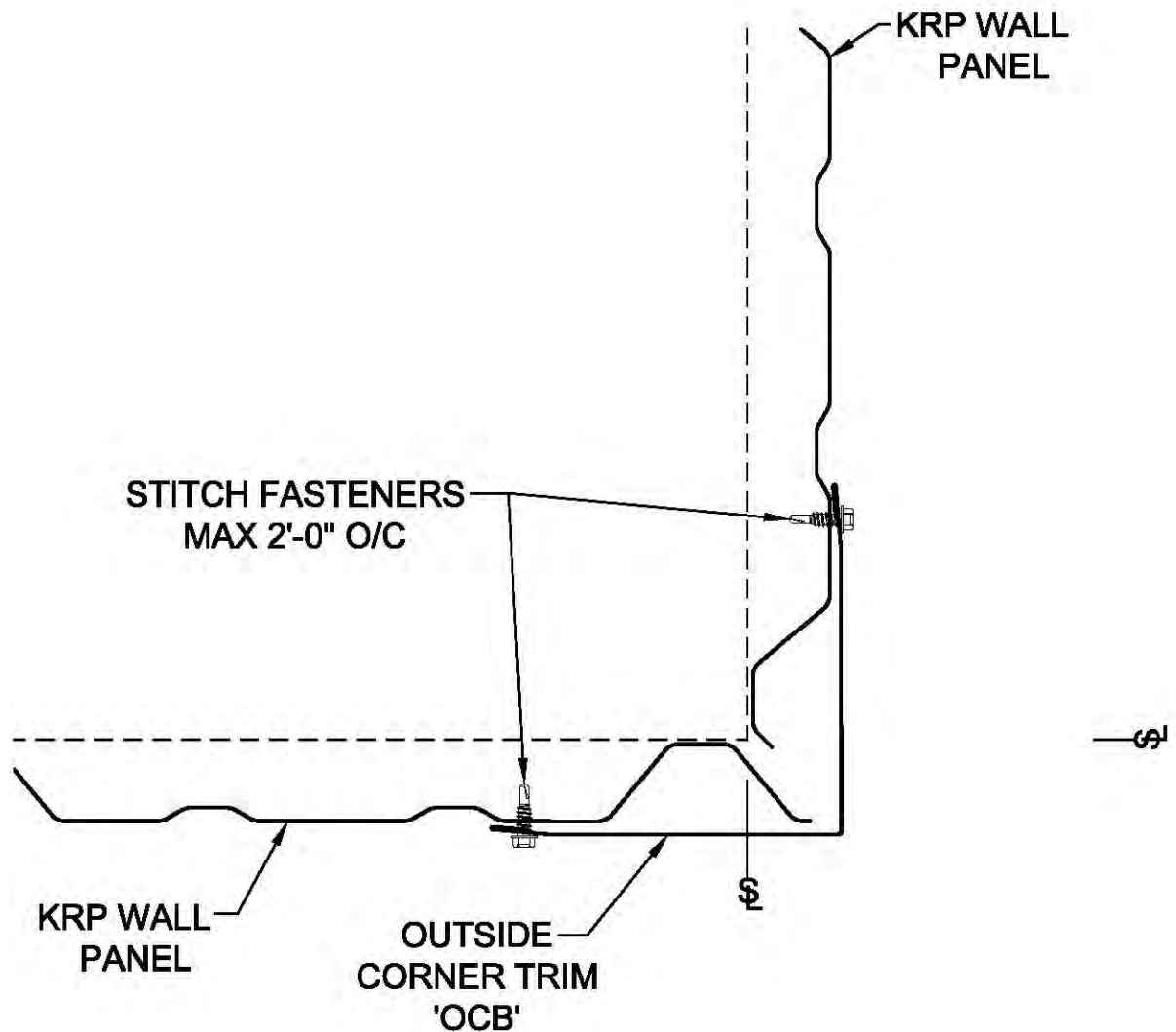


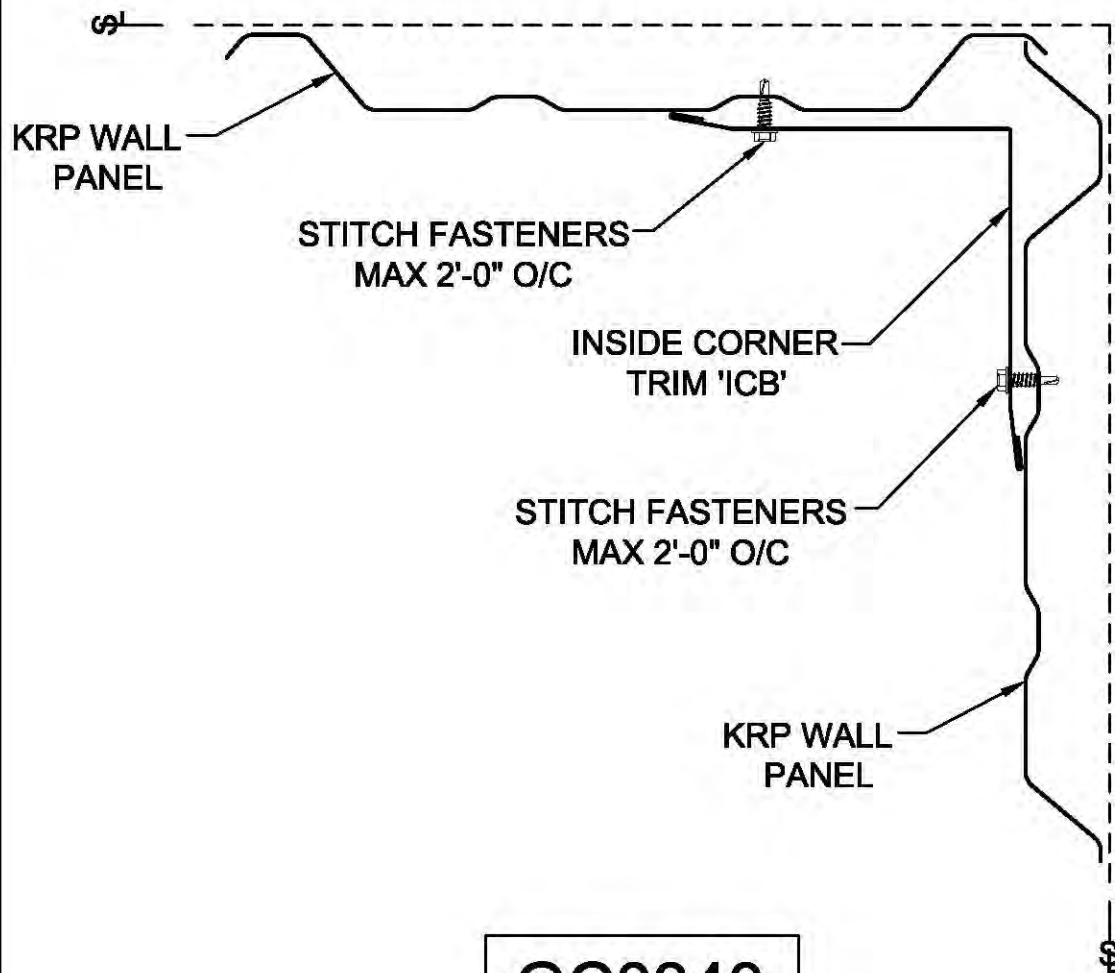
ALTERNATE FINISH DETAIL

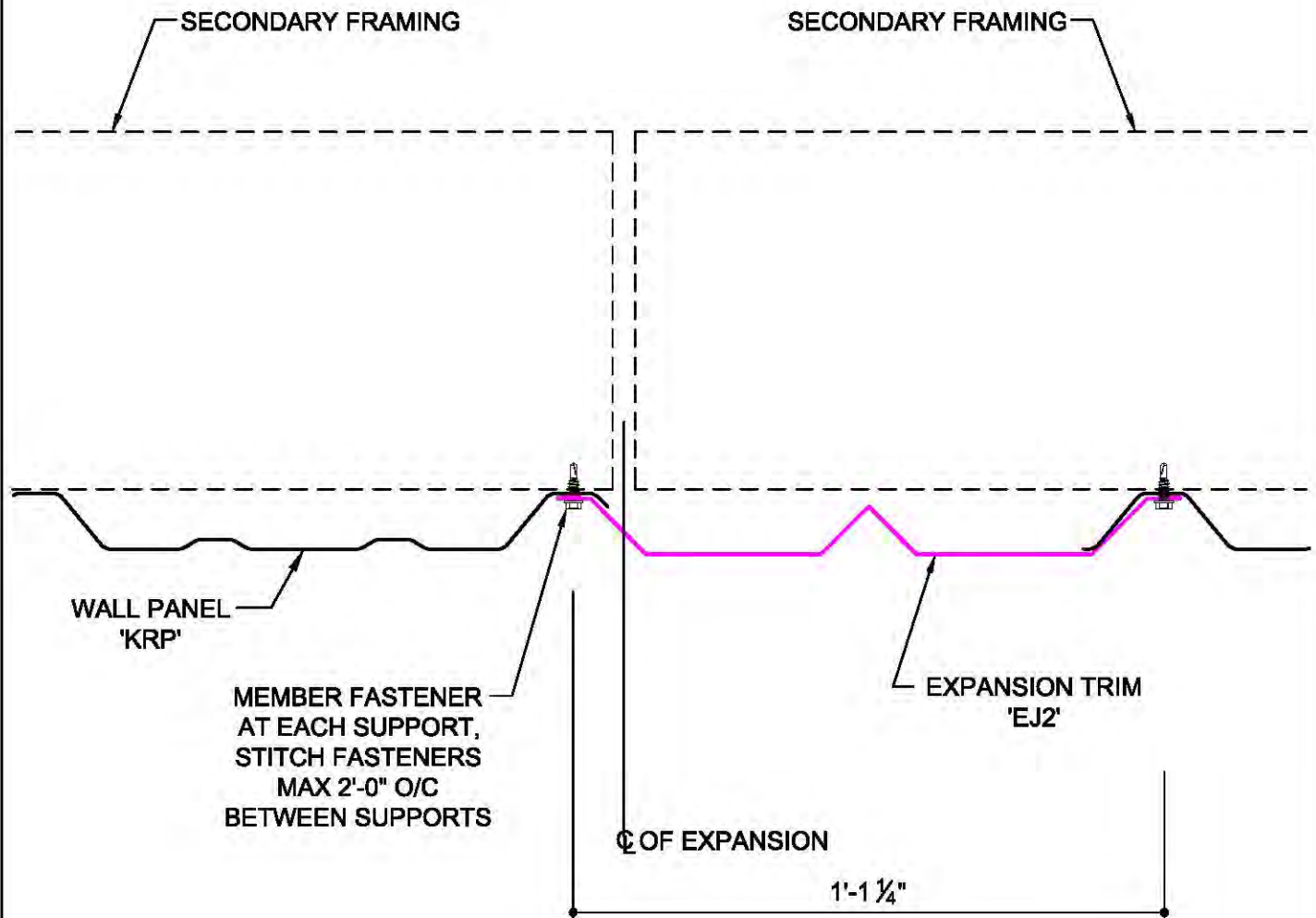


GC0273

**KIRBY RIB PANEL TERMINATION DETAIL
w/ COVER TRIM**

**GC0310****KRP PANEL OUTSIDE
CORNER DETAIL**

**GC0340****KRP PANEL INSIDE CORNER DETAIL**



GC0363

KRP PANEL
WALL EXPANSION JOINT

FIELD CUT TRIM LEG
WHEN REQUIRED

FIELD CUT
PANEL

ALTERNATE FINISH DETAIL

SUPPORT MEMBER

COVER TRIM

MEMBER FASTENER
(AT EACH SUPPORT)

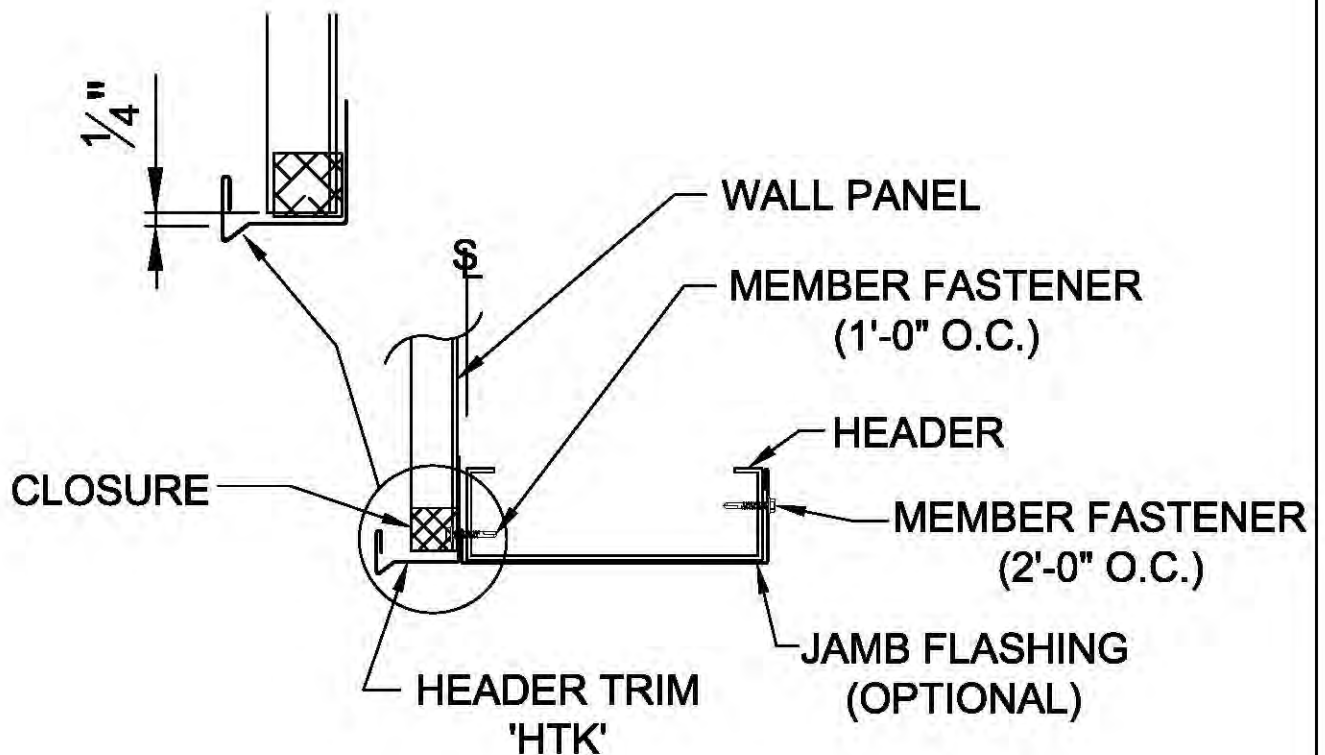
KRP WALL
PANEL

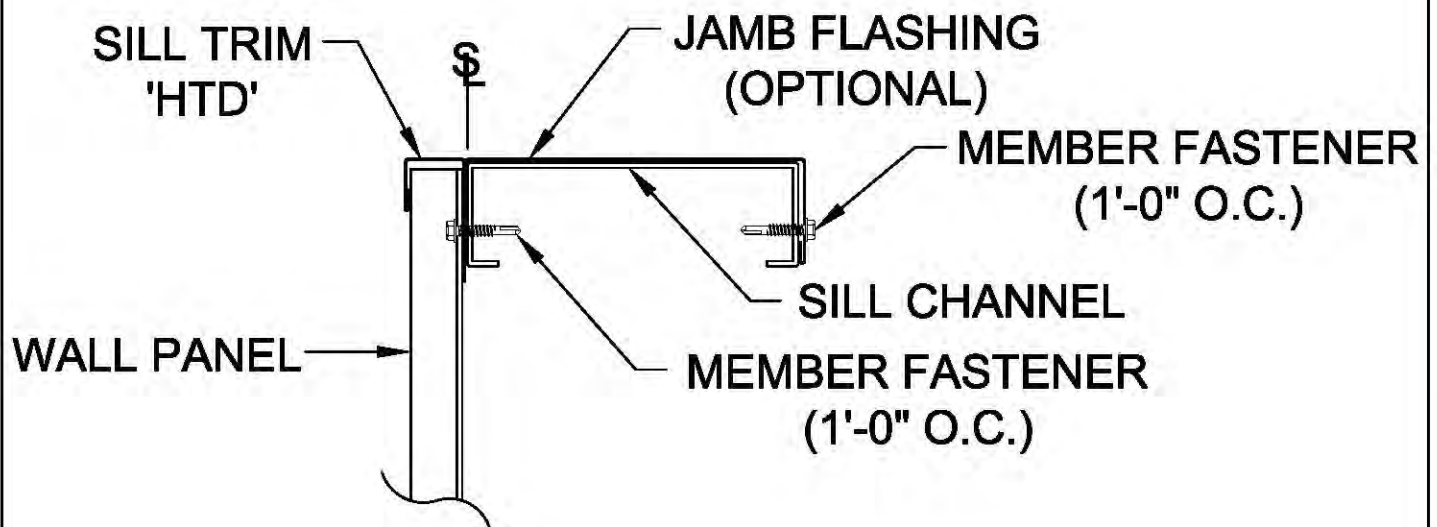
JAMB TRIM
'JTW'

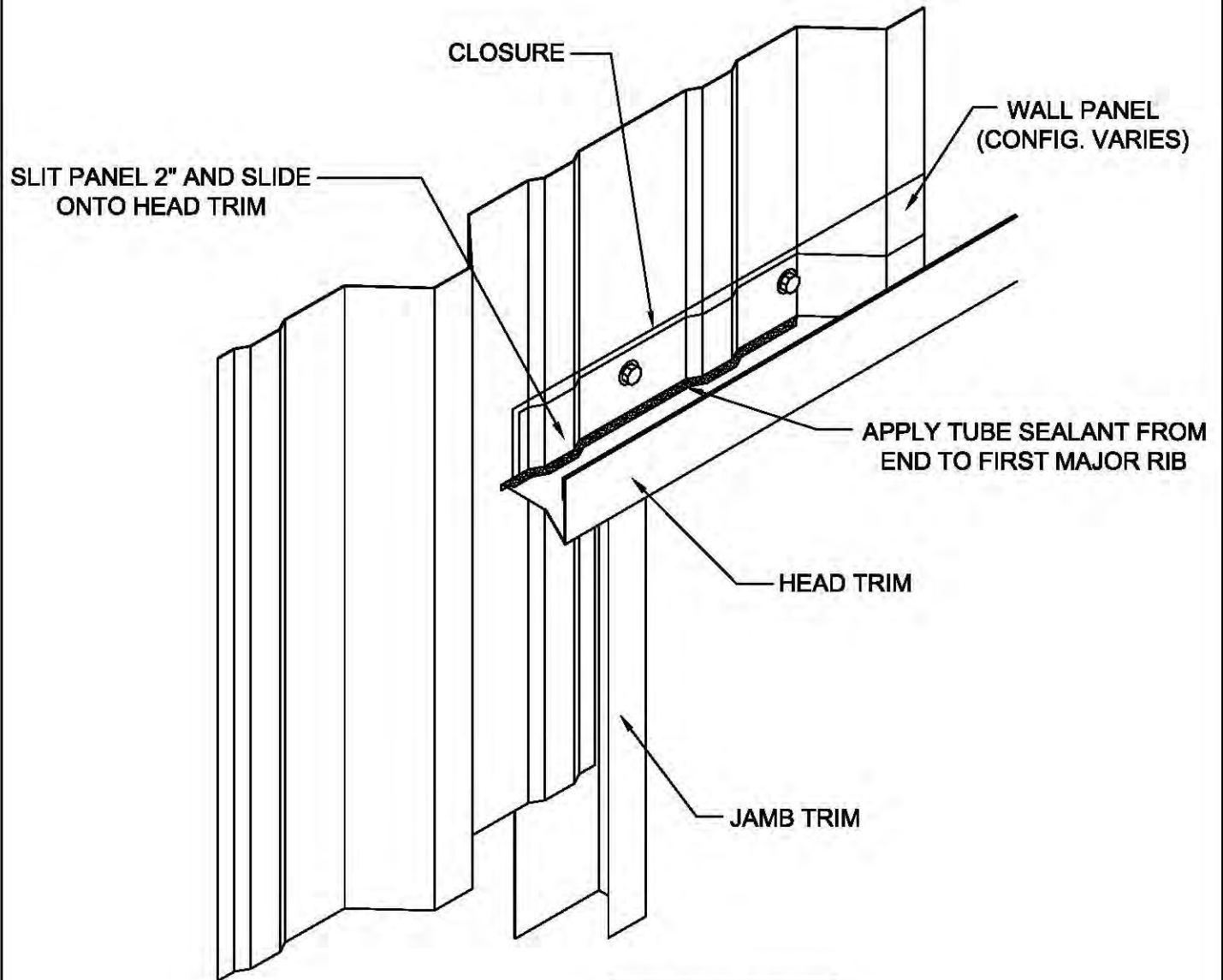
FIELD CUT
PANEL

GC0373

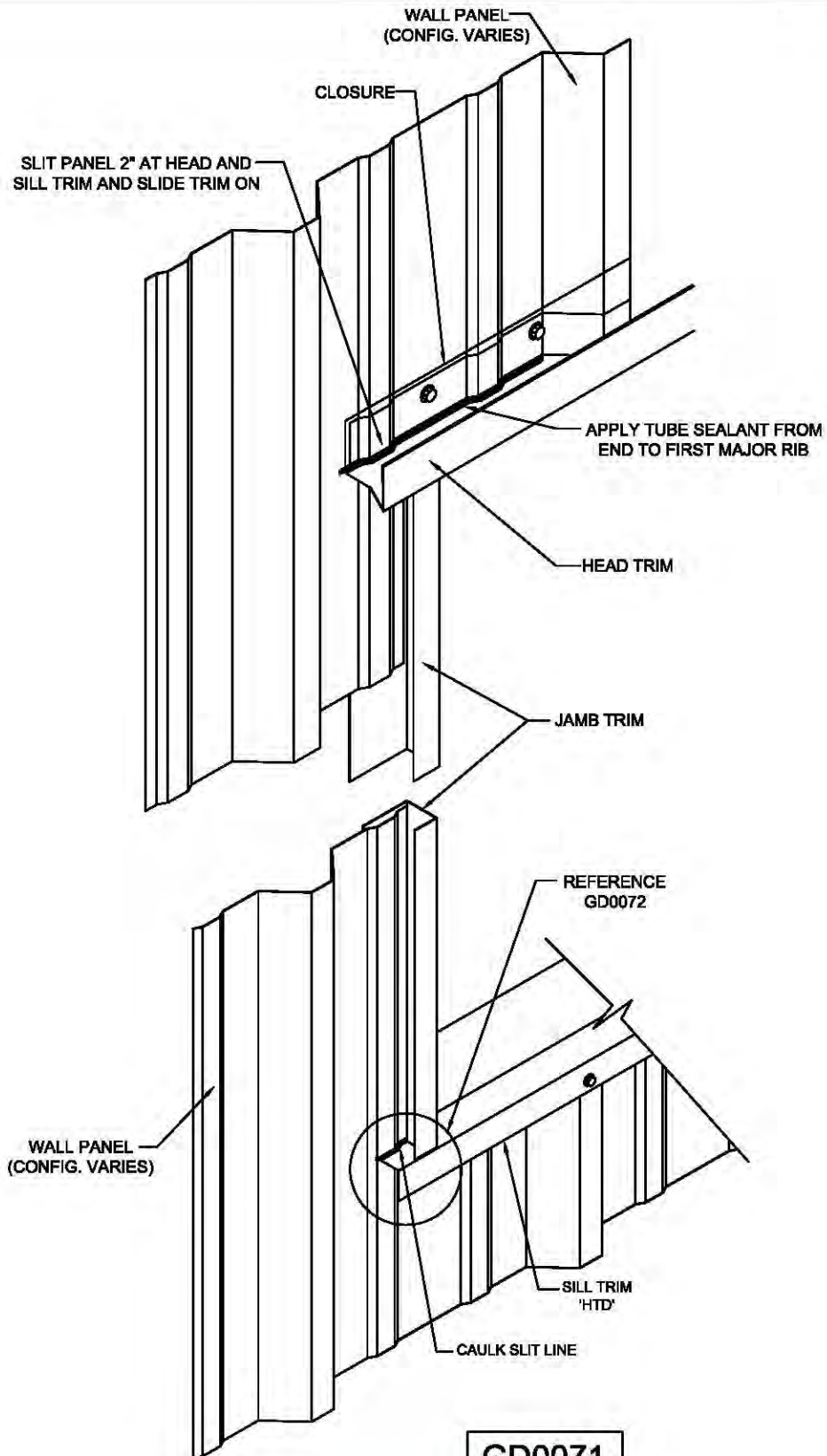
**KRP PANEL TERMINATION DETAIL
w/ COVER TRIM**

