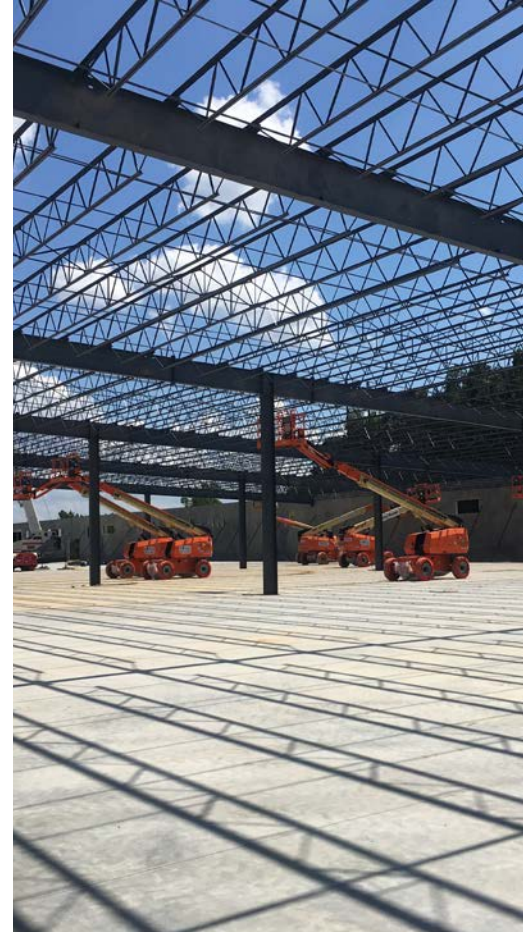


Mincey Marble Manufacturing Facility



LOCATION

Gainesville, Georgia

SIZE

363,280 sf

ROOF SYSTEM

KirbyLok Roof

Since 1977, Mincey Marble has been a family owned and operated cast marble business. Beginning in the design and production of cast marble products for both residential and commercial markets. Today Mincey Marble works exclusively in custom designed products for the commercial field.

In early January 2017, it became apparent that due to the previous record setting year for sales and production combined with the addition of several new long term contracts the company needed to expand. Moving to a new site was necessary to house the over 350,000 sf state of the art manufacturing facility along with the 30,000 sf corporate offices and design center.

A cost effective solution to the manufacturing plant incorporated load bearing tilt as the best solution to eliminate columns along the sidewalls and long bays to minimize interior columns for 312,000 sf of usable space. Delivery began in July 2017, and was phased into two sections. The steel was erected in a remarkable six-week time span, with almost zero errors by all parties.