**GD0020****HEADER TRIM DETAIL**

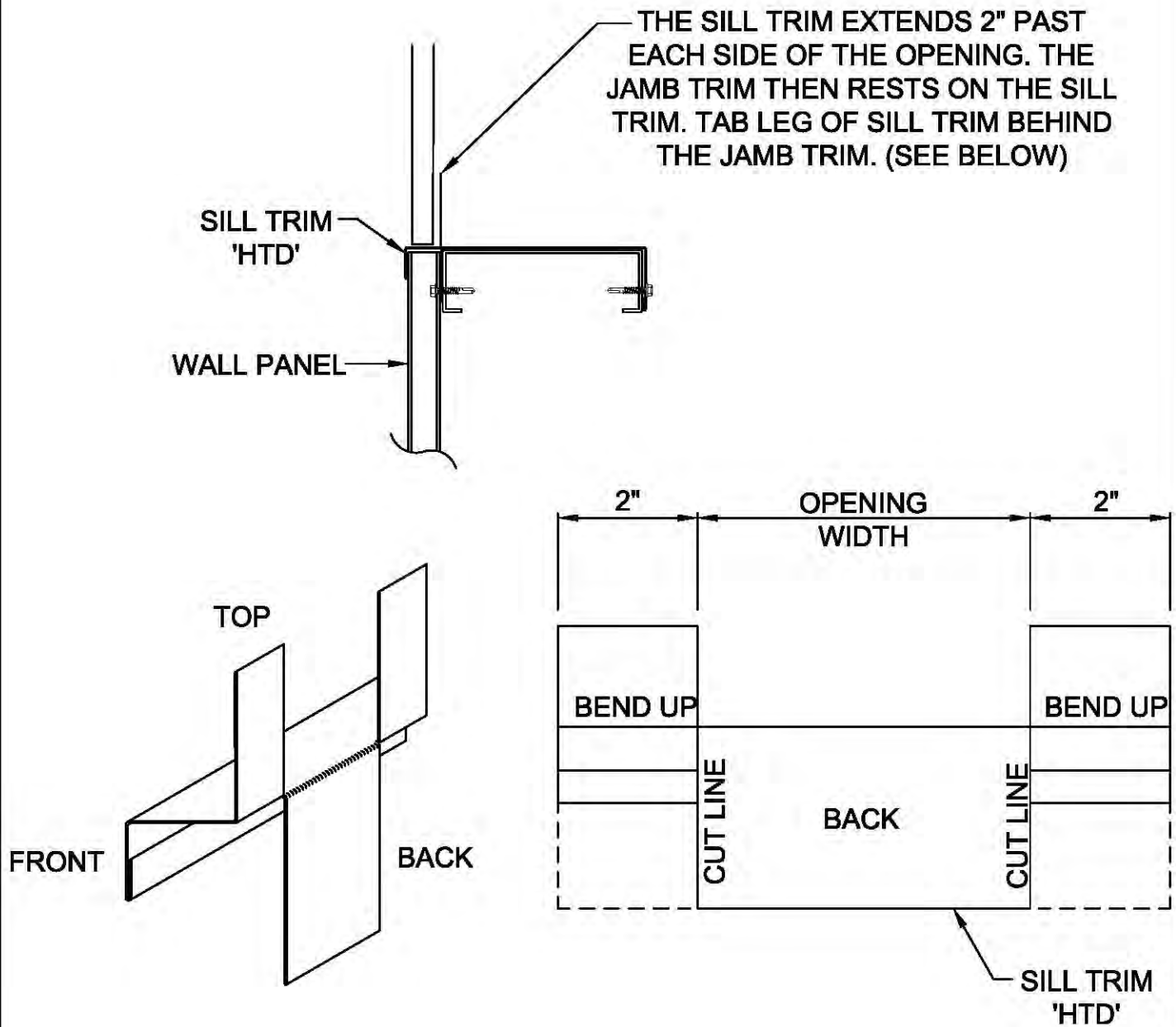
**GD0030****STANDARD SILL CONDITON**

**GD0041**

FRAMED OPENING HEAD TO JAMB
TRIM DETAIL

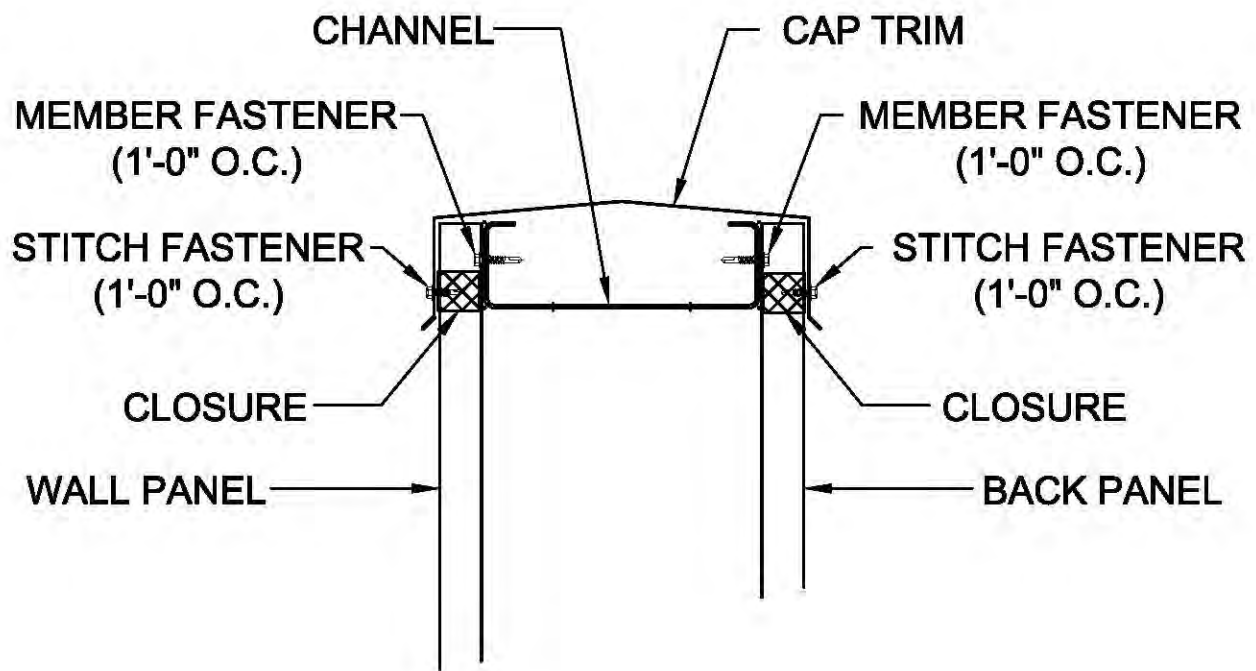


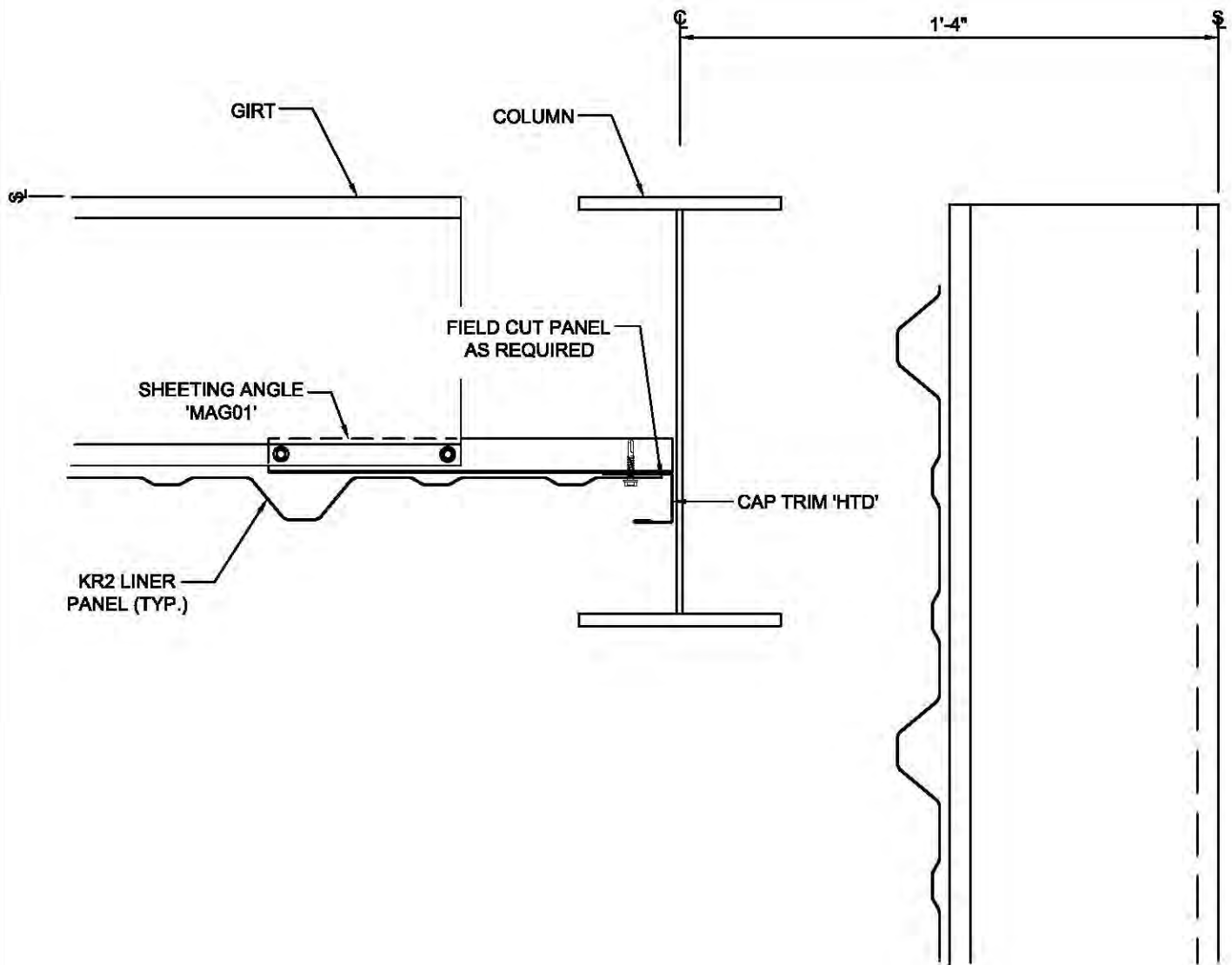
WINDOW LOUVER FRAMED OPENING TRIM DETAIL



GD0072

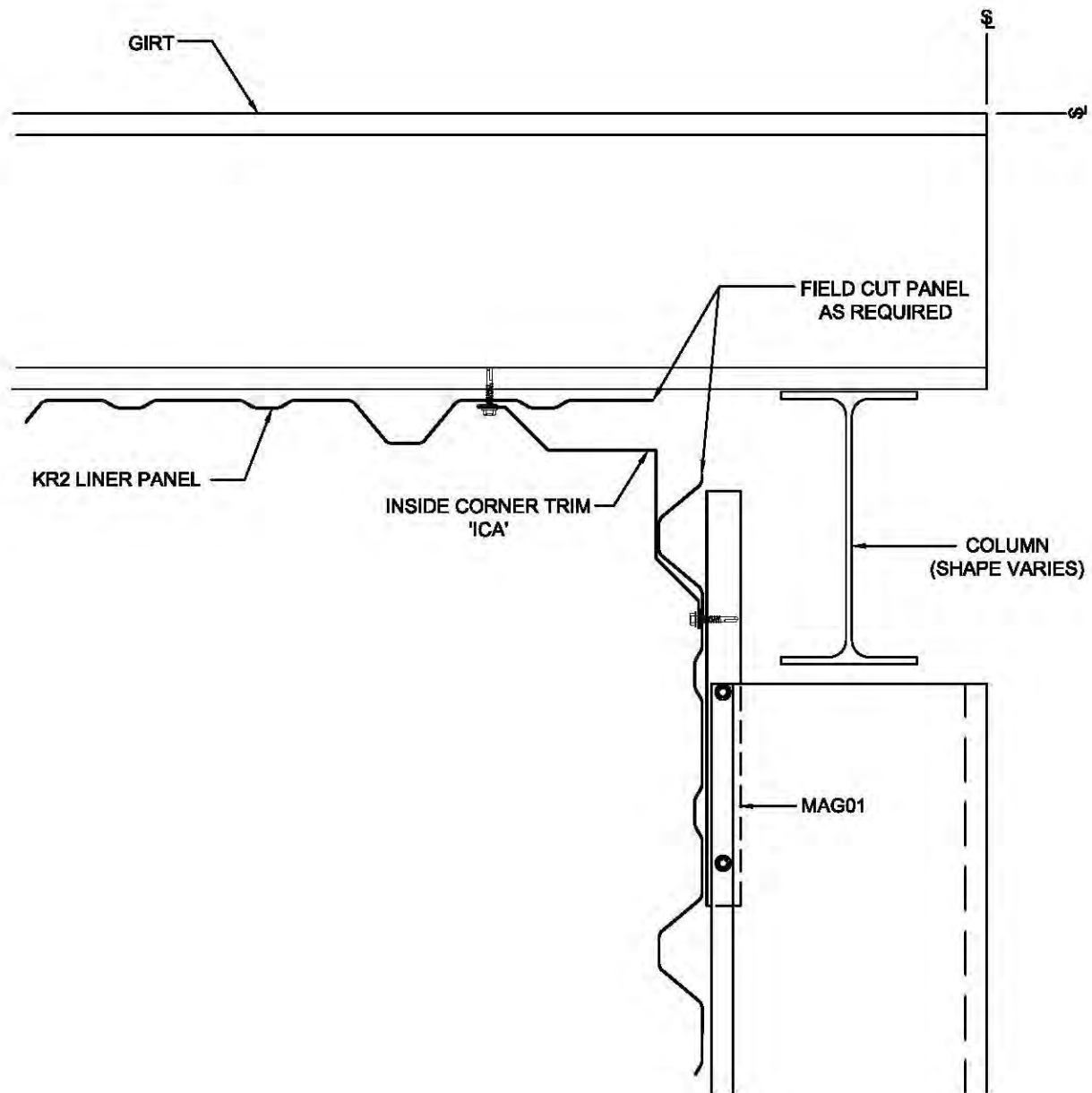
SILL TRIM INSTALLATION

**HK1010****PARAPET/FASCIA CAP DETAIL**



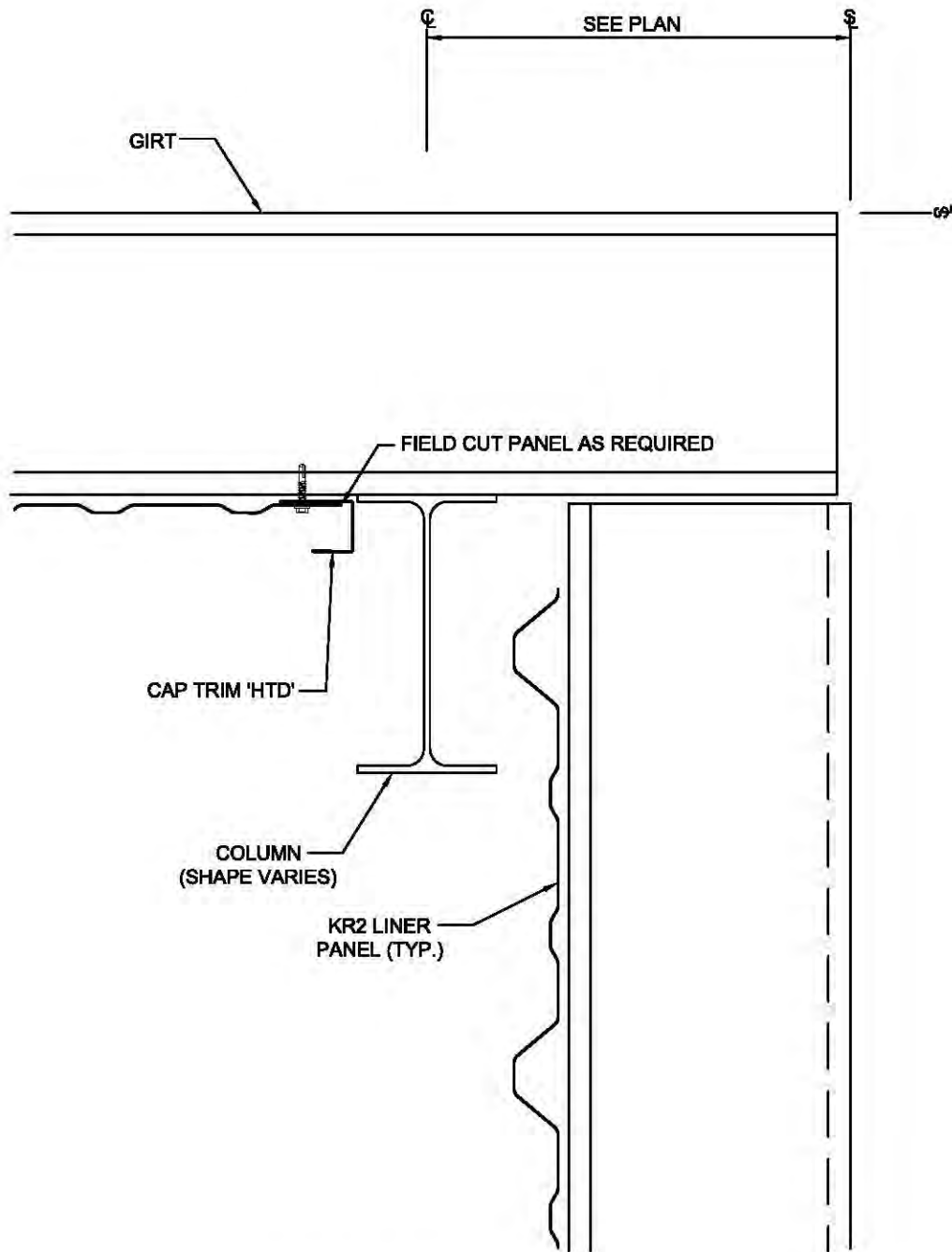
IA0201

KR2 LINER PANEL AT RF COLUMN FLUSH CORNER



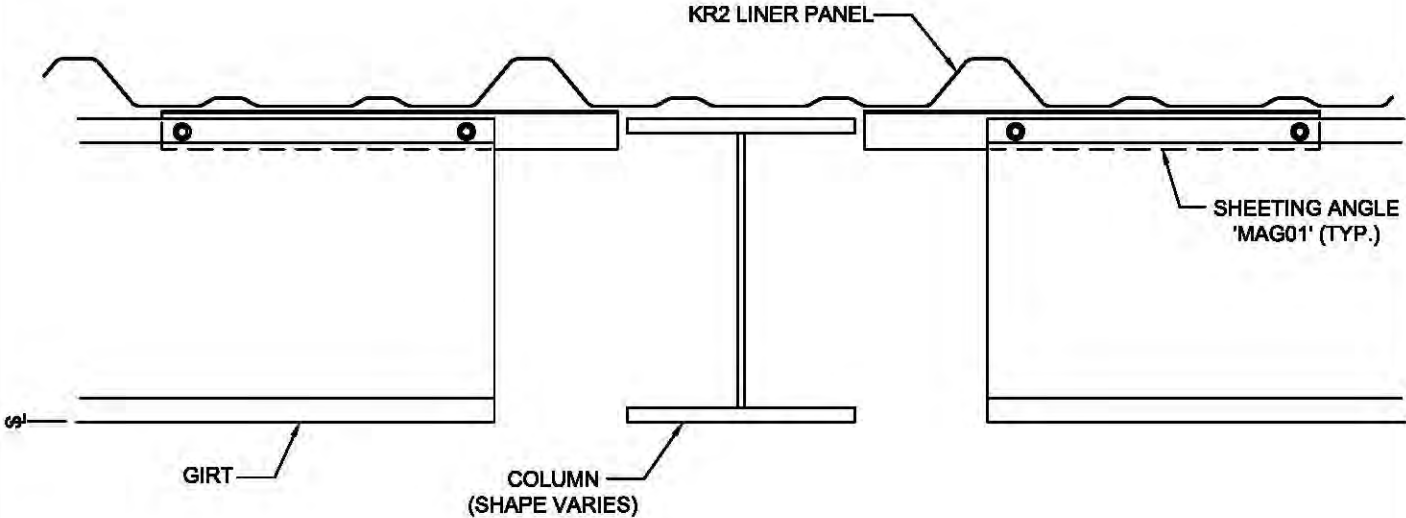
IA0203

2 LINER PANEL AT CORNER w/ FLUSH/INSET POST AND BEAM
ENDWALL AND ROTATED CORNER COLUMN



IA0204

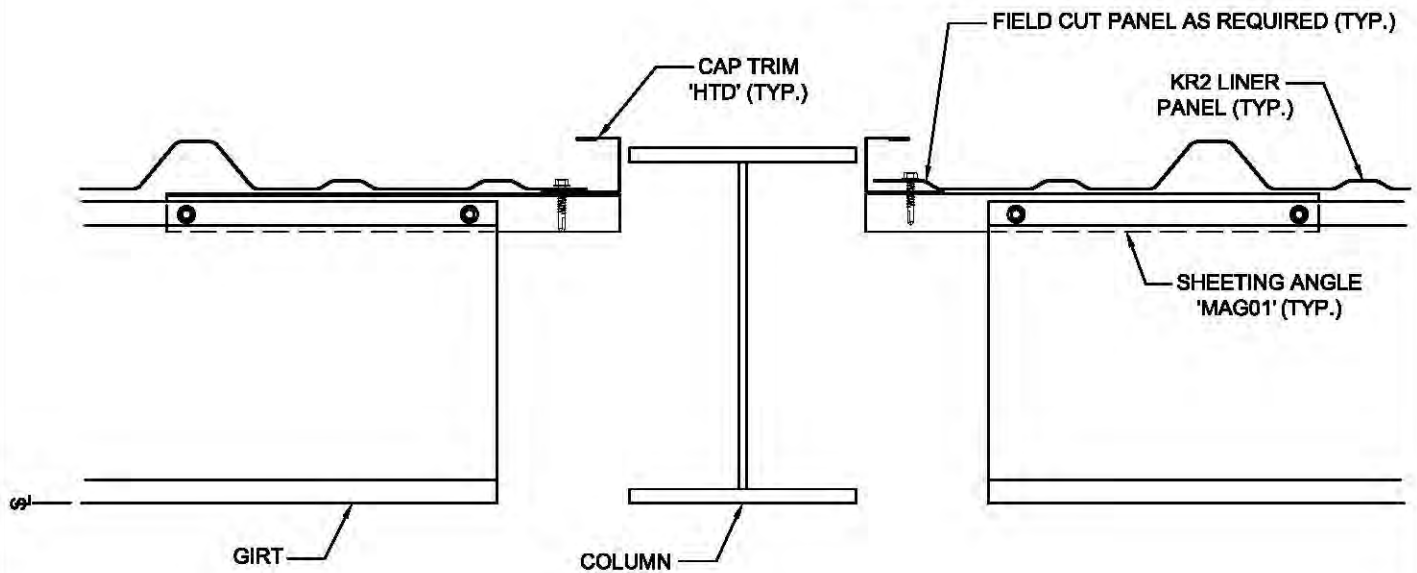
KR2 LINER PANEL AT CORNER w/ BY-FRAME POST AND BEAM
ENDWALL AND ROTATED CORNER COLUMN



IA0210

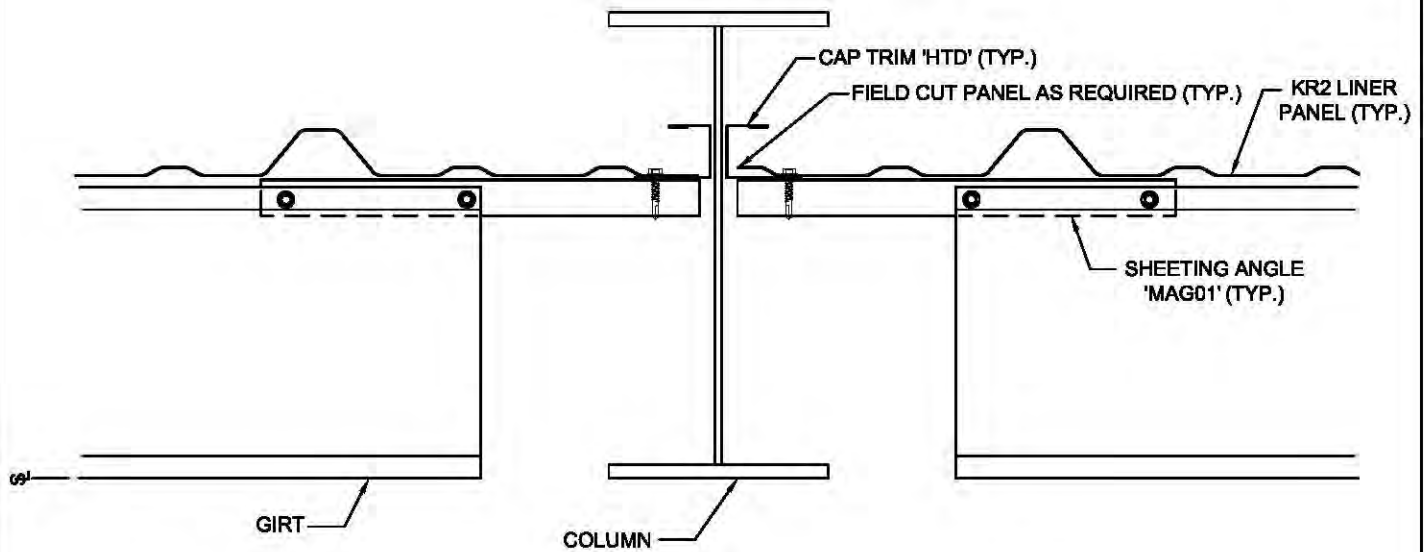
KR2 LINER PANEL AT SIDEWALL
FLUSH COLUMN, COLUMN IN GIRT LINE

ERECTOR NOTE:
FOR INSET CONDITIONS,
FIELD CUT SLIT IN TRIM
& PANEL FOR CLIP

**IA0211**

KR2 LINER PANEL AT SIDEWALL FLUSH/INSET COLUMN,
COLUMN FLANGE OUTSIDE GIRT LINE

ERECTOR NOTE:
FOR INSET CONDITIONS,
FIELD CUT SLIT IN TRIM
& PANEL FOR CLIP



IA0212

2 LINER PANEL AT SIDEWALL FLUSH/INSET COLUMN,
COLUMN OUTSIDE GIRT LINE



KIRBY
BUILDING
SYSTEMS

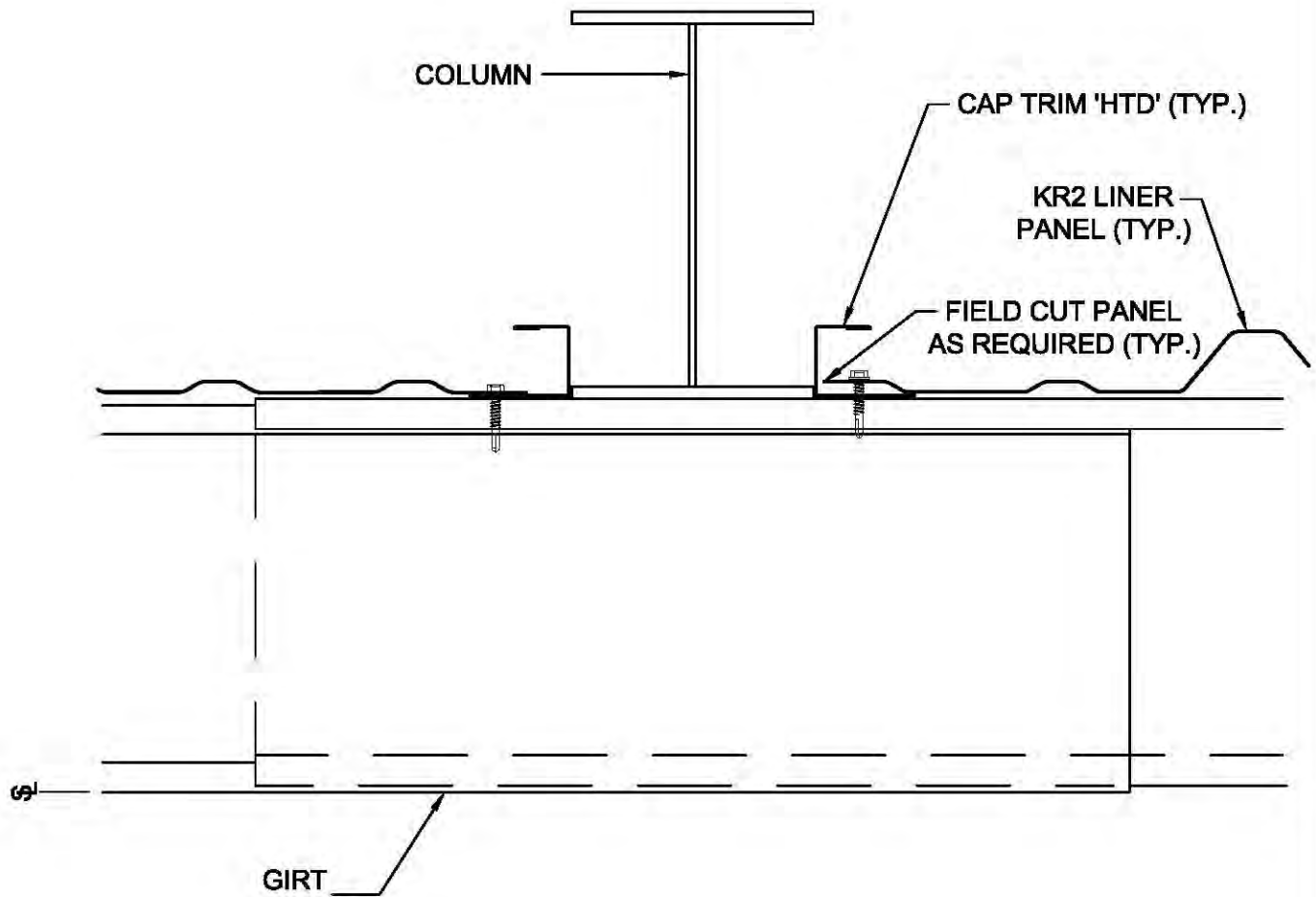
A NUCCA COMPANY

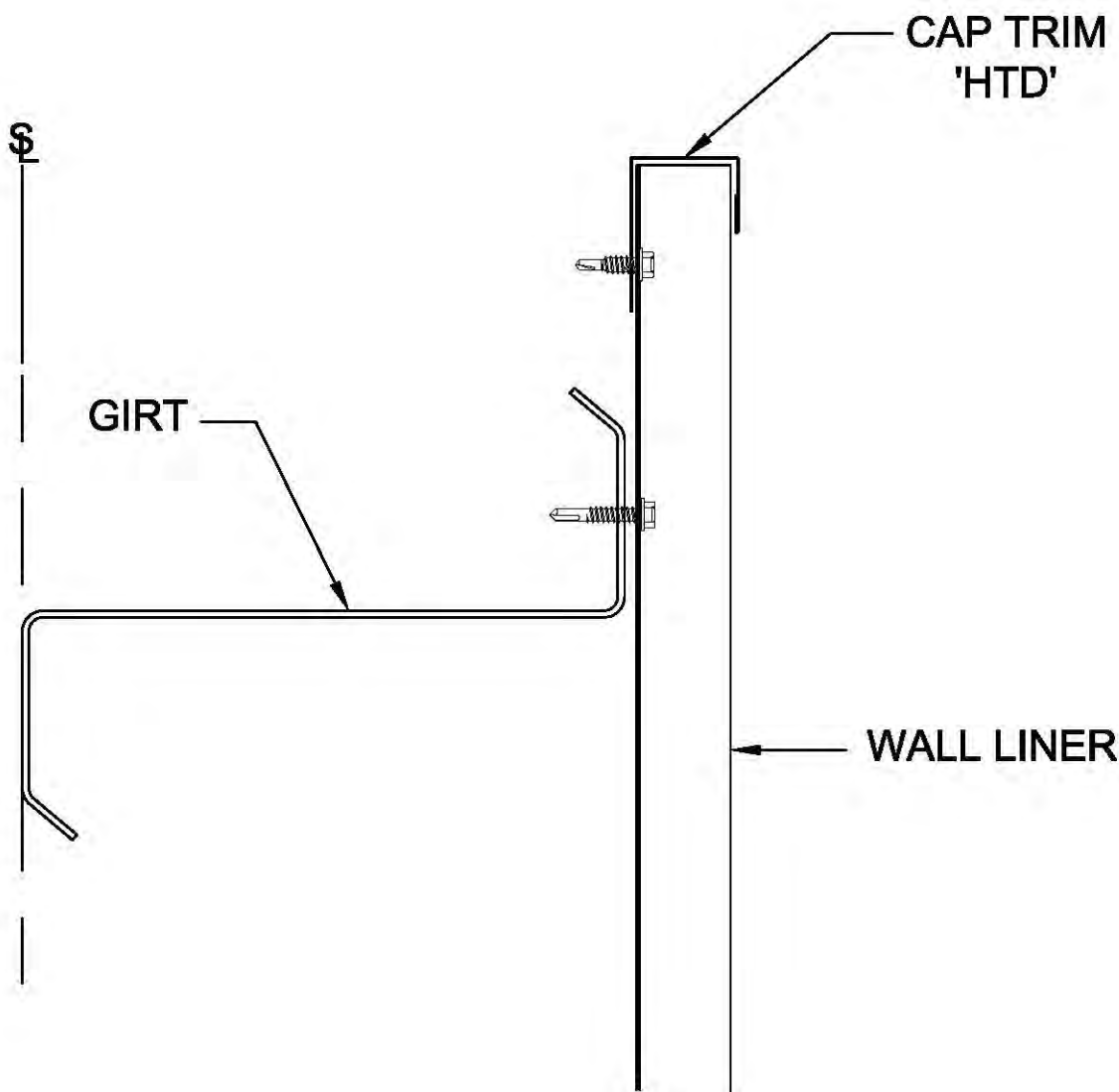
BETTER SOLUTIONS. BETTER BUILDINGS.

PREPARED BY: BKC

DATE: 1-19-2017

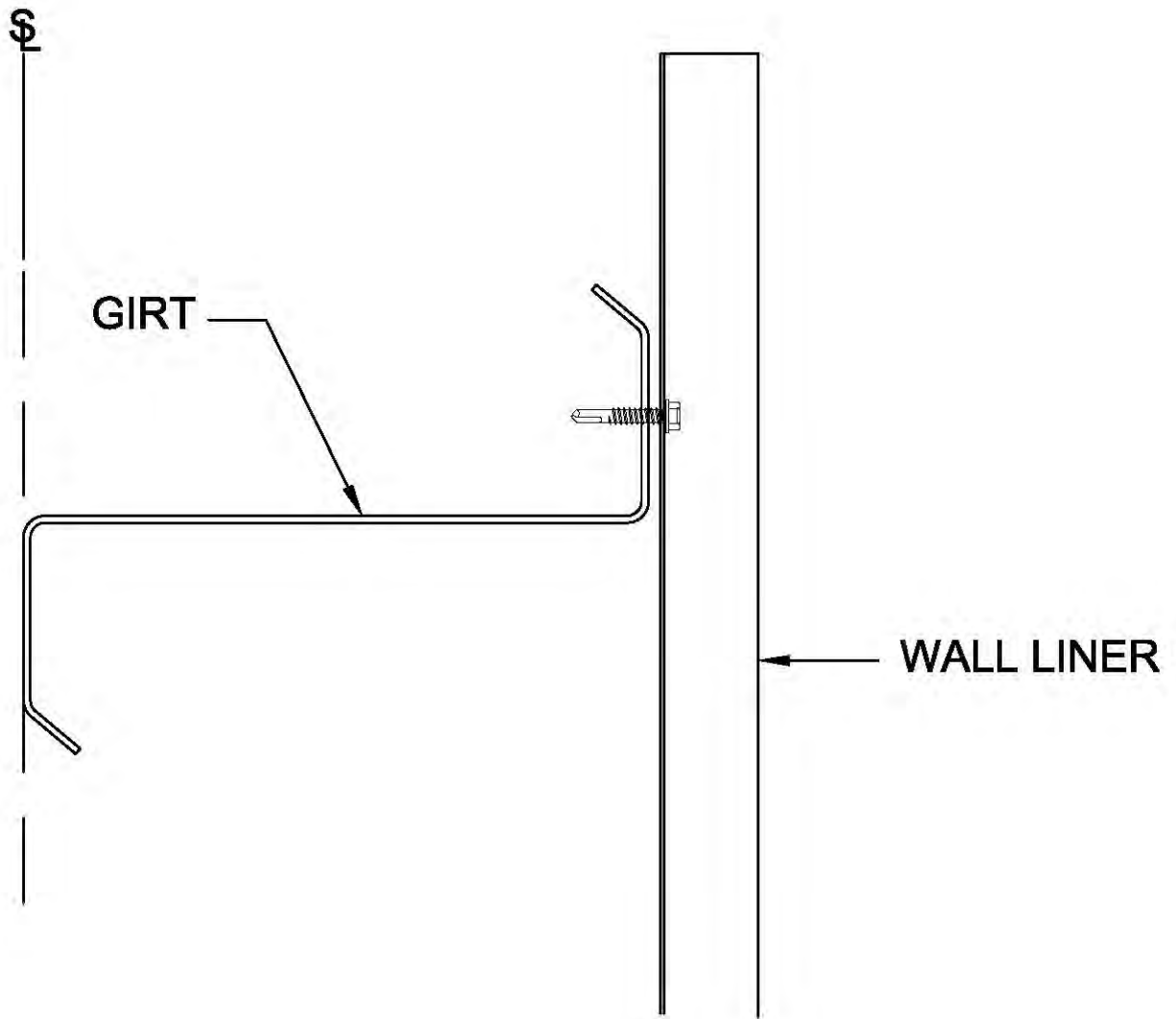
IA0212

**IA0220****KR2 LINER AT COLUMN w/ BY-FRAME GIRT**

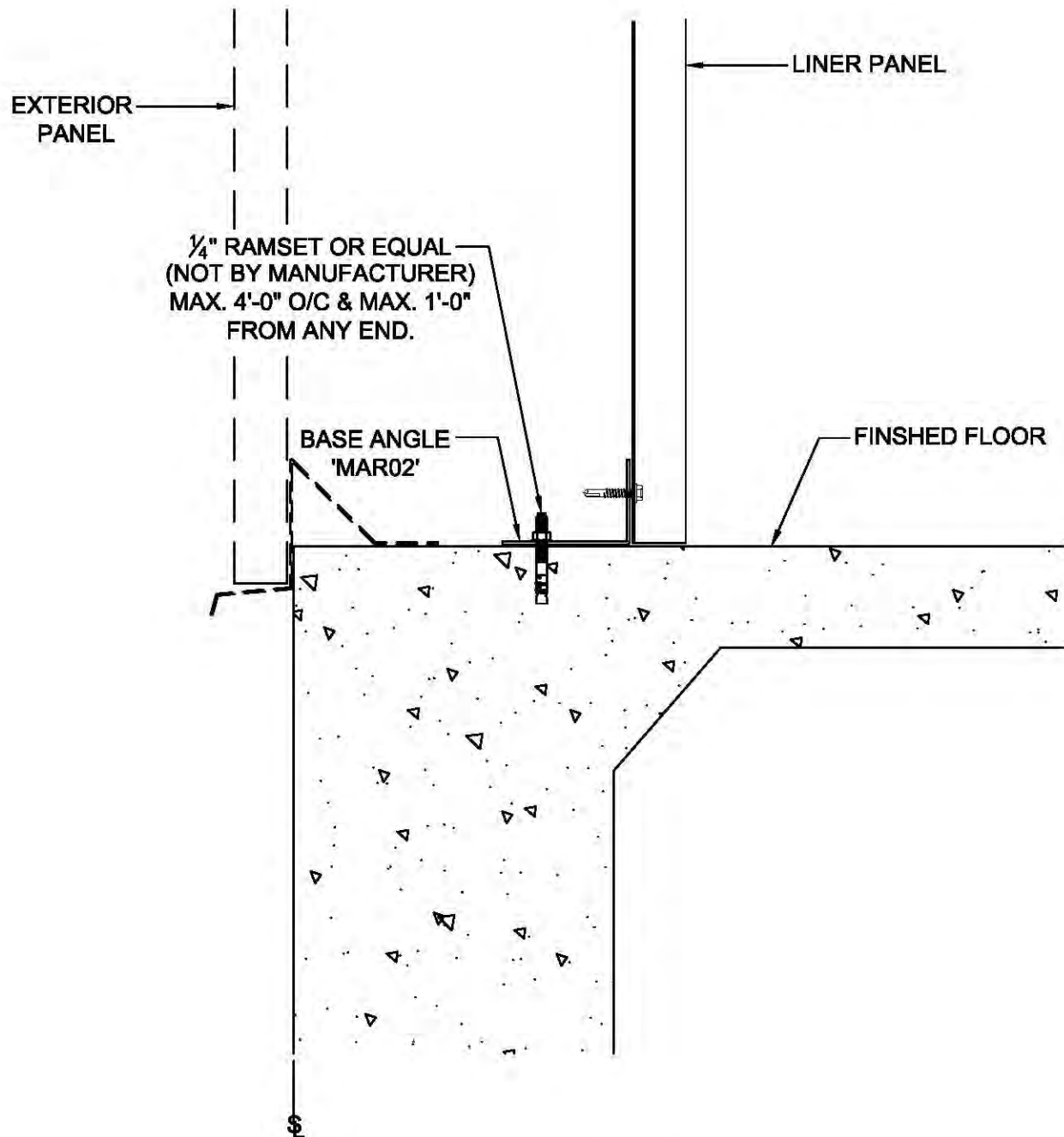


IB0001

CAP TRIM AT PARTIAL
HEIGHT WALL LINER

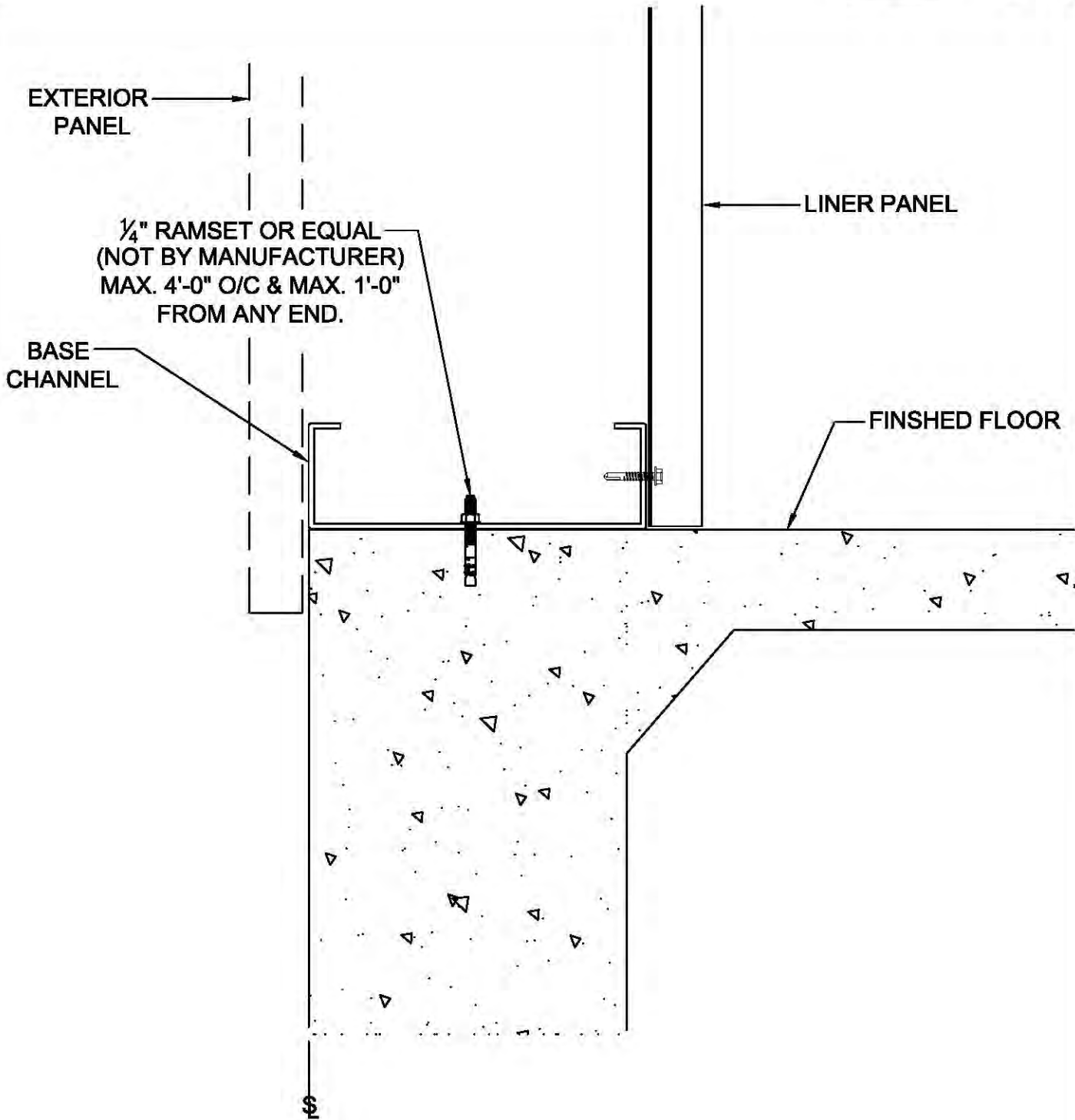
**IB0101**

**PARTIAL HEIGHT WALL LINER
w/o CAP TRIM**



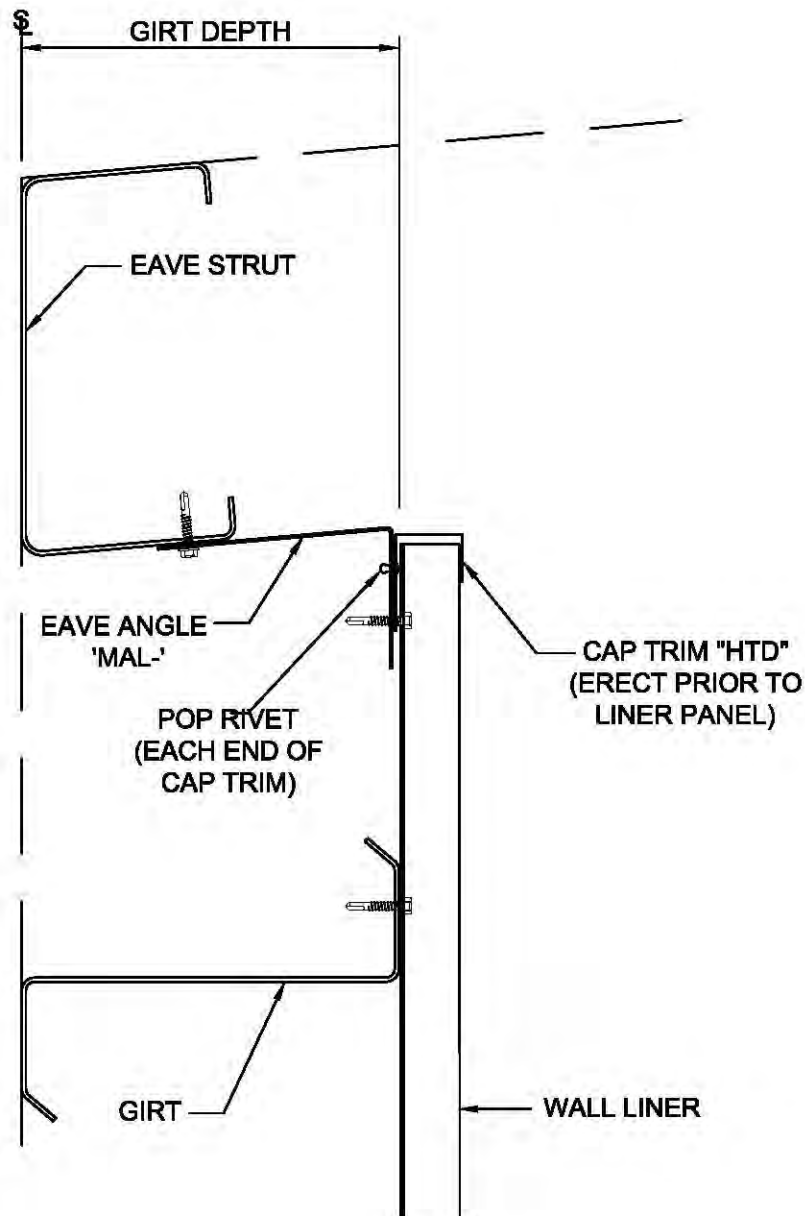
IC0001

LINER PANEL W/ BASE ANGLE



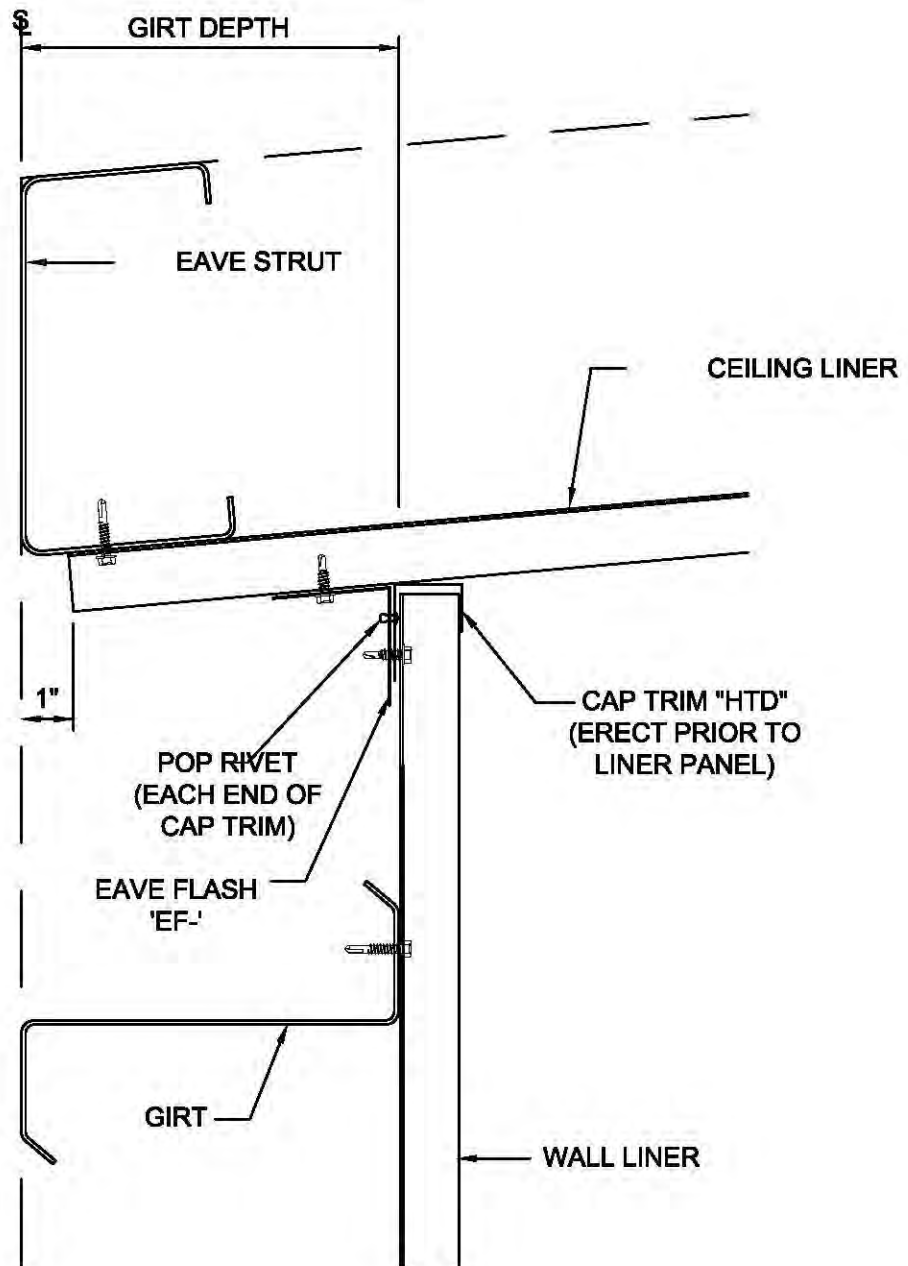
IC0002

LINER PANEL W/ BASE CHANNEL



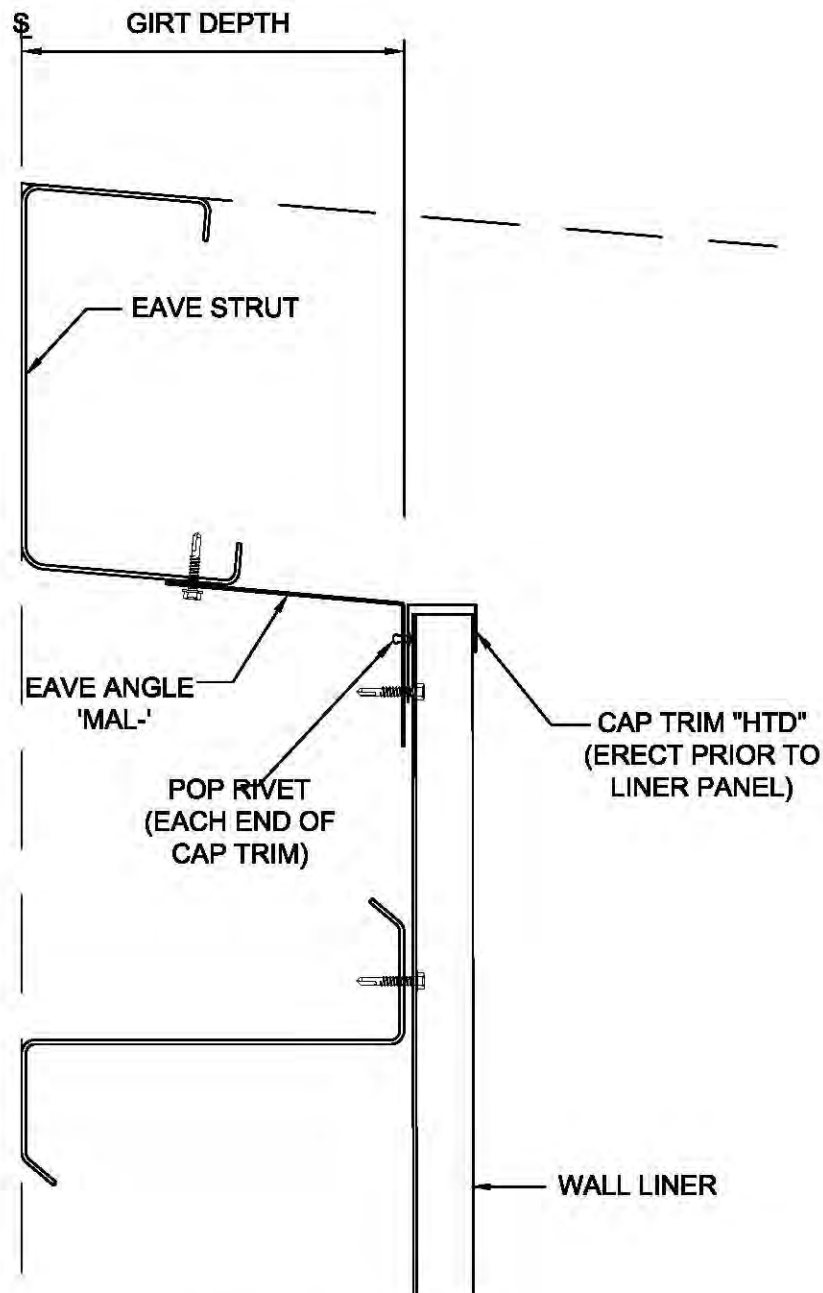
ID0011

FULL HEIGHT WALL LINER, LOW EAVE
(SLOPES $\leq 4:12$)



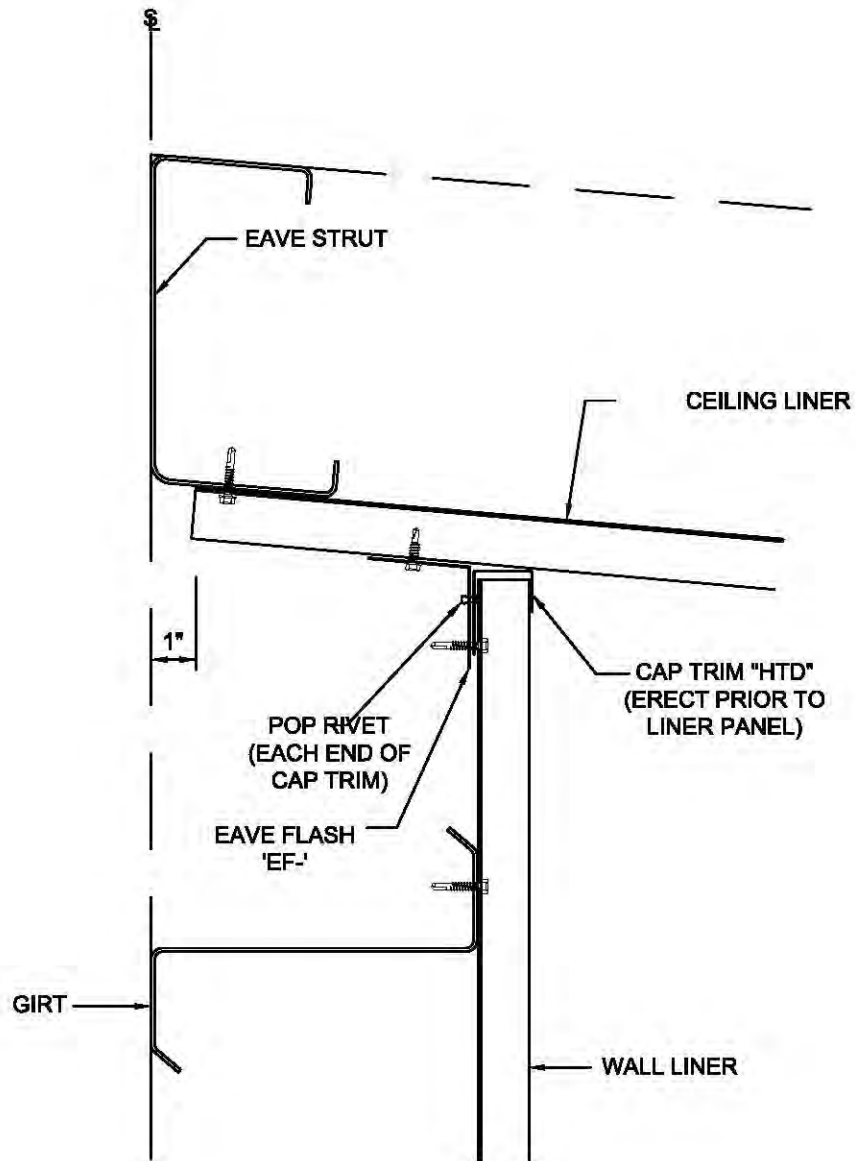
ID0052

FULL HEIGHT WALL LINER,
LOW EAVE w/ CEILING LINER



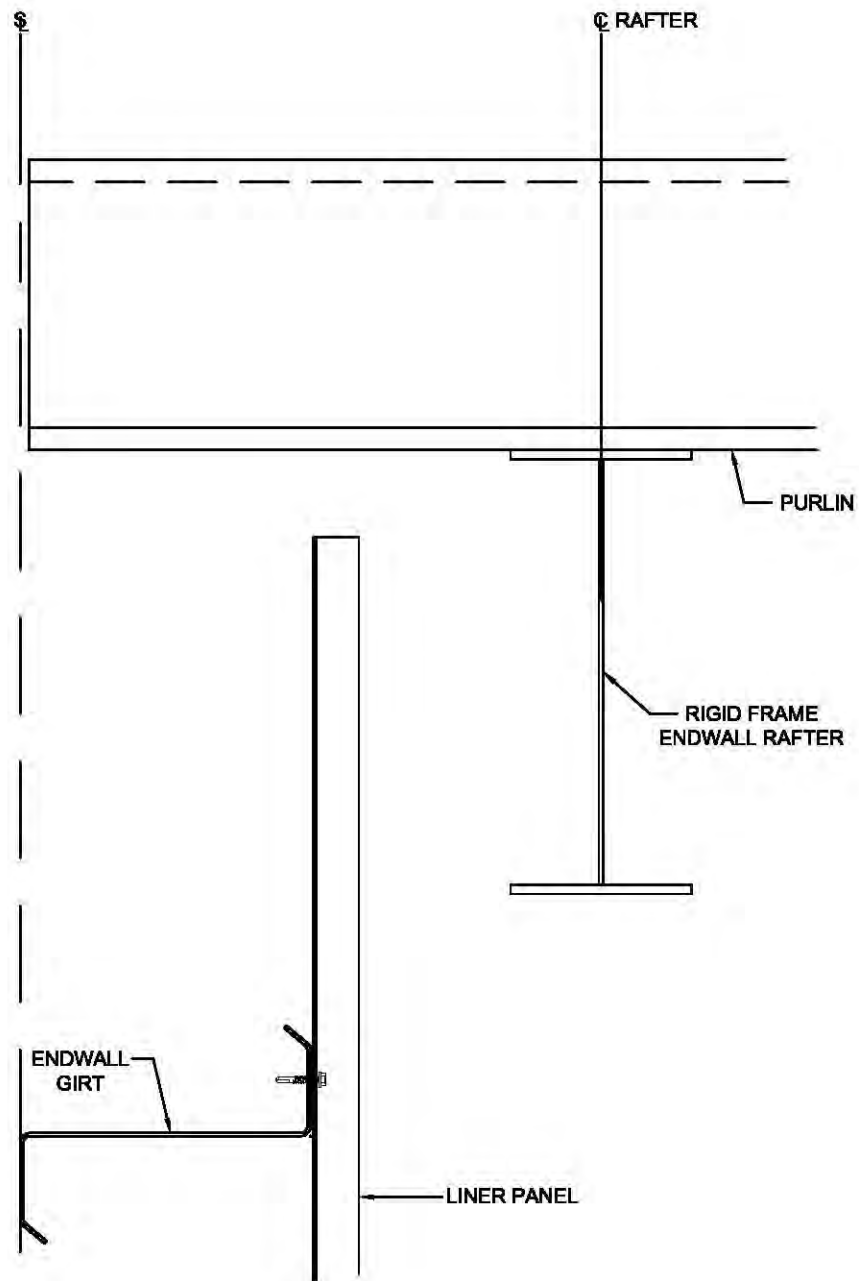
ID0061

FULL HEIGHT WALL LINER, HIGH EAVE
(SLOPES $\leq 4:12$)



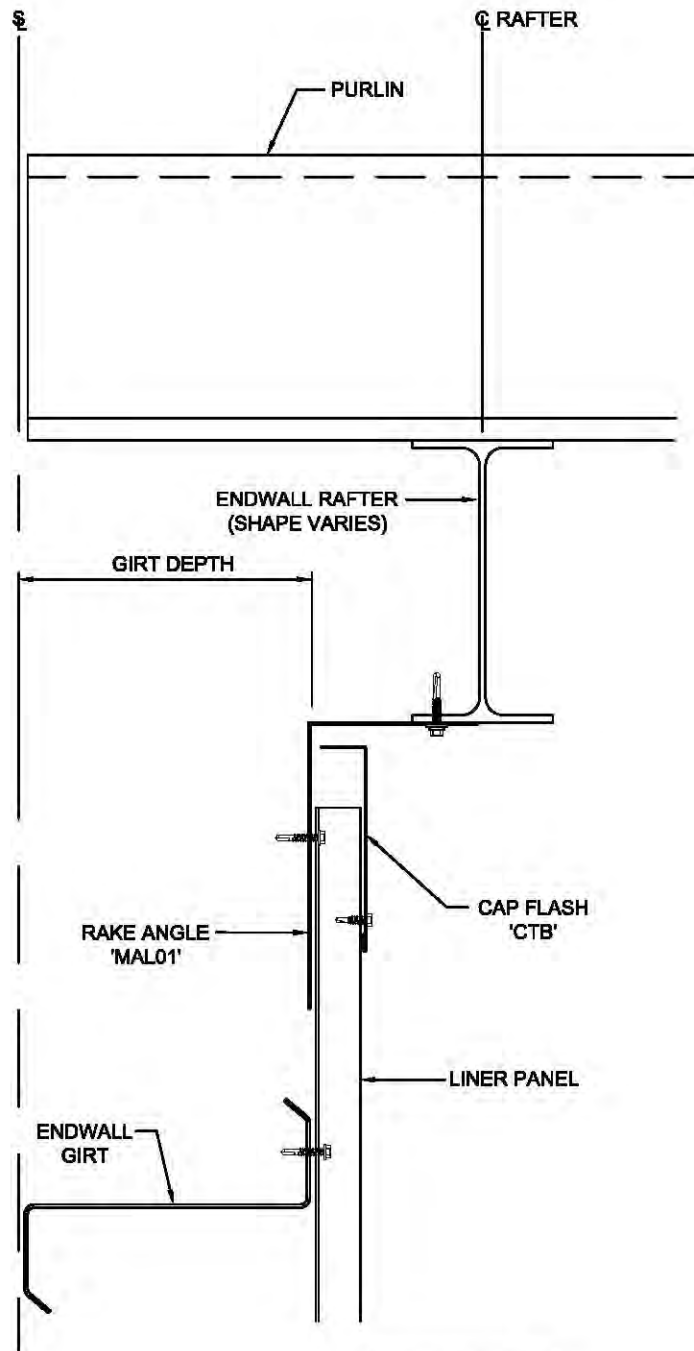
ID0072

FULL HEIGHT WALL LINER,
HIGH EAVE w/ CEILING LINER



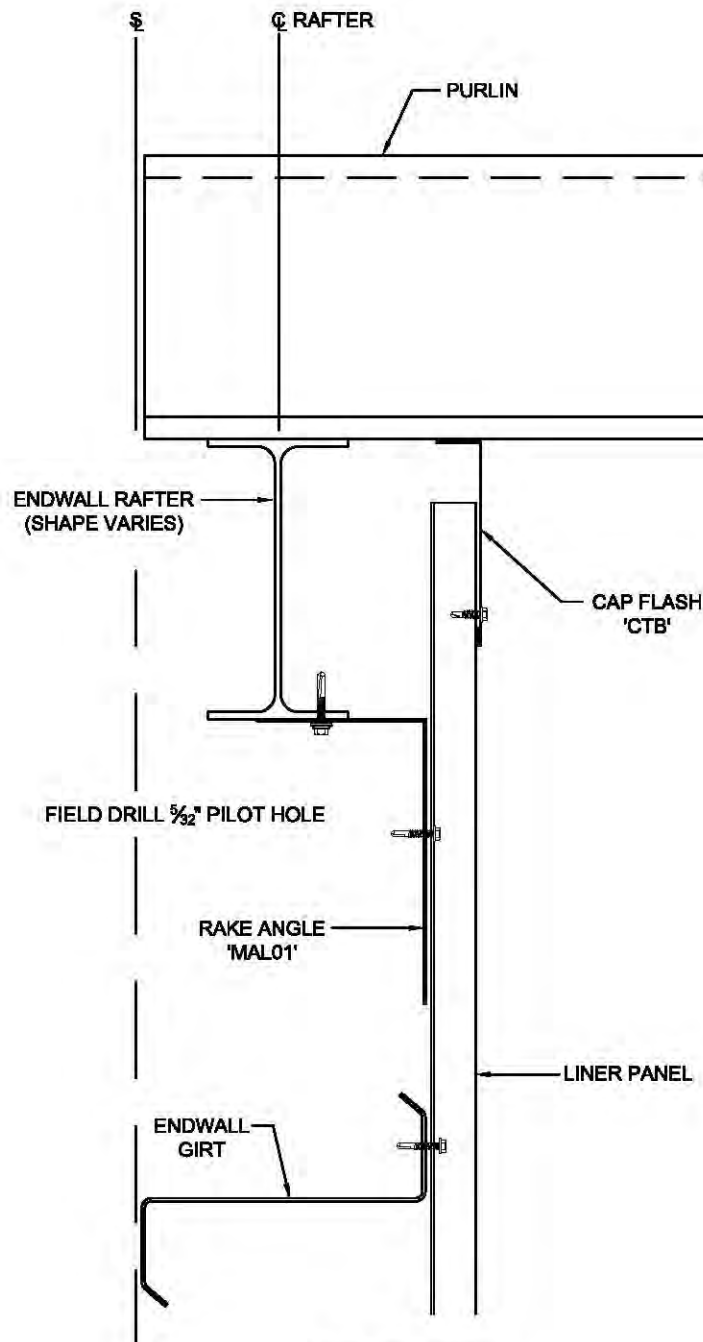
IE0011

FULL HEIGHT LINER w/ RIGID FRAME ENDWALL
FOR ROOF SLOPES $\leq 1\frac{1}{2}:12$



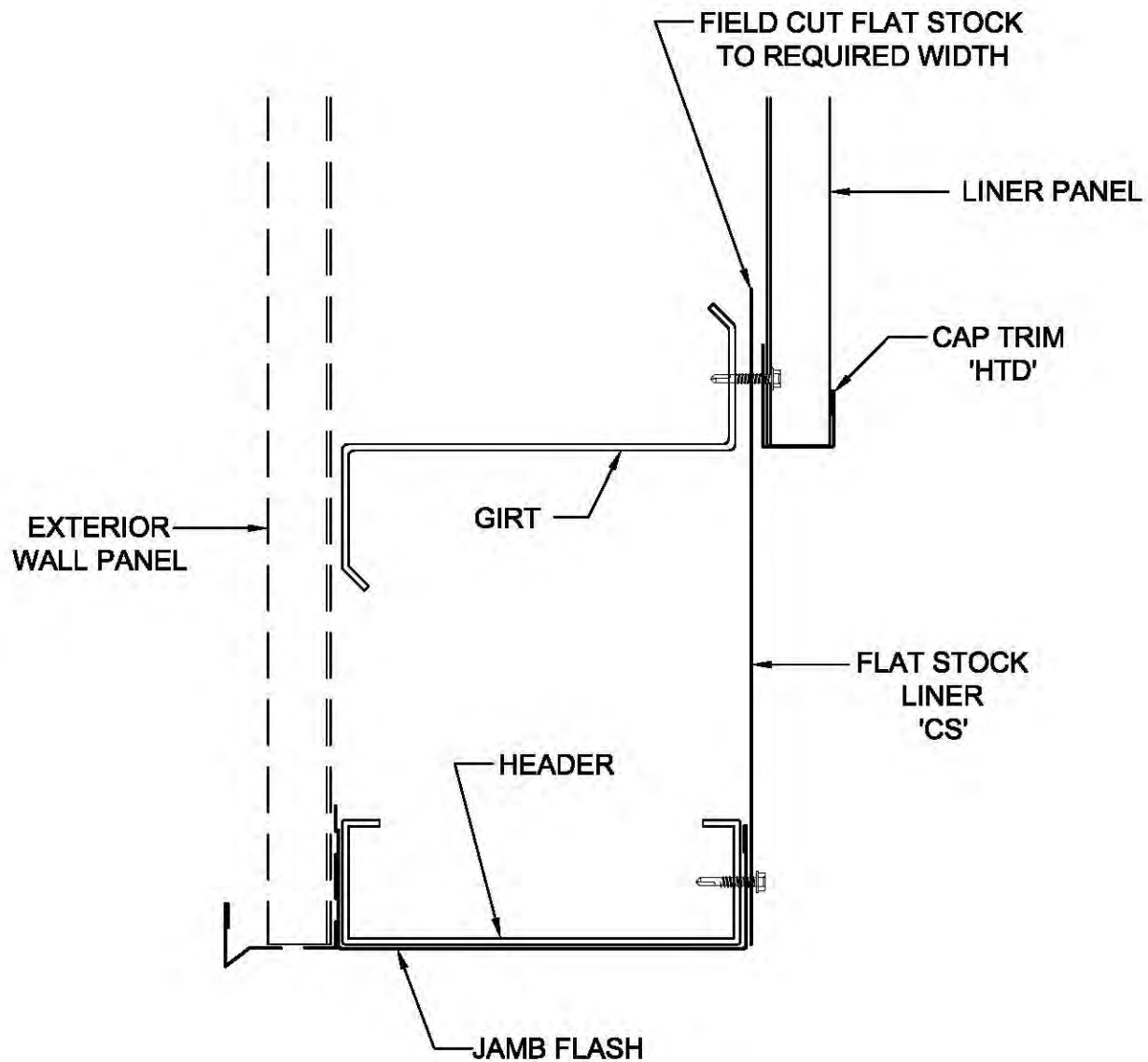
IE0021

FULL HEIGHT LINER w/ BY-FRAME P&B ENDWALL
ROOF SLOPES $\leq 1 \frac{1}{2}:12$



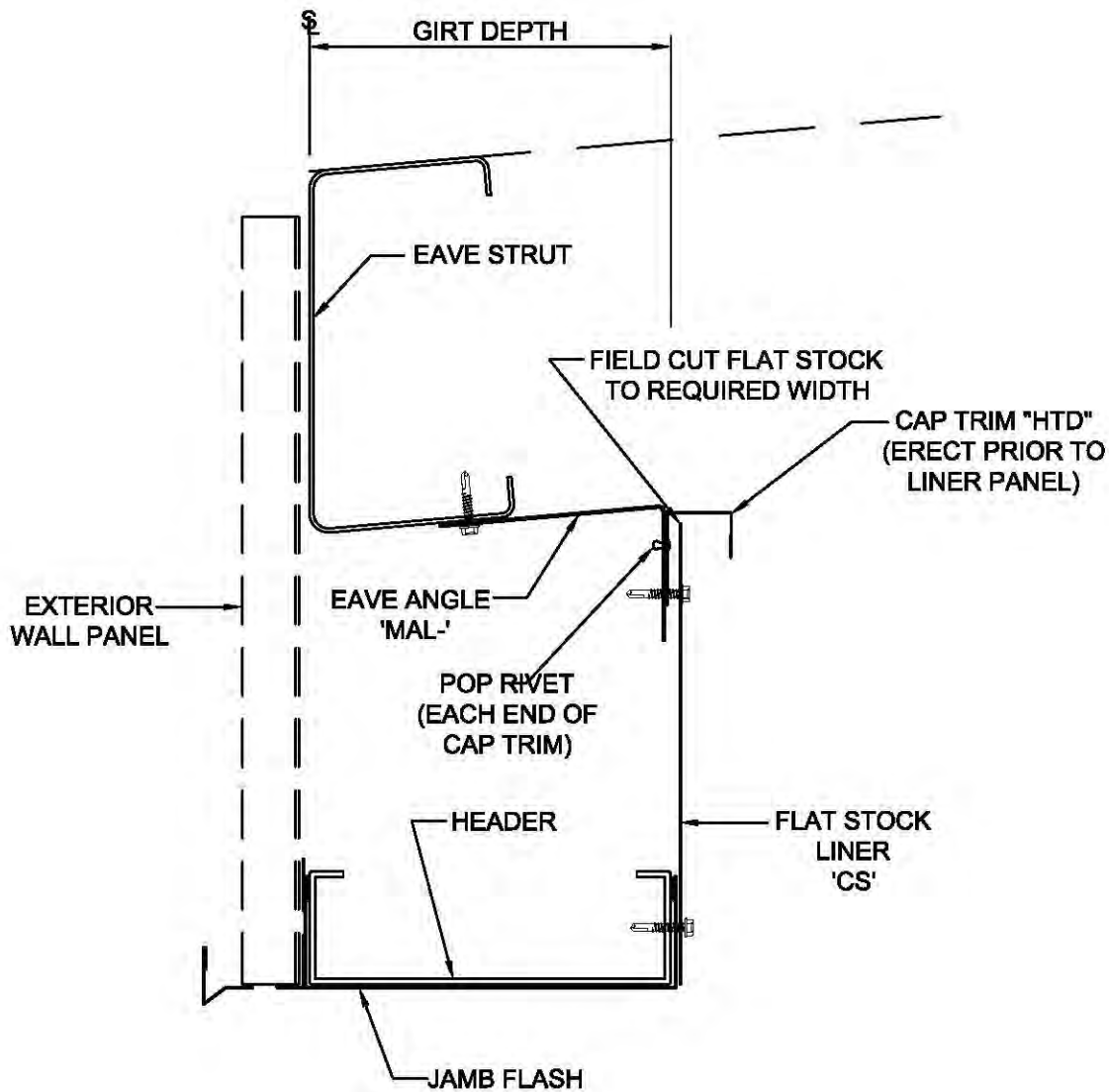
IE0031

FULL HEIGHT LINER w/ FLUSH/INSET P&B ENDWALL
ROOF SLOPES $\leq 1 \frac{1}{2}:12$



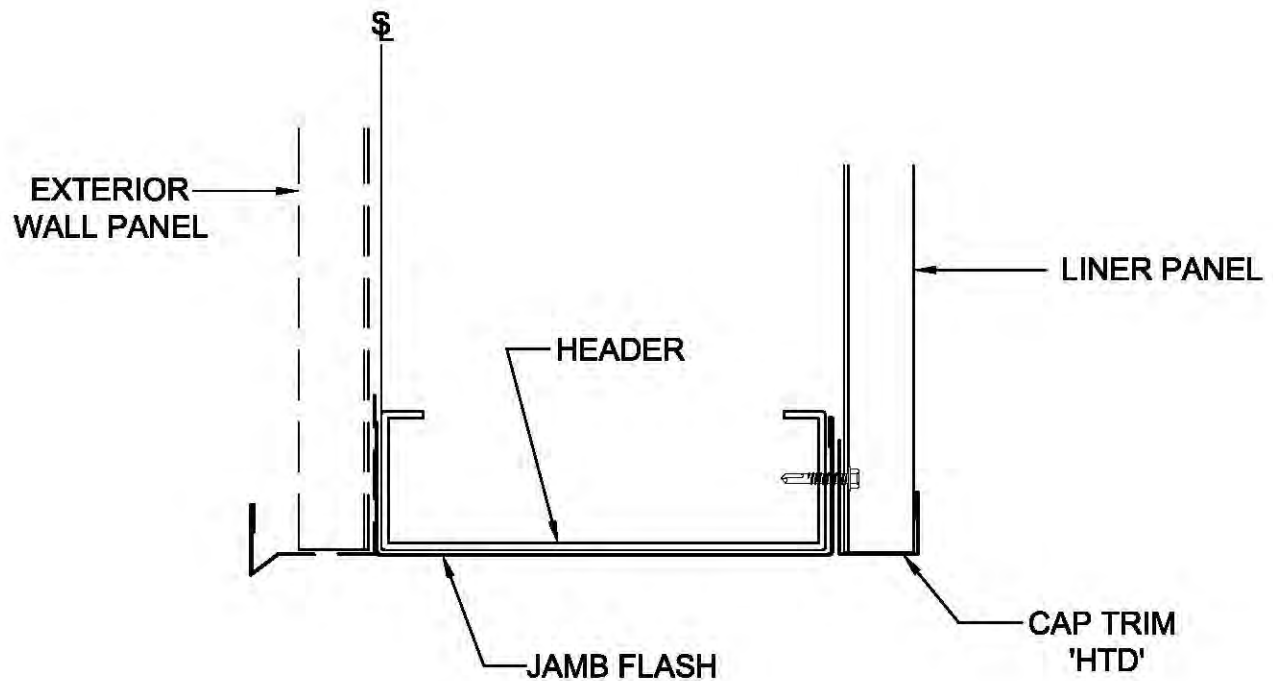
IG0080

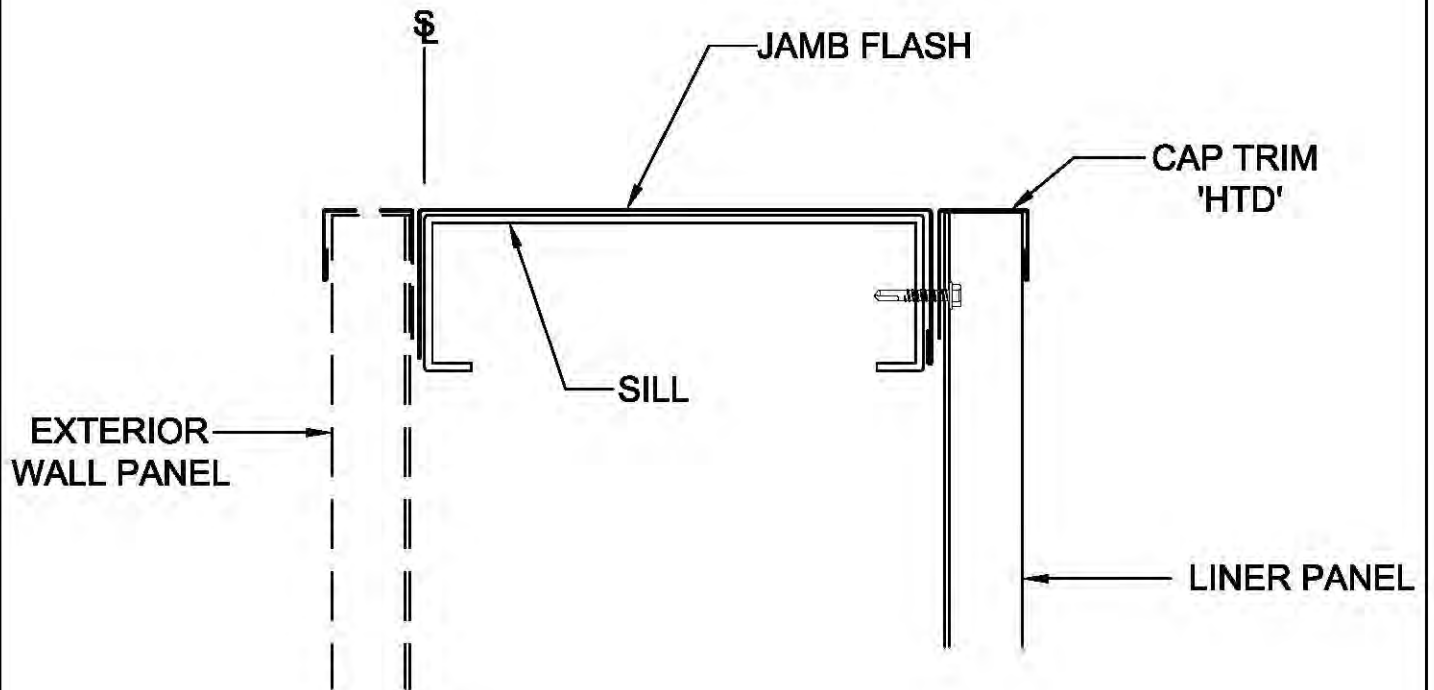
**LINER AT OHD OR VERT. LIFT DOOR HEADER
w/ SECONDARY MEMBER 1'-4" - 3'-3" ABOVE HEADER**

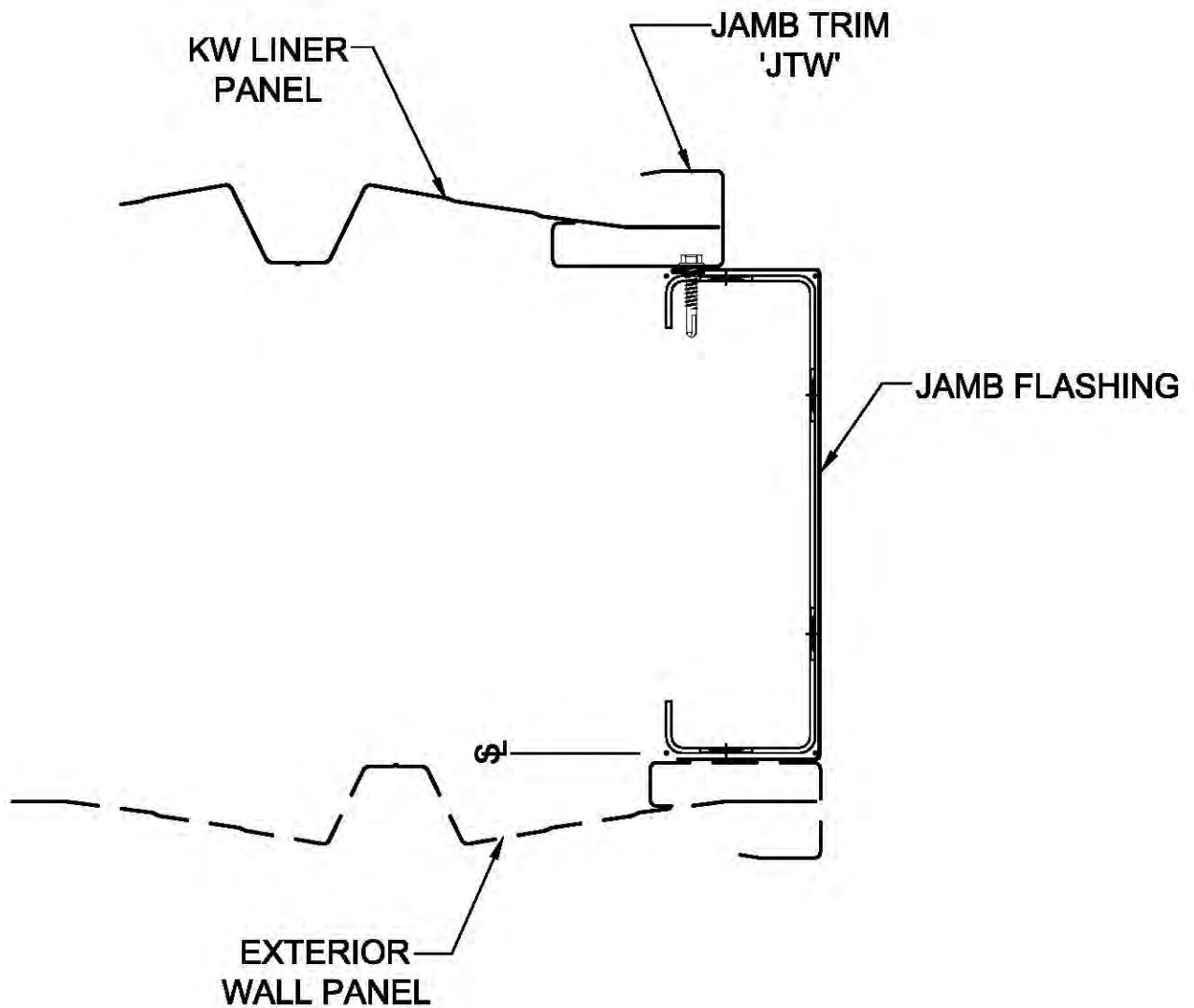


IG0085

LINER AT HEADER WITH EAVE STRUT
< 3'-3" ABOVE HEADER

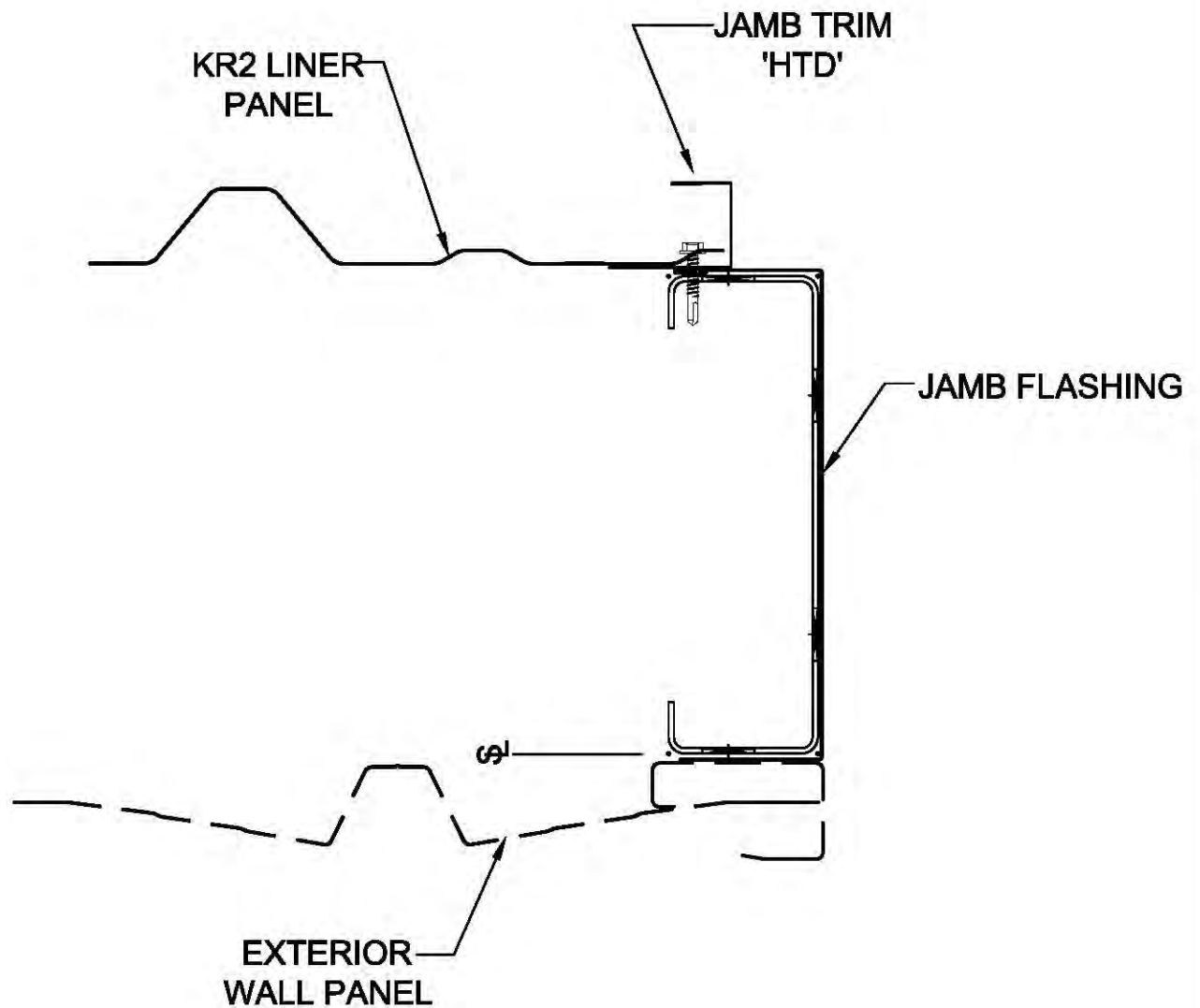
**IG0091****LINER AT WALKDOOR OR WINDOW HEADER**

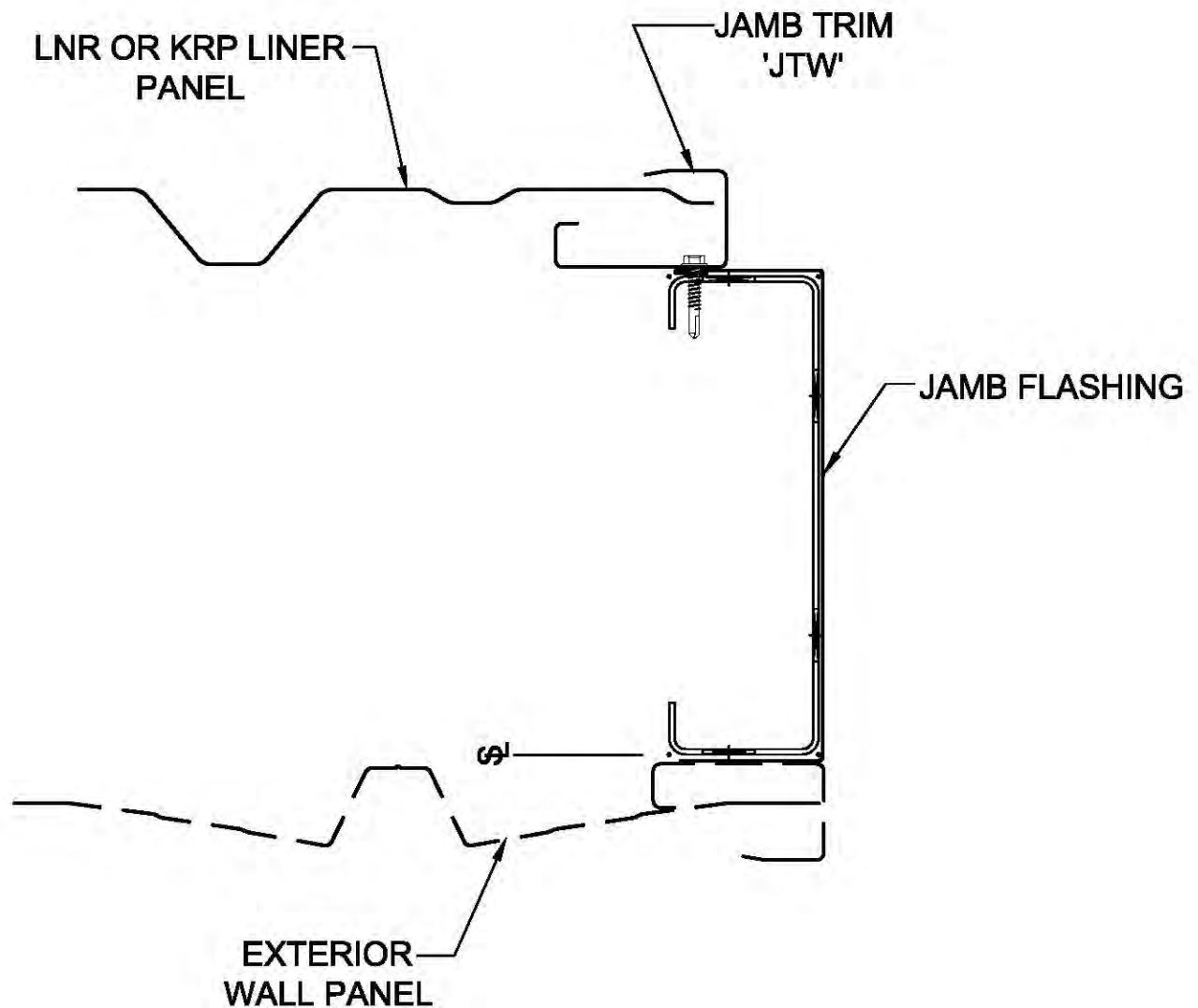
**IG0095****LINER AT SILL DETAIL**

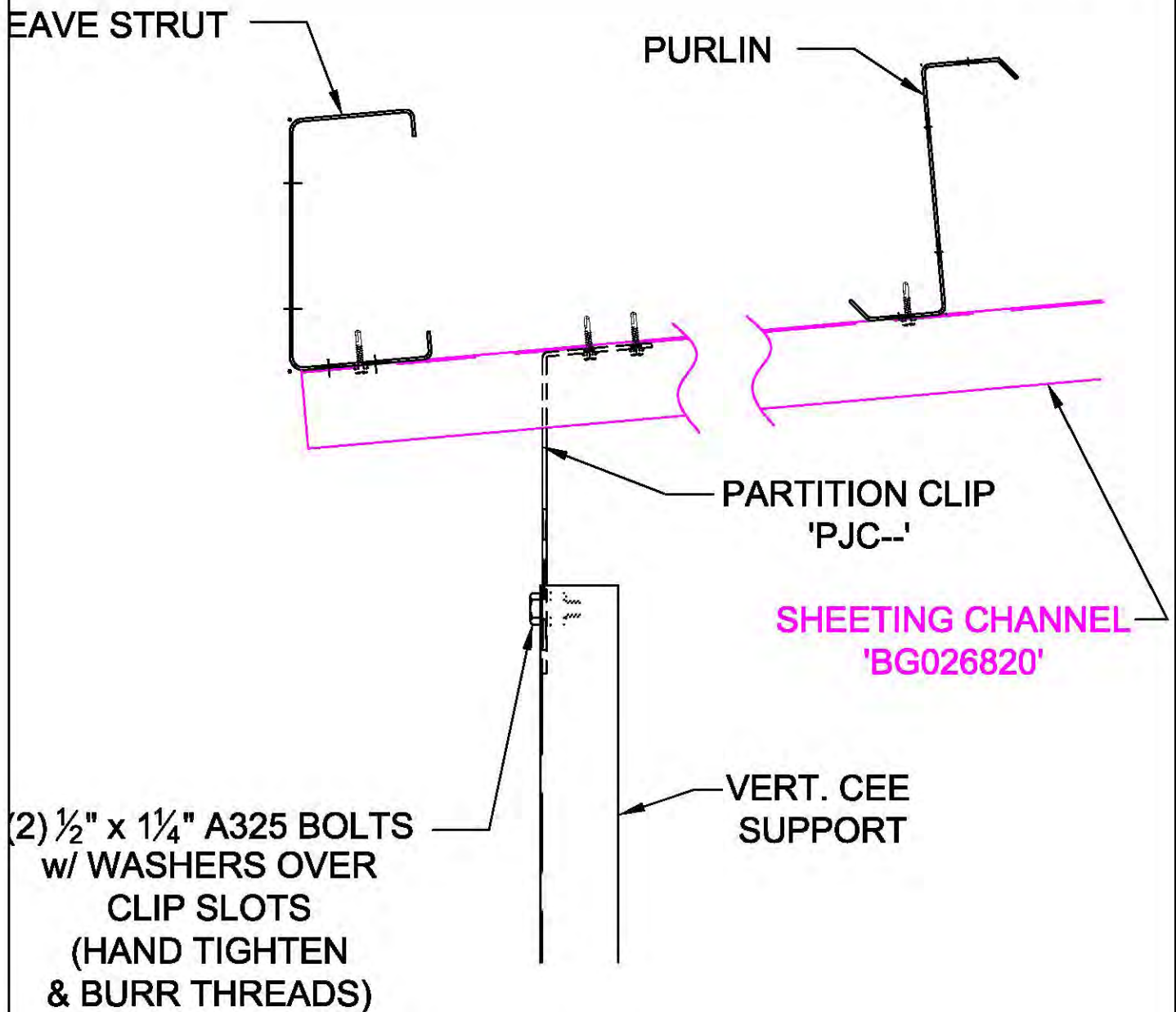


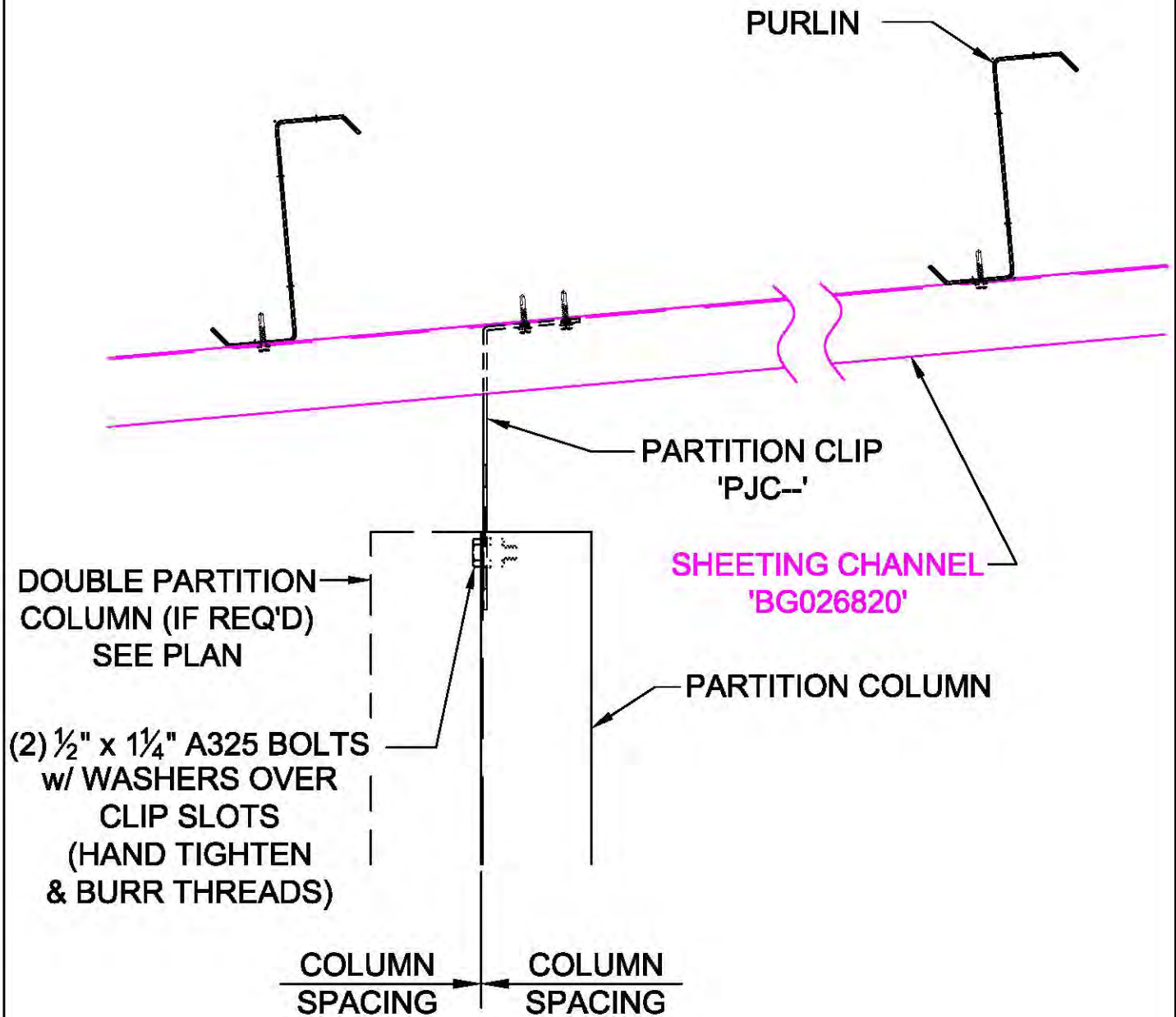
IG0151

LINER AT JAMB WITH KIRBYWALL LINER PANEL

**IG0251****LINER AT JAMB WITH KR2 LINER PANEL**

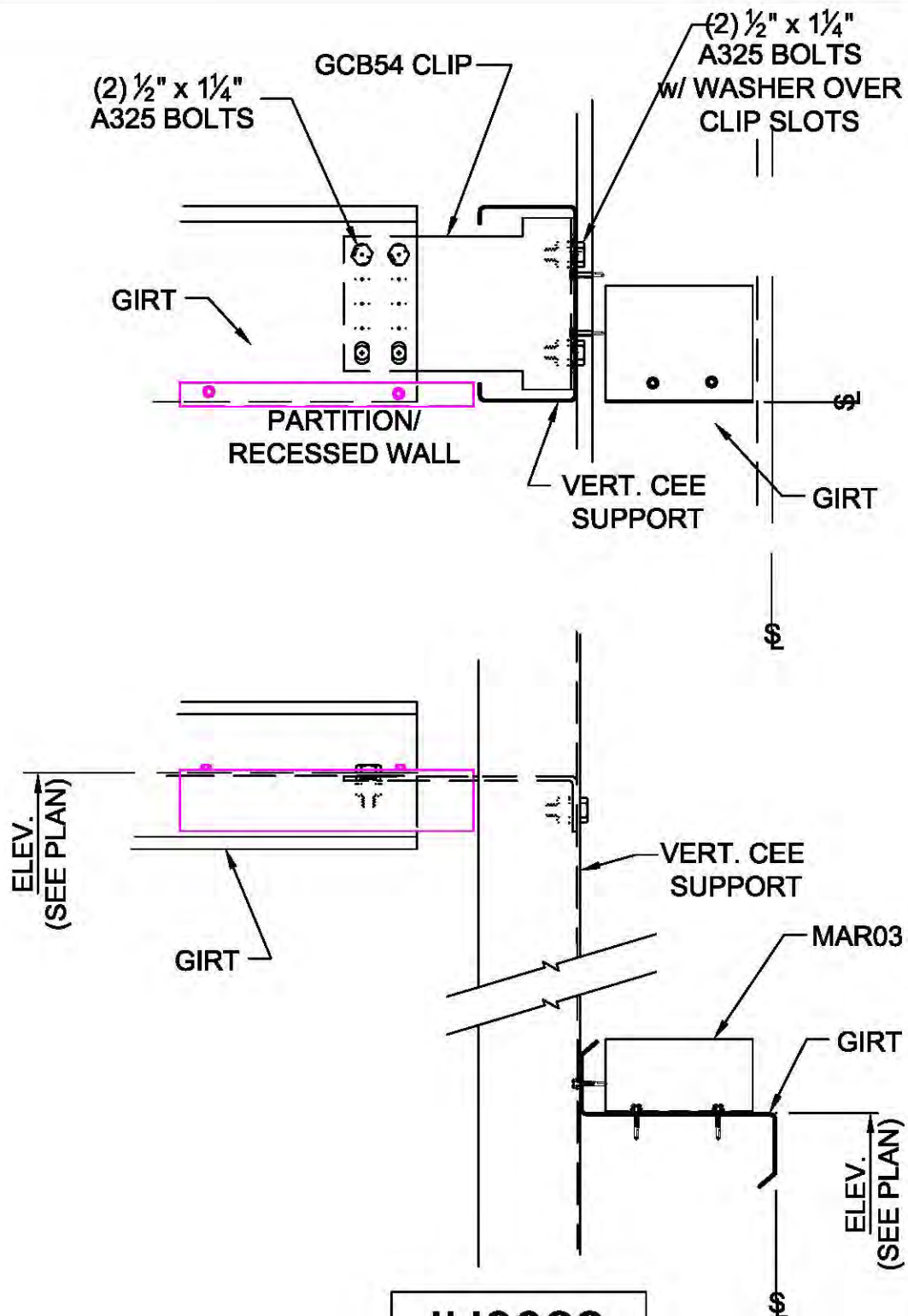
**IG0351****LINER AT JAMB WITH LNR OR KRP LINER PANEL**

**IH0011****VERTICAL CEE SUPPORT TOP CONNECTION**



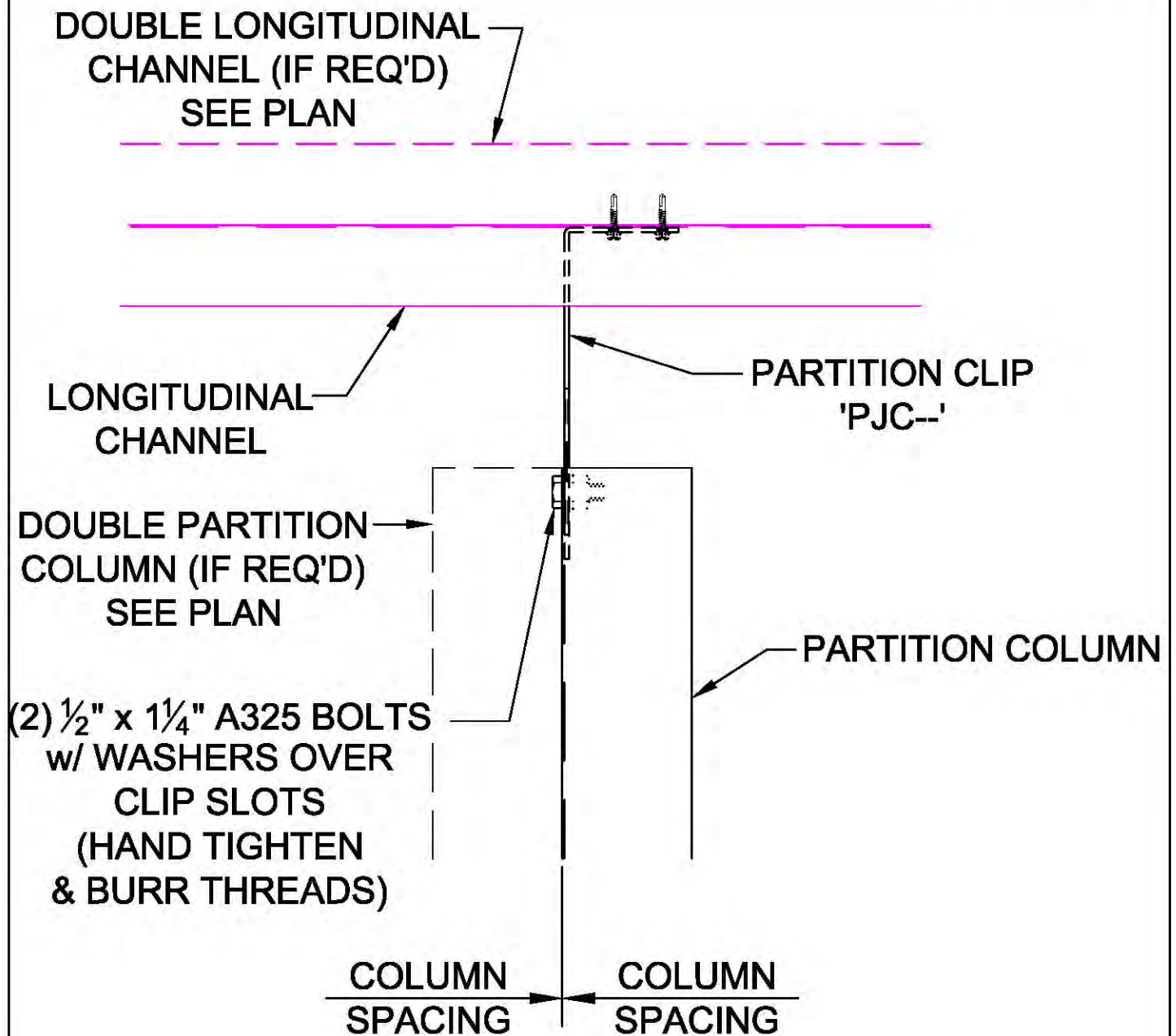
IH0013

PARTITION COLUMN TOP CONNECTION

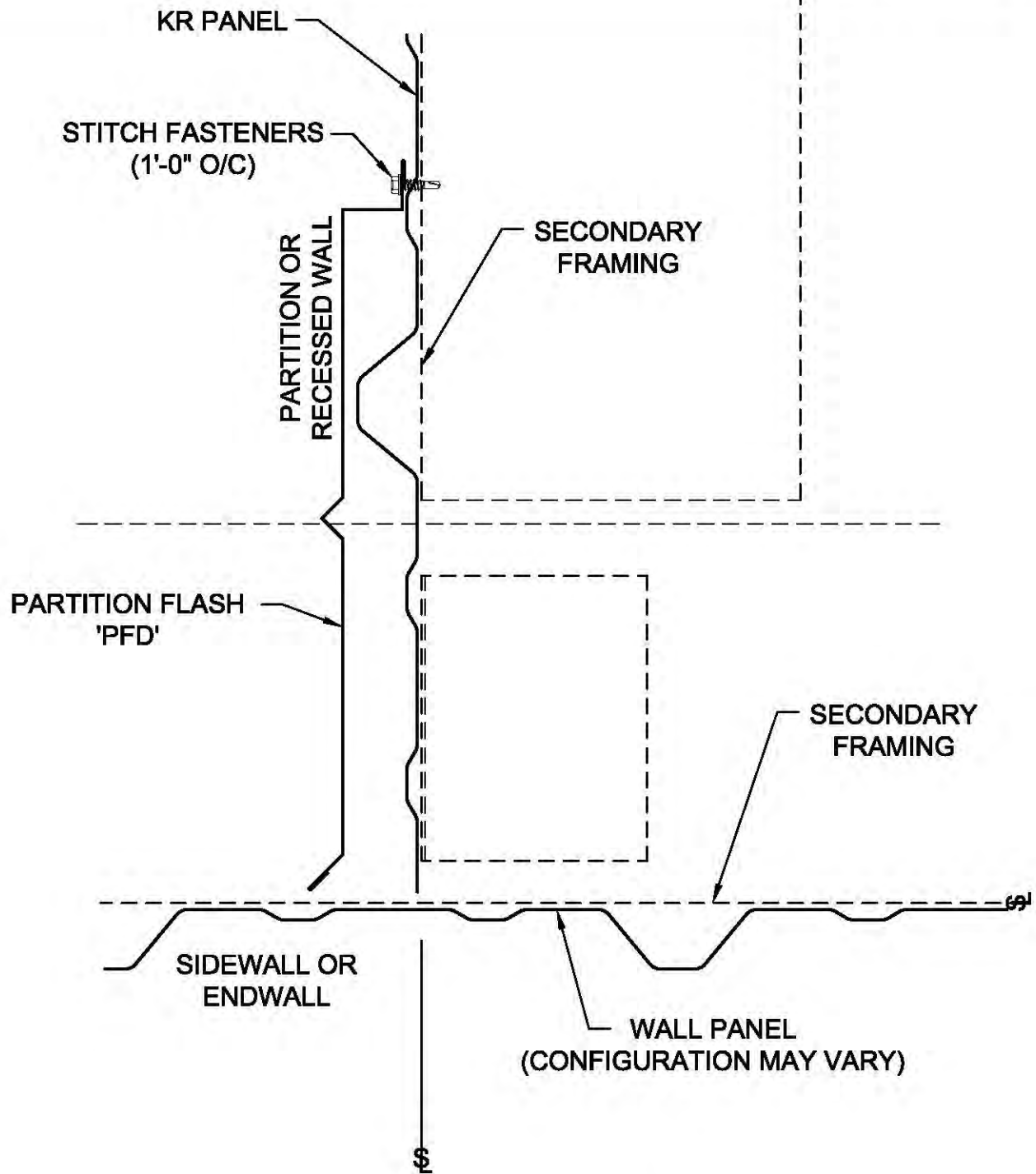


IH0022

PARTITION/ RECESSED WALL GIRT TO EXTERIOR
GIRTS w/ VERTICAL CEE SUPPORT

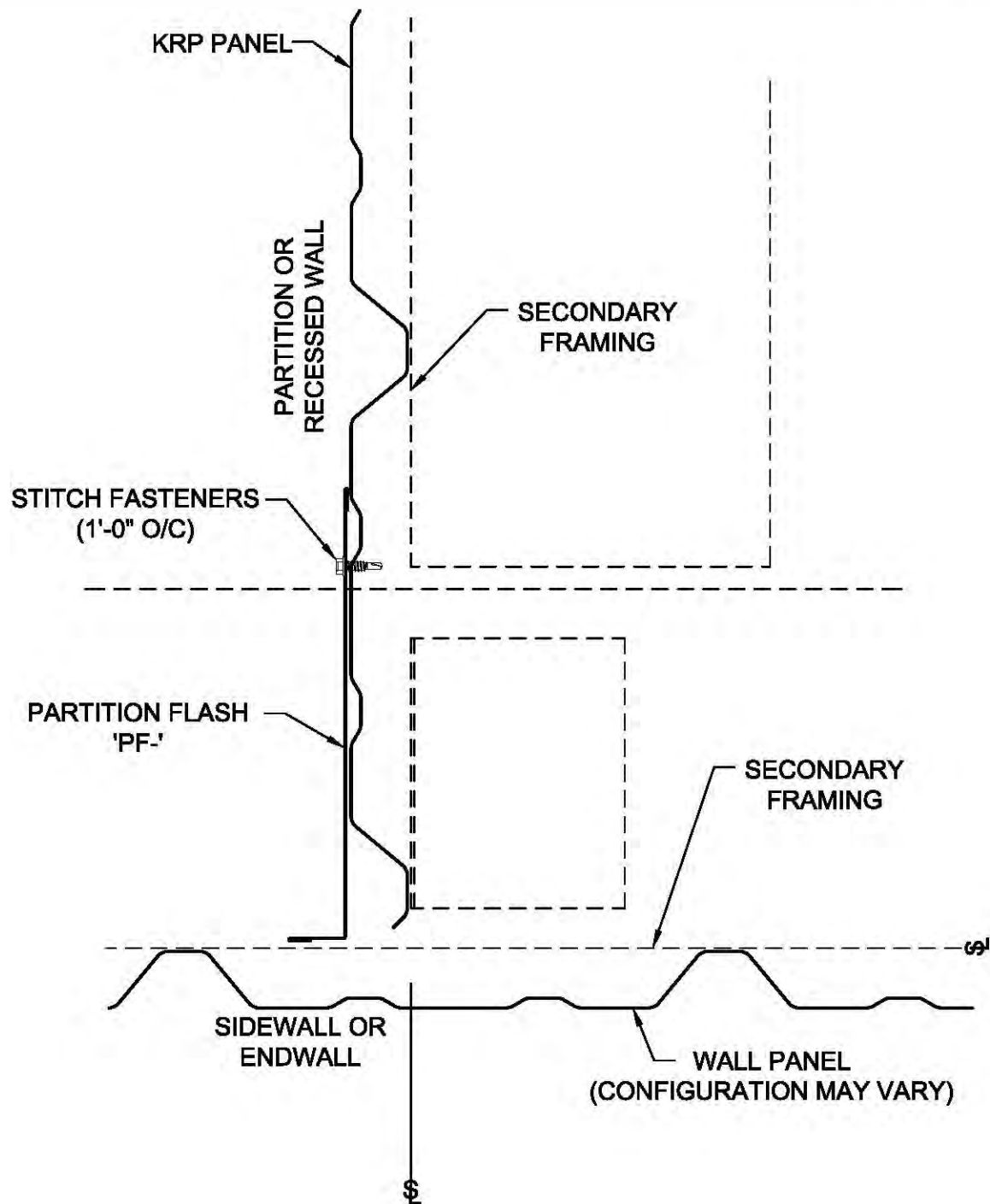
**IH0045**

**PARTITION COLUMN TOP CONNECTION TO
LONGITUDINAL SUPPORT CHANNEL**



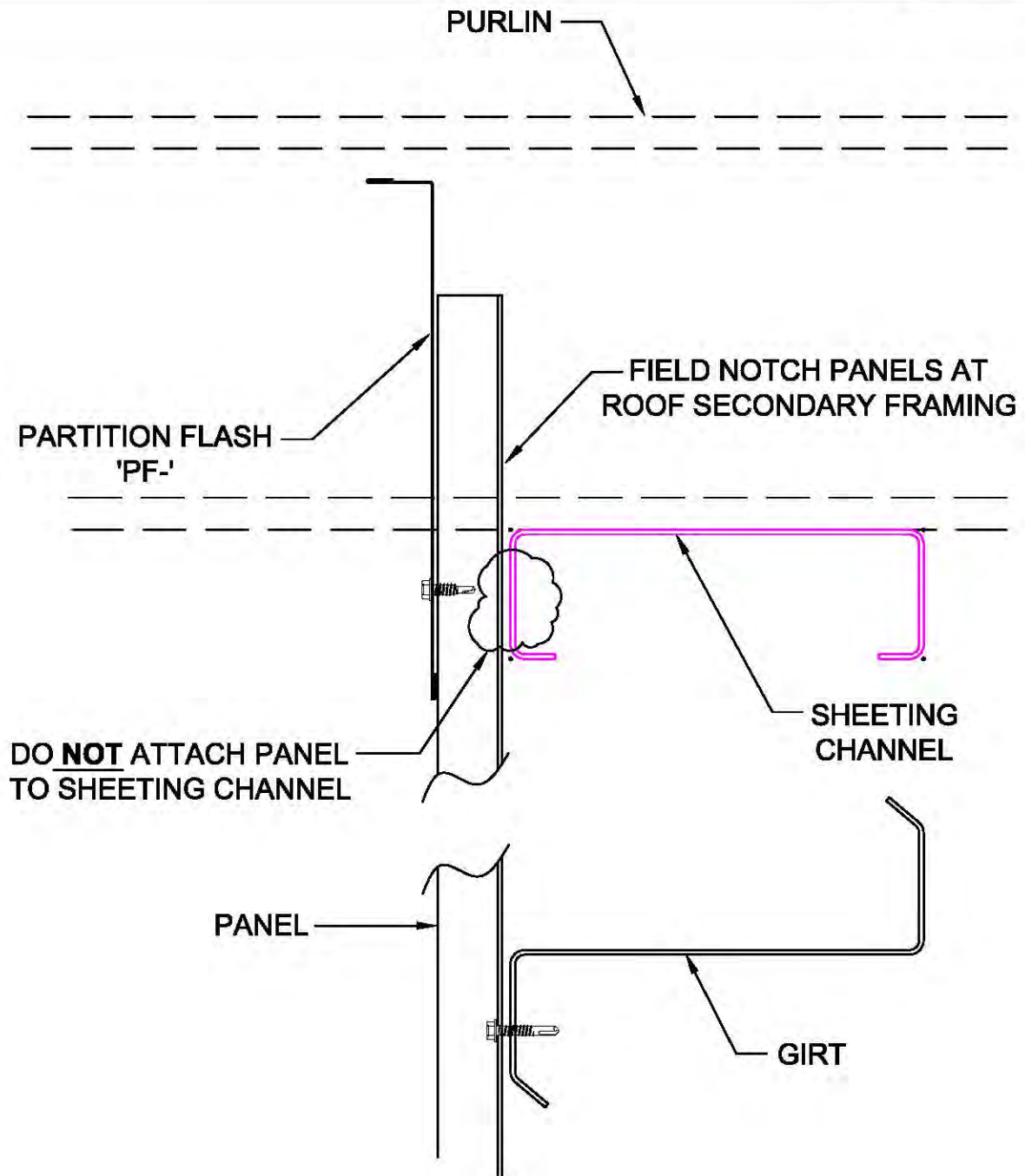
IH0211

**PARTITION OR RECESSED WALL TERMINATION AT INSIDE
CORNER w/ KR PANEL**



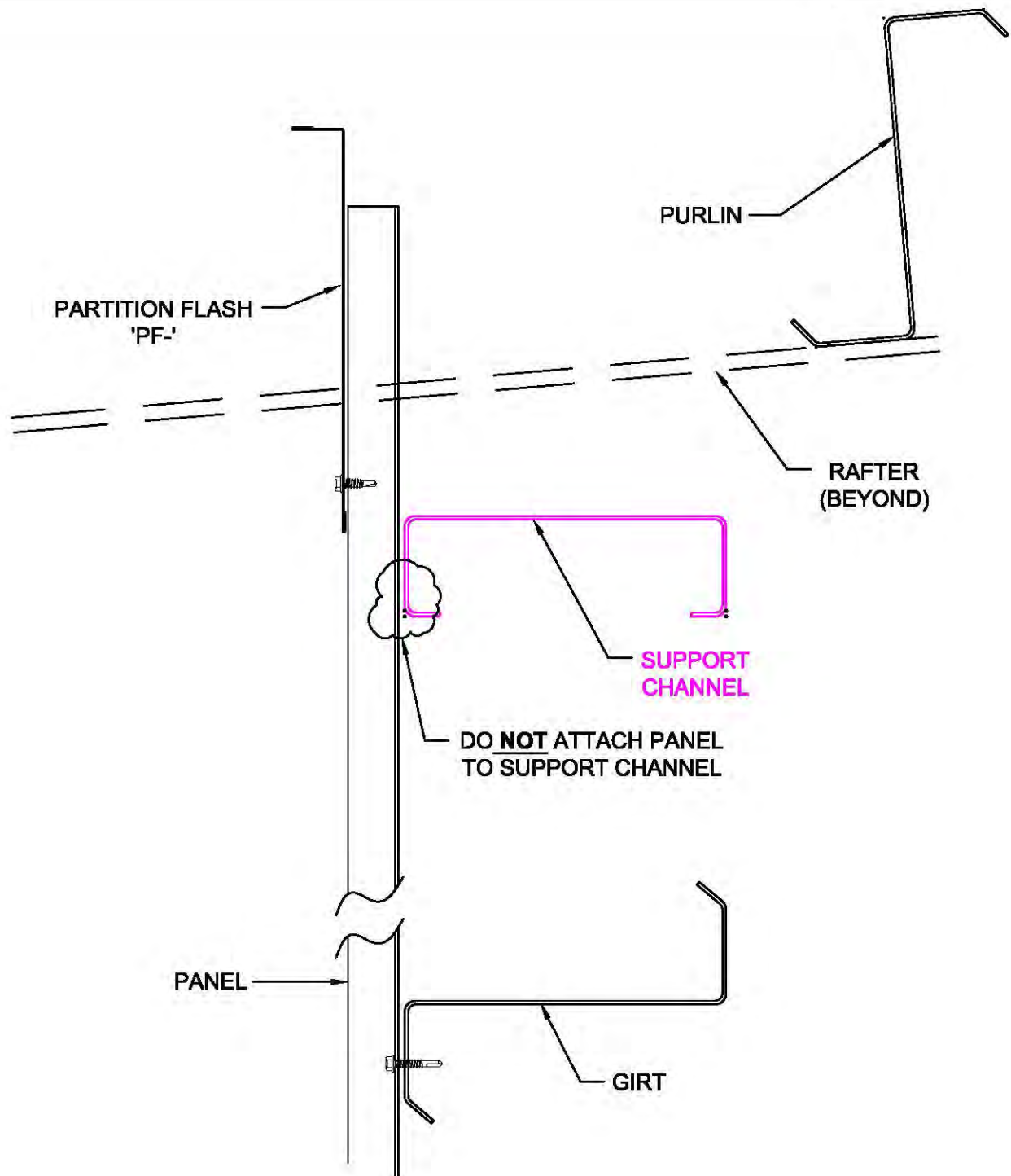
IH0311

**PARTITION OR RECESSED WALL TERMINATION AT INSIDE
CORNER w/ KRP PANEL**



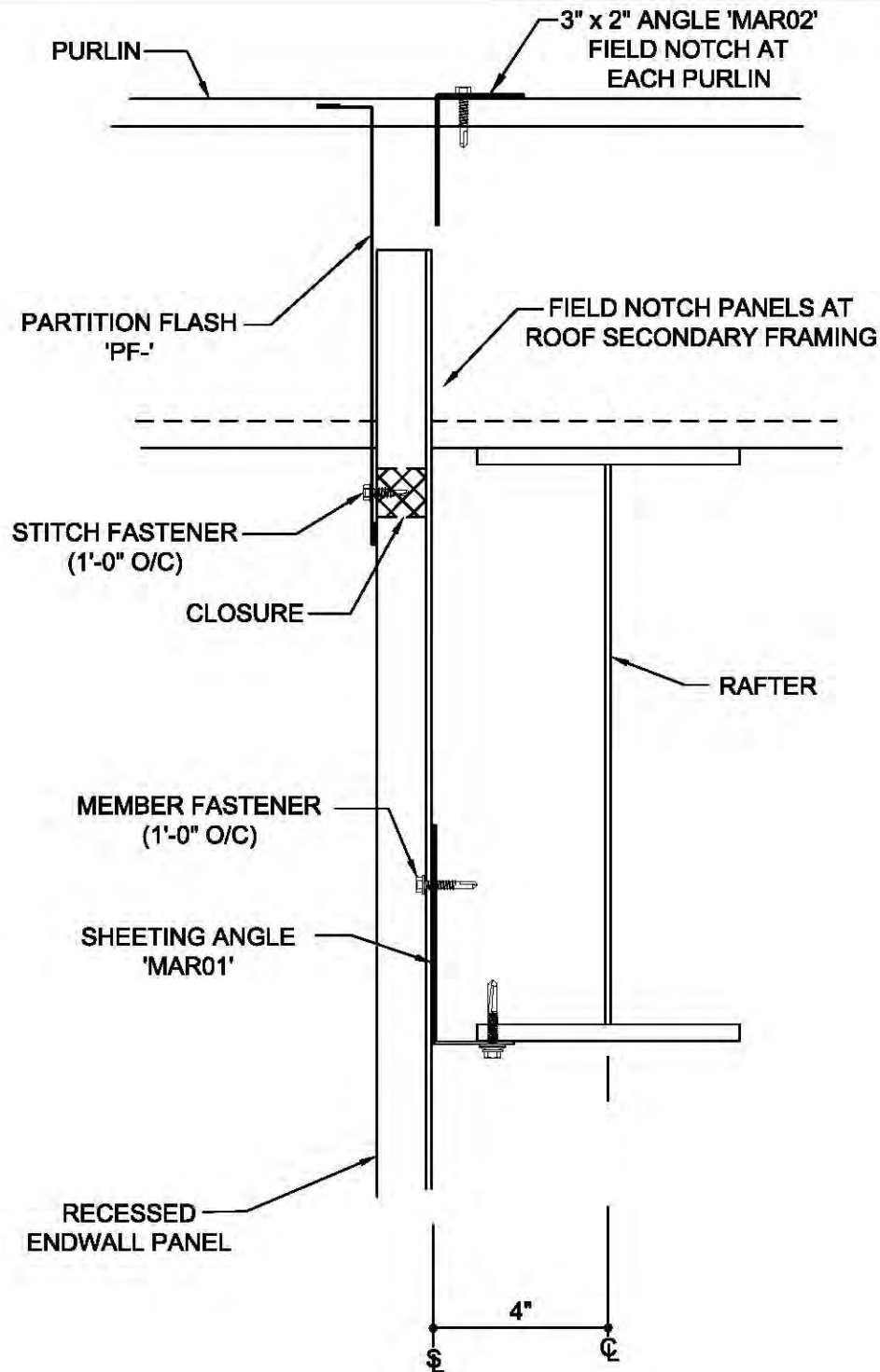
IH0631

**TRANSVERSE PARTITION PANEL CAP DETAIL
w/ PANEL IN PURLIN CAVITY
ROOF SLOPE \leq 2:12**



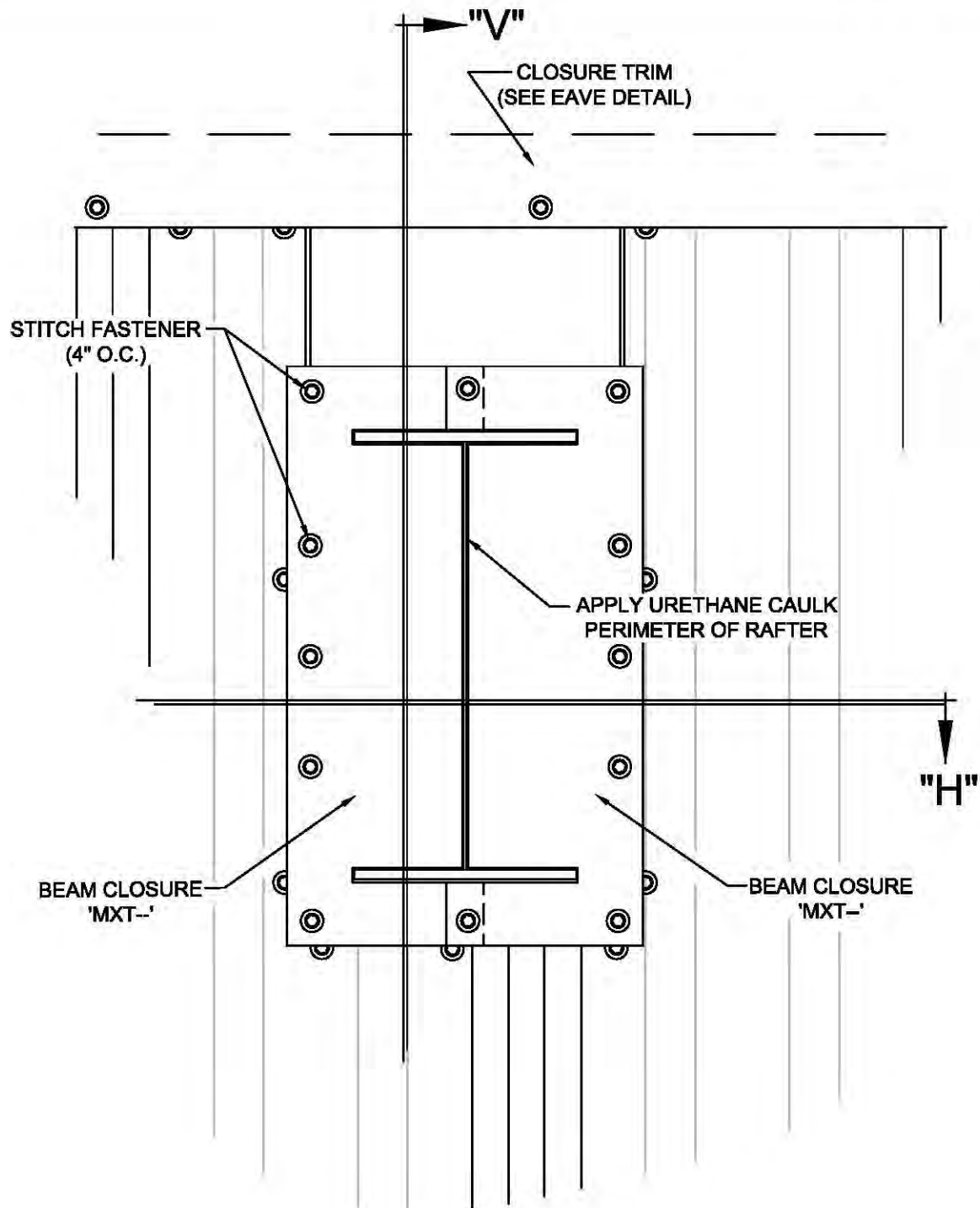
IH0641

LONGITUDINAL PARTITION PANEL CAP DETAIL
w/ PANEL IN PURLIN CAVITY



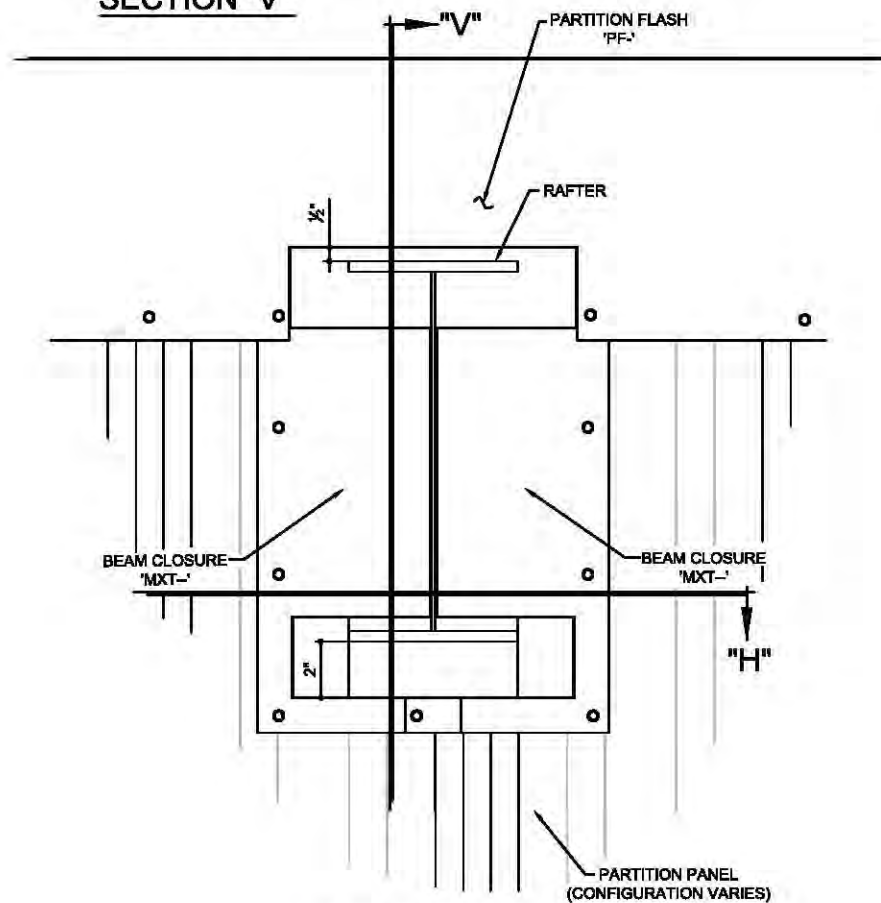
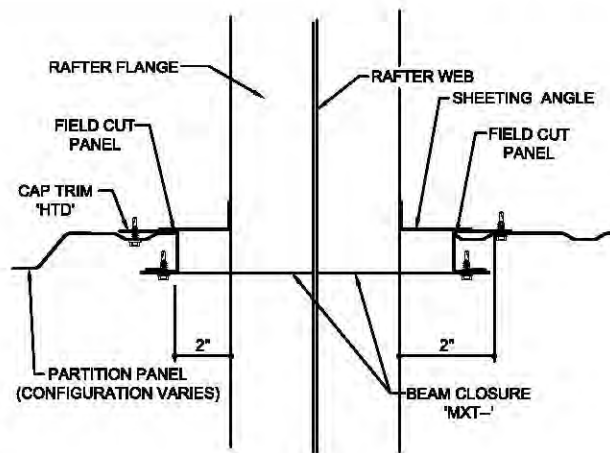
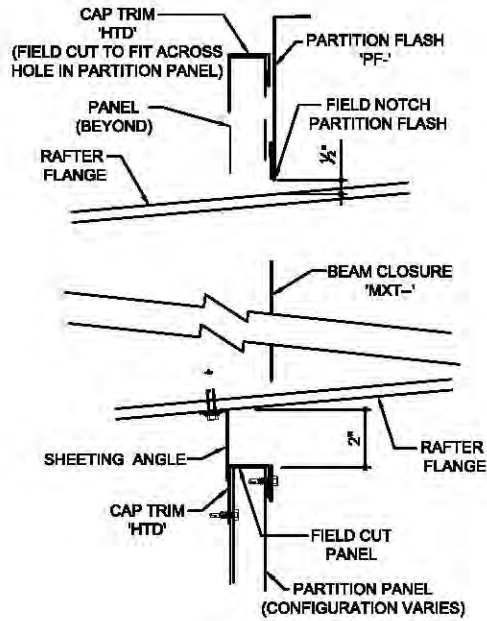
IH0651

FLUSH RECESSED WALL PANEL CAP DETAIL
w/ ROOF SLOPES $\leq 1 \frac{1}{2}:12$



IH0681

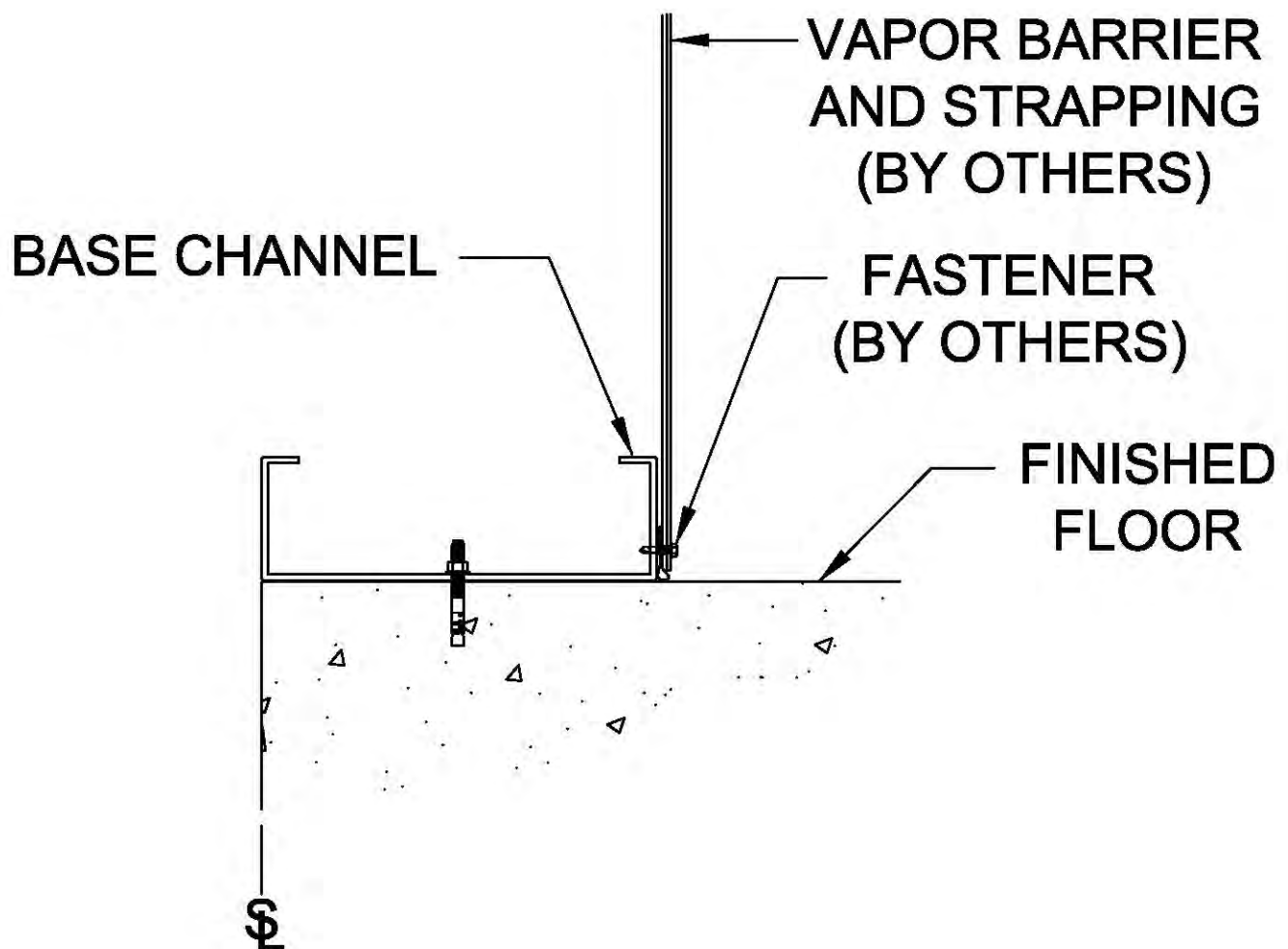
BEAM CLOSURE INSTALLATION AT RECESSED SIDEWALLS



IH0686

LONGITUDINAL PARTITION WALL TRIM AT RAFTER PENETRATIONS

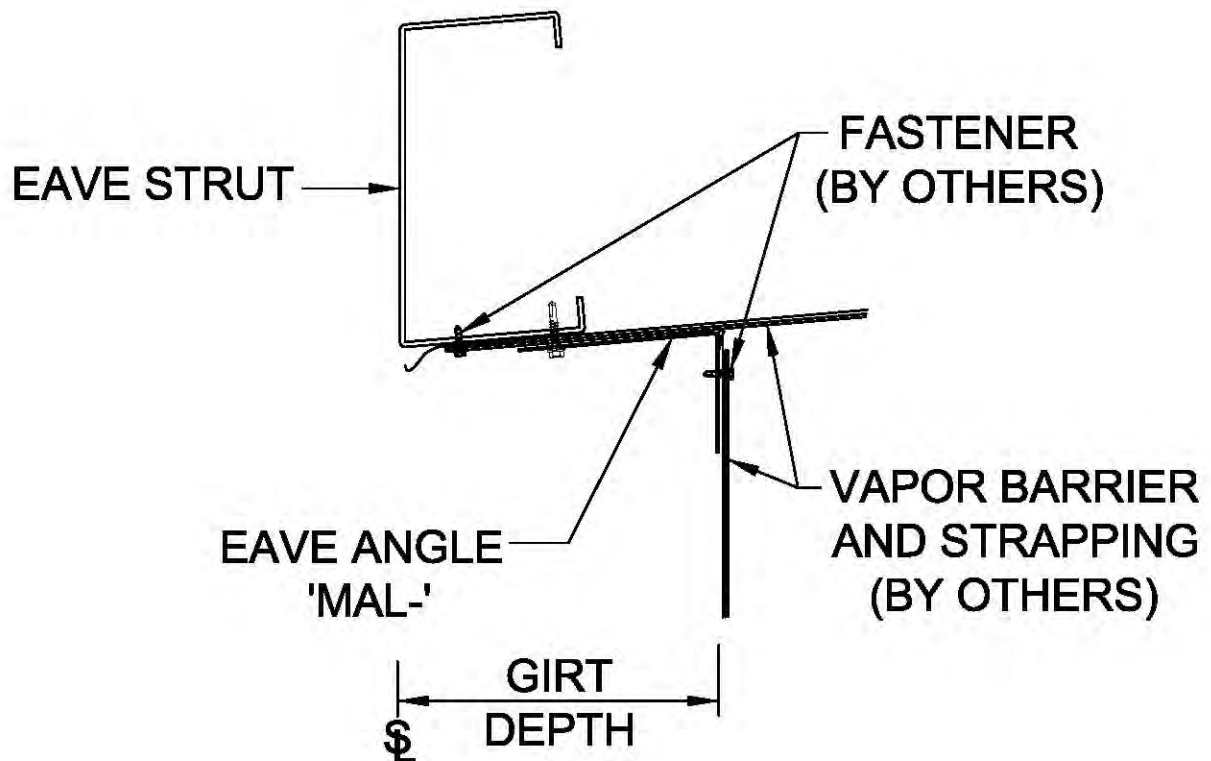
REFER TO INSULATION SUPPLIERS INSTALLATION
INSTRUCTIONS FOR PROPER INSTALLATION
OF VAPOR BARRIER AND INSULATION.



IO0011

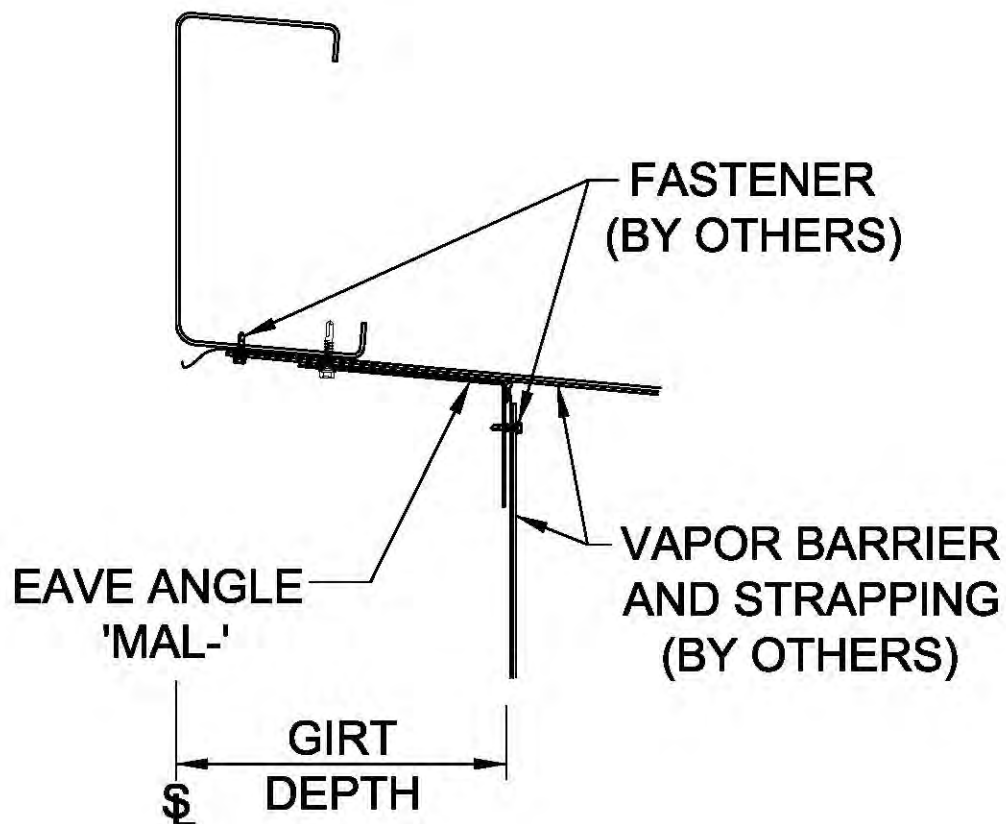
**INSULATION VAPOR BARRIER
ATTACHMENT AT BASE**

REFER TO INSULATION SUPPLIERS INSTALLATION
INSTRUCTIONS FOR PROPER INSTALLATION
OF VAPOR BARRIER AND INSULATION.



IO0021

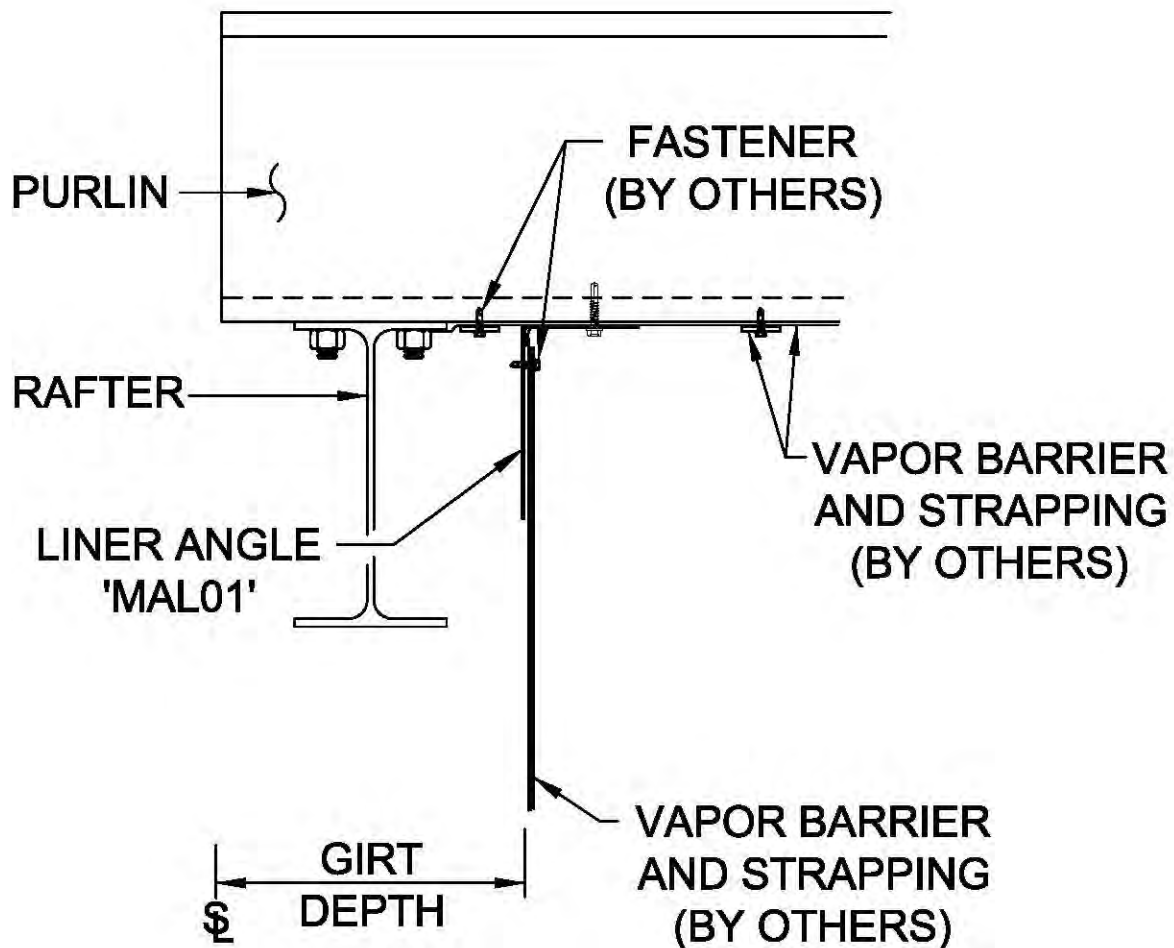
**INSULATION VAPOR BARRIER
ATTACHMENT AT LOW EAVE**



IO0031

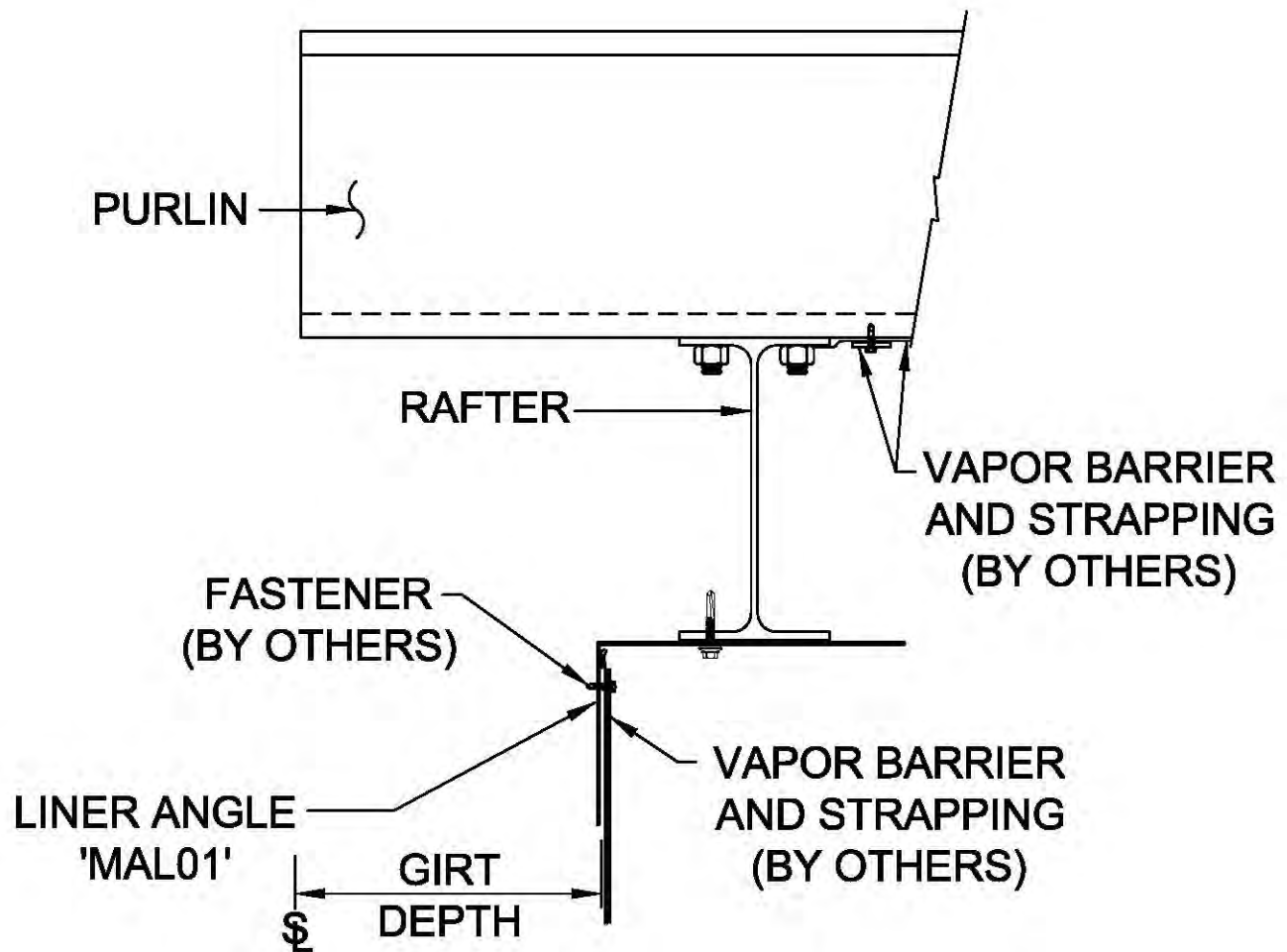
**INSULATION VAPOR BARRIER
ATTACHMENT AT HIGH EAVE**

REFER TO INSULATION SUPPLIERS INSTALLATION
INSTRUCTIONS FOR PROPER INSTALLATION
OF VAPOR BARRIER AND INSULATION.

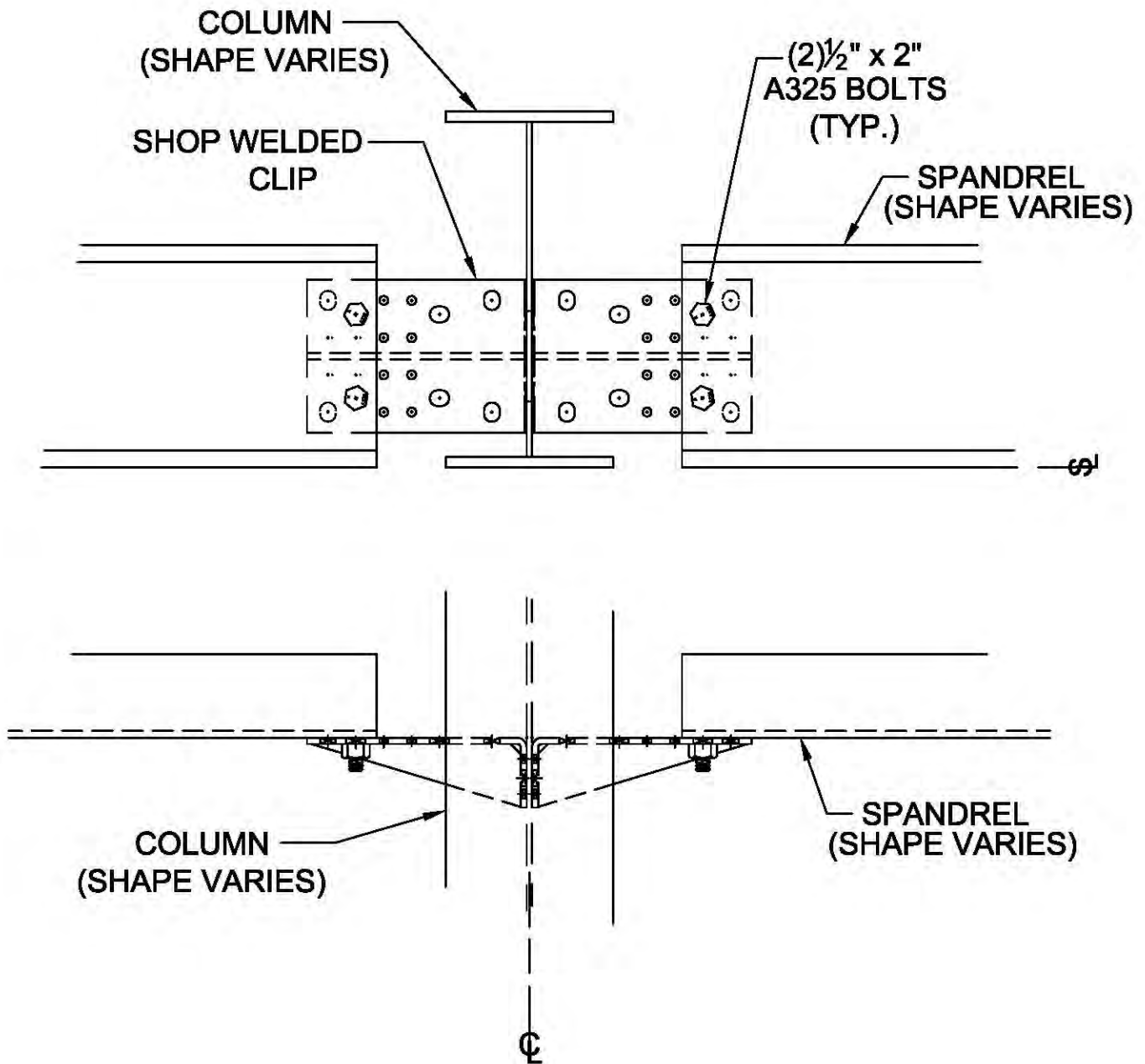
**IO0041**

**INSULATION VAPOR BARRIER
ATTACHMENT AT RAKE**

REFER TO INSULATION SUPPLIERS INSTALLATION
INSTRUCTIONS FOR PROPER INSTALLATION
OF VAPOR BARRIER AND INSULATION.

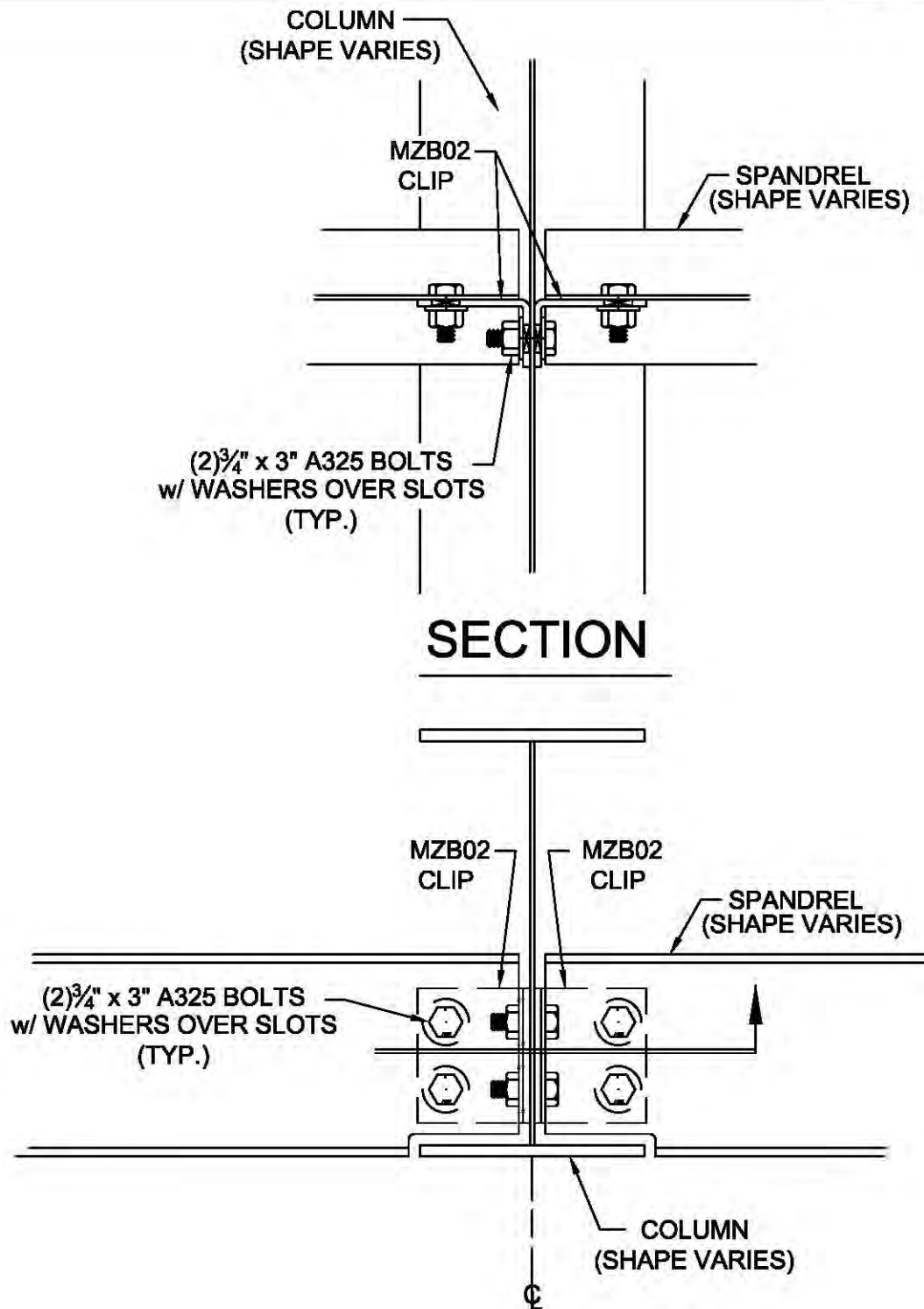
**IO0043**

INSULATION VAPOR BARRIER ATTACHMENT AT RAKE



LE0001

FLUSH SPANDREL CONNECTION TO "I" SHAPE COLUMN



LE0004

SPANDREL CONNECTION TO "I" SHAPE COLUMN

**KIRBY**
BUILDING
SYSTEMS

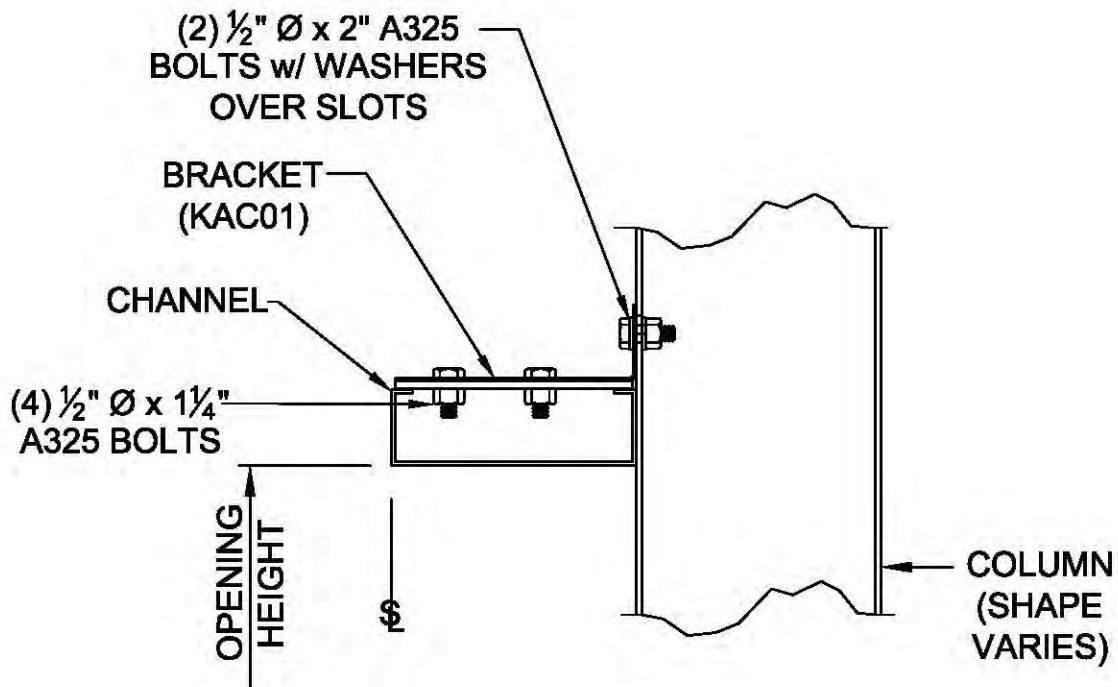
A NUCCA COMPANY

BETTER SOLUTIONS. BETTER BUILDINGS.

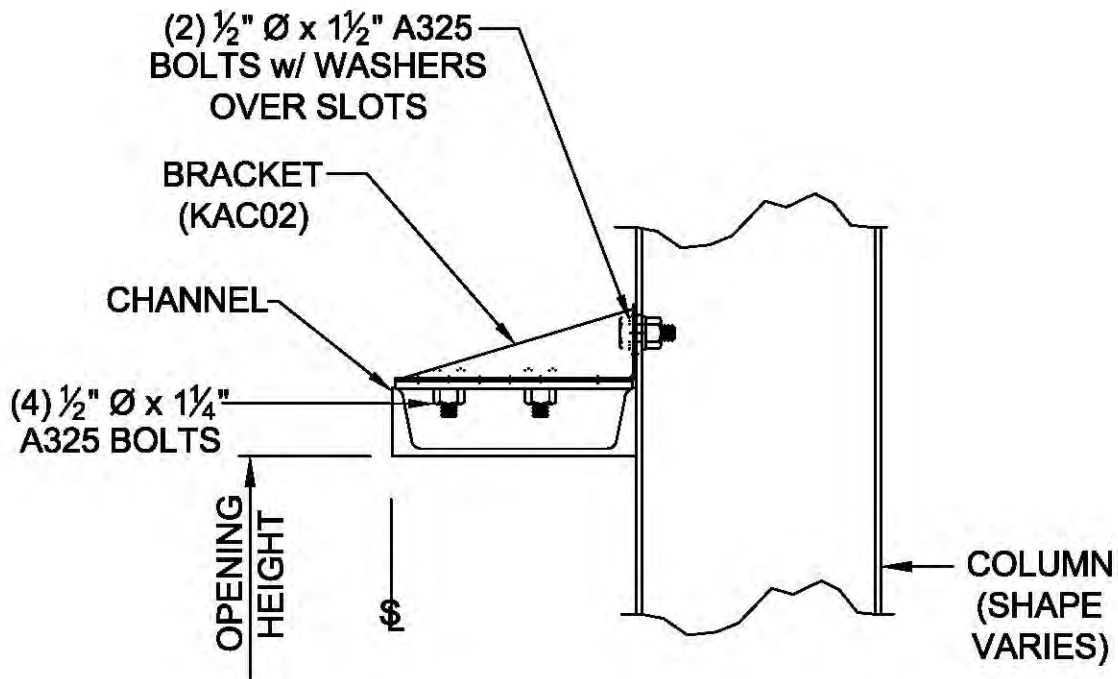
PREPARED BY: BKC

DATE: 5-10-17

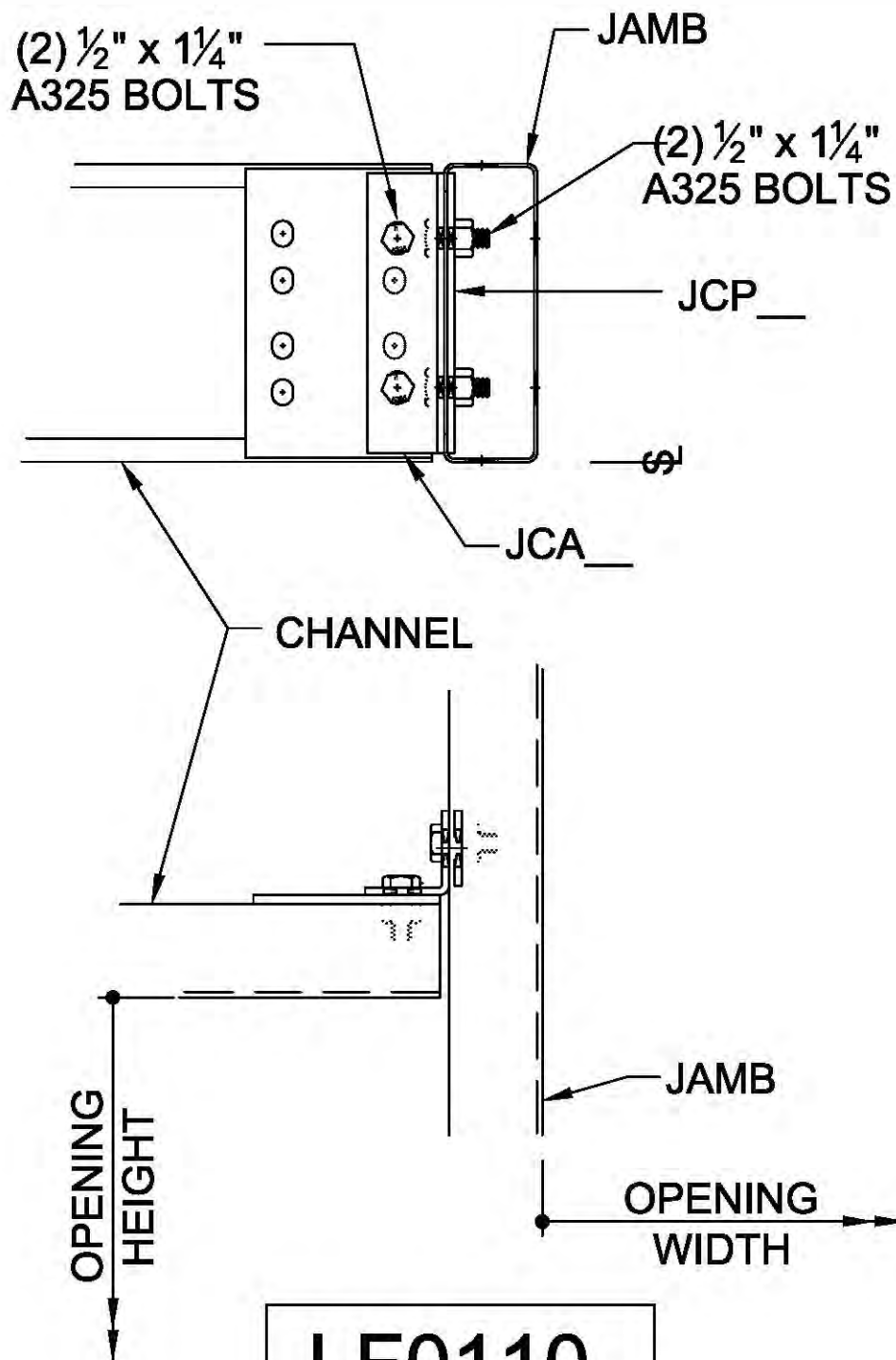
LE0004

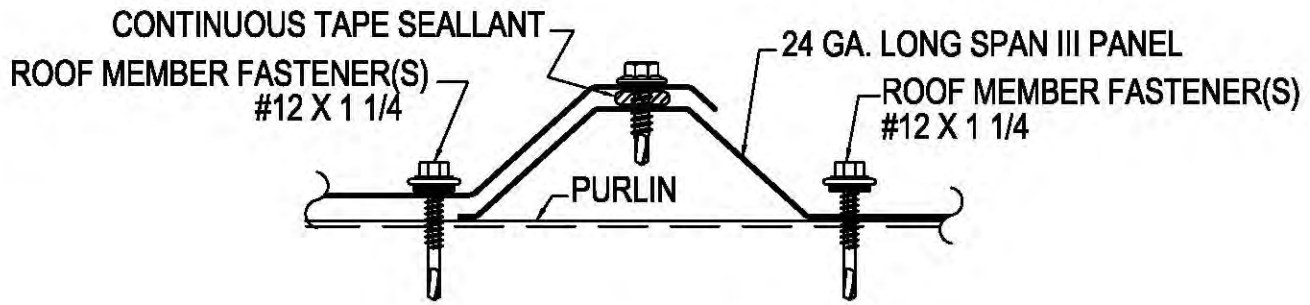
**LF0010**

**BY-FRAME COLD FORMED CHANNEL
CONNECTION WHEN OPEN BELOW**

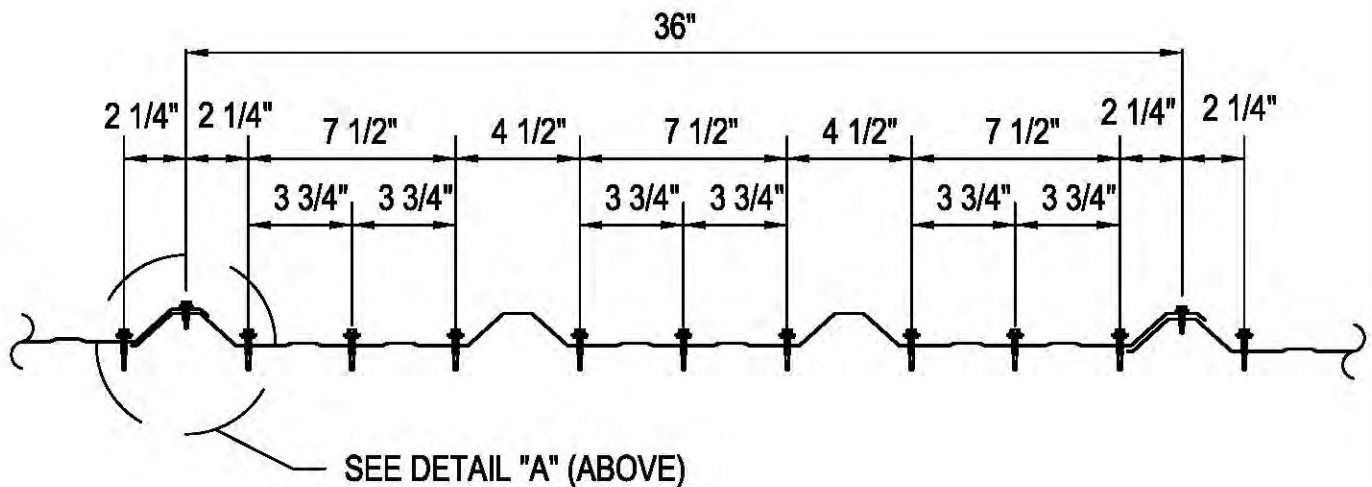
**LF0020**

**BY-FRAME HOT-ROLLED CHANNEL
CONNECTION WHEN OPEN BELOW**

**LF0110****COLD FORMED WIND CHANNEL CONNECTION TO JAMB**



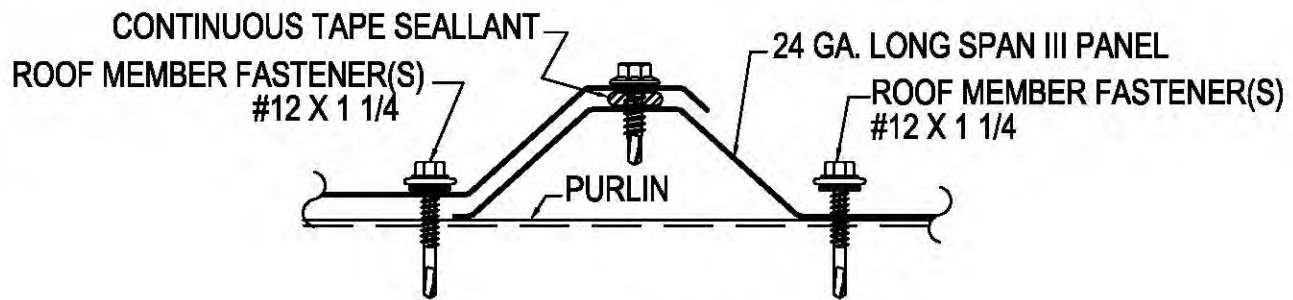
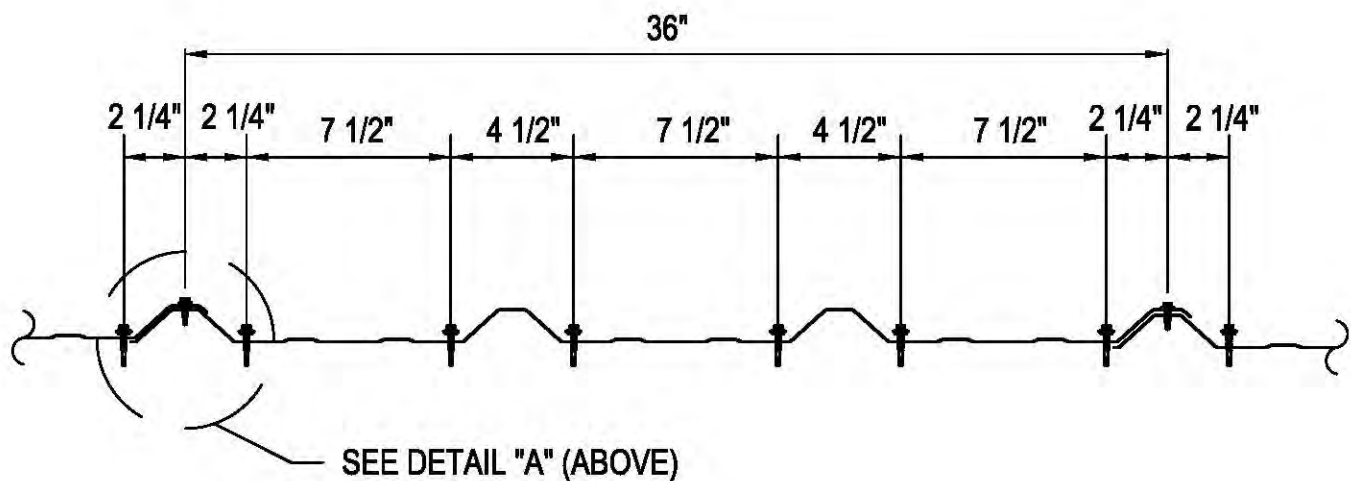
DETAIL "A"



FASTENER LAYOUT AT EAVE, ENDLAPS AND RIDGE

SA0011

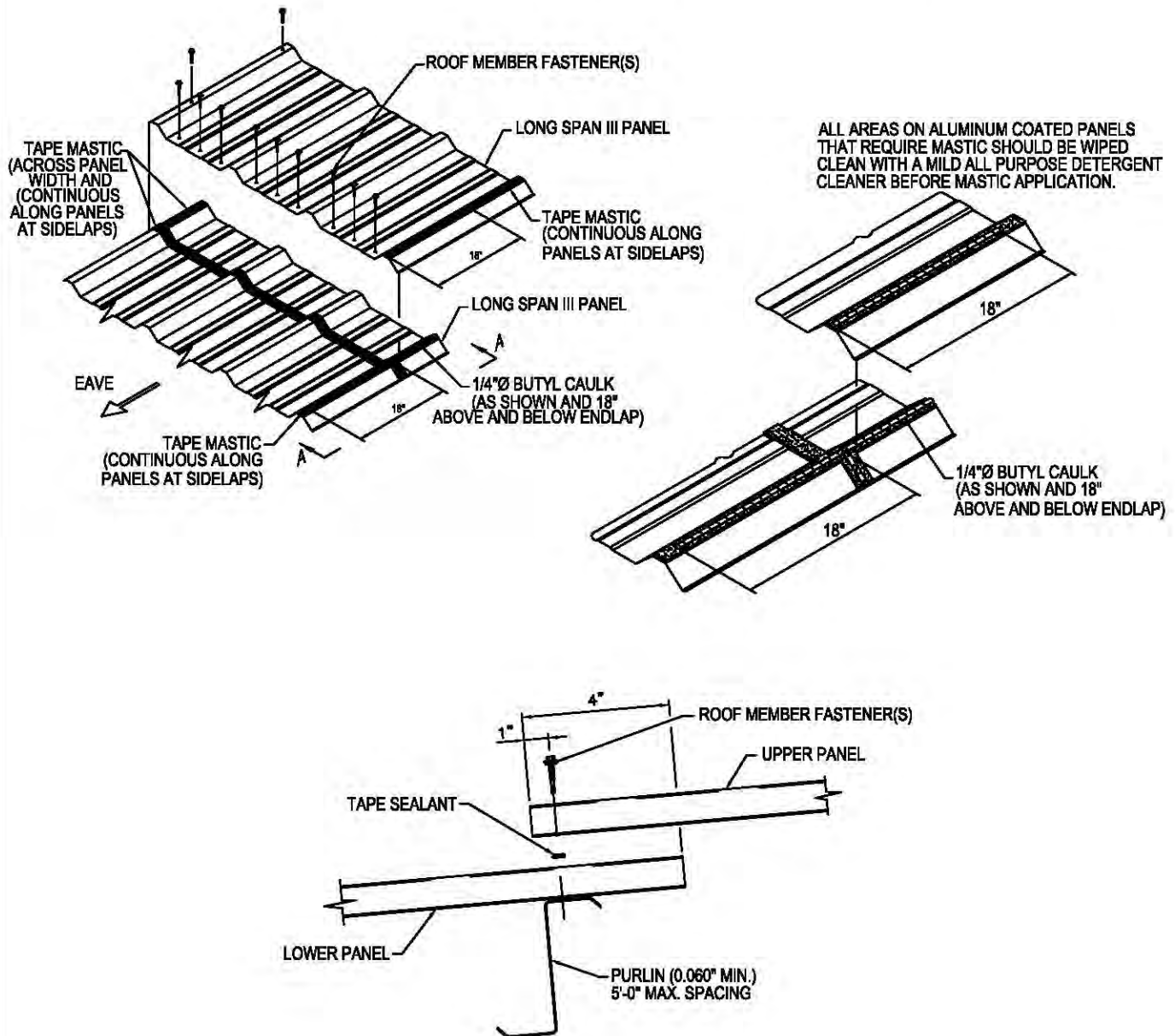
**LONG SPAN III ROOF FASTENER LAYOUT
TYPICAL AT EAVE, ENDLAPS AND RIDGE
(MIAMI-DADE COUNTY NOA 13-1205.04 REQUIREMENT)**

DETAIL "A"FASTENER LAYOUT AT INTERMEDIATE PURLINS

SA0012

**LONG SPAN III ROOF FASTENER LAYOUT
TYPICAL AT INTERMEDIATE PURLINS
(MIAMI-DADE COUNTY NOA 13-1205.04 REQUIREMENT)**

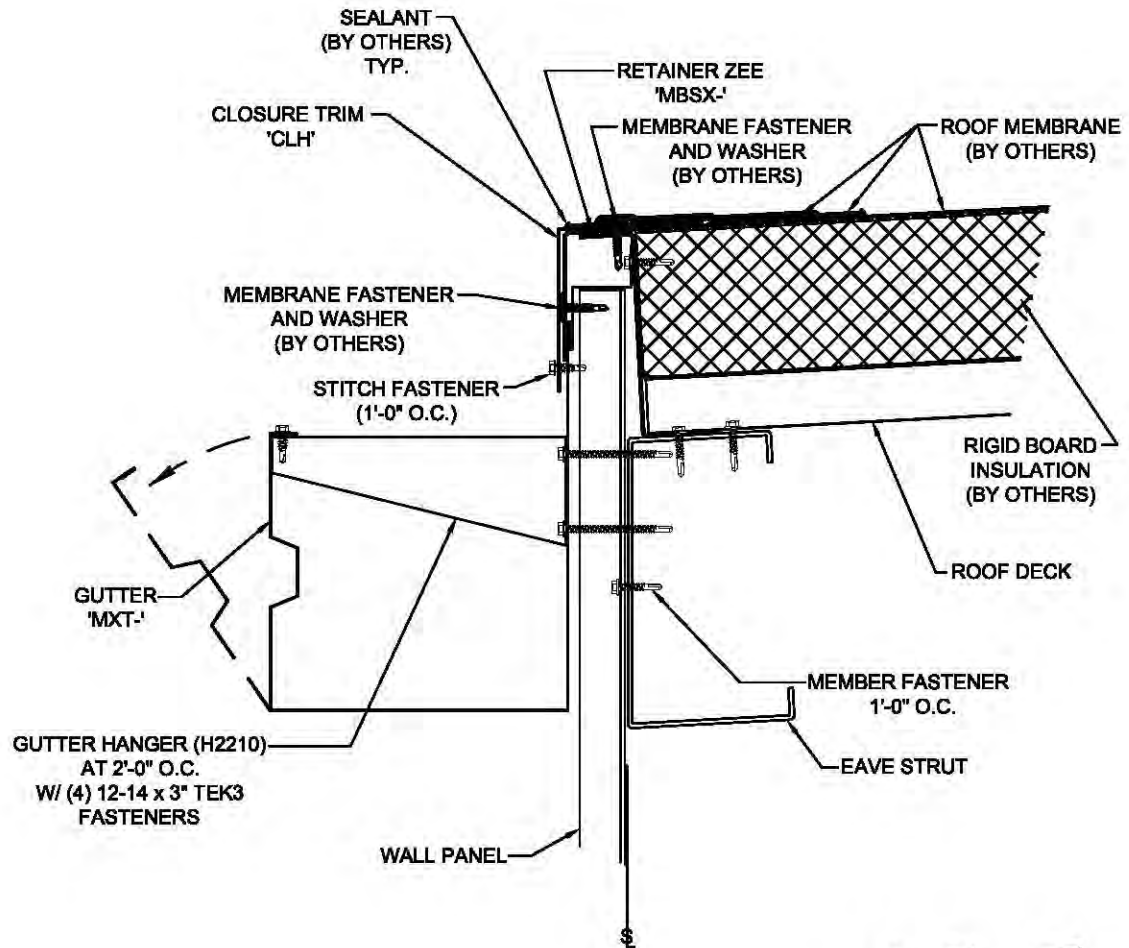
SAFETY PRECAUTION:
DO NOT STEP ON RIB OF PANEL. ALWAYS STEP ON FLAT SURFACE. DO NOT STEP ON PANELS UNTIL FULLY SECURED WITH FASTENERS.



SECTION A-A

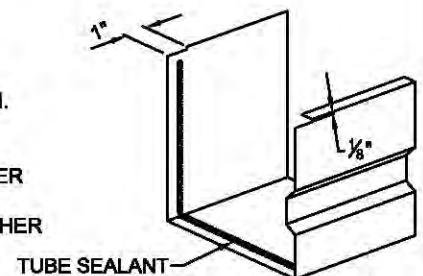
SA0013

LONG SPAN III PANEL ENDLAP DETAIL
(MIAMI-DADE COUNTY NOA 13-1205.04 REQUIREMENT)



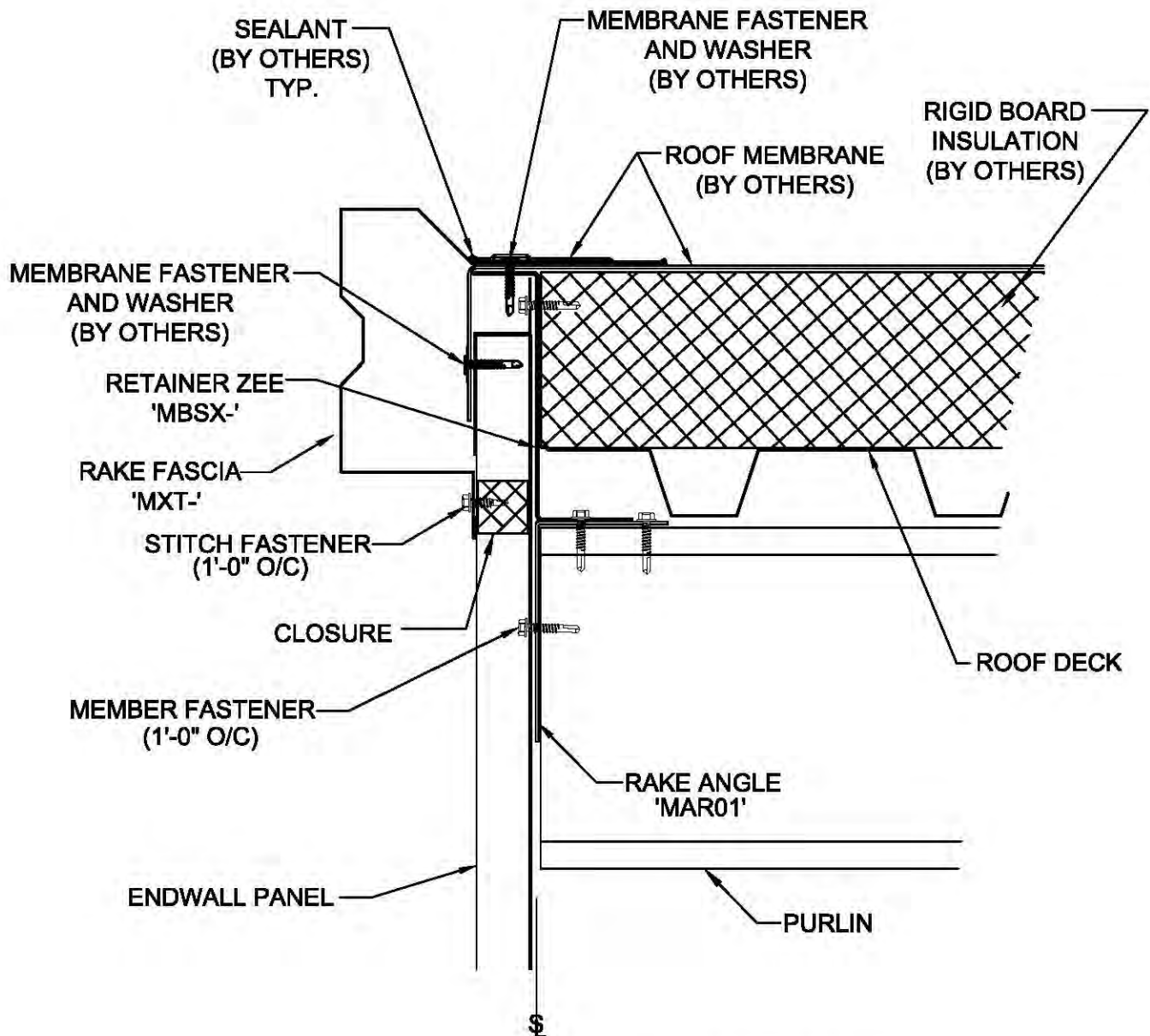
NOTES:

1. FIELD TRIM BOTH FLANGES OF INSIDE GUTTER SECTION AS SHOWN.
2. APPLY $\frac{1}{4}$ " BEAD OF SEALANT $\frac{3}{4}$ " FROM THE END OF THE GUTTER.
3. PLACE GUTTER SECTIONS TOGETHER WITH 1" LAP.
4. SECURE GUTTER SECTIONS TOGETHER WITH POP RIVETS.



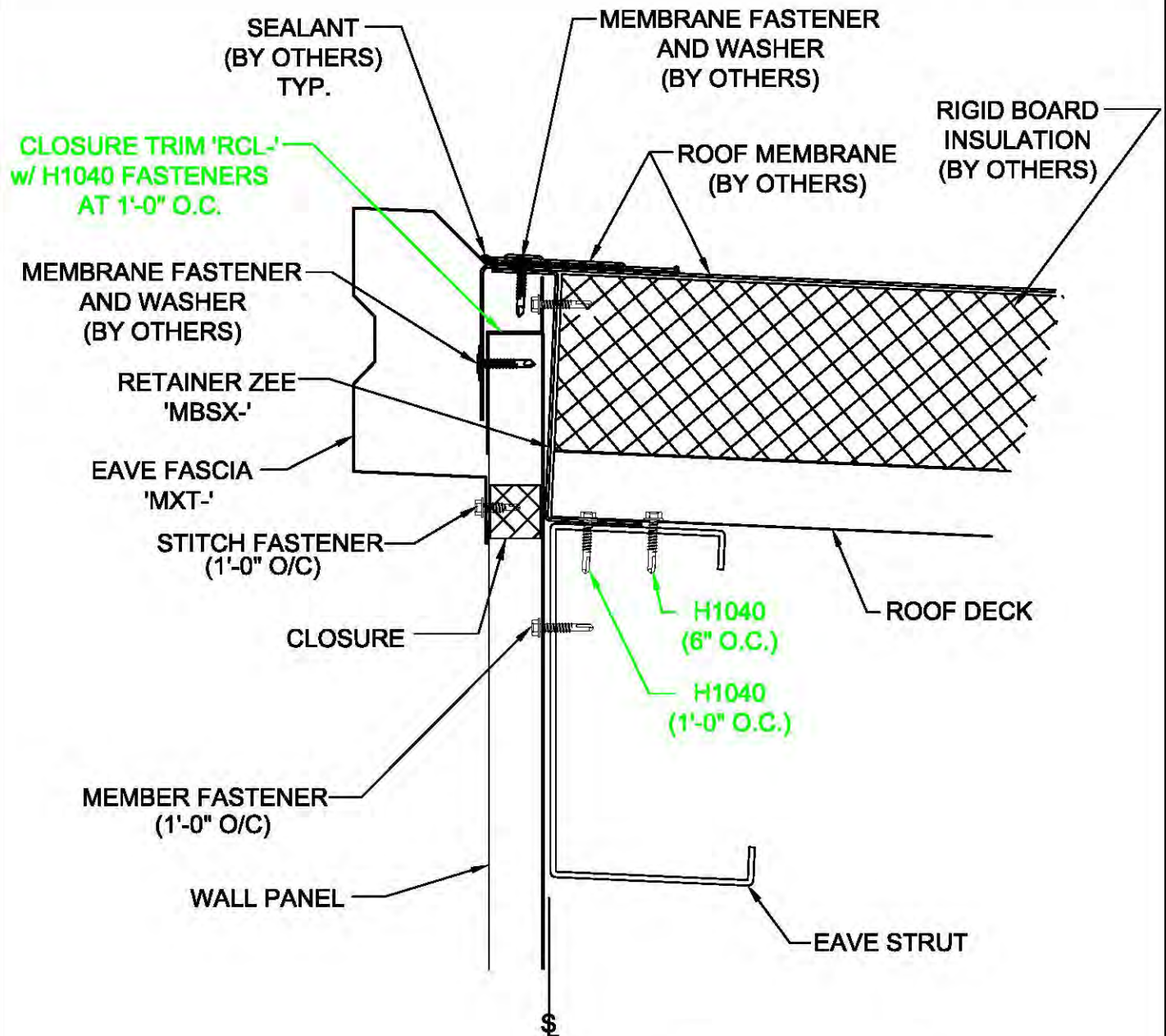
TD0121

MEMBRANE W/ HORIZONTAL GUTTER AND SHEETED WALL



TE0111

RAKE FOR MEMBRANE ROOF w/ SHEETED WALLS



TH0111

HIGH EAVE FOR MEMBRANE ROOF w/ SHEETED
WALLS w/ ROOF SLOPES $\leq 1:12